

# Experience and Lessons with the SNS Superconducting Linac



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**on behalf of the SNS team**

# Acknowledgements

**S. Henderson, J. Galambos, R. Campisi,  
J.G. Wang, S. Kim, Y. Liu, and all others  
of the SNS accelerator team**

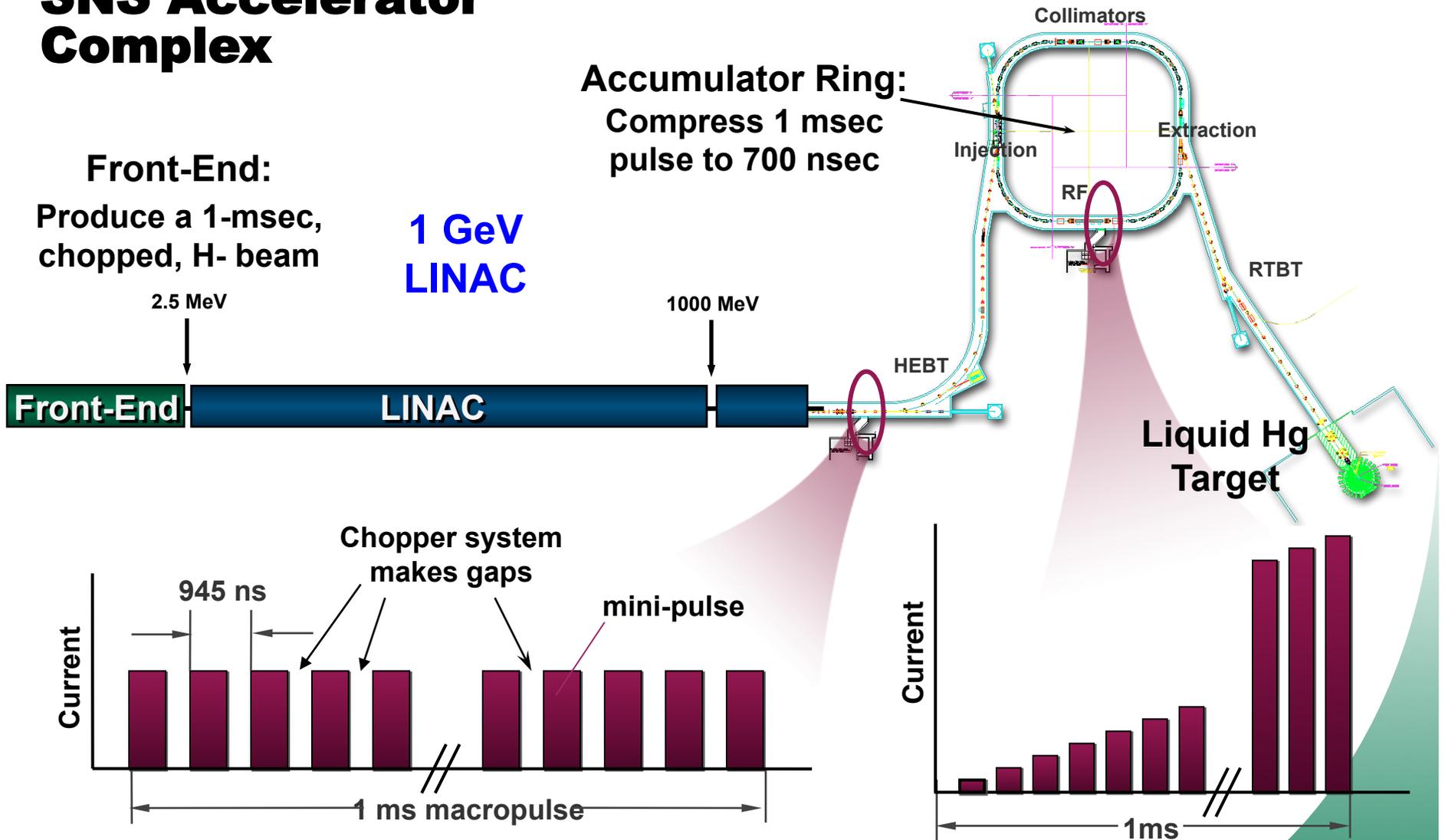


# Outline

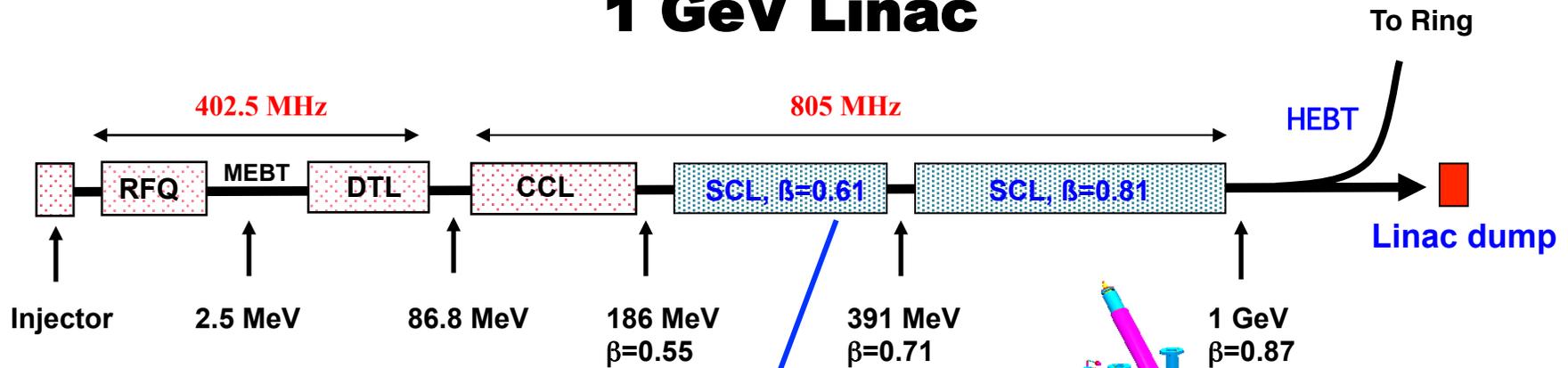
- **Introduction to the SNS Linac**
- **Achievements and Lessons**
- **Transverse Beam Dynamics**
- **Longitudinal Beam Dynamics**
- **Summary**

