

PROJECT X INJECTOR EXPERIMENT: GOALS, PLAN, AND STATUS

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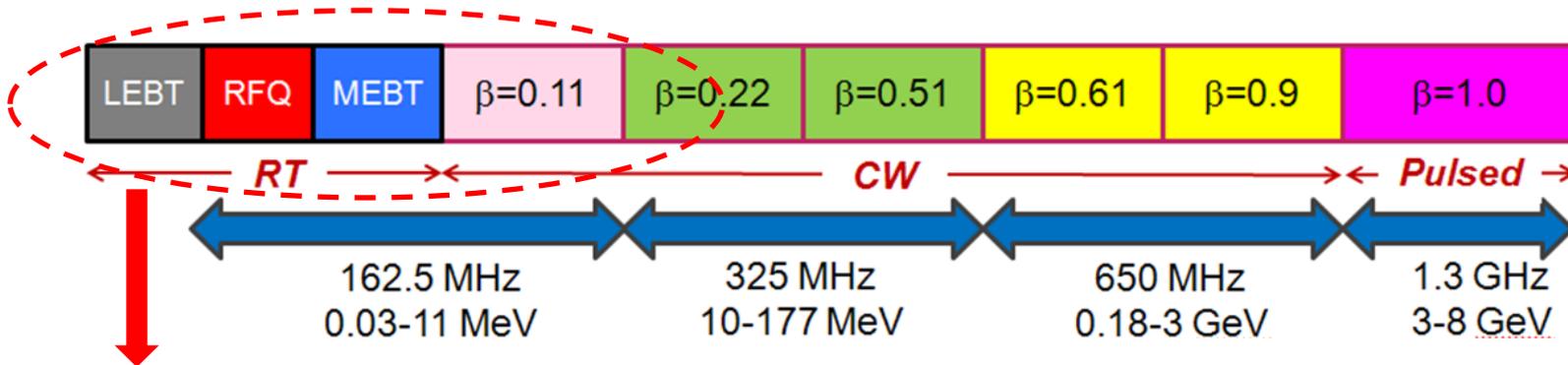
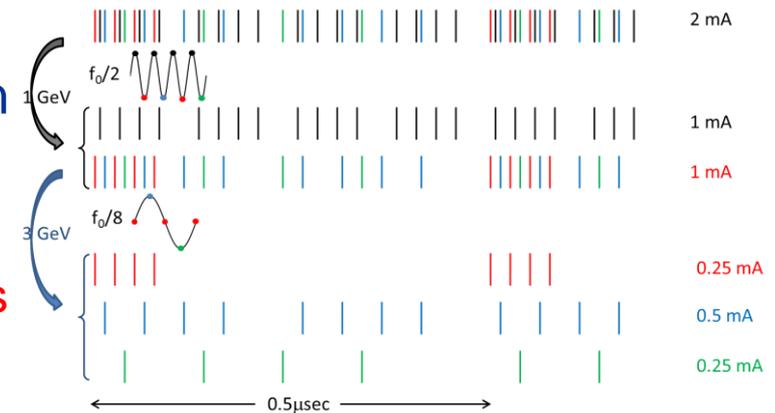
Outline

- Project X and PXIE
- Goals
- Status of subsystems
- Plans

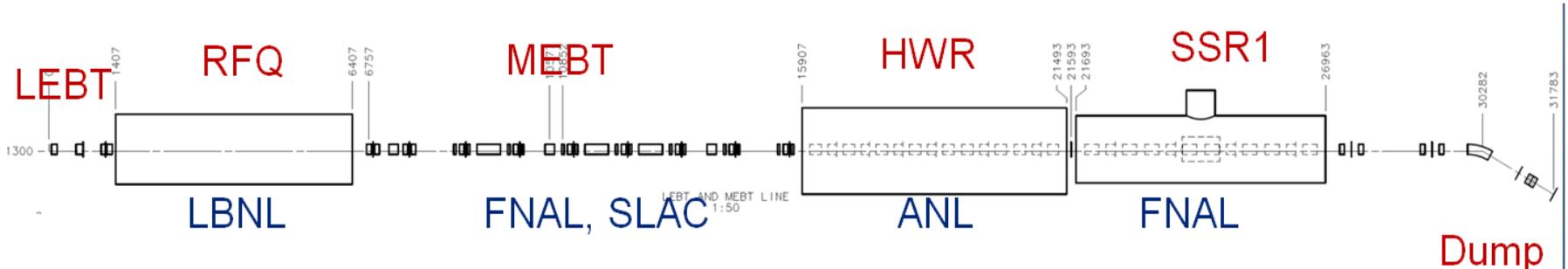


- Project X is an Intensity Frontier accelerator providing MW-scale proton beam to many users quasi-simultaneously

