ADVANCED MAGNETIC FIELD DESCRIPTION AND MEASUREMENTS **ON CURVED ACCELERATOR MAGNETS**

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Abstract

The SIS100 accelerator will be built within the first real-isation phase of the FAIR project. The series production of its superconducting bending magnets was started without $\stackrel{\text{\tiny def}}{=}$ any test model in 2013. This time saving strategy requires $^{\mathfrak{Q}}$ a careful investigation of the magnetic field quality for the 5 first manufactured dipole. The consequences of the curved E magnet design was analysed developing advanced multipoles for elliptical and toroidal magnet geometries. We E present the theoretical results together with measured data E obtained for the first of series dipole. A description of the ro- $\stackrel{\circ}{\exists}$ tating coil probe based measurement method will be given together with the achieved field quality as well as an estimation of the limits of the chosen field representation and its work beam dynamics interpretation.

INTRODUCTION

listribution of this The beam pipe aperture of the SIS100 dipole is to a large extent covered by the ion particle beam. Given that the magnet is of small size a proper understanding of the har-≥monics content is required to forecast the machine performance. The standard method, the search coil probes, used $\widehat{\Xi}$ for qualifing conventional magnets, which measure the field $\frac{1}{2}$ on the mid plane, will not allow calculating harmonics reli-0 ably. Further the SIS100 magnets are superconducting and thus sliding a coil probe on an air cushion system is not applicable.

These demands were tackled extending the rotating coil \succeq probe measurement method to elliptical apertures [1] and curved magnets [2]. terms of the CC

THEORY

Cylindric Elliptic Multipoles

the In a magnet with a rectangular gap an ellipse as refer- $\frac{1}{2}$ ence curve covers a larger area than a circle [1, 3]. So it is advantageous to use elliptic coordinates $x = e \cosh \eta \cos \psi$ and $y = e \sinh \eta \sin \psi$, with a, b and $e = \sqrt{a^2 - b^2}$ the major, minor semi-axes and the eccentricity of the referg sence ellipse, which is expressed in the above coordinates Ξ by $\eta_0 = \tanh^{-1}(b/a)$. The Cartesian and the elliptic coordiwork nates are connected by a conformal map:

$$\mathbf{z} = x + iy = e \cosh(\eta + i\psi) = e \cosh \mathbf{w}.$$
 (1)

Content from this Solving the potential equation by separation leads to hyperbolic functions in η and trigonometric functions in ψ . The

complex field expansion is $\mathbf{B}(\mathbf{w}) = B_{v}(\eta, \psi) + iB_{x}(\eta, \psi)$:

$$\mathbf{B}(\mathbf{w}) = B_0 \left(\frac{\mathbf{E}_0}{2} + \sum_{n=1}^M \mathbf{E}_n \frac{\cosh[n(\eta + i\psi)]}{\cosh(n\eta_0)} \right).$$

In view of the transformation (1) expansions for the same field are related. In fact:

$$\cosh[n(\eta + i\psi)] = \cosh(n\eta)\cos(n\psi) + i\sinh(n\eta)\sin(n\psi)$$
$$= \sum_{m=0}^{n} \left[\operatorname{Re}(t_{m,n}z^{m}) + i\operatorname{Im}(t_{m,n}z^{m})\right]$$
(2)

with the residue

$$t_{mn} = \operatorname{Res}\left(\sinh \mathbf{w} \,\cosh(n\mathbf{w})/\cosh^{m+1}\mathbf{w}\right), \mathbf{w} = i\pi/2\right).$$
(3)

Also from the values for the \mathbf{E}_n values for the \mathbf{C}_m may be found.

Toroidal Circular Multipoles

Rotating coil probes integrate the field along their axis. To judge if these can be used for measuring a curved magnets, a field description following the curvature but invariant to this coordinate is required. Local Toroidal coordinates [2] are obtained by rotating off-centre dimensionless polar coordinates ρ , ϑ by an angle φ :

$$\begin{array}{rcl} X + iY &=& R_C h e^{i\varphi}, & Z &=& R_{Ref} \sin \vartheta, \\ h &=& 1 + \epsilon \,\rho \, \cos \vartheta & \epsilon &=& R_{Ref}/R_C \end{array}$$

 R_C = major radius = radius of curvature; R_{Ref} = minor radius = reference radius; ϵ the inverse aspect ratio. The Cartesian coordinates X, Y, Z are centred in the torus centre; Z is normal to the equatorial plane.