# Introduction

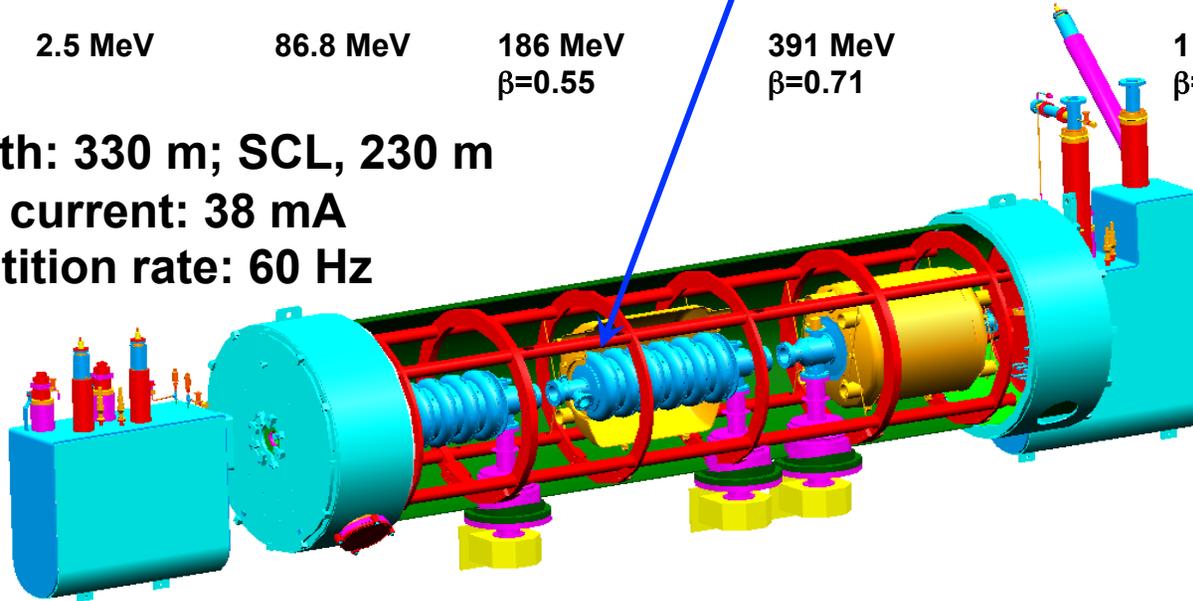
## SNS Accelerator Complex



# 1 GeV Linac



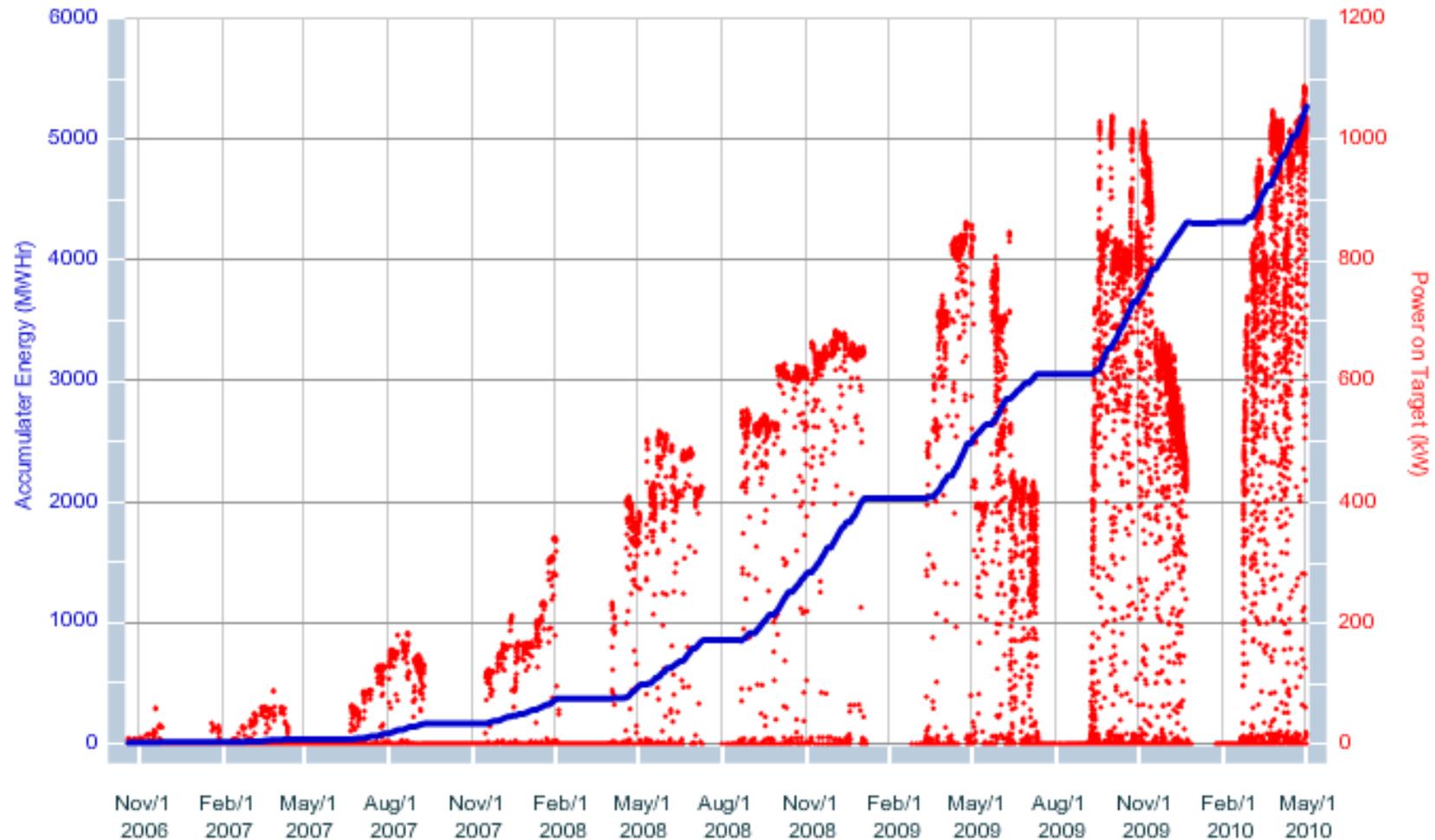
**Length: 330 m; SCL, 230 m**  
**Peak current: 38 mA**  
**Repetition rate: 60 Hz**



- ❑ **Medium Beta ( $\beta = 0.61$ ): 11 cryomodules, 3 cavities/cryomodule**
- ❑ **High Beta ( $\beta = 0.81$ ): 12 cryomodules, 4 cavities/cryomodule**
- ❑ **Each cavity is driven by a 550 kW klystron – totally 81 klystrons**
- ❑ **Quad doublets in warm sections for beam transverse focusing**
- ❑ **9 dummy sections (~70 m) reserved for future upgrade**

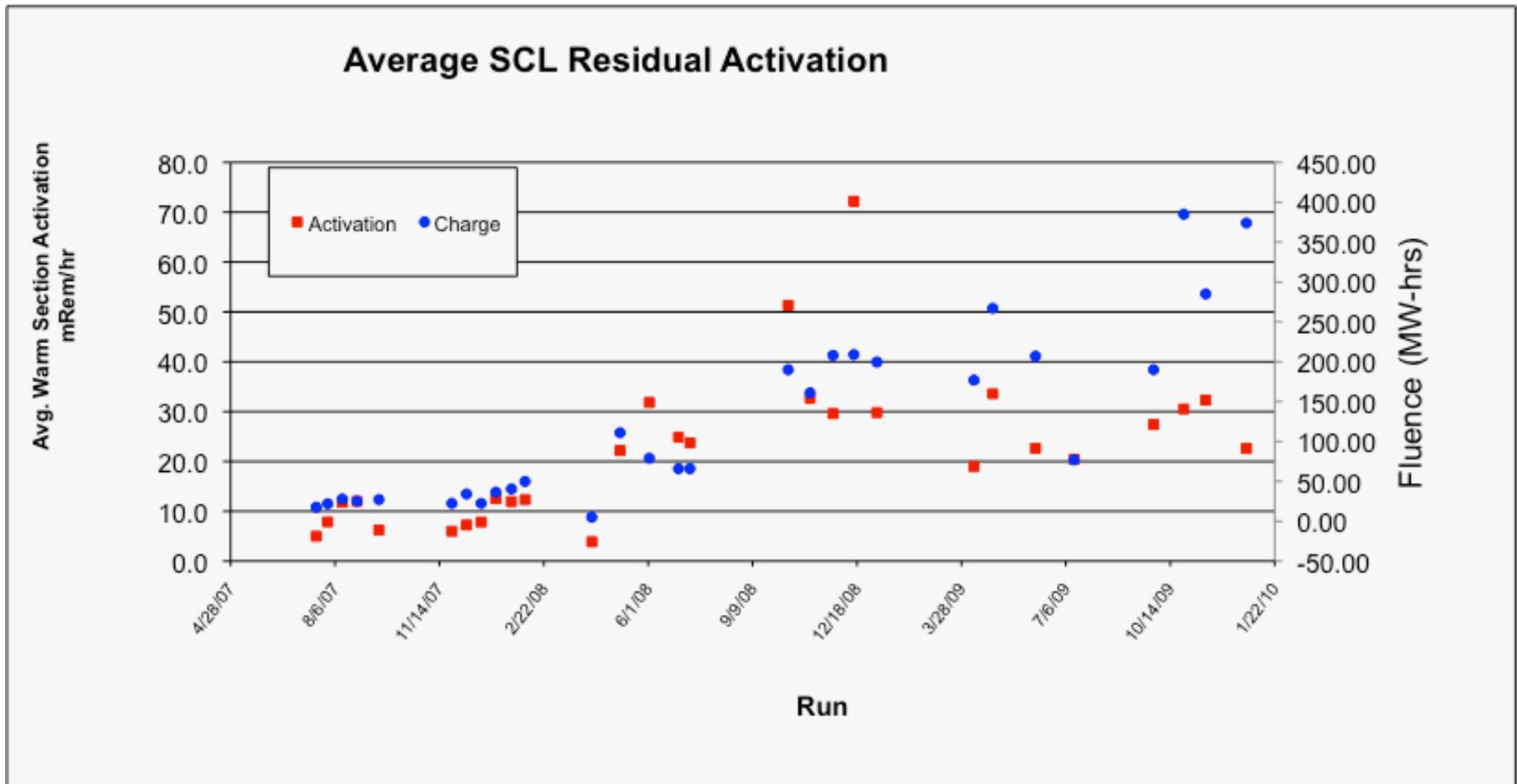
# Achievements in the First 5-Year

Power on Target



- ✓ July-Aug. 2005, SCL beam commissioning
- ✓ Oct. 2006, neutron production, from 10 kW
- ✓ Sept. 2009, 1 MW production

# Beam Loss and Residual Activation

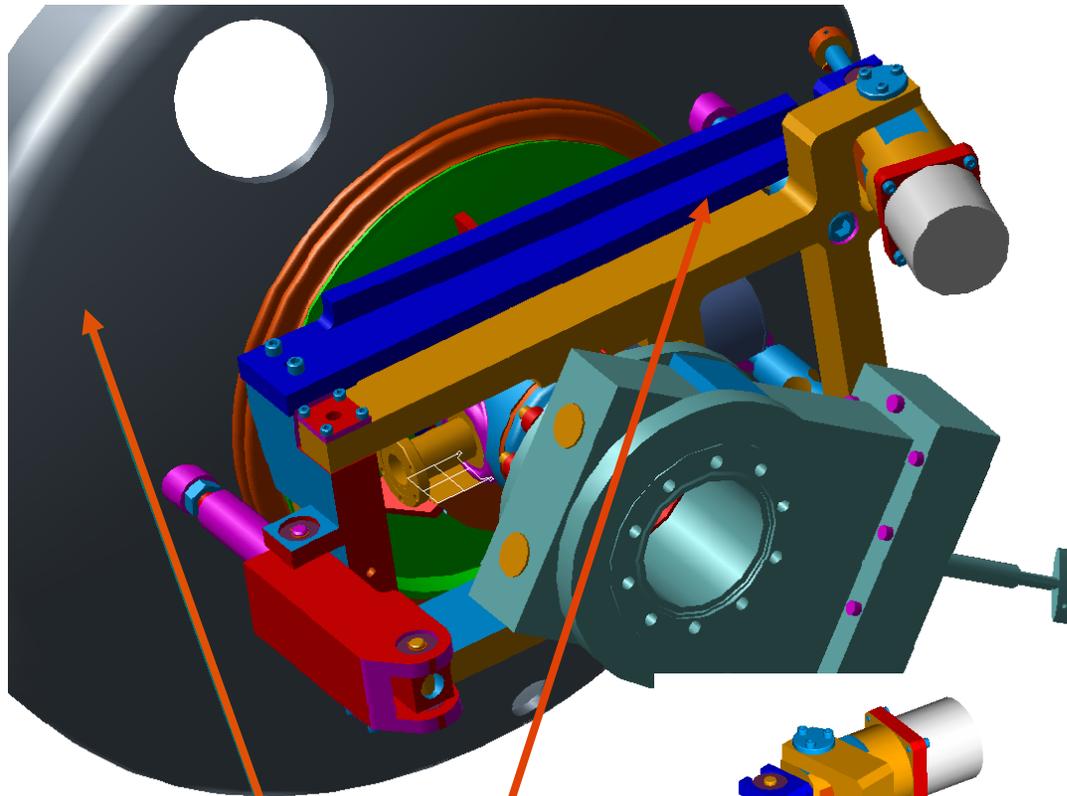


- ✓ We consider beam loss and residual activation very seriously
- ✓ Activation was once higher during the beam power ramp up
- ✓ Currently not beam loss limited, and may not - up to 1.44 MW

