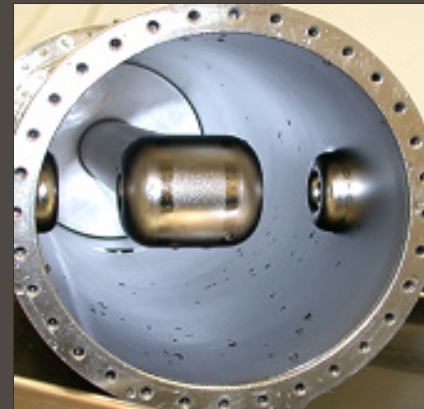


# The ISAC-II Linac Performance

**Marco Marchetto | ISAC High Energy Facility Coordinator | TRIUMF**

Accelerating Science for Canada  
Un accélérateur de la démarche scientifique canadienne

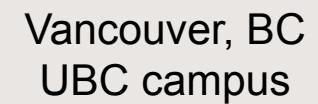
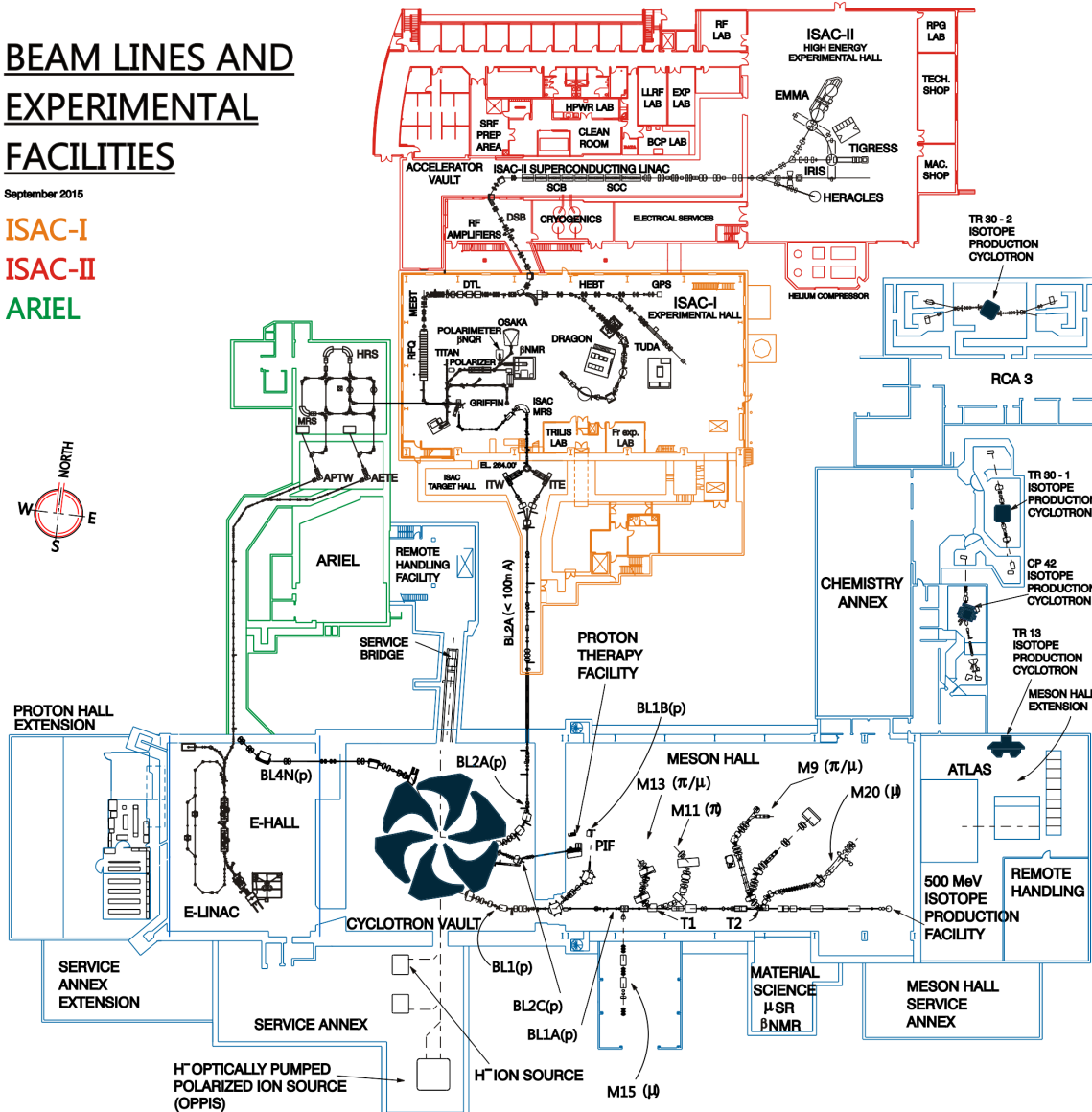
Owned and operated as a joint venture by a consortium of Canadian universities via a contribution through the National Research Council Canada  
Propriété d'un consortium d'universités canadiennes, géré en co-entreprise à partir d'une contribution administrée par le Conseil national de recherches Canada



