



Control system architecture for the L1 laser at ELI Beamlines

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projekt podporovaný:







Extreme Light Infrastructure







Network of user facilities focusing on nuclear physics, attosecond science, and secondary source generation

Managed independently and developed autonomously within host institutes until post-2018



projekt podporovaný:





Building status





Spot the difference!

ELI-BL Grand Opening was on Monday October 19...







projekt podporovaný:







ELI Beamlines Facility in Prague











Photos September 2015





The lasers at ELI-BL





projekt podporovaný:









Beamline	L1	L2	L3	L4
Peak power	> 5 TW	PW	≥ PW	10 PW
Energy in pulse	100 mJ	≥ 15 J	≥ 15 J ≥ 30 J	
Pulse duration	< 20 fs	≤ 15 fs	≤ 30 fs	≤ 150 fs
Rep rate	1 kHz	10 Hz	10 Hz	1/60 Hz
Supplier	Commercial pump lasers (Trumpf Scientific &)	STFC RAL major supplier and technology developer	LLNL major contractor	National Energetics & EKSPLA major contractor
IoP activities on control systems	Complete control system and integration	Complete control system and integration	Integration and joint software development	Integration and collaboration on HW & SW









Most laser control is not *technically* challenging...

Mostly sub-kHz diagnostics, slow feedback, modest AI/AO Ch. counts, 50 cameras, 150 *simple* motion axes, 1k control points per laser

...however there are still many challenges

ELI-BL's rep-rate lasers require real-time control systems and machine intelligence – very new compared to <1/hour shot rates

Resources for control systems underestimated

Difficult to attract skilled, experienced staff – limited salaries, competition from IT sector, no 'fame'

Greenfield project & cutting-edge laser tech – no experience base was available & laser requirements often changing

Strict tendering rules and laws make purchasing a nightmare









Some general challenges...

Industrial laser manufacturers generally in-house basic electronics – no market for 'industrial quality' laser electronics at OK prices

Some HW is very specific with only 1 or 2 suitable vendors – e.g., autocorrelators, wavefront sensors, deformable mirrors, dispersion correction – no incentive to customise SW/drivers/interface

Laser diagnostic & equipment vendors generally do not appreciate control system integration

Predominance of 'quick and easy' USB-Windows solutions only suitable for laboratory research environment

Poor integration options and/or terrible drivers – LabVIEW is usually the only alternative to custom applications for Windows









A good architecture aims for <u>scalable</u>, <u>adaptable</u>, <u>maintainable</u> and <u>reliable</u> integration but <u>must consider project constraints</u>:

Project	Architecture
Technically modest Medium scale Real-time intelligence Low manpower Limited budget No prior experience Changing requirements Strict tendering rules DIY electronics required Vendor driver support	Avoid uTCA, PXI Distributed reusable HW/SW modules Real-time OS & FPGA Simple software, easy hardware Low cost HW platform Avoid C++ & Java development Fast, flexible development platform Single vendor, volume order (NI!) Leverage modular IO for electronics LabVIEW essential; integration focus













Many solutions exist with various advantages and disadvantages*

Shared memory on VxWorks (LANL+Cosylab) Hypervisor shared memory - Hyppie (LNLS) ActiveX CA (ORNL-SNS) CaLab Win DLL (HZB-BESSYII) DCOM Win API via EPICS driver (STFC-ISIS)

DIM Interface (GSI+CERN) LV-native EPICS implementation (ORNL-SNS)

DSC Module via Shared Variables (NI) LV-native CA (Observatory Sciences) Incompatible platform

Compatible platform

Compatible and COTS

*surveyed 2014 - not an exhaustive list! Credit goes to: various presentations at EPICS collaborations and NIWeek by Alexander Zhukov, ORNL; GSI wiki summary [wiki.gsi.de/cgi-bin/view/Epics/]; Tech Talk [http://www.aps.anl.gov/epics/tech-talk/]



Basically works, but...