# SNS Major Parameter

<b>PARAMETER</b>	<b>Design</b>	<b>Best Achieved</b>	<b>Production</b>
<b>Beam Energy (GeV)</b>	<b>1.0</b>	<b>1.01</b>	<b>0.93</b>
<b>Peak Current (mA)</b>	<b>38</b>	<b>42</b>	<b>42</b>
<b>Repetition Rate (Hz)</b>	<b>60</b>	<b>60</b>	<b>60</b>
<b>Pulse Length (ms)</b>	<b>1.0</b>	<b>1.0</b>	<b>0.8</b>
<b>Proton per Pulse</b>	<b><math>1.5 \times 10^{14}</math></b>	<b><math>1.55 \times 10^{14}</math></b>	<b><math>1.1 \times 10^{14}</math></b>
<b>Number of Cavities</b>	<b>81</b>	<b>80</b>	<b>80</b>
<b>RF Duty Factor (%)</b>	<b>8</b>	<b>7</b>	<b>7</b>
<b>Power on Target (MW)</b>	<b>1.44</b>	<b>1.08</b>	<b>1.08</b>
<b>Availability (%)</b>	<b>90</b>	<b>85</b>	<b>85</b>

# Lessons Learned with the SCL

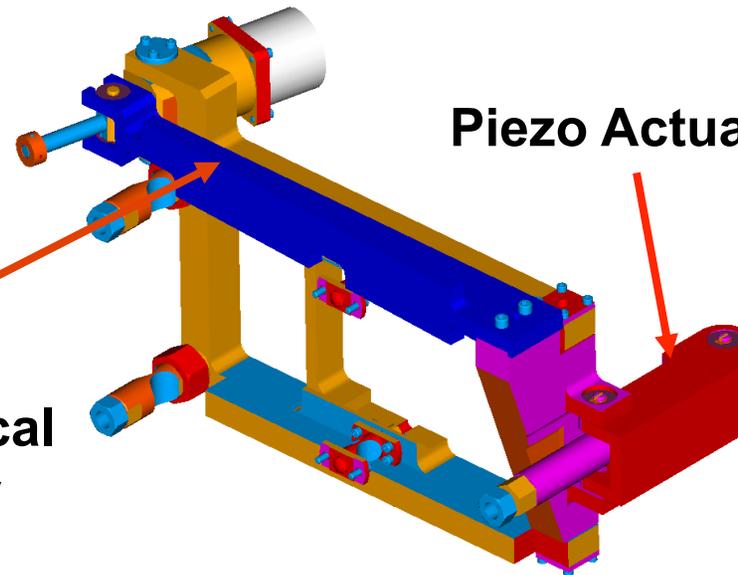


**Helium Vessel**

**Cavity Mechanical  
Tuner Assembly**

## **Piezo Tuner**

- ❖ **Several failures**
- ❖ **Has not been used**
- ❖ **High-gain LLRF**

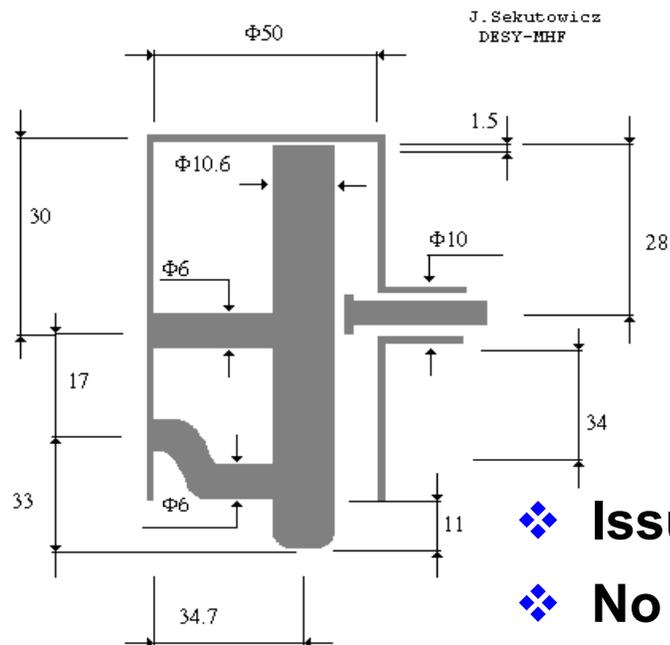


**Piezo Actuator**

# HOM Coupler of SNS Cavity



**High Beta (0.81) Cavity**



**Medium Beta (0.61) Cavity**

- ❖ Issues with fundamental RF filtering
- ❖ No significant HOM power measured
- ❖ Costs more than potential benefits

# Linac Beam Collimator

## There is no beam collimator installed in the linac

- ❖ Multi-particle tracking simulations did not show loss, fractional beam loss was estimated to be  $< 1 \times 10^{-5}$
- ❖ Measured SCL beam loss might be  $1 \times 10^{-4}$

Some factors, e.g, residual gas and magnet stripping, were considered. But some others, not investigated

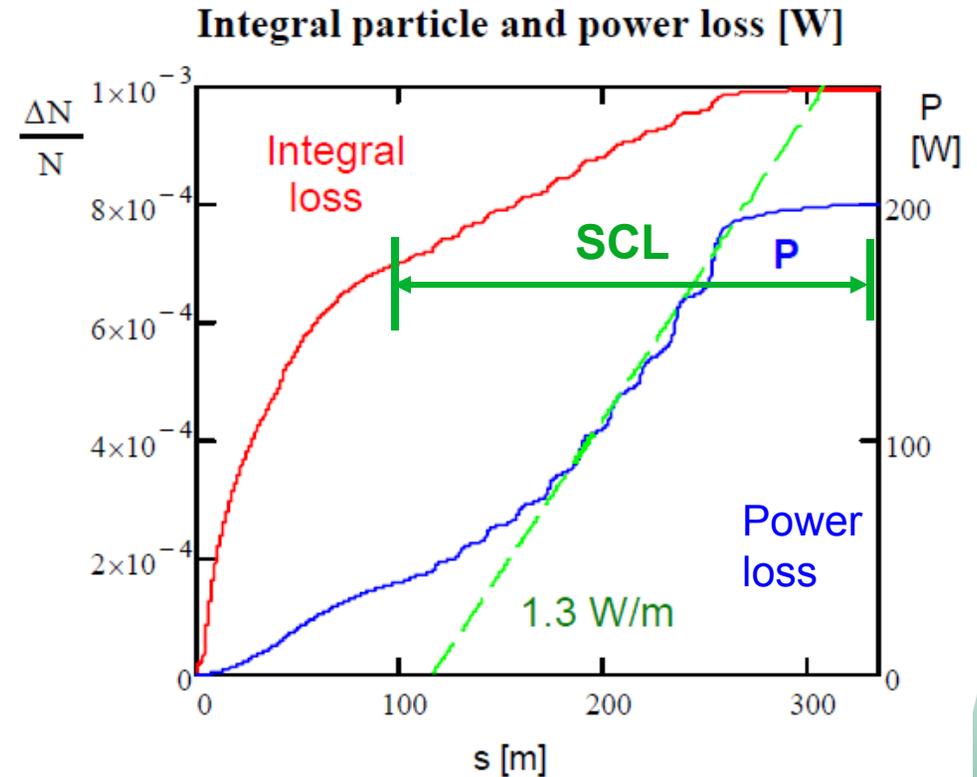
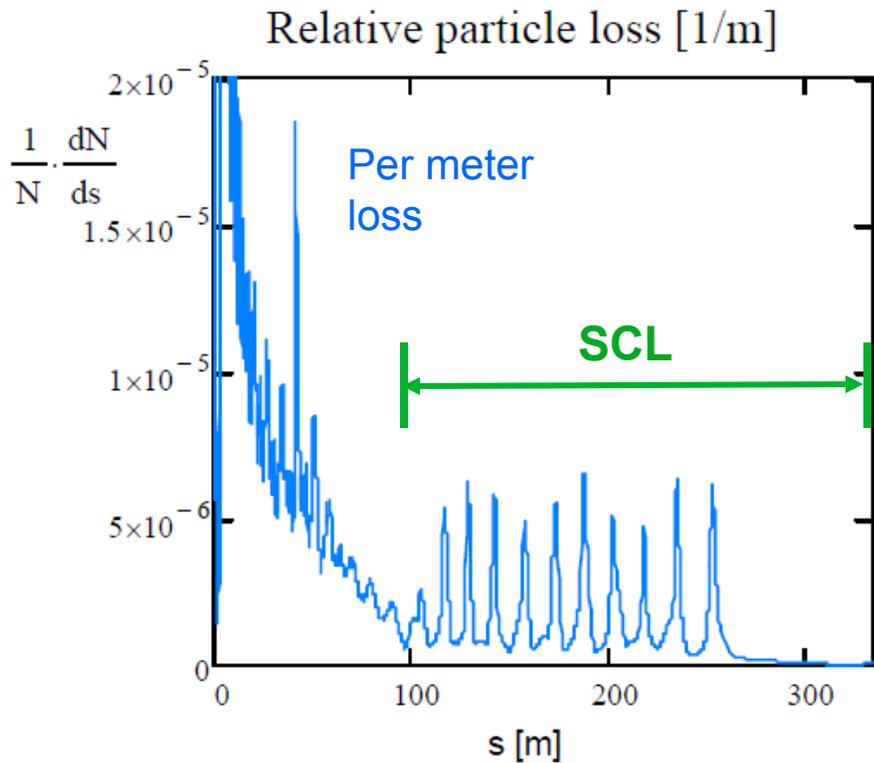
1). Beam longitudinal halo