- Acceleration in **SRF from low energies**
- Constant power in time scale $> \mu\text{s}$; adjustable structure of the bunch train
- Accomplished by **bunch-by-bunch chopping in MEBT** and RF separation after acceleration to the required energy



Addressed by the Project X Injector Experiment, PXIE



- Standard scheme for proton (H-) acceleration
 - Ion source and LEBT (30 keV, 5 mA nominal/ 10 mA max DC)
 - Beam pre-chopping for machine tuning
 - 162.5 MHz RFQ (2.1 MeV, 5/10 mA CW)
 - MEBT (chopping, 5mA CW->1mA Repetitive Structure)
 - 2 SC cryomodules accelerating the beam to 20-30 MeV
 - HEBT (beam diagnostics)
 - 50 kW beam dump

Optics: see PXIE end-to-end Simulations, TUPWA054

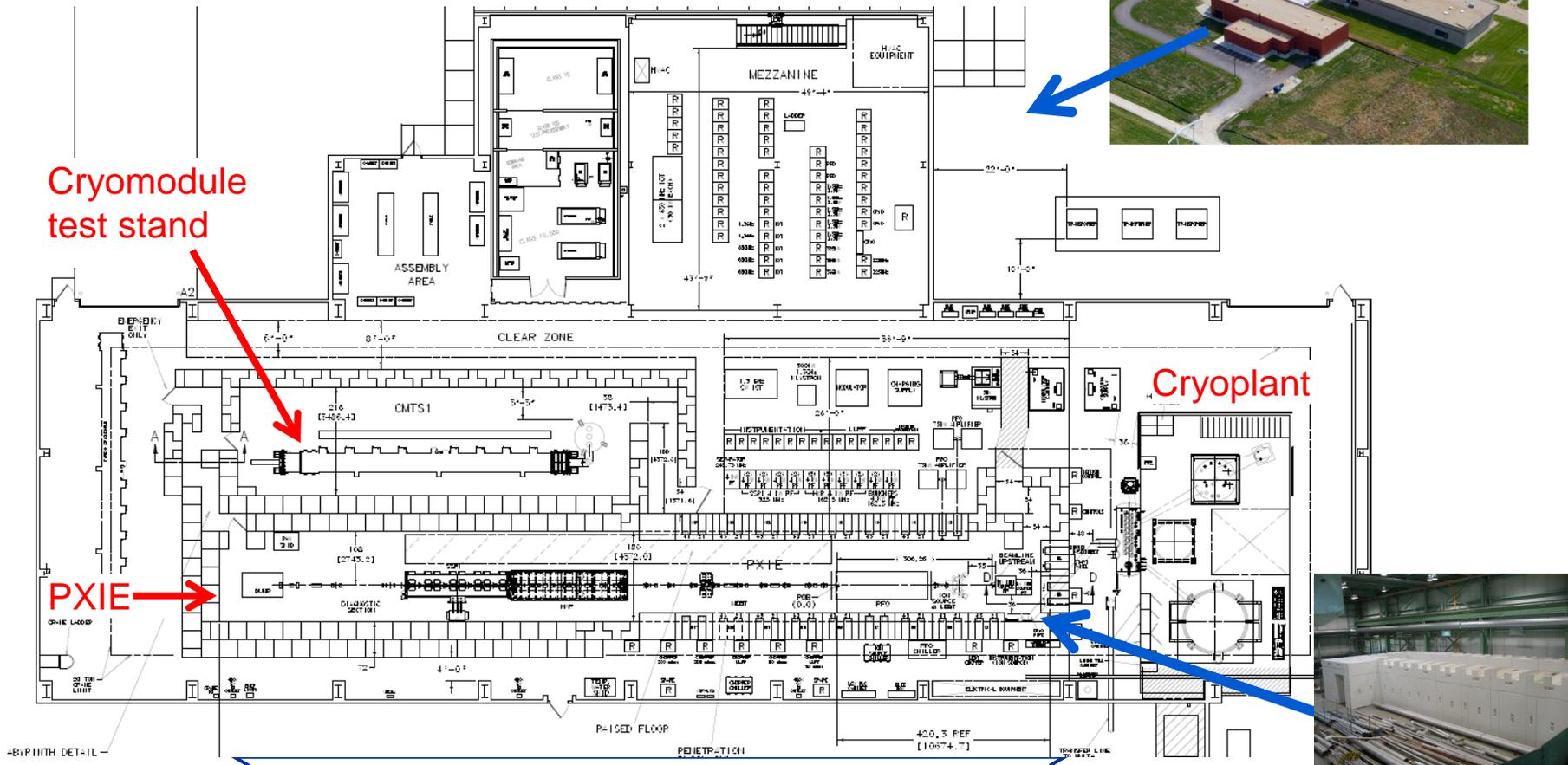
- Total length ~ 40 m
- Collaboration between Fermilab, ANL, LBNL, SNS, SLAC, and Indian institutions