The approximate solutions of the potential equation obtained by the approximate R-separation are: Φ_m = $h^{-1/2} \rho^m e^{im\vartheta}, m = 0, 1, 2, \dots$ Introducing Cartesian coordinates x', y' in the plane $\varphi = \text{const}$:

$$\mathbf{z}' = x' + iy' = R_{Ref} \,\rho \,e^{i\vartheta} \tag{4}$$

we get the approximate circular toroidal multipoles:

$$\Phi_m(x', y') = \left(\frac{\mathbf{z}'}{R_{Ref}}\right)^n - \frac{\epsilon}{4} \left[\left(\frac{\mathbf{z}'}{R_{Ref}}\right)^{m+1} + \left(\frac{\mathbf{z}'}{R_{Ref}}\right)^{m-1} \frac{|\mathbf{z}'|^2}{R_{Ref}^2} \right].$$
(5)

Corresponding (normal and skew) vector fields are (m = 1,2, ...):

$$\vec{T}_m(x', y') = -\frac{R_{Ref}}{m} \nabla' \Phi_m(x', y'), \vec{T}_m^{(n)}(x', y') = \operatorname{Re}(\vec{T}_m(x', y')), \ \vec{T}_m^{(s)}(x', y') = \operatorname{Im}(\vec{T}_m(x', y')).$$

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The basis vectors can be given in full form as

 $\begin{pmatrix} \vec{\mathbf{T}}_{\mathbf{m}}^{(\mathbf{n})} \\ \vec{\mathbf{T}}_{\mathbf{m}}^{(\mathbf{s})} \end{pmatrix} = \left(\frac{|\mathbf{z}'|}{R_{Ref}} \right)^2 \frac{(m-1)}{m} \left(\frac{\mathbf{z}'}{R_{Ref}} \right)^{m-2}$

 $+\frac{2\overline{\mathbf{z'}}}{mR_{Ref}} \begin{pmatrix} i \operatorname{Im}\left(\left(\mathbf{z'}/R_{Ref}\right)^{m-1}\right) \\ \operatorname{Re}\left(\left(\mathbf{z'}/R_{Ref}\right)^{m-1}\right) \end{pmatrix}, \quad (7)$ with $\overline{z'}$ the conjugate of z'. Please note, that $\vec{T}_m^{(n)}$ and $\vec{T}_m^{(s)}$ differ in their last and thus these are not analytic functions in view of $|z'|^2$ and $\overline{z'}$. **APPLICATION** Measuring a Curved Magnet The local toroidal multipoles allow evaluating the effect of the magnet curvature on the measurement results . The details will be given elsewhere. Here only the method is described by words. Basically the basis functions are integrated over the coil probe length, taking the local offset between the coil probe axis and the torus radius into account [2, 4]. The expressions found are lengthy but most of the terms contribution to the field description can be ignored for magnets of a curvature of SIS100 or similar.

In cylindric circular coordinates a translation of the reference frame by d_x , d_y produces a "feed down" effect; in matrix form it is given by

$$\mathcal{L}_{n,m}^{dr} = \binom{n-1}{m-1} \left(\frac{d_x + \mathrm{i} d_y}{R_{Ref}} \right)^{n-m}; \tag{8}$$

thus the translated multipoles C'_n are given by

$$\mathbf{C'_n} = \mathbf{C_n} \mathcal{L}_{n,m}^{dr} \,. \tag{9}$$

One finds however that the length of the coil probe gives the main effect and creates spurious harmonics, similar to the effect as found for cylindric circular multipoles, given by

$$\mathcal{L}_{n,m}^{dr} = \underbrace{\frac{3R_{Ref}\left(d_x + \mathrm{i}d_y\right)}{L'^2\epsilon\left(n-m\right)}}_{L_s}\mathcal{L}_{n,m}^{dr^2},\tag{10}$$

with the feed down, expressing the sum as matrix and $\mathcal{L}_{n,m}^{dr^2} = \frac{\mathrm{d}}{\mathrm{d}z} \mathcal{L}_{n,m}^{dr}$ with $z = x + \mathrm{i}y$ and d_x, d_y the offset of the coil rotating axis from the torus at the torus centre.