2). Dodecapole components of linac quadrupole

3). Intrabeam stripping

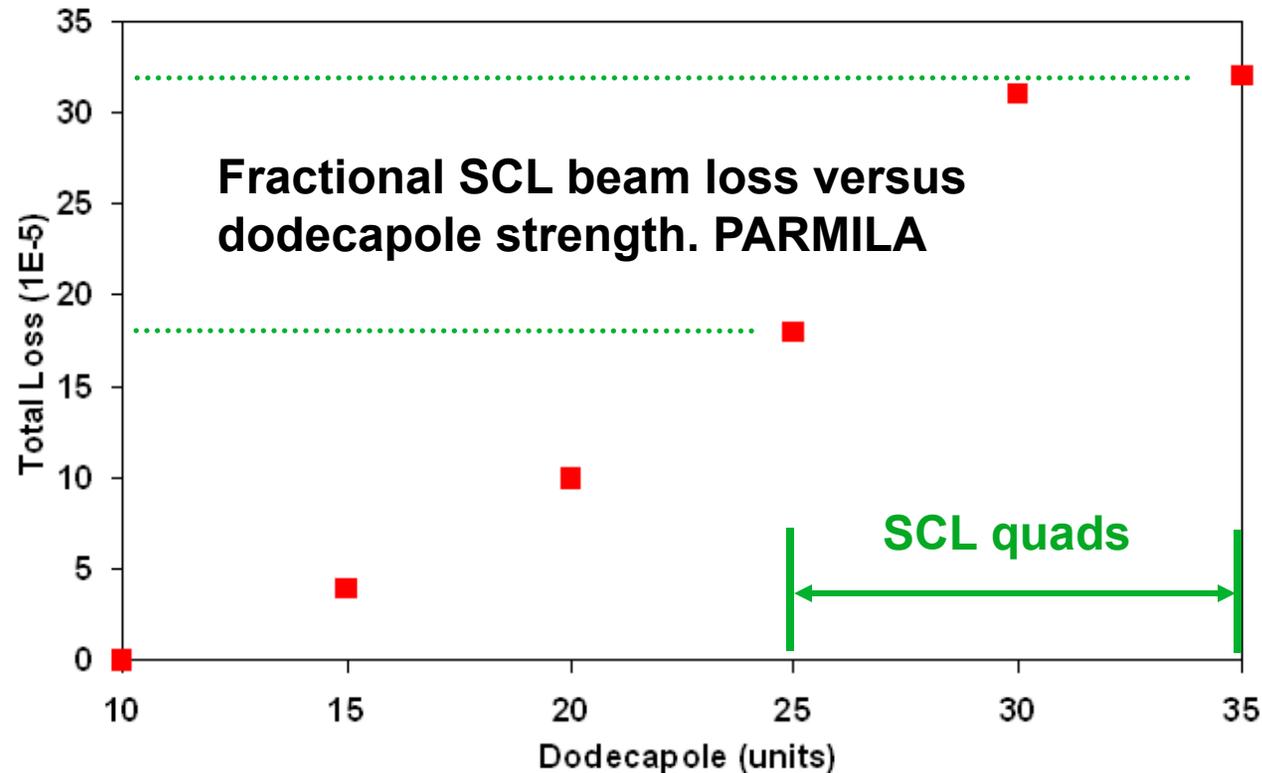
- ❖ SCL is not loss limited, but collimator could be helpful

# Intrabeam Stripping (V. Lebedev, FNAL)



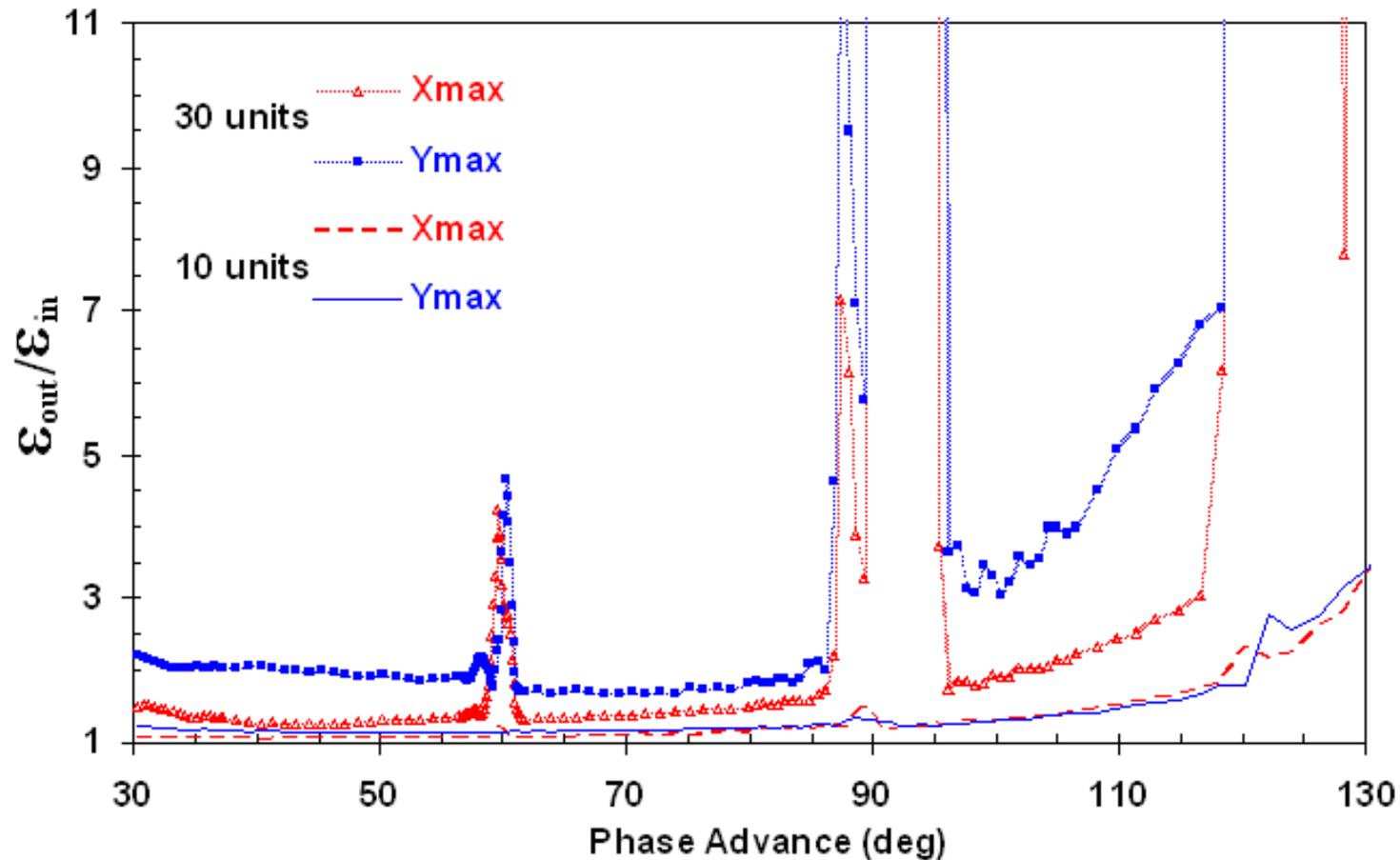
- ❖ Binding energy only 0.75 eV, beam-beam stripping loss
- ❖ Estimated total fractional beam loss in the SCL  $\sim 3 \times 10^{-4}$

# Dodecapole Field of SCL Quadrupole



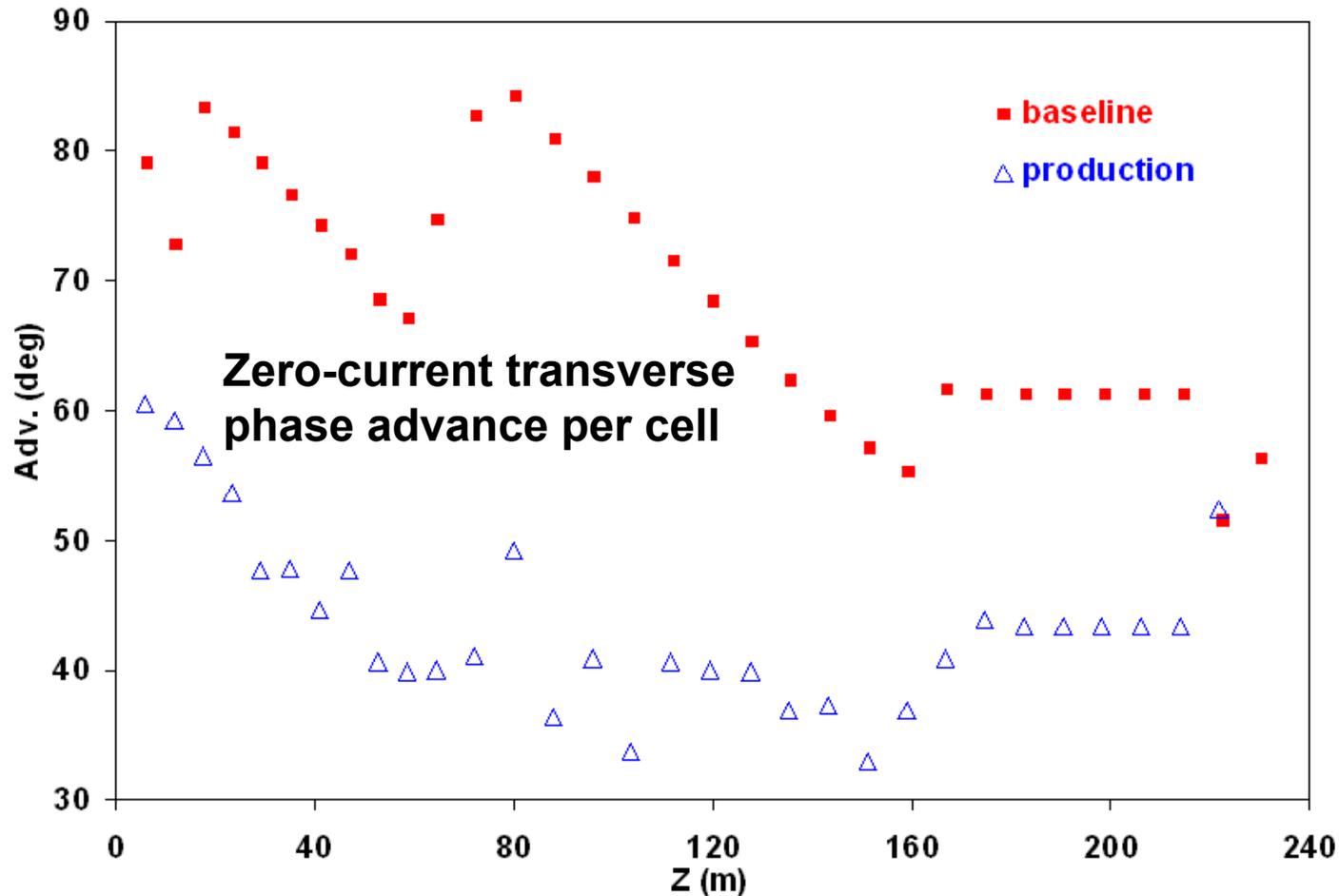
- ❖ 1 unit dodecapole equals to  $1 \times 10^{-4}$  of quadrupole field
- ❖ Measured SCL quadrupole is approximately 30 units
- ❖ They may cause  $\sim 3 \times 10^{-4}$  fractional beam loss in SCL

