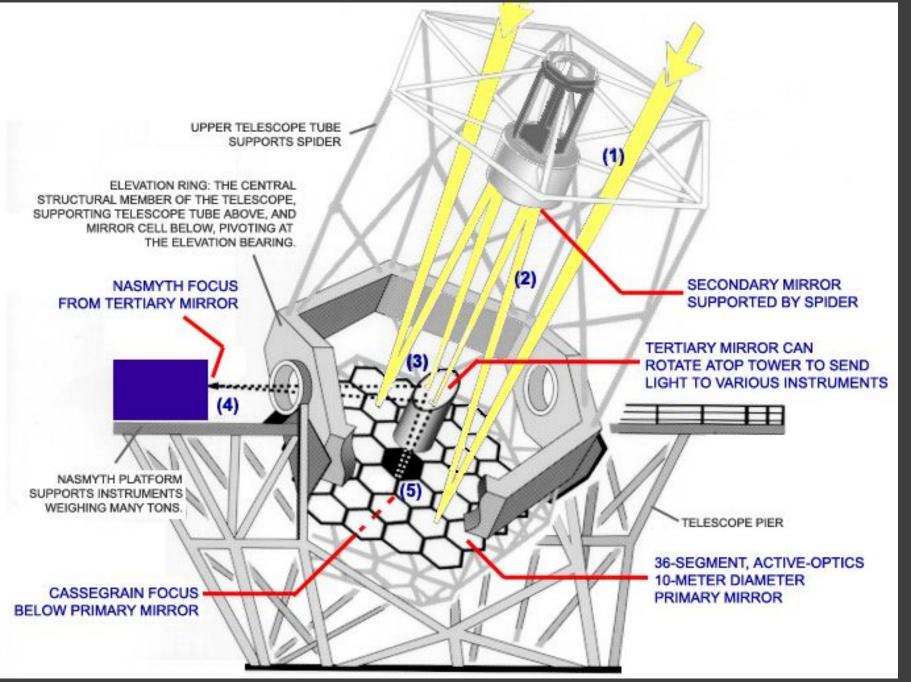
Keck Telescope Control System Upgrade

K. Tsubota, J. A. Mader

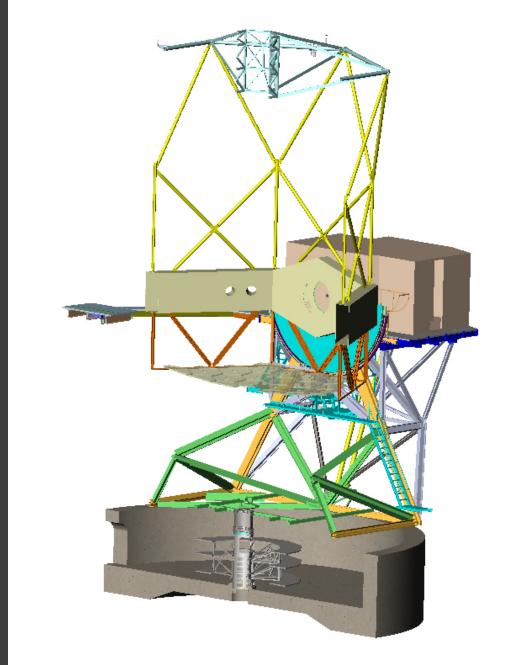
Overview

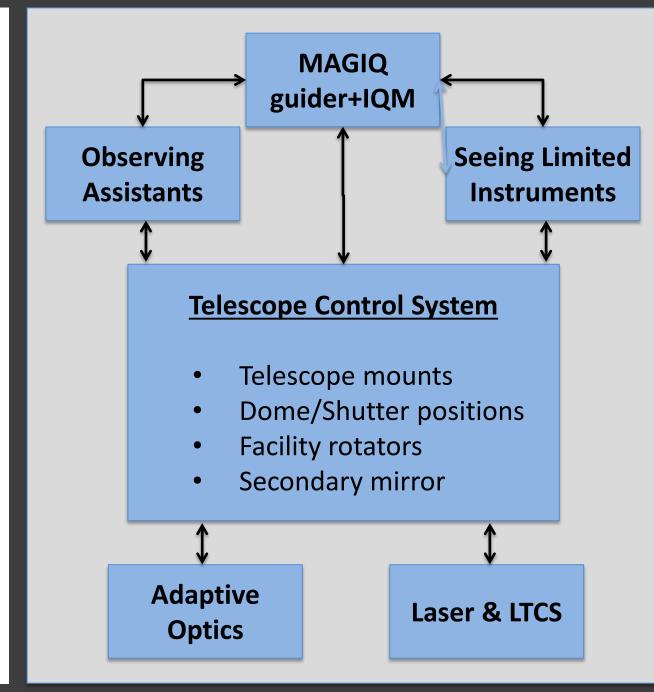
The Keck telescopes, located at one of the world's premier sites for astronomy, were the first of a new generation of very large ground-based optical/infrared telescopes wit the first Keck telescope beginning science operations in May of 1993, and the second in October of 1996. The components of the telescopes and control systems are more than 15 years old. The upgrade to the control systems of the telescopes consists of mechanical, electrical, software and network components with the overall goals of improving performance, increasing reliability, addressing serious obsolescence issues and providing a knowledge refresh. This poster will detail the implementation and testing for the Keck II telescope.