- PXIE is a program to validate the concept for the Project X front end, thereby minimizing primary technical risks
- The main specific goals
 - Demonstrate the bunch-by-bunch chopping
 - Kicker and absorber
 - Efficient acceleration of 1mA beam in SRF to at least 15 MeV
 - Emittance dilution; halo generation and management
- Also, address
 - Emittance issues and pre-chopping in LEBT
 - Reliable CW RFQ
 - MEBT/SRF interface (vacuum, microparticle migration)
 - Diagnostics for testing the extinction of the removed bunches to $\sim 10^{-9}$
 - Gain experience in design and operation of SC cryomodules
 - SSR1 cryomodule will be designed and built by Fermilab



- PXIE will be assembled in the existing Cryo Module Test Facility building



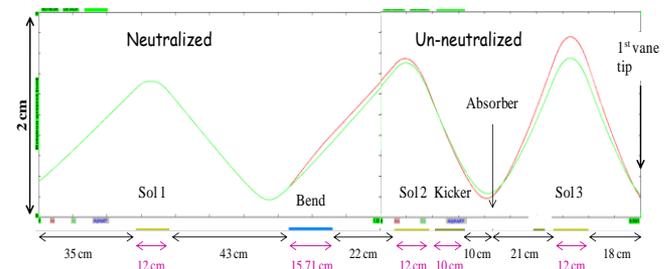
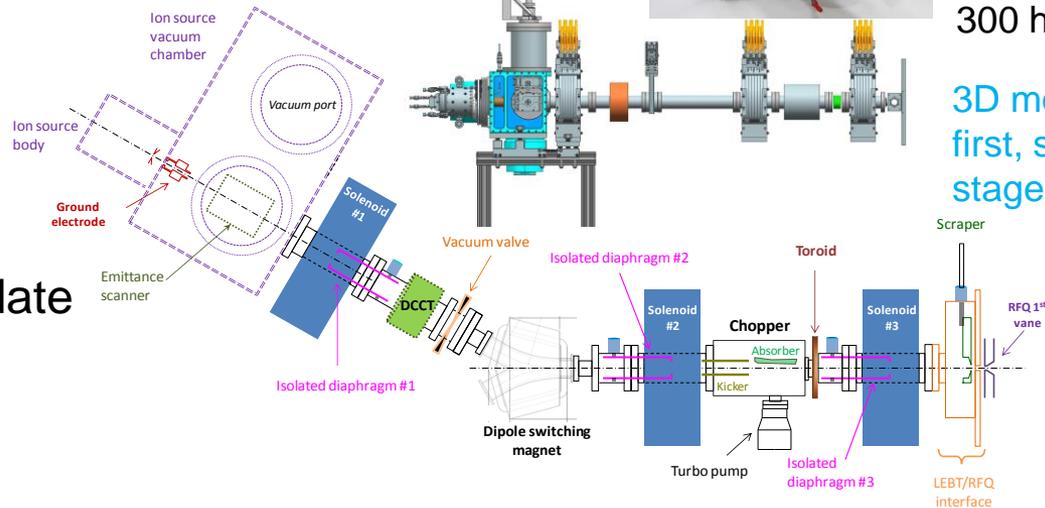


- H- ion source
 - Purchased from D-Pace Inc
 - Was tested and used at LBNL for a year