# Transverse Beam Dynamics



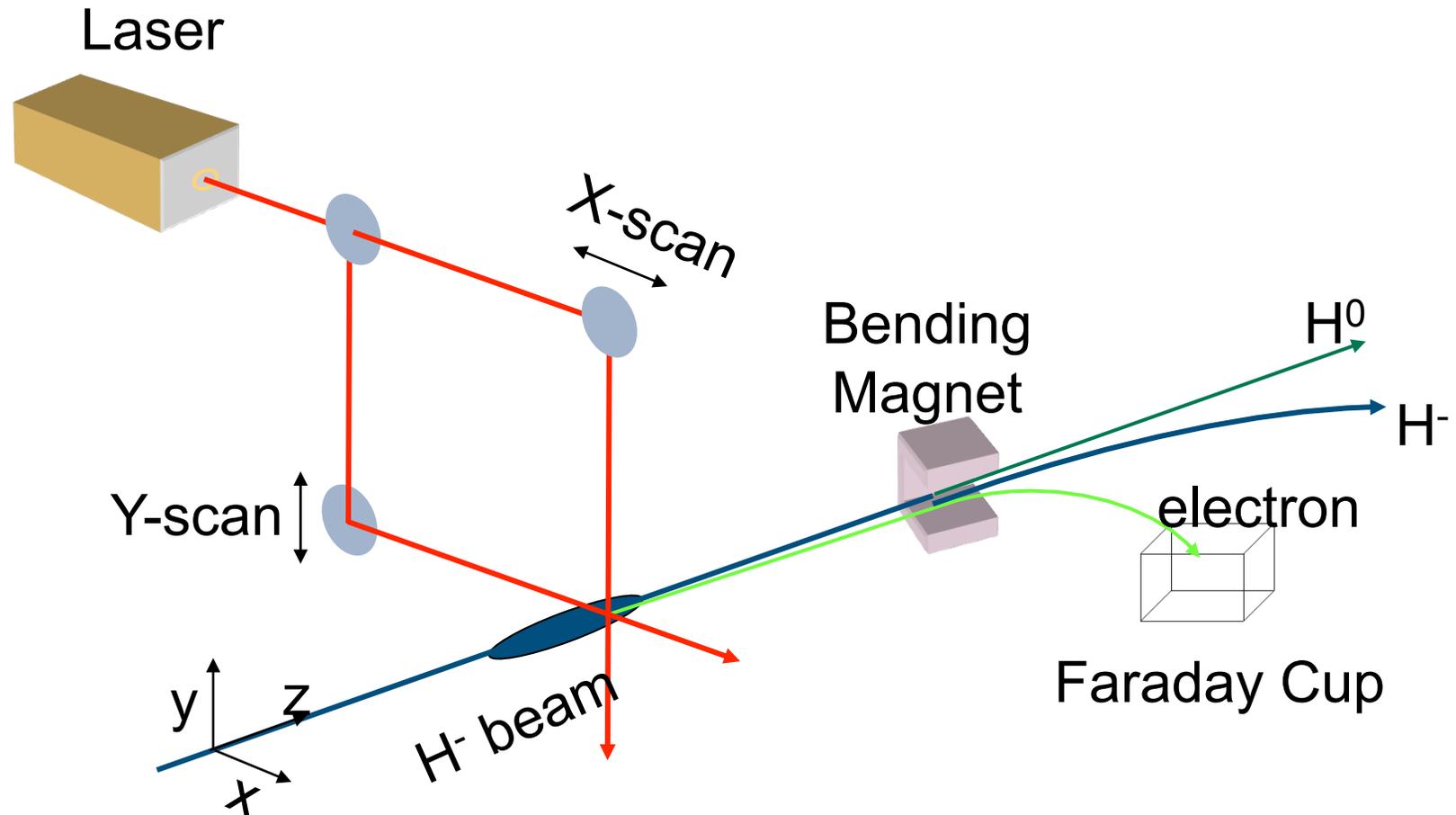
- ❖ Maximum emittance in doublet lattice, no space charge, no cavity
- ❖ The weak resonance appears only when dodecapole is significant

# Baseline Versus Production



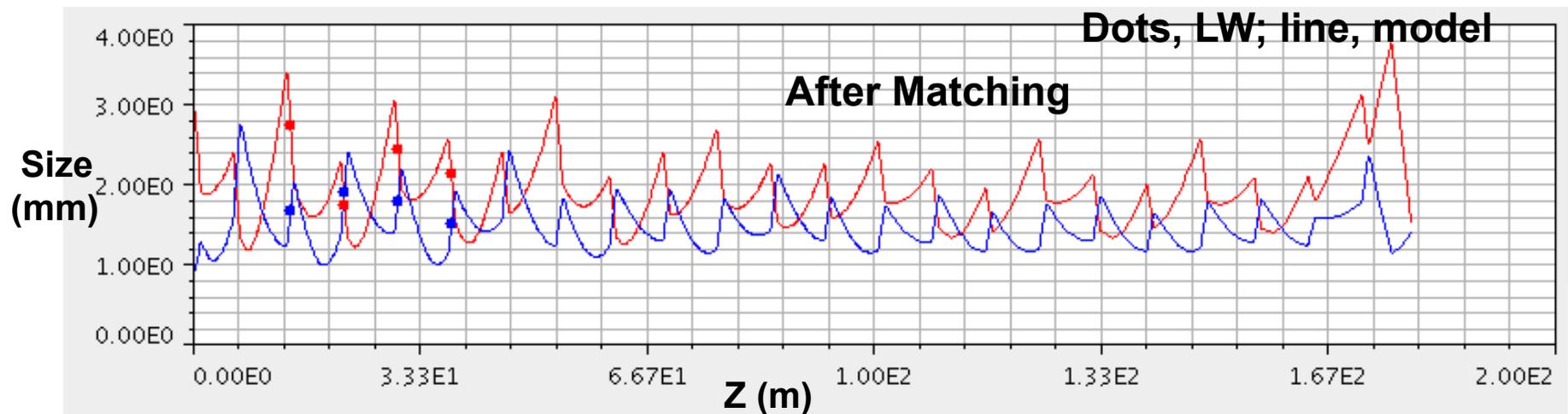
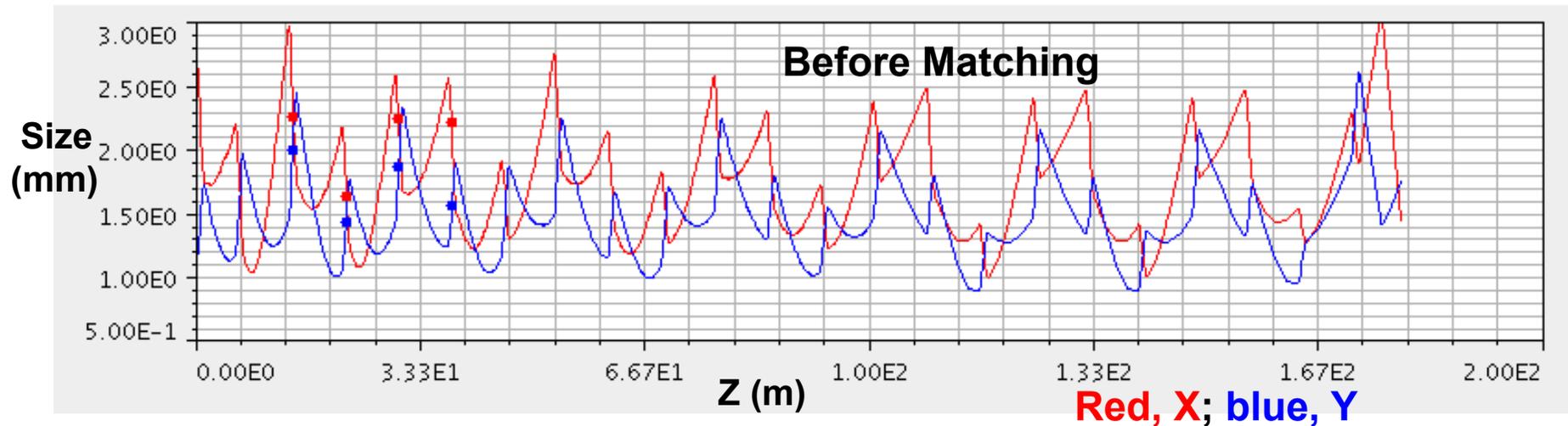
- ❖ Quadrupoles in production are 20 to 30% lower than the design
- ❖ Manual adjustment for beam loss results a non-smooth lattice
- ❖ All the three beam loss mechanisms favor strong focusing