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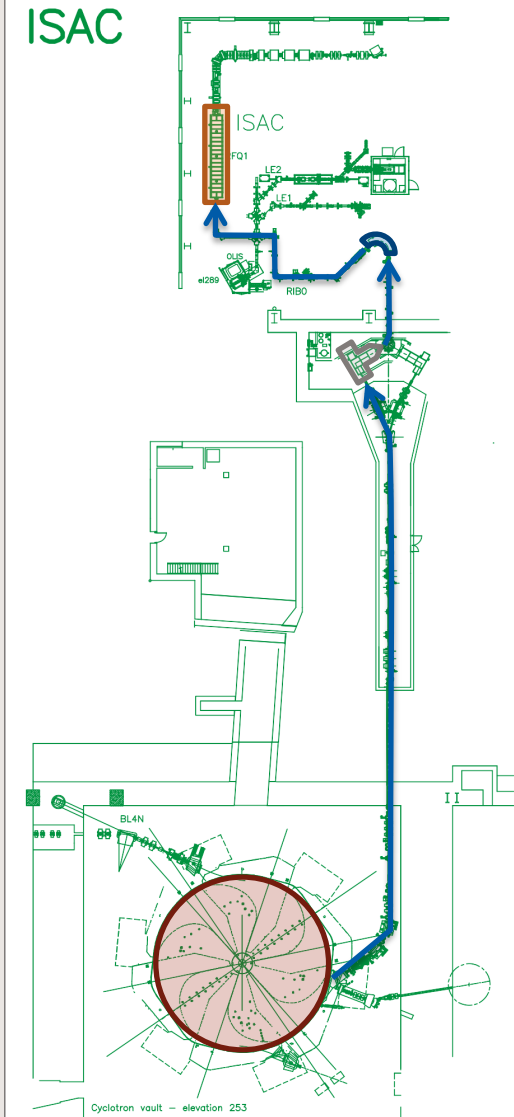
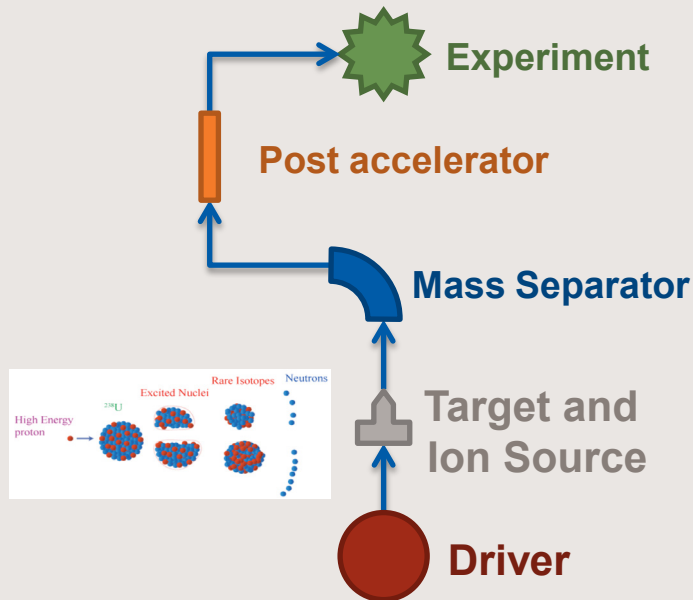
ISAC-I  
ISAC-II  
ARIEL





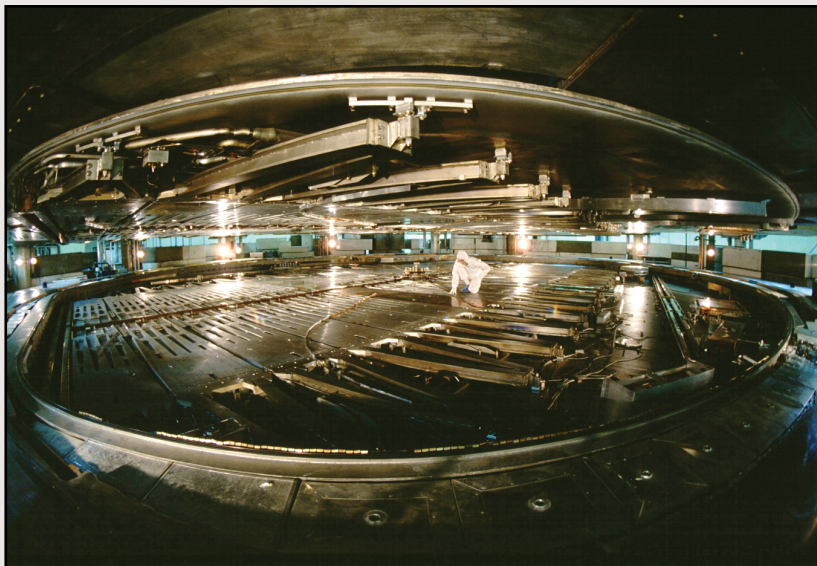
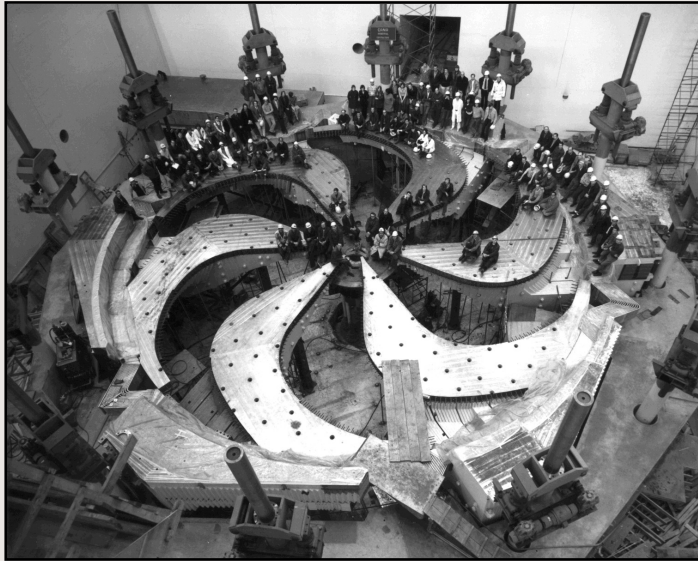
# ISAC at TRIUMF

