

DESIGN OF A SUPERCONDUCTING UNDULATOR MAGNET PROTOTYPE FOR SSRF

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Abstract

A 0.65 T NbTi superconducting undulator magnet prototype with a period length of 16 mm and a period number of 5 for SSRF is designed. The magnetic field simulation shows that it is possible to obtain a peak field of 0.6 T on the beam axis at a magnetic gap of 9 mm, with a current density of 800A/mm² in the superconducting coils. Two coil formers are machined from SAE1018 stainless steel and coated with TiO₂ for insulation. The dimension of the grooves of the coil windings in the coil formers is 5 mm x 10 mm. Formvar insulated NbTi superconducting wires with a diameter of 0.6 mm are used for the 128 turn coils per core groove. A five periods core of NbTi superconducting magnet is machined from SAE1018 stainless steel and winded with copper wires.

INTRODUCTION

The Shanghai Synchrotron Radiation Facility (SSRF) is the largest scientific project in China. As a third generation synchrotron radiation facility, its purpose is to generate extremely bright X-rays that can be used in research in fields as varied as structural biology, chemical catalysis, materials science, environmental science, and medicine. The SSRF consists of a full energy electron injector, a storage ring, and beamlines. The injector accelerates electrons to 3.5 giga electron volts, then shoots them into the 432 m storage ring. Researchers all over China can apply through a peer-reviewed process for time on the beamlines. Since its opening in 2009, the facility has accommodated more than 4,700 users from over 200 universities, institutes and companies.[1,2].

Recently superconducting undulator prototypes have been studied and built in several light sources, such as ANKA, APS and NSRRRC[3-18] and a superconducting undulator based beamline is proposed to supply synchrotron lights with better performance than conventional permanent magnet undulators.. To study the magnetic structure and the coil winding, a short 0.65 T NbTi superconducting undulator magnet prototype of 5 periods has been designed.

MAGNET DESIGN

The specifications of the five periods prototype SCU are showed in Table 1. To achieve a maximum 0.65 T magnetic field along the central axis in the magnetic gap, as shown in Figure 1, NbTi superconducting wires with a diameter of 0.6 mm from Western Superconducting Technologies Co., Ltd. are chosen to wind the coils. The specifications of the NbTi wires are shown in Table 2.

Table 1: Specifications of the five periods SCU Magnet Prototype

Items	Values
Max Magnetic field	0.65 T
Period number	5
Period length	16 mm
Magnetic gap	9 mm
Materials	NbTi

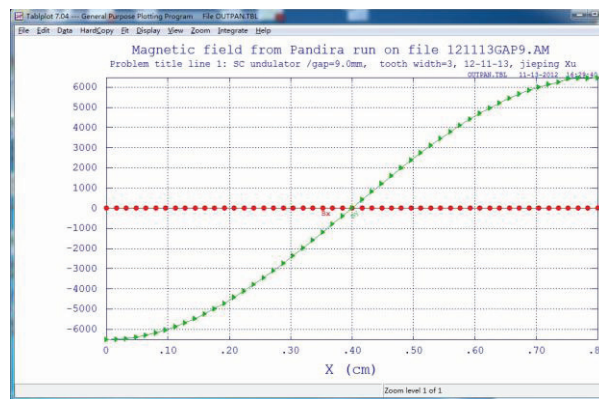


Figure 1: Magnetic field distribution in a half period along the axis of the beam.

Table 2: Specifications of the Round Cross-section NbTi wires from Western Superconducting Technologies

Items	Values
Cu:Sc Ratio	1.3
Filaments	630
Type	Monolith
Bare Size (mm)	0.54
Insulation Size (mm)	0.60
Insulation Type	Formvar
RRR (300k/10K)	≥ 80
Ic(4.2K) Test Result	415.6 A @ 2 T
	342.7 A @ 3 T
	294.3 A @ 4 T
	252.1 A @ 5 T
	208.0 A @ 6 T
	160.8 A @ 7 T
	100.5 A @ 8 T
	54.9 A @ 9 T

COIL FORMER DESIGN AND FABRICATION

Two coil formers of NbTi superconducting undulator magnet prototype have been designed and machined from SAE1018 stainless steel. The dimension of the grooves of the coil windings in the magnet core is 5 mm x 10 mm, as shown in Figure 2. Formvar-insulated NbTi superconducting wires with a diameter of 0.6 mm are used for the 128 turn coils per core groove. The surfaces of the coil formers has been treated with 500 nm thin TiO₂ for insulation.

Test winding with copper wires has been carried out to validate the feasibility of the wire arrangement in the grooves, as shown in Figure 3. The whole coil will be wound with one single wire, starting from the first groove, then to the third, the fifth, the seventh and the ninth groove, and return back over a reversing bolt, then to the tenth, the eighth, the sixth, the fourth and the second groove, thus generating opposite magnetic fields between adjacent magnetic field periods.

CONCLUSION

A 0.65 T NbTi superconducting undulator magnet with a period length of 16 mm and a period number of 5 for SSRF is designed. The magnetic field simulation shows that it is possible to obtain a peak field of 0.65 T on the beam axis at a magnetic gap of 9 mm, with a current density of 800A/mm² in the superconducting coils. A five

periods core of NbTi superconducting magnet is machined from SAE1018 stainless steel and wound with copper wires.

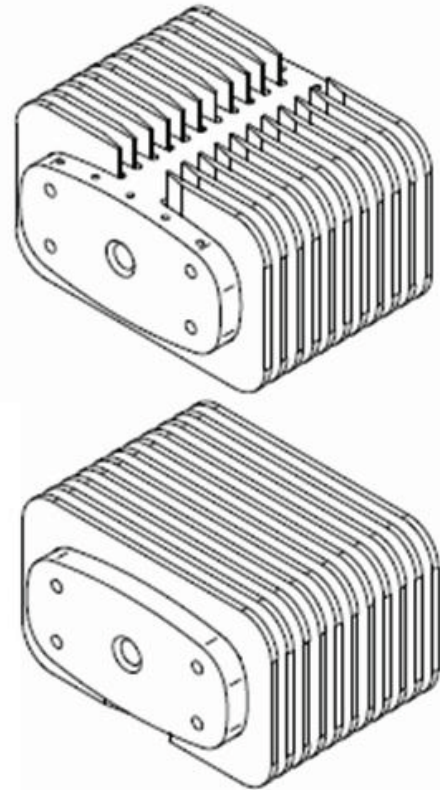


Figure 2: Sketch of the stainless steel coil former of the five periods prototype SCU magnet.



Figure 3: Photo of the five periods prototype SCU wound with copper wires.

ACHNOLOGEMENT

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