# Laser Wire Beam Profile Monitor (Y. Liu, MOPE101)



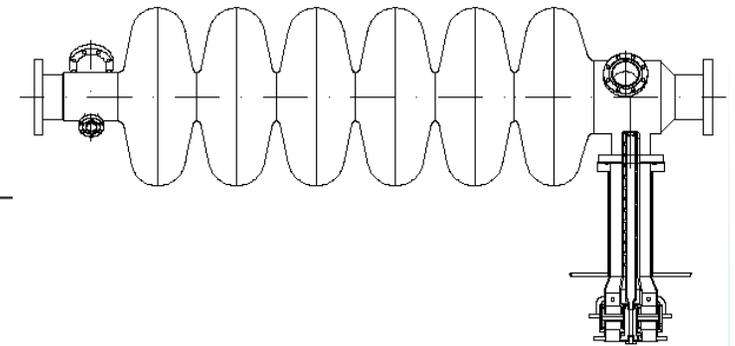
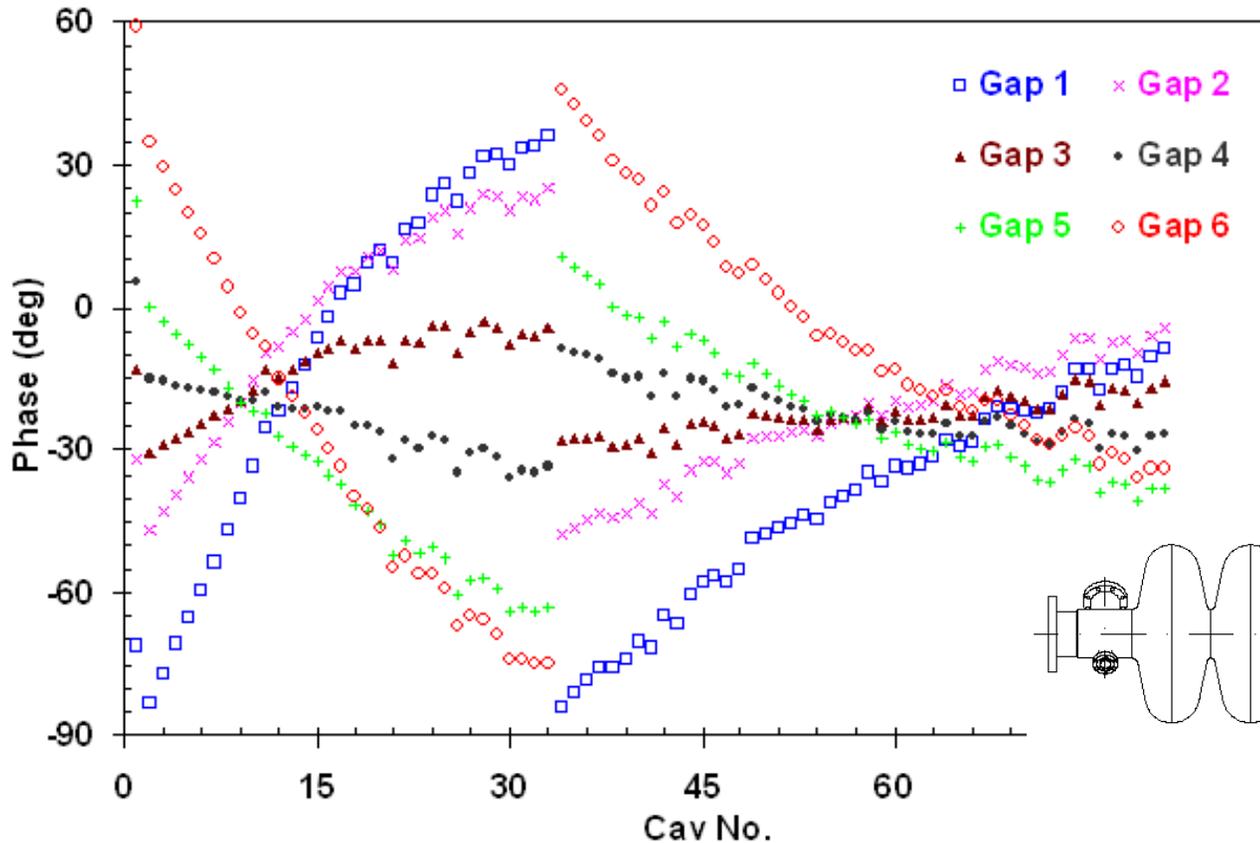
- Intercepting beam diagnostic devices are not allowed
- 9 laser wire profile monitors are installed and used

# Transverse Matching



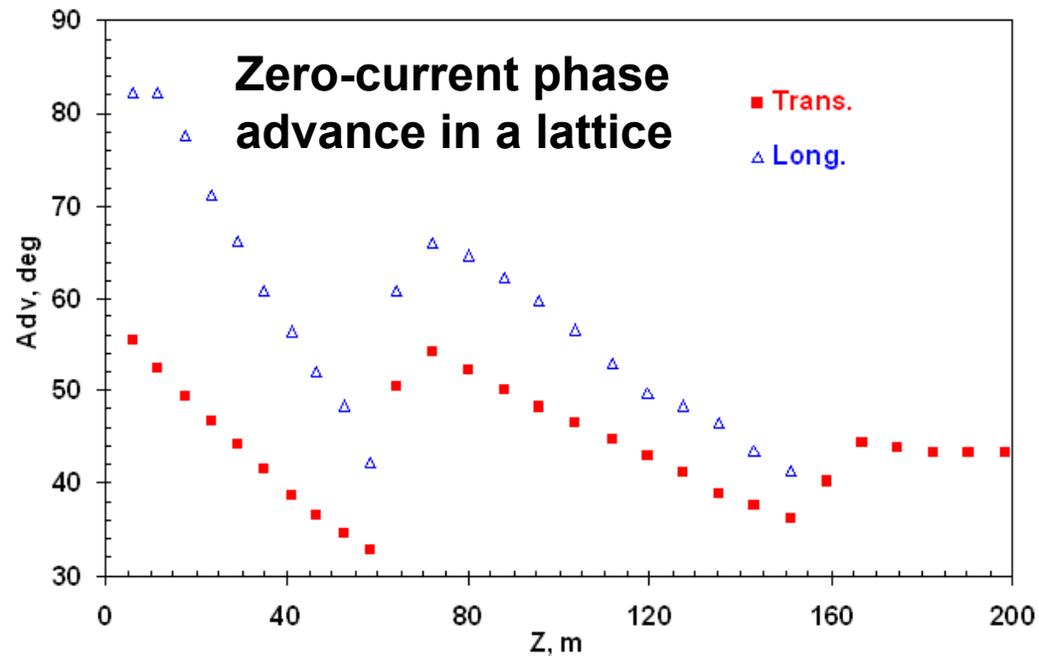
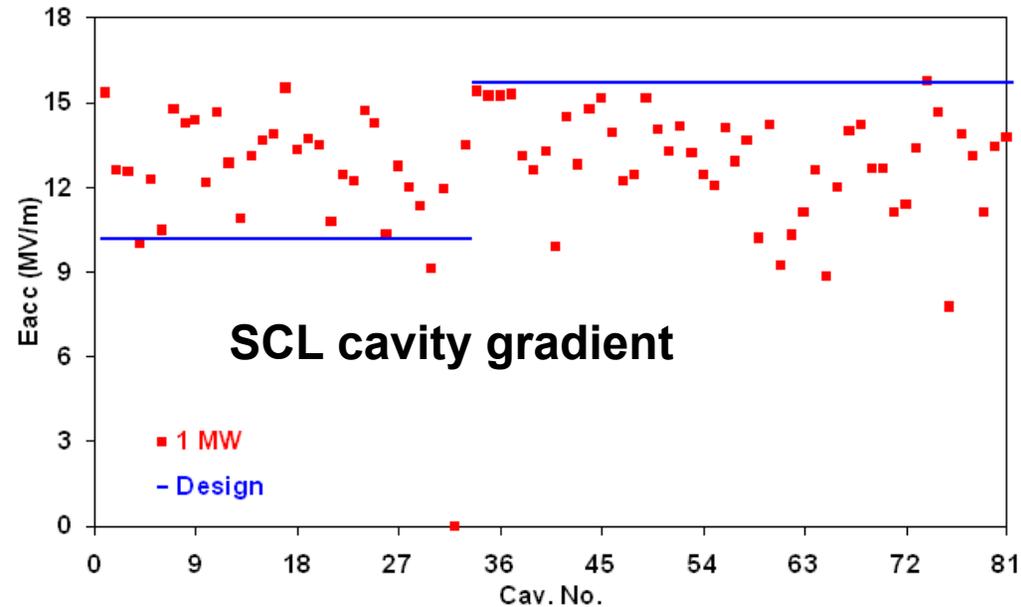
- Online beam matching with the control room envelope model
- Very time consuming, and the online model is not so accurate
- A well matched beam does not necessarily reduce beam loss