 L_s gives the relation between these bands

$$L_{s} = \sqrt{3 \left(d_{x} + \mathrm{i} d_{y} \right) R_{Ref} / \epsilon} = \sqrt{3 \left(d_{x} + \mathrm{i} d_{y} \right) R_{C}}, \quad (11)$$

using only the first side band (n-m == 1). As one can see the to be chosen coil length L_s becomes smaller when the displacement errors d_x and d_y get smaller. On the other hand a smaller d_x or d_y will create smaller total spurious harmonics, and thus the overall contribution gets small. Therefore it is recommended to evaluate the above equation for the maximum tolerable deviations d_x, d_y . If a longer coil probe is chosen more effort shall be taken to determine d_x and d_y . Evaluating the above equations one finds that for SIS100 a coil length L = 2L' of ≈ 600 mm is acceptable.

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Figure 1: Location of the coil probes (blue circles) within the magnet aperture together with the ellipse (in green) used for calculating the elliptic multipoles. The larger black ellipse gives the intended good field region. The straight dashed lines show the area covered by the mapper and its hall probe. The other lines depict the magnet aperture together with the 8 turn coil (each turn shown as black circle).



Figure 2: Corrected and uncorrected data as measured by the rotating coil probe for the field homogeneity B_{y} . Colour scale in units.

Combining Rotating Coil Probes

If one interpolates the field using overlapping coil probe measurements (see Fig. 1), one will find that a significant difference in field is found between the two measurements (see Fig. 2) [1]. These difference are due to the fact that the

and harmonics can only be determined with limited accuracy publisher, and in particular if a coil probe with compensation arrays (or "bucking windings") are used. Thus in a first step the adjusted within their measurement accuracy, so that the gain of the integrator g and the angle of the coil probe β is

$$\mathbf{C}_{\mathbf{m}} = \left(1 + \frac{g}{10\ 000}\right) \bar{\mathbf{C}}_{\mathbf{m}} e^{i(m+1)\beta}$$

title of the fields match (see Fig. 2(b)). The multipoles are then computed combining the different measurements

$$\mathbf{B}_{\mathbf{i}}(\mathbf{z}) = \lambda \sum_{m=1}^{M_m} \mathbf{C}_{\mathbf{m}}^{\mathbf{c}} \left(\frac{\mathbf{z}}{R_m}\right)^{m-1} + (1-\lambda) \sum_{m=1}^{M_m} \mathbf{C}_m^{l,r} \left(\frac{\mathbf{z} - x_m}{R_m}\right)^{m-1}$$
(12)

with a weighting function which is a cubic polynomial aptribution proximating the weight (or inverse error) of each measurement [1]. Using this polynomial the field can be reconstructed on the ellipse and elliptic multipoles can be calcua lated. These were used to reconstruct the field and compare in it to the field measured by a hall probe mounted on an x-y-z mapper (see Fig. 3(a) for the end field and Fig. 3(b) for the $\frac{1}{2}$ mapper (see Fig. 3(a) for the end field and Fig. 3(b) for the entral field). One can see that the field reconstructed by the work combined coil probe measurement, and the one obtained by the mapper are in fairly good agreement for the end. In the E central part a certain offset is to be seen but some deviation ö is found for the central part. The mapper could only cover a ibution part of the length the coil probe covered, and thus the comparison is not for the same field. One can further see that ^E/₂ there is some significant difference between to the ones preij dicted by calculations. The vertical field offset is a strong Findication of a skew quadrupole, which can be also seen in \div the coil probe measurements; a field artefact, which would $\overline{2}$ passed, if the field would only be measured at the mid-plane O of the magnet. Further the coil probe measurements show

a clear indication of a significant skew sextupole. **CONCLUSION**The rotating coil probe measurement method extended from its original use, for measuring strai The rotating coil probe measurement method has been extended from its original use, for measuring straight mag-2 nets with a round aperture to curved magnets and an elliptic beam aperture. This method has been found working and of allows understanding artefacts of the SIS100 dipole magterms net [5], which could have otherwise slipped and only discovered during beam operation. under the

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Figure 3: Comparison of the mapper data to the coil probe data. The dots indicate the mapper data (connected with lines, blue...y = +10 mm,green...y = 0,red...y = -10 mm), the dashed lines the reconstructed field for the magnet end (top) and centre (bottom). The field deviation of 600 ppm is indicated by the thick solid green lines in the lower plot, next to the calculated field in-homogeneity for a magnet without mechanical artefacts (solid lines).