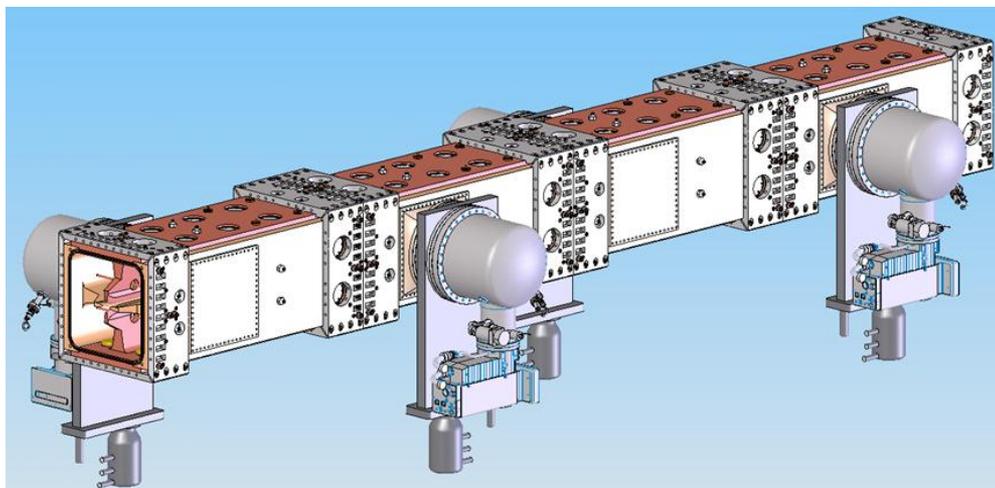
30 kV;
15 mA DC;
 $\epsilon_{rms,n_x} \approx 0.12\mu\text{m}$;
Life time
300 hrs

- LEBT
 - 3 solenoids
 - Dipole to accommodate two IS for PX
 - Only one at PXIE
 - Chopper
 - Pre-chopping, MPS, pulse mode
 - Possibility of partially un-neutralized transport
 - Beam halo scraping





- Design (LBNL): 4 vanes CW RFQ
 - 162.5 MHz frequency to make bunch-by-bunch chopping possible
 - 2.1 MeV energy to exclude residual radiation in the MEBT



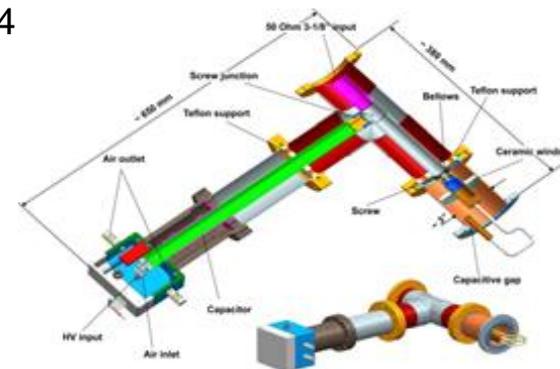
See THPME047 Progress of the RFQ Accelerator for PXIE

Beam current: 1 – 10 mA;