# Beam Phase For the 6 Cells in Each Cavity



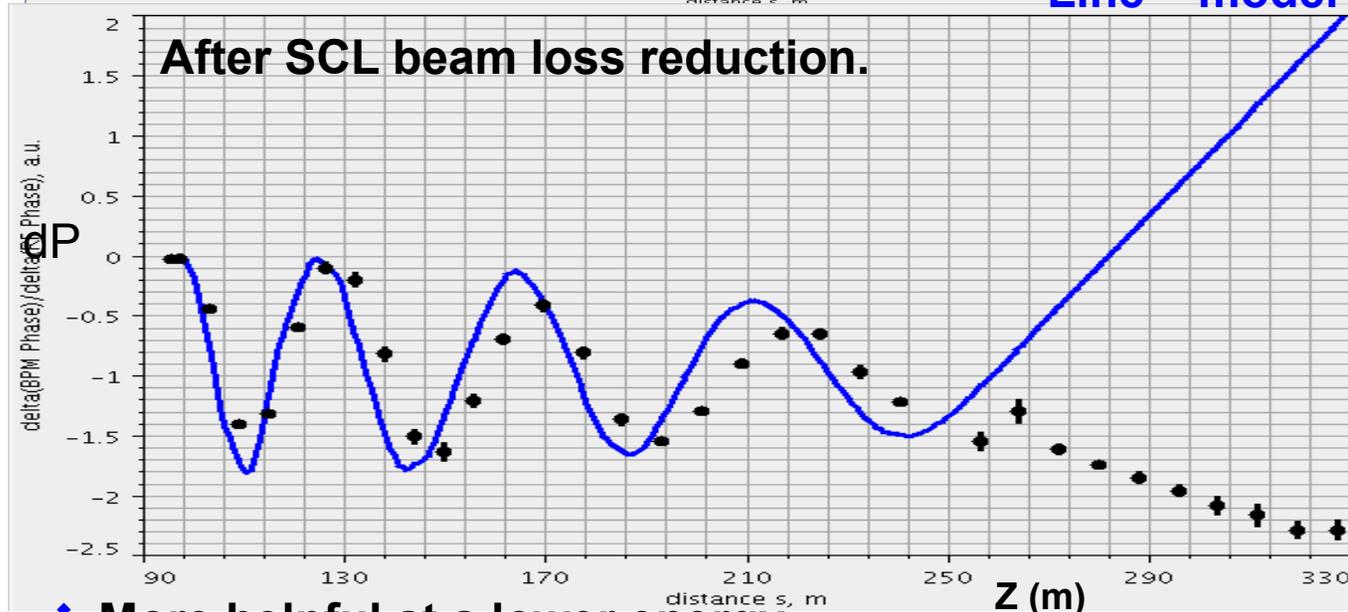
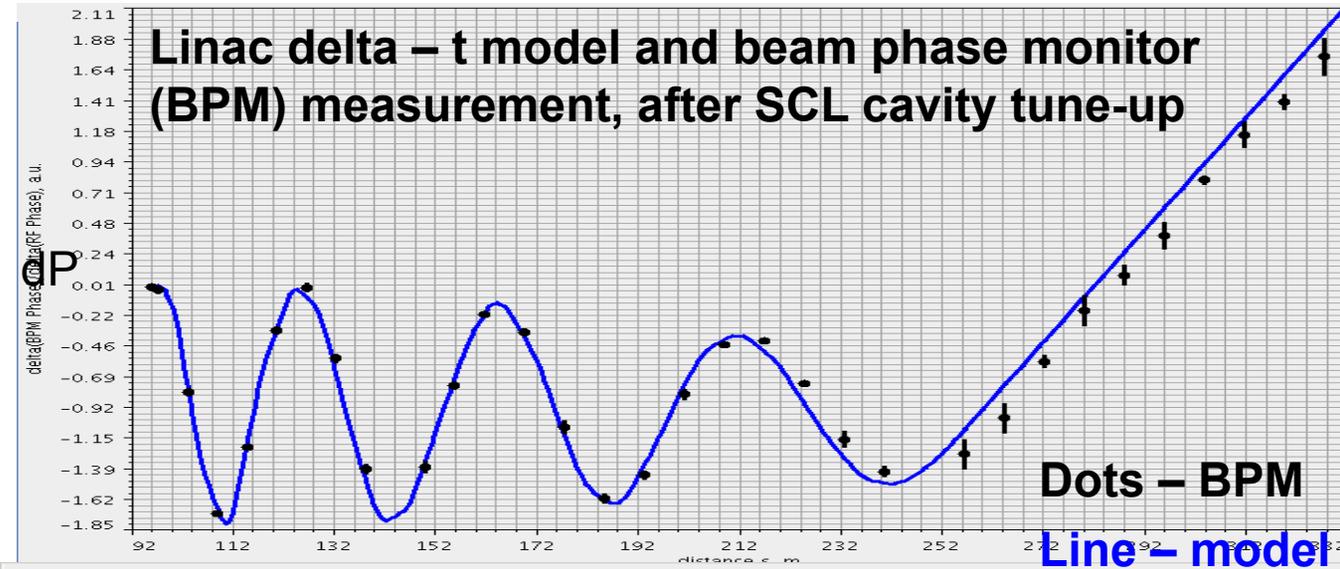
- ❖ Many cells are close to the RF crest, not a linear defocusing
- ❖ High-gradient SC cavity has a large aperture, not a thin-lens
- ❖ Multi-particle tracking is too slow, not for online application

# Longitudinal Beam Dynamics



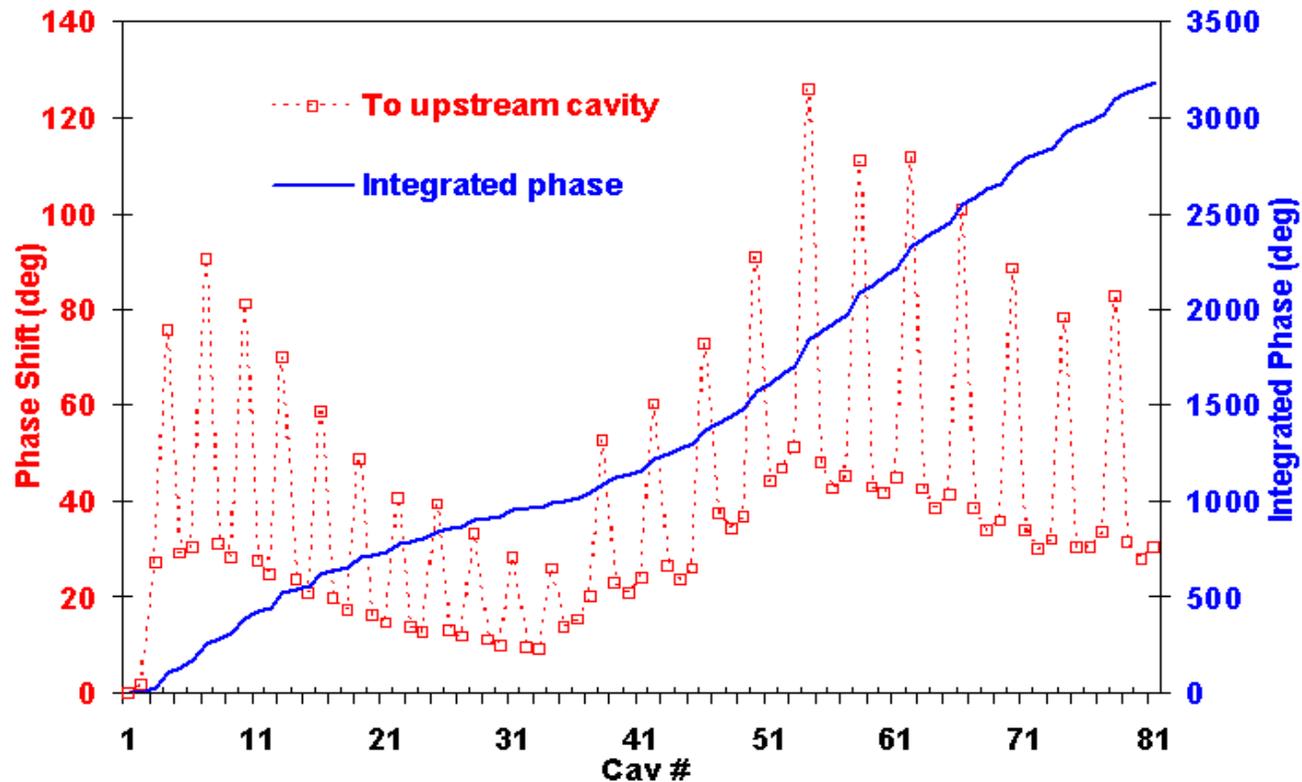
- ❖ Constant focusing
- ❖ Smooth quadrupole
- ❖ May not for loss