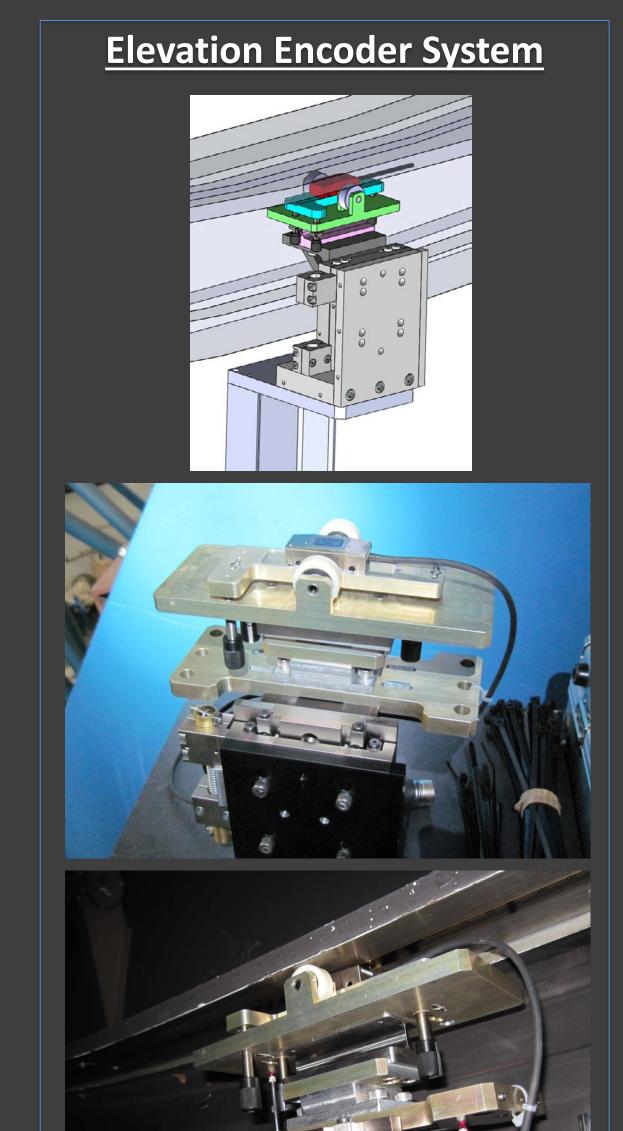
M. KECK OBSERVATORY

On the summit of Mauna Kea, Island of Hawai'i



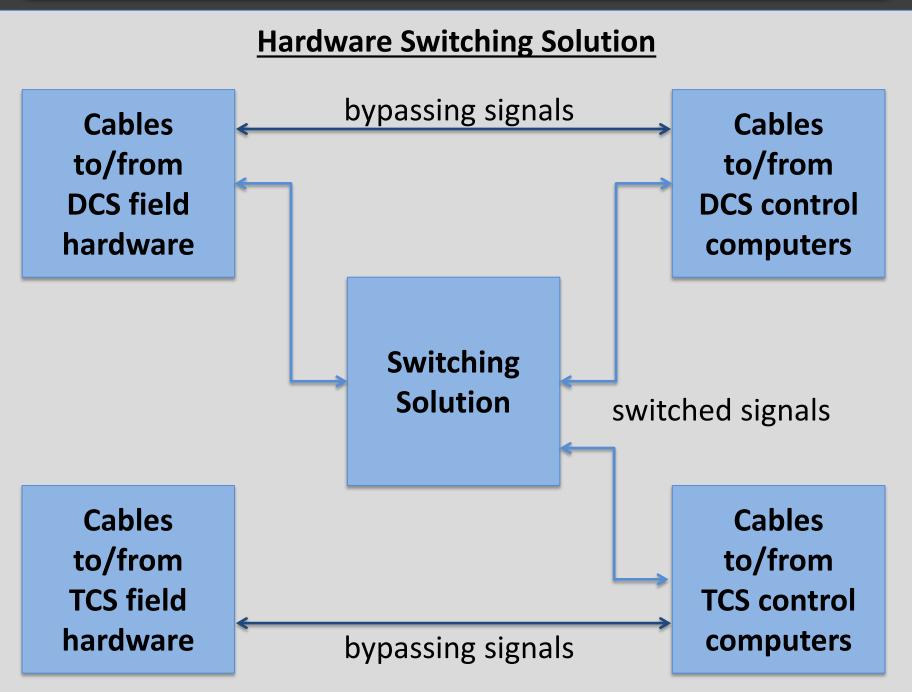


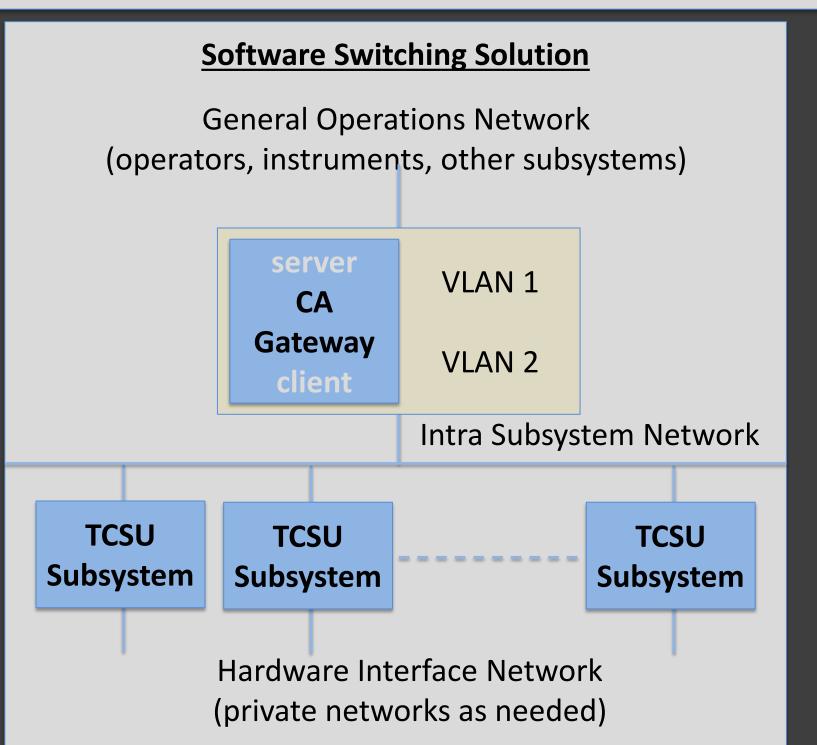
Azimuth Encoder System

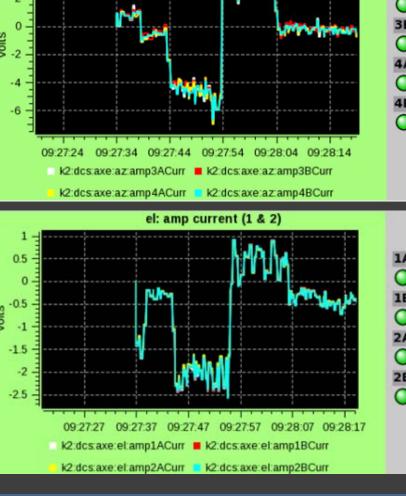


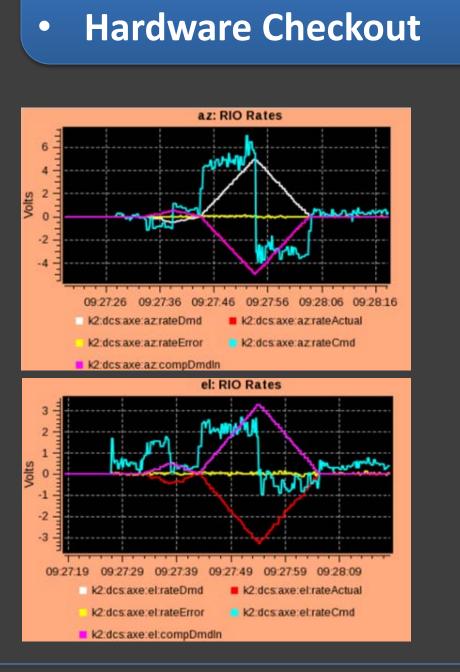
<u>Implementation</u>

A switching solution has been implemented for both hardware and software systems to allow quick and easy switching between the operational and upgraded control systems.









Developer

<u>Testing</u>

Levels of Testing

- Unit Testing
- Functional Unit Testing
- System/Acceptance Testing

Keck II Offset Moves Settling Times							
