

UPGRADE OF J-PARC/MLF GENERAL CONTROL SYSTEM WITH EPICS/CSS

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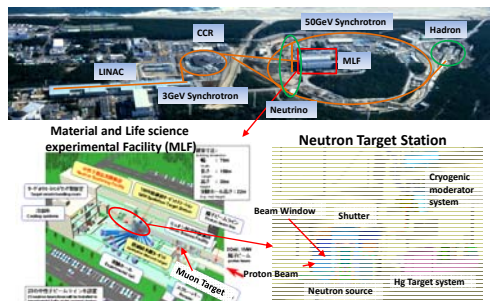


Introduction

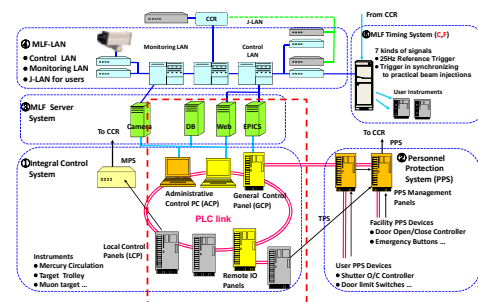
- MLF is a muon and neutron experimental facility of the J-PARC.
- Beam operation of the MLF started in May 2008.
- Operator interface PCs and database server of the MLF control system need replacement. (Windows OS lifetime)

We considered about upgrade of the Operator Interfaces and Data Servers of the MLF General Control System (MLF-GCS)

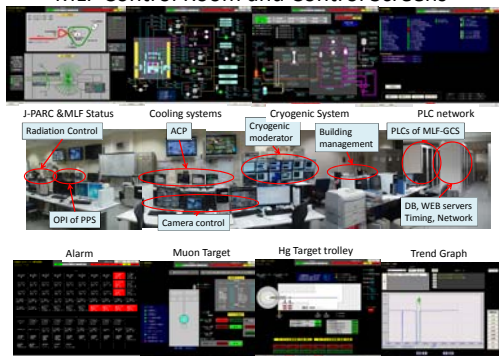
J-PARC and MLF



Structure of MLF-GCS



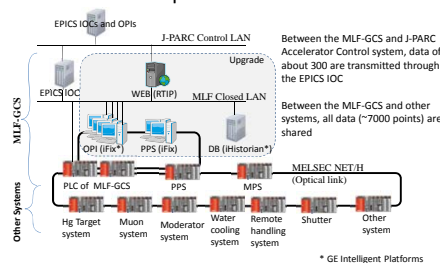
MLF Control Room and Control Screens



Functions of MLF-GCS

- Integrated remote control and monitoring of the other systems in the MLF (PLCs)
- Operator interfaces (OPI)
- Operating data storage (Database)
- Interlock system (MPS, PPS, TPS)
- Networking equipment
- Data sharing (WEB and EPICS IOC)
- Building monitoring system (Camera system)
- Timing distribution system

Structure of the Present MLF-GCS around Operator Interfaces



Issue of Present System

- Life cycle of the system
 - > Decided by the support period of the operating system (Windows)
- Version compatibility
 - > Mixture of the different versions are not supported.
- Software license
 - > Software license is expensive and the number of the client license is limited
- Scalability
 - > VBA script only

Upgrade to the new system

System Requirement

- Inheritance of the present system
 - > Change to the next system without discomfort
- Influence of update cycle of the OS
 - > Independent on the technology of OS specific
- Version compatibility of the software
 - > Use the general purpose protocol.
- Compatibility with EPICS
 - > EPICS device driver developed already.
- Ease of the system modification
 - > Not require complex programming in the screen creation.
- Maintainability
 - > Components are replaceable quickly.
- Cost performance in long term

Comparison of Upgrade System Candidate

	iFix and iHistorian	LabView and SQL	CSS and postgresSQL
OPI	iFix	LabView	CSS
OS (OPI)	Windows	Win/Mac/Linux	Win/Mac/Linux
OPC server	iFix	NI OPC *1	Tk-OPC *2
DB	iHistorian	SQL	postgresSQL
Function of OPI	OK	OK	OK
OPC to EPICS	OK	Not easy	OK
Software fee	Expensive	Reasonable	Free
Build effort	Low	Very High	High
Ver. compatibility	Not enough	Unconfirmed	Good
Modification of OPI	Easy	Difficult / complex	Easy
EPICS IOC	EPICS OPC / other	EPICS LabView	EPICS OPC
Source Code	Private	Private	Open

*1 National Instruments OPC server

*2 Takebishi OPC server

Present

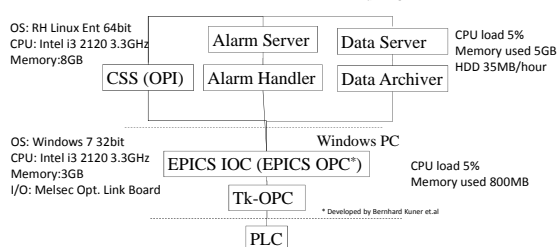
Selected

Performance of EPICS/CSS Prototype

Linux PC

OS: RH Linux Ent 64bit
CPU: Intel i3 2120 3.3GHz
Memory: 8GB

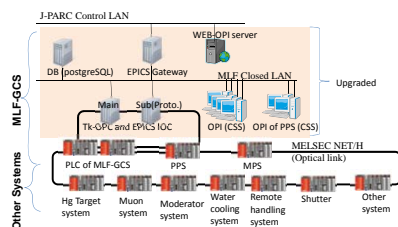
OS: Windows 7 32bit
CPU: Intel i3 2120 3.3GHz
Memory: 3GB
I/O: Melsec Opt. Link Board



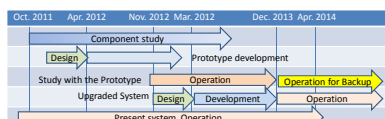
* Developed by Bernhard Kuerer et al

- Installation and performance study was successfully done.
- The prototype system connected with the PLCs of MLF-GCS.
- All data (~7000 points) are treated within 1 second.
- Prototype system is only five control screens.

Upgraded System



Schedule



Summary

- We compared three kinds of the software as candidates for a new OPI and DB of the MLF-GCS.
- The EPICS and CSS system is considered to be the best candidate in terms of practicality and design concept.
- Performance of the upgraded system is confirmed with prototype system.
- Now we are developing the upgraded system with EPICS and CSS and its operation will start in December 2013.