$\epsilon_{\perp n, rms} < 0.25 \mu\text{m}$

$\epsilon_{\parallel n, rms} \leq 1.0 \text{ keV}\cdot\text{ns}$

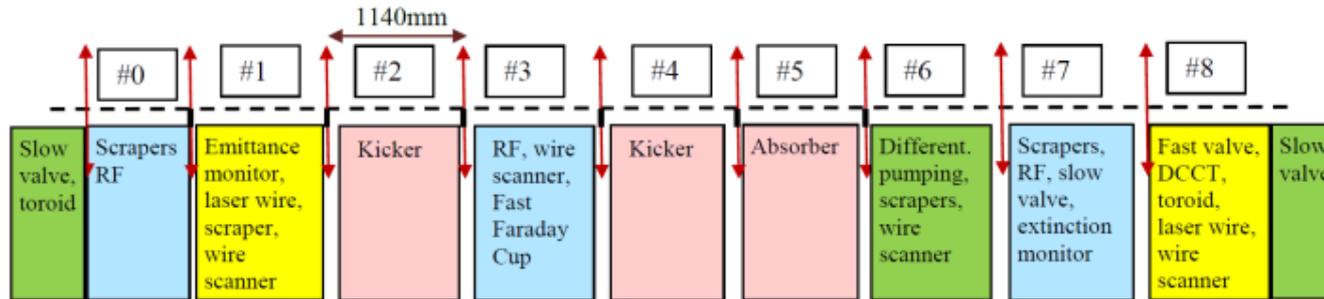
Length: ~4.4



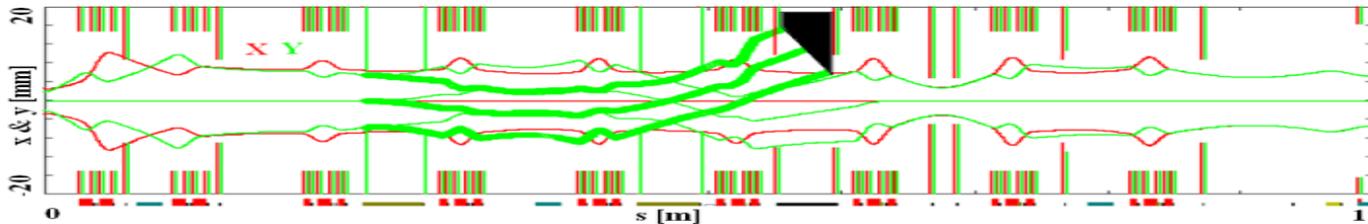
- Simulations completed
 - RF, beam, thermal, stress
- Finalizing the production drawings
- Manufacturing tests



RF coupler has been designed. See WEPFI070 Design of RFQ Coupler for PXIE Project



MEBT sections and optics. 3σ envelopes of passing bunches – thin lines, removed bunches- thick lines. Red squares- quads, blue – bunching cavities.

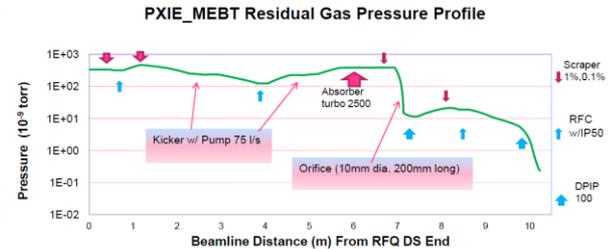
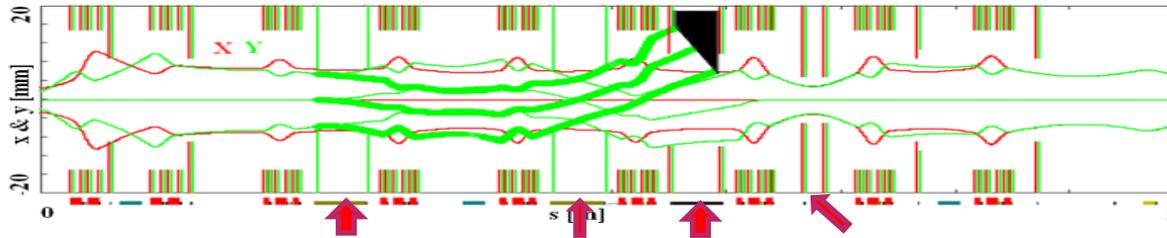


- Transverse focusing – 9 quadrupole doublets/triplets
 - Small β -function variation
 - Quads/dipole correctors are being designed by BARC, India
- Longitudinal focusing – 3 bunching cavities
 - Production drawings preparation



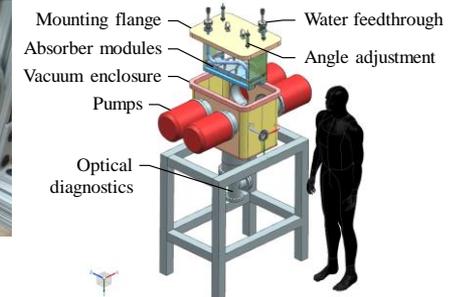
Design: I. Terechkin et al.