- Isotope Separation and ACceleration (ISAC)
- Isotope Separation On Line (ISOL) facility for rare isotope beam (RIB) production
- Highest power driver beam (50 kW)
- Most intense radioactive beam of certain species:  $^{11}\text{Li}$  yield at  $2.2 \cdot 10^4$  ions/s with  $65 \mu\text{A}$  (April 2015)

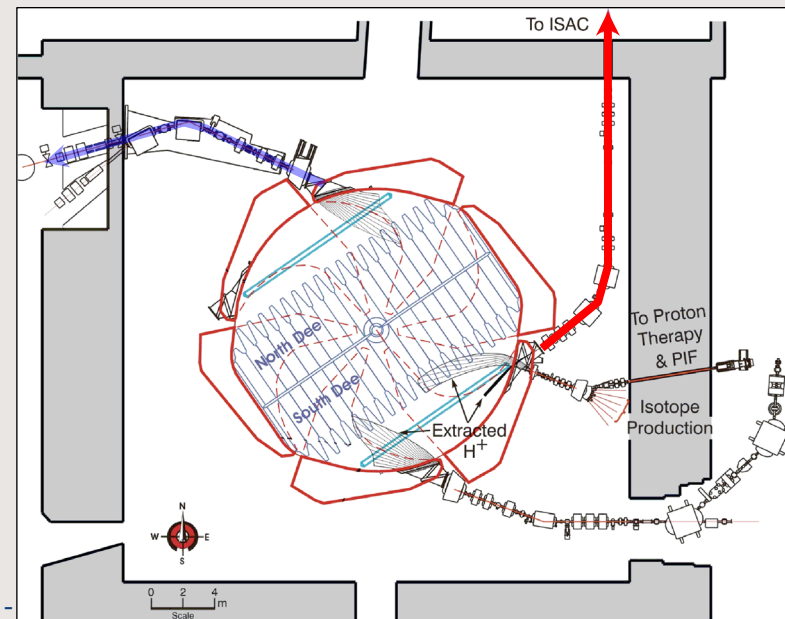


# ISAC driver

[https://www.youtube.com/watch?v=L1Orq4zBFLI&feature=em-share\\_video\\_user](https://www.youtube.com/watch?v=L1Orq4zBFLI&feature=em-share_video_user)