Telescope Moves (arcsec)	1	5	10	50	100	1000	10000
Time Requirement (sec)	0.3	1.0	1.0	3.0	3.0	10.0	20.0
AZIMUTH							
DCS System (2011)	0.8	2.7	2.8	-	5.0	9.9	19.2
TCS No Feed Forward	1.8	2.4	2.5	3.9	4.8	-	-
TCS Single Path With FF	1.1	1.2	1.5	2.7	3.3	-	-
TCS Double Path With FF	0.7	0.9	1.2	2.4	5.8	-	-
ELEVATION							
DCS System (2011)	3.2	2.6	2.6	-	5.7	10.3	23.4
TCS No Feed Forward	2.7	4.2	5.1	6.0	-	-	-
TCS Single Path With FF	0.9	2.6	3.1	3.7	5.2	-	-
TCS Double Path With FF	2.1	2.9	2.6	3.8	5.1	-	-

Successes

Hardware switching solution

- Simple procedure
- Three switches
- A couple cablesImplemented on a subsystem
- by subsystem basisFreedom in testing

Software switching solution

- Change port number
- Run in parallel with current system day and night

Backwards compatibility

• Didn't have to re-validate existing client applications

Challenges

Coordinating with other projects

- Operations has highest priority
- May get bumped by other projects

Servo tuning

On-sky testing

- Scheduled months in advance
- Need to ensure readiness
- Weather

Timing issues at 100 Hz

Current Status

Keck II All subsystems fully integrated and tested Successful on-sky tests completed Continuing fine-tuning of servo

Keck I Hardware installation to be completed in Nov. 2015

Operations Readiness Review Dec. 2015 Deploy in late Jan. 2016

Integration and testing expected by Mar. 2016