Frequency 162.5 MHz
 Max voltage 100 kV
 Gap 2x23 mm
 Max power loss 1.5 kW



Two kickers separated by 180° Absorber Differential pumping

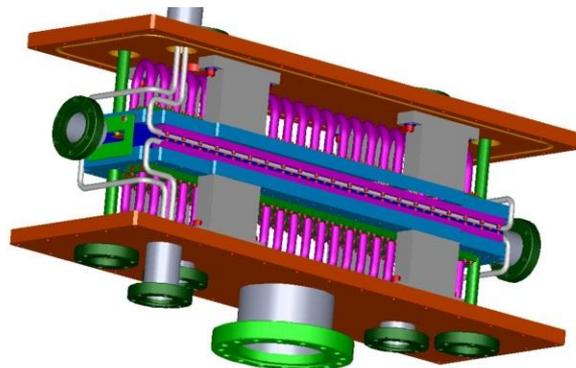
- Undesired bunches are removed by the MEBT chopper
 - Two kickers separated by 180° and working in sync (next slide)
 - Removed and passing bunches are separated at the absorber by $6\sigma_y$
 - Large gas load from absorber, ~1 mTorr-l/s
 - 2500 l/s turbo pumping at the absorber and differential pumping
- Developed a concept of a 21 kW absorber (x2 full nominal power)
 - 29 mrad incident angle
 - Mo alloy TZM
 - Testing 1/4 size prototype with e-beam



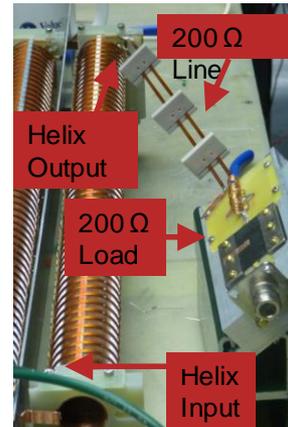
See THPFI085 Status of PXIE MEBT Absorber Development



- Travelling – wave, broadband kickers: 50 and 200 Ohm versions
 - 0.5m, $\pm 250\text{V}$ on each plate, 16mm gap; 6σ beam length is 1.3 ns
- 50 Ohm
 - 25 electrodes per plate connected in vacuum by cables
 - Finalizing the production drawings
 - Commercial linear amplifier and pre-distortion
 - Lower power driver successfully tested
- 200 Ohm
 - Helix as travelling-wave structure
 - RF simulations, modeling, concept development
 - Driver: broadband, DC coupled switches in push-pull configuration
 - Fermilab development
 - Single switch: tested to 0-500V
 - Complete driver: tested to 0-100 V



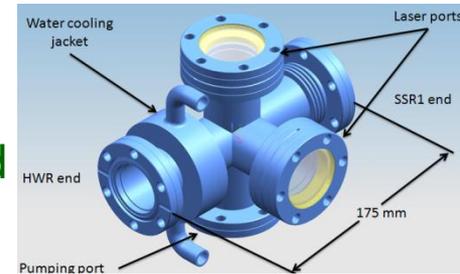
3D model
A.Chen, D.Sun



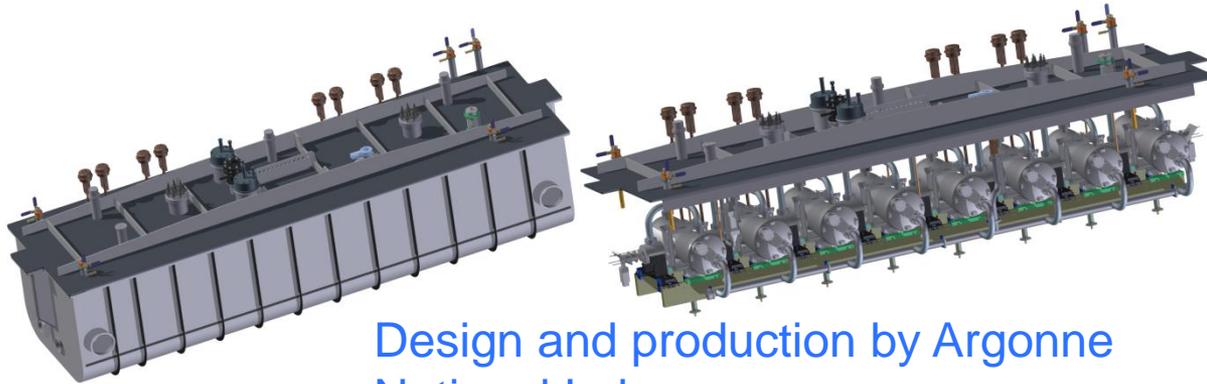
RF model G. Saewert



- Two cryomodules operating at 2K, HWR and SSR1
 - Half Wave Resonators (HWR) and Single Spoke Resonators (SSR1)
 - Warm gap between cryomodules; fast vacuum valves on both sides
- In both cryomodules
 - Solenoidal focusing
 - No magnetic steel; backing coil to reduce fringe field
 - BPM and dipole correctors in each solenoid
- Structure of HWR cryomodule
 - 8 cavities, 8 solenoids arranged as 8x (S C)
 - Starts with a solenoid to mitigate H₂ influx from MEBT
- Structure of SSR1 cryomodule
 - 8 cavities, 4 solenoids arranged as 4x (C S C)
 - Separated coils of dipole correctors allow creating of skew-quads
 - The first upstream element is a cavity to improve longitudinal dynamics