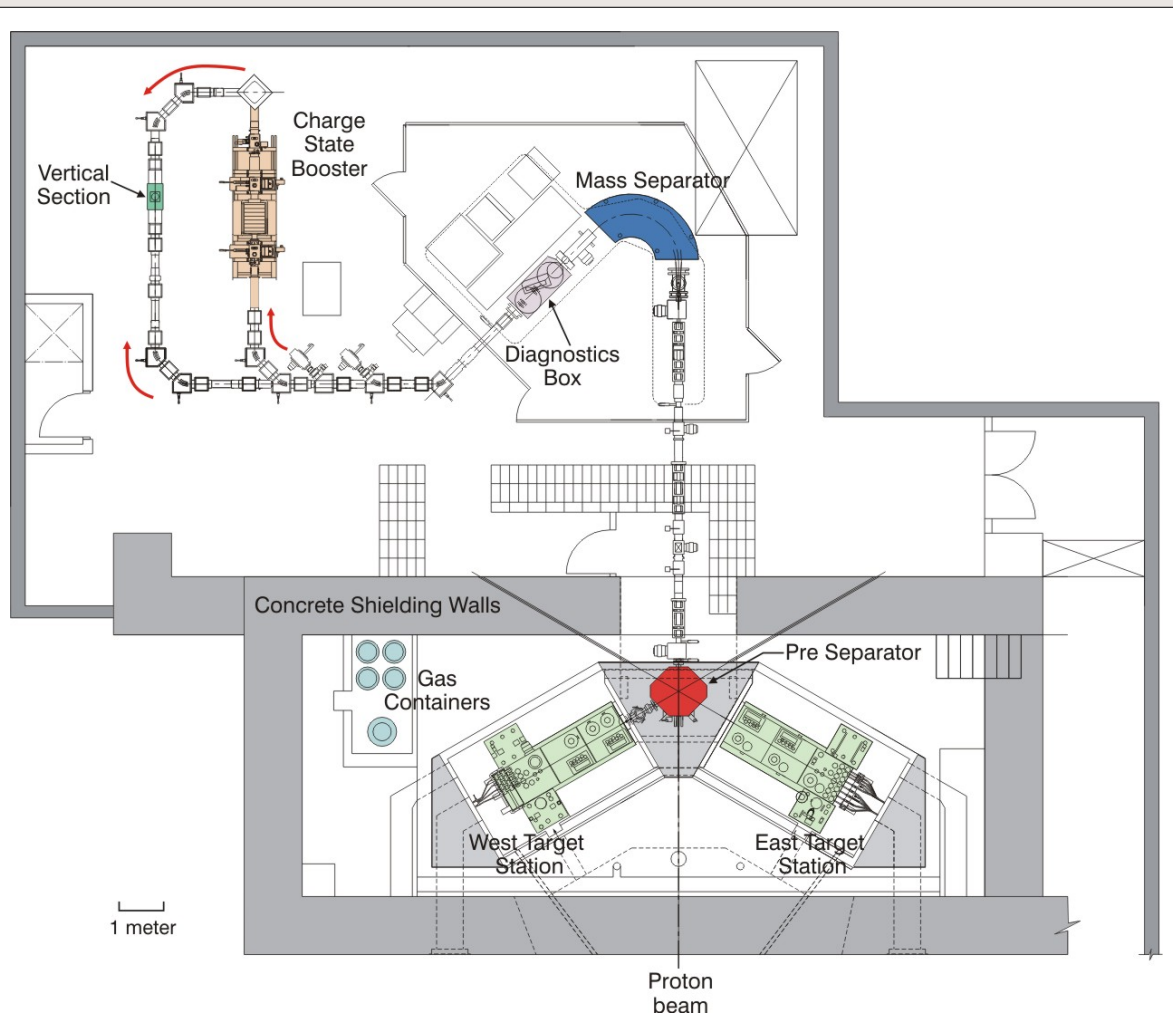


- H- cyclotron as proton driver (multiple extraction at different energies) for RIB production
- Proton at 500 MeV up to 100 mA (50 kW)
- Two production lines:
  - ISAC BL2A existing
  - ARIEL-II BL4N expected 2020



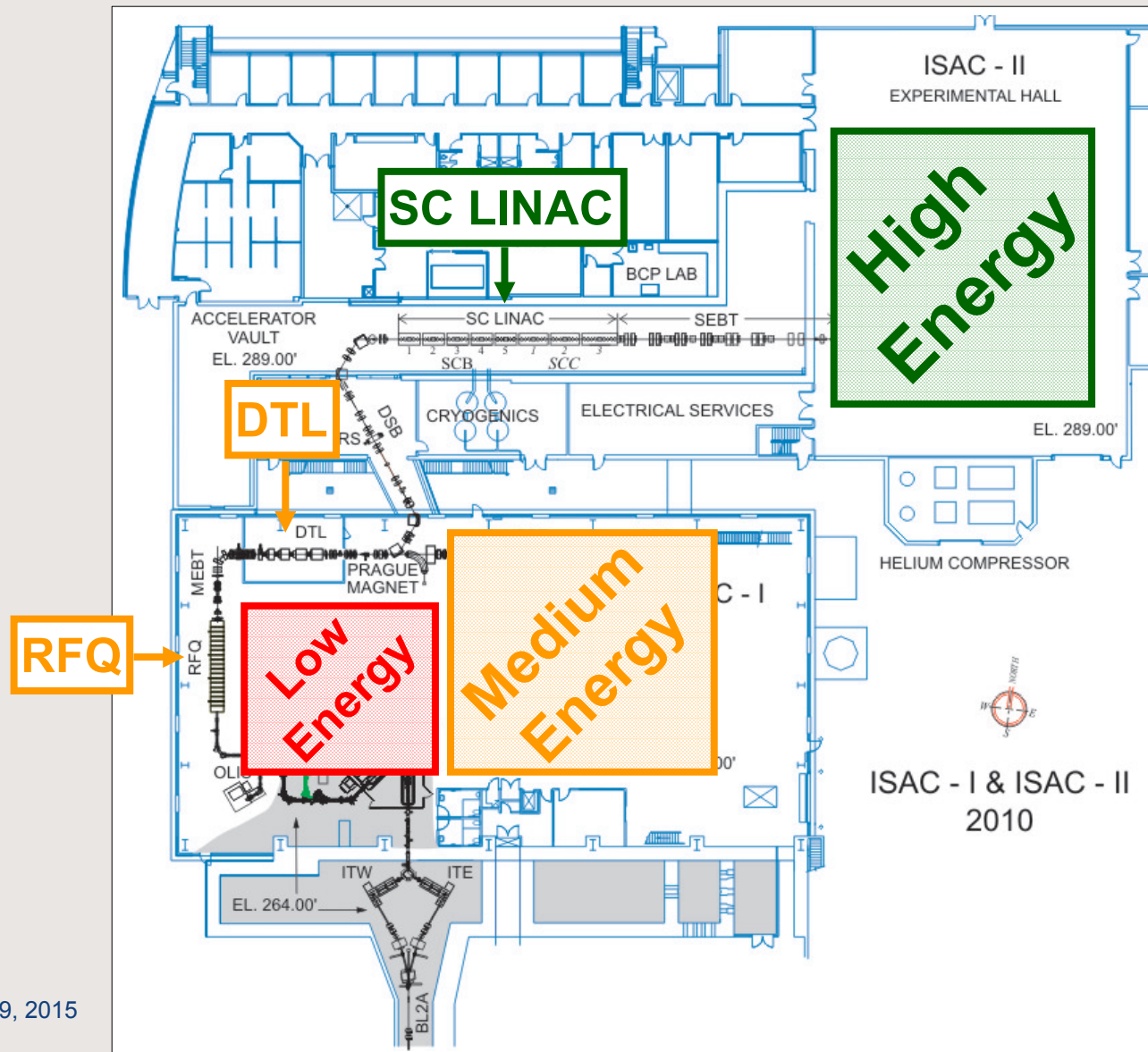
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# Target stations and Mass separator