Project has been put on ice (NI's unofficial warning in 2013) Network SVs must be used (slow, unstable, poor scalability) Not a full implementation (PVs on server-side have only few fields) Missing fields confuse clients (e.g., Control System Studio) Type-casting bugs (string and integer)



Demonstration LabVIEW camera server on RMC-8354 using NI EPICS module to link to a Control System Studio secondary display (developed 2012-2013)



LabIOC from Observatory Sciences

AI Record



Existing codebase was upgraded for ELI-BL by OSL – almost final release

CA Server has full support for basic record types: ai/ao, bi/bo, longin/longout, mbbi/mbbo, stringin/stringout, waveform)

Polymorphic for standard LabVIEW types: 18, 116, 132, SGL, DBL, STR, Boolean, arrays of these – typecasting as appropriate









LabIOC from Observatory Sciences

Access methods: caGet, caPut, dbPut, dbGet, caMonitor

Easy to use, simple LabVIEW code

Should be 'virtualisable'

Add 'SocketSetReuseAddr=TRUE' to LabVIEW INI file to share UDP port with multiple instances

All source code was provided by OSL

ELI-BL will not customise – will continue to work with OSL if any additional features required















Testing ongoing at ELI and National Energetics (L4 laser)

Performance is good but library is quite large – streamlining would be needed for low-end cRIOs...



Our LabVIEW IOC framework



Process model based on QSM (simpler than Actor Framework) Messages must go through local Sequencer (message broker) Data in hierarchical current value table (DVR variant attribute)



LabVIEW IOC progress

	Processes	-	a seguite	No. of Acres 41	X
	🕆 🔍 Search	n 🔌 Customiz	e*		
		<u>s</u>	16/2		GENTEC
	Digital Input	Analog Outp	Analog Input	FPGA Handler	Gentec S-Link
	STP MO		PSD H	- 0 -	OCEAN OPTICS
	Stepper Mot	Encoders	PSD Driver	ELI Temp_H	Ocean Optics
1	POWER			4 000€H	LEONI I ***** SWITCH
	Power Stabili	Beam Align	Pointing	Holzworth H	Leoni Fiber
	MASTER				SAVE -
	Camera mas	Camera proc	Image proce	Beam Analysis	Saving Imag
1					

Around 20 processes completed, 10 more in development

So far one Virtual IOC is deployed

ELI-BL LabVIEW library >7000 VIs

4	ful	l-time	deve	lopers
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Hierarchical state machine model for system design



Hierarchical state machine model has been extremely useful for integration

Good communication tool for contractors and stakeholders

Works well in the software architecture too – rigid but highly testable and deterministic













L1: Three separate picosecond grating compressors in one 4m chamber. 68 motorized axes. Tendered with EPICS interface using NI module. Now working on LabIOC upgrade...



Assembly in March 2015

test_B1-CMP-C	G1.opi 🛙							
Current Assem	bly B1-CM	P-G1				1		
Request	screl	run turnon			turr	n on	81-DG-208-M: 3/1: Yaw	2
Response	SCRE	L DONE		Busy	turr	n off	3/2: Pff	cn
	Position	Engine status		-				B1-SHG-M2
Axis 0 Yaw	11780	0x18	PLS	PLS	PLS	PLS		
Axis 1 Pitch	00	0x10	Enc	Enc	Enc	Enc		B1-CMP-G1
Axis 2 Roll	-205	0x18	2	8	2	2		D: Yaw 1: Ditch
Axis 3 none	00	0x13		8	8			2: Roll
11780, 21474	83647, -20	03, 24, 16, 24, 19	Err	Err	Err	Err		
11780, ∞, -20	5,∞	24, 16, 24, 19	AtPos Pos	AtPos Pos	AtPos Pos	AtPos Pos		B1-CMP-G2 0: Yaw
Fresh data?	Relays r	eadback	Inputs			Yaw		2: Roll 3: 7
	0x880	FFO	0xF0FC7FC0)		R	CSS	control panel
					-	346		

delong











L2: Bryton cryogenic cooling system (150K He) Specified state machine in contract (very positive) Machine and personnel safety integration to SIL-2 Integrated via EPICS IOC and Modbus

Trial CSS control panel for state machine



Integration challenges and successes 3





L4: Timing and sync delivered by IoP to ensure successful integration later

All lasers have same system

First test of LabIOC package



Integrates EPICS MRF with LabVIEW Holzworth controller

Provides low-jitter triggers, RF references and PTP sync



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Gary Johnson and the HAPLS team at LLNL Article: str.llnl.gov/january-2014/haefner

Chris Malato and the L4 team at National Energetics/EKSPLA: nationalenergetics.com

Tomáš Mazanec and the rest of the LCS team!



projekt podporovaný:







Requirements:

Commercially-supported product – not another project for us! LV-native – Pharlap now and futureproof for NI Linux-RT Minimum specialist knowledge required (EPICS, Linux, C++...) Simple LabVIEW interface – no LVOOP (idiot-proof!)

Both NI's EPICS client/server module and the solutions offered by Observatory Sciences seemed to meet these RQs