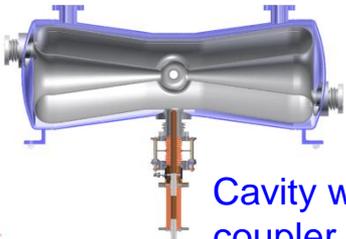


Warm transition box between CMs



Design and production by Argonne National Lab

Beam energy: 2.1-11MeV
 Frequency 162.5 MHz
 CM length (flange-to-flange): 5.9 m
 β_g 0.11
 Cavity voltage 1.7 MV



Cavity with coupler

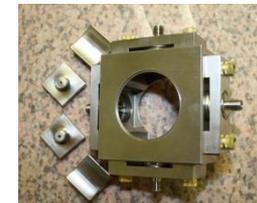
- Cavity and cryomodule design is complete
- Prototypes of 10-kW RF coupler and SC solenoid with steering coils have been built and successfully tested
- BPM prototype has been built and will be tested with beam in FY13
- Nb parts for all cavities will be fabricated in FY13
- Two prototype SC cavities will be tested in FY14



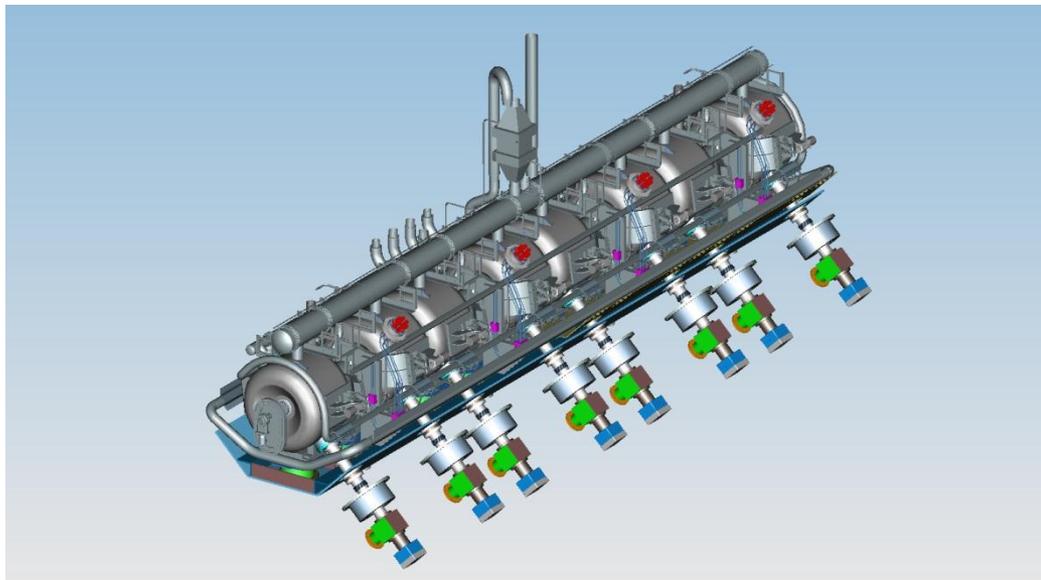
Solenoid installed in He vessel



Cavity parts



BPM parts

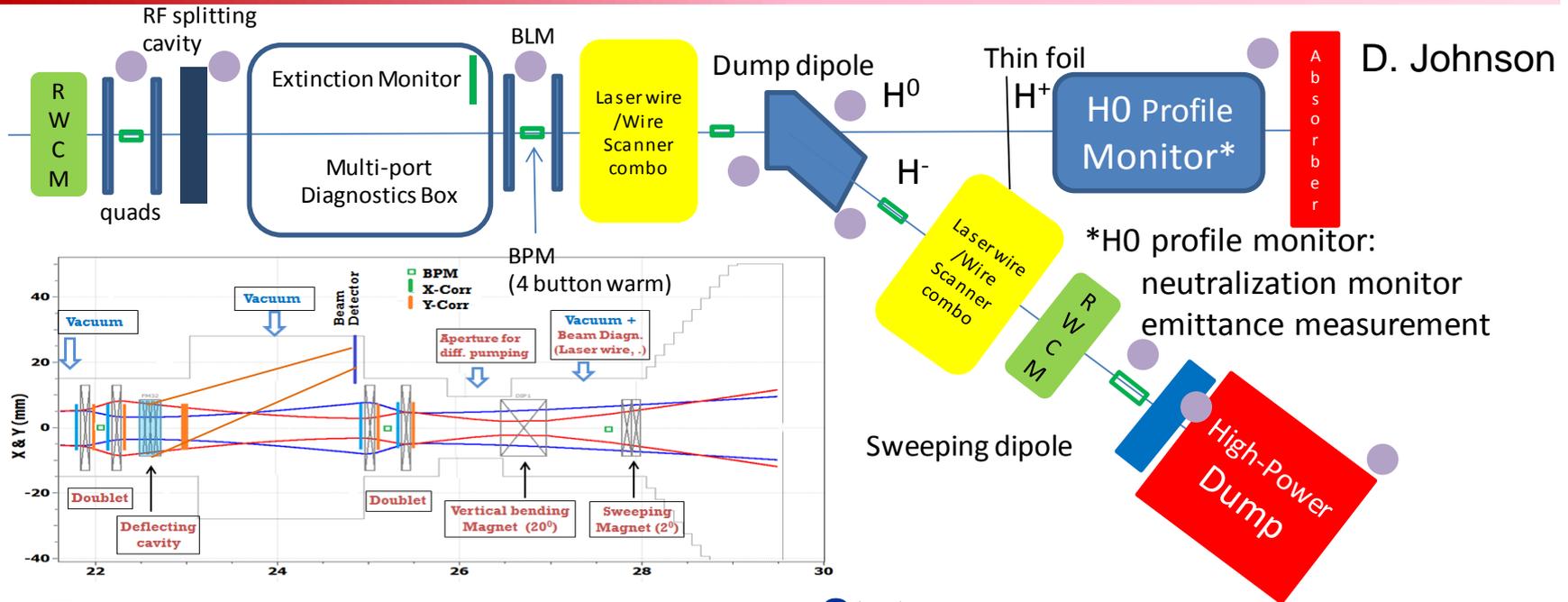


Beam energy: 11-25 MeV
 Frequency 325 MHz
 CM length (flange-to-flange): 5.4 m
 β_g 0.22
 Cavity voltage 2 MV

3D model of cavity with tuners



- Design of major components is complete
 - Cavity, tuner, coupler, solenoid, current leads, helium vessel, support
- Design of cryomodule to be complete in Fall 2013
- First production batch of 10 cavities is complete
 - Tests proceed well- see [WEPWO055 Fabrication and Testing of SSR1 Resonators for PXIE](#)
 - Prototypes of coupler, solenoid, and helium vessel are close to production