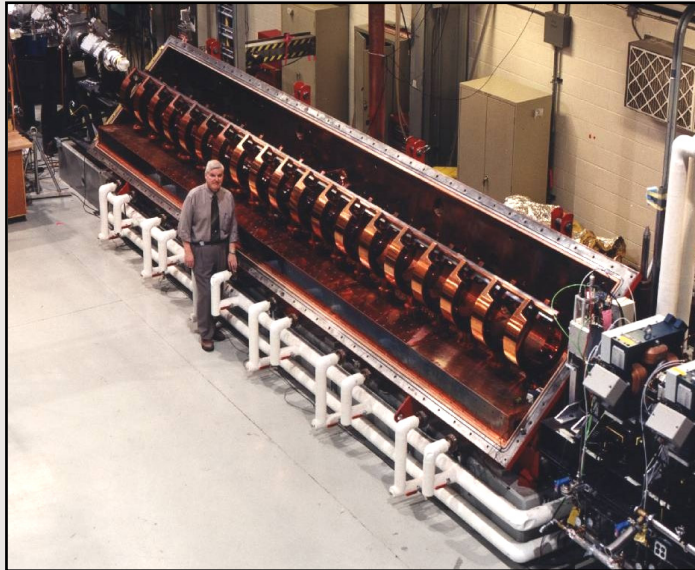
- Two underground target stations with extraction voltage up to 60 kV
- Proton beam sent to one of the target station at the time
- Common pre-separator inside the shielded area
- Mass separator on high voltage platform (typical operation resolving power 3000)
- Charge breeder (ECR type) for post acceleration

# Experimental facilities

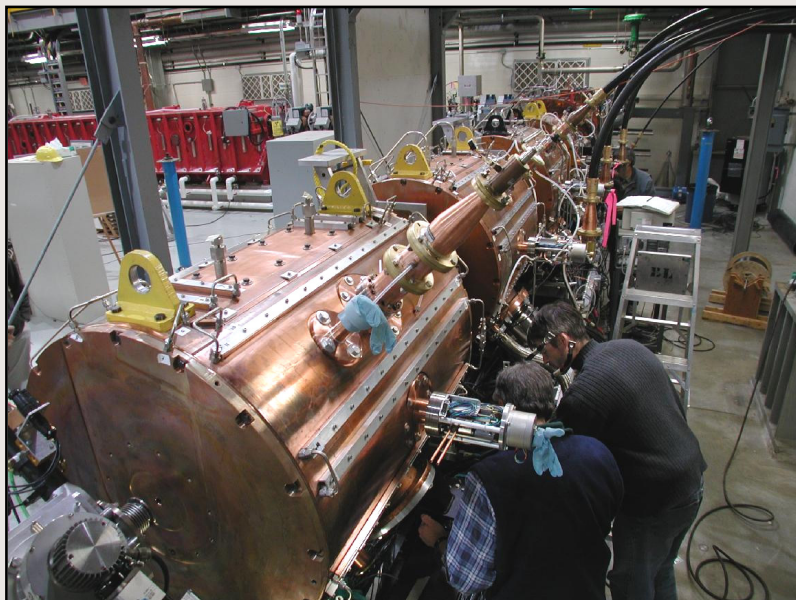




# ISAC-I accelerators



- RFQ normal conducting at 35.36 MHz:
  - 8m long CW machine
  - 150 keV/u,  $3 \leq A/q \leq 30$
  - high quality transverse and longitudinal emittance:  $0.2 \mu\text{m}$  and  $1.5 \text{ keV/u} \cdot \text{ns}$
- DTL normal conducting at 106.08 MHz:
  - Separated functions
  - Five IH interdigital RF cavities
  - Three split-ring bunchers
  - Variable energy machine
  - $150 \text{ keV/u} \leq E \leq 1.8 \text{ MeV/u}$ ,  $2 \leq A/q \leq 7$
  - ISAC-II SCinac injector  $1.5 \text{ MeV/u}$