# Phase Damping



- ❖ More helpful at a lower energy
- ❖ May or may not for beam loss

# Phase Scaling

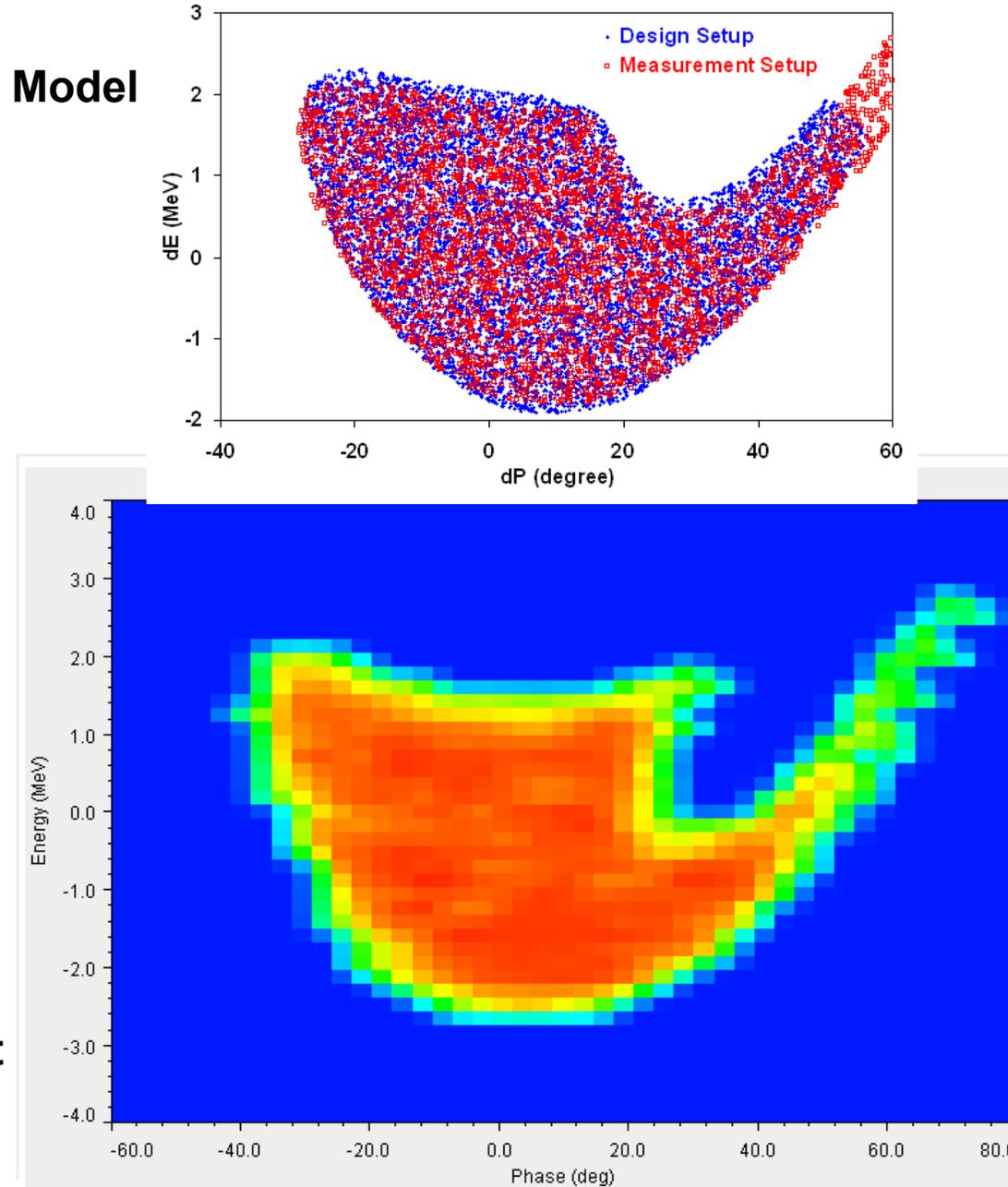


## Model based RF phase scaling technique

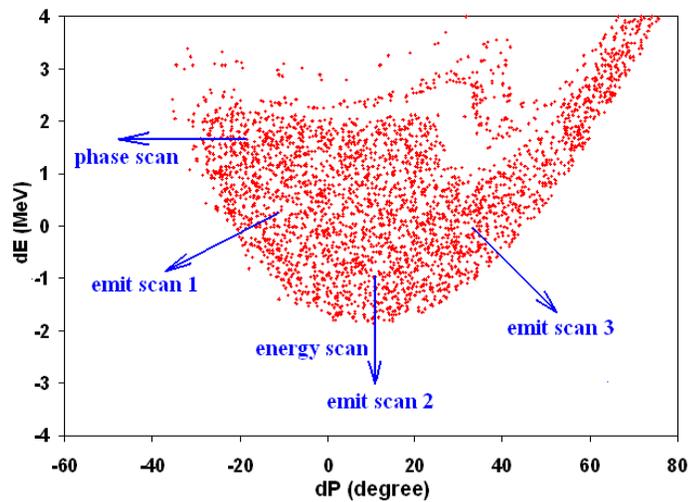
From 900 MeV to 1 GeV, the acceleration gradient of many cavities change, integrated shift of beam phase is  $> 3000^\circ$ .

- SCL cavity and RF failure recovery
- Application in other longitudinal beam dynamic study

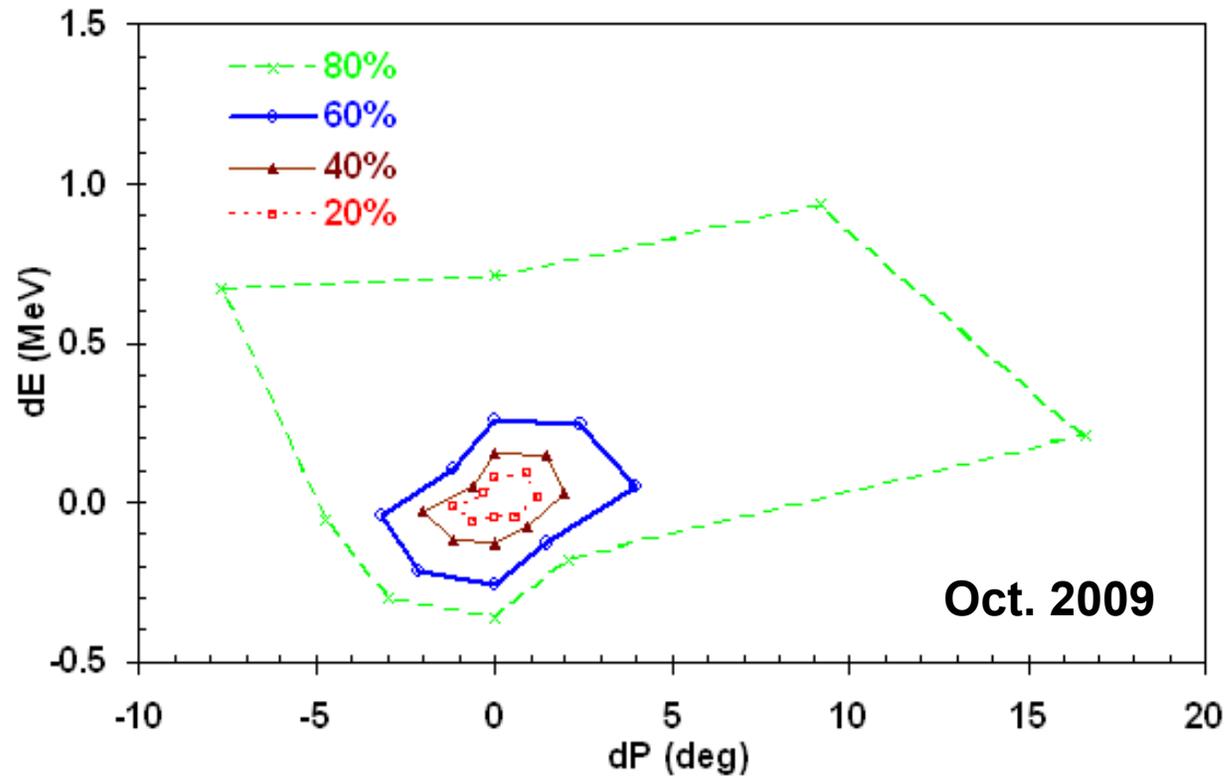
# Longitudinal Acceptance



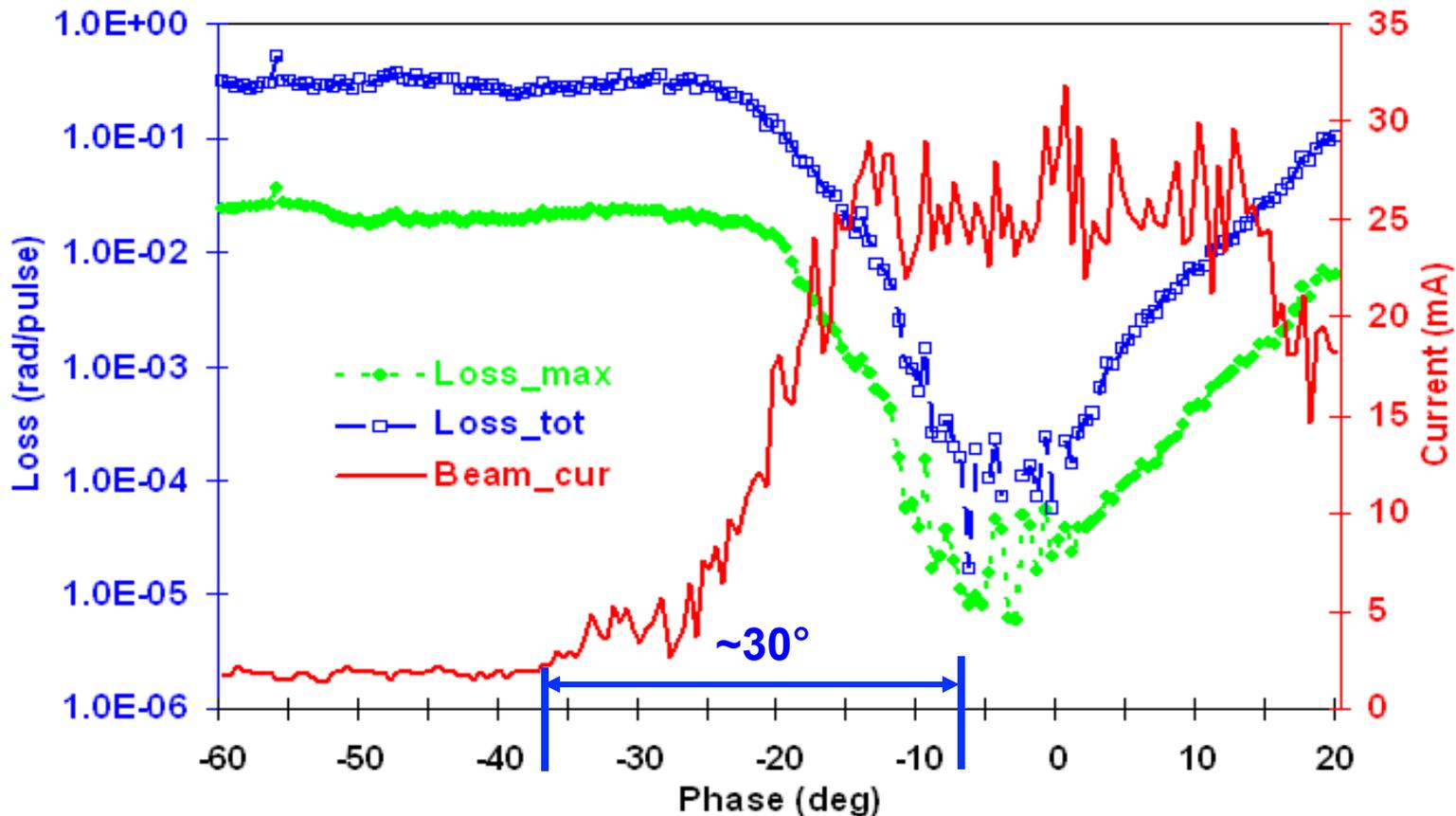
# Longitudinal Emittance



- ❖ Phase and energy scans: bunch size and energy spread
- ❖ Beam emittance scans: isodensity contours
- ❖ Design:  $\sim 0.3 \text{ mm} \cdot \text{mrad}$ ; measurements: 0.4 to 0.9



# Longitudinal Halo



SCL injection beam phase scan

- ❖ Beam current monitor and beam loss monitor measurements
- ❖ Scan in different directions, such as, beam phase and energy
- ❖ Measured halo size is usually comparable to the acceptance

# Summary

- The first 5-year of beam commissioning and operation of the SNS superconducting linac has been a great success.
- Hardware:
  - 1) Keep every component simple
  - 2) System reliability rather than individual performance is important to a success
- Beam dynamics:
  - 1) Small level ( $1 \times 10^{-4}$ ) of beam loss is observed
  - 2) Very difficult to accurately model or measure
  - 3) Need more works, both simulation and experiment