D. Johnson

*H⁰ profile monitor:
neutralization monitor
emittance measurement

• Functions:

- Primary 50 kW beam dump
- Instrumentation to characterize beam parameters and measure efficiency of MEBT bunch-by-bunch chopper

• Status:

- Preliminary design of optics, absorber, and shielding complete
- deflecting cavity is being designed
- Instrumentation specifications in progress



- FY2013 – beam from ion source (at Fermilab)
- FY2015 – beam from RFQ
- FY2017 – Stage 1
 - Ion source, LEBT, RFQ at full power
 - Full MEBT with prototype kickers, prototype absorber, temporary dump, bunchers, some diagnostics
 - Cryo system
 - SSR1 CM – cold and RF powered, no beam
- Aug 2017- Stage 2
 - HWR CM – cold and RF powered, no beam
- Aug 2018- Stage 3
 - HEBT, final MEBT kickers, final 50 kW beam dump, 1-mA beam with required structure delivered to the dump



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- J.-F.Ostiguy et al., PXIE End-to-end Simulations, TUPWA054
 - D. Li et al., Progress of the RFQ Accelerator for PXIE, THPME047
 - S.Kazakov et al., Design of RFQ Coupler for PXIE Project, WEPFI070
 - A. Shemyakin et al., Status of PXIE MEBT Absorber Development, THPFI085
 - L. Ristori et al, Fabrication and Testing of SSR1 Resonators for PXIE, WEPWO055