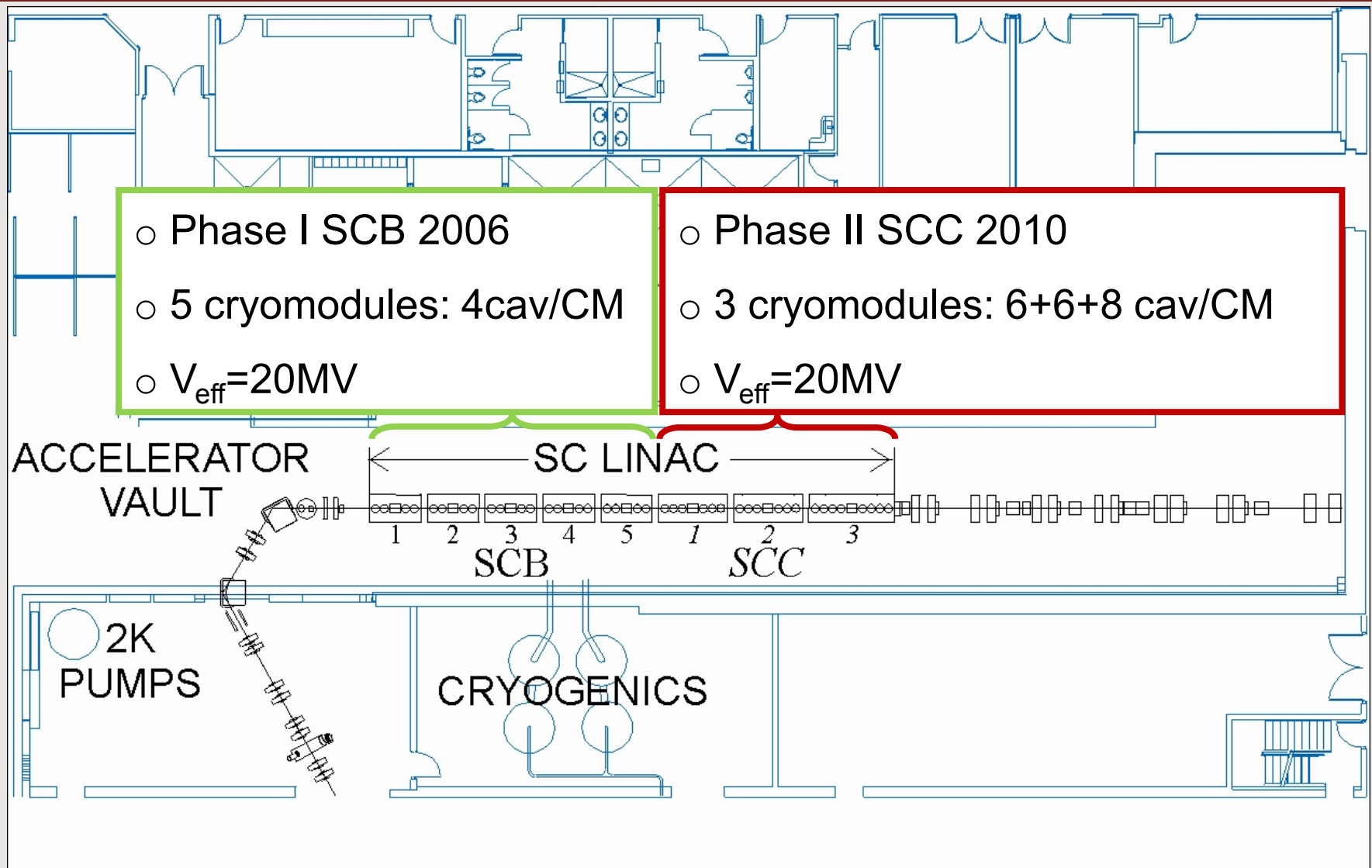


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- The idea (late 1990's) was to expand ISAC-I capabilities
- Requirements:
  - higher energies to support Nuclear Physics studies at and above the Coulomb barrier: energy  $E \geq 6.5 \text{ MeV/u}$  for  $A/q=6$  ( $\geq 30 \text{ MV}$  of effective accelerating voltage) with full energy variability
  - broader mass range: up to  $A \sim 150$
- Design:
  - Superconducting heavy ion linac of 40MV
  - ECR charge state breeder (CSB) to increase the charge state for  $A > 30$  to meet the RFQ  $A/q$  acceptance



# ISAC-II linac installation

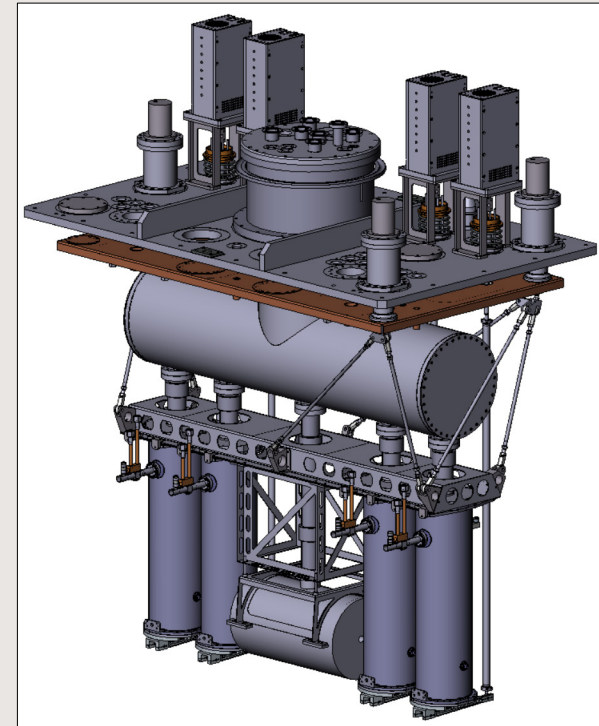


# Project highlights

- Linac budget of 15M\$ project: cryogenics (refrigerators and distribution system), cavities, solenoids, cryomodules, RF amplifiers, power supplies
- SCB cavities manufactured by E. Zanon
- SCC cavities manufactured by PAVAC Industries (Vancouver area): part of a development plan to qualify a Canadian vendor of bulk niobium SRF resonators
- The project was completed on time and on budget

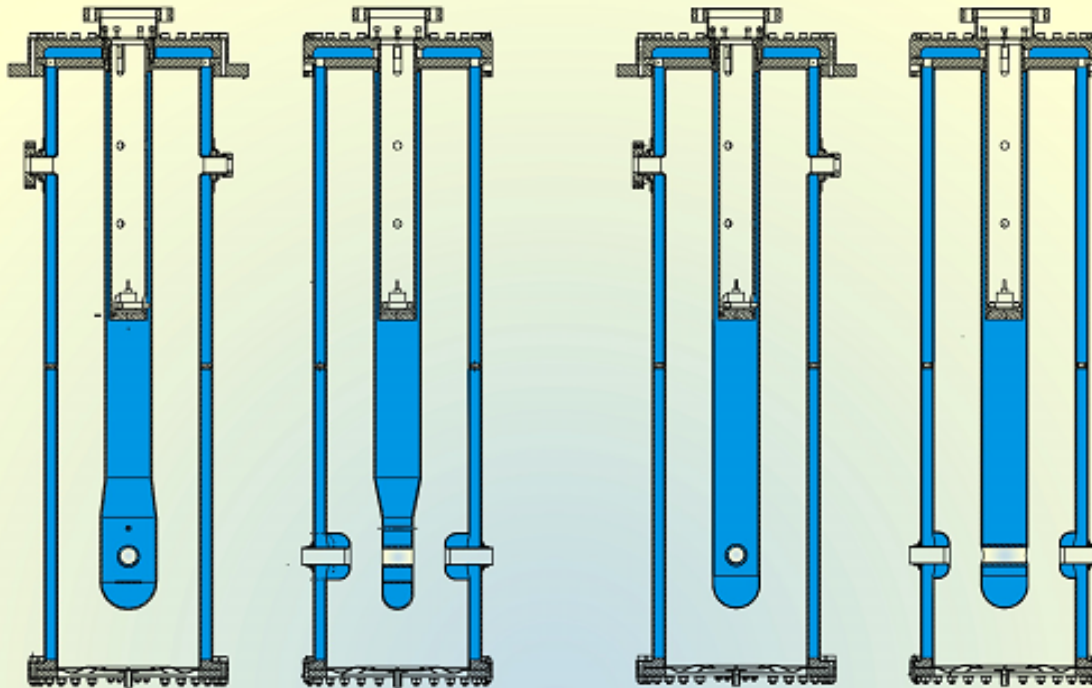
# Cryomodule characteristics

- Quarter wave bulk niobium resonator
  - Tuner for helium pressure fluctuation 20Hz bandwidth: slotted niobium plate actuated by an external linear motor
  - Liquid nitrogen cooled coupling loop
- Single superconducting solenoid (9T) halfway through the module
- Single vacuum
- Liquid helium reservoir (4 K)
- Liquid nitrogen heat shield
- Strongback to support cavities and solenoid with three (SCB) and four (SCC) suspension points



# ISAC-II QWR Cavities

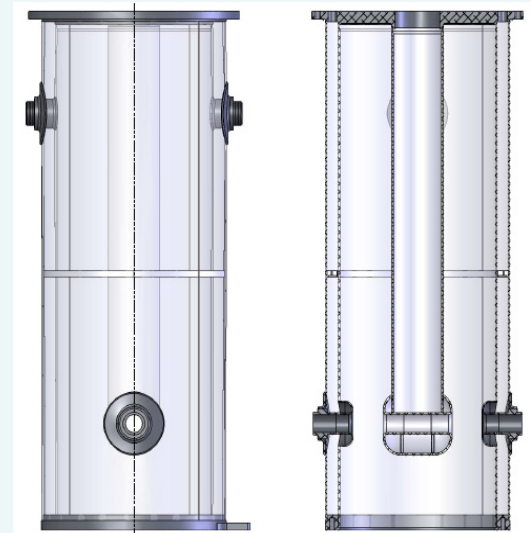
## Phase I



106.1 MHz  $\beta=5.7\%$   
SCB(1-8)

106.1 MHz  $\beta=7.1\%$   
SCB(9-20)

## Phase II

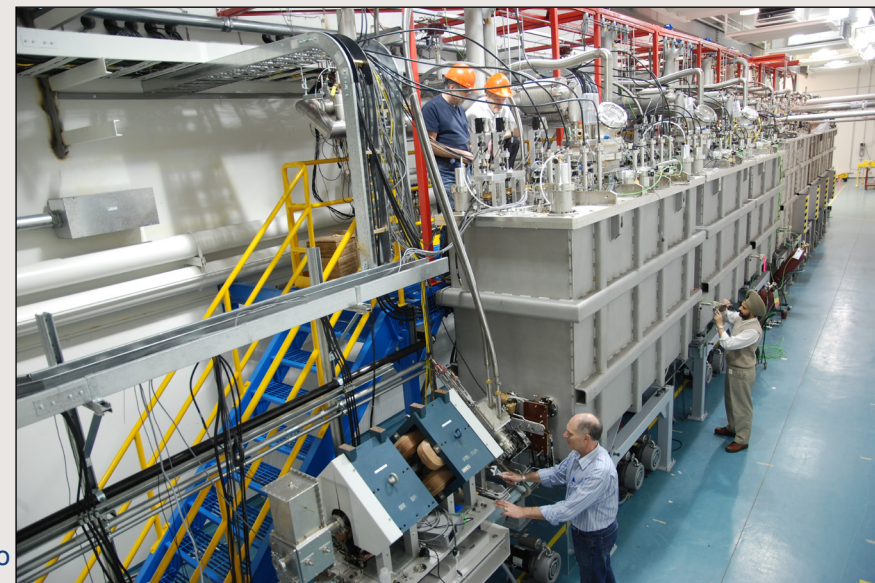
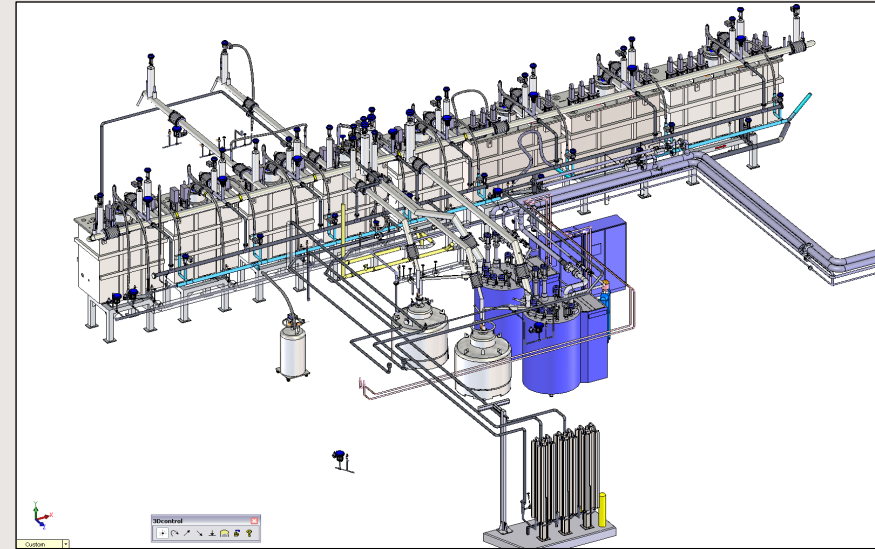


141.4 MHz  $\beta=11\%$   
SCC

ISAC-II design values:  $V_{eff}=1.1\text{MV}$ ,  $P_{cav}=7\text{W}$ ,  $E_p=30\text{MV/m}$ ,  $H_p=60\text{mT}$

# Cryogenic

- 2 Linde TC50 600W refrigerator system
- 2 1000 l dewars
- 2 Keiser compressor (both compressor motors failed and have been replaced)
- 1 Keiser recovery compressor
- 2 high pressure buffer tanks
- Distribution systems:
  - 4k Liquid Helium supply
  - He cold return gas to compressor through refrigerator
  - He warm return gas to compressor
  - LN2 supply





# Cryomodule assembly

- Clean room assembly
- Cold test prior to delivery to the vault
- Establish warm off-sets for cold alignment using WPM and optical targets
- Check cavities and RF systems
- Measured cryogenic static load
- Establish vacuum integrity
- Check solenoid operation

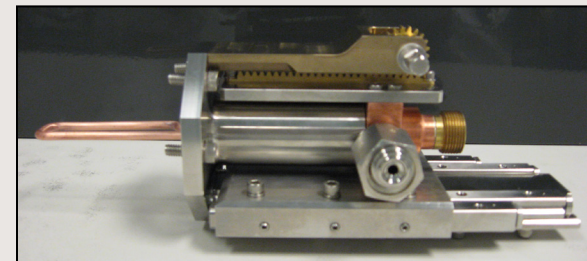
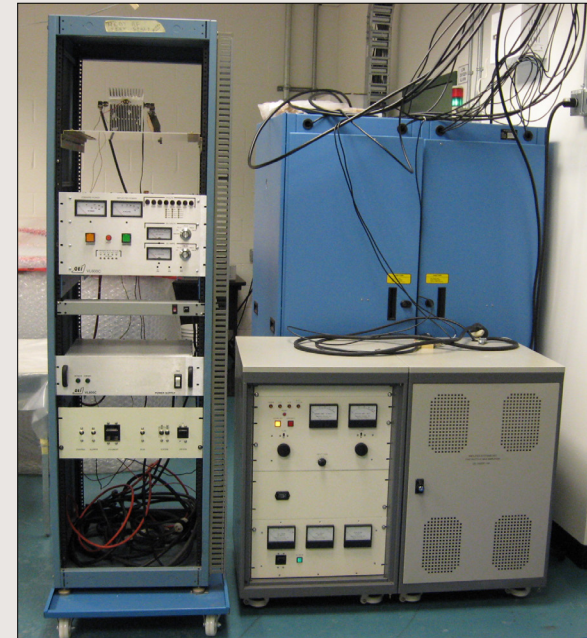


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# Operational Experience

- Some cavities require extensive multipacting conditioning. Use of an external signal generator reduces conditioning time
- Solid state amplifiers of Phase II more stable than tube amplifiers of Phase I that need to be tuned as tubes age
- Experienced “sticky” couplers in SCB. Developed new coupling loop with improved mechanical drive for SCC cavities
- Some RF cables have developed in vacuum shorts
- SCC3 He vacuum leak
- SCB4 had a significant vacuum accident



# SCB4 vacuum accident

- SCB4 suffered a catastrophic failure of the Varian 550 turbo pump in 2009
- Debris were cleaned in situ with no treatment for the cavity
- Not immediate degradation of performances



# SCC3 HELIUM leak

- Vacuum leak present since 2012 (cryomodule pressure high  $10^{-5}$  torr)
- Lowest average cavity performance (not leak related)
- One cavity was not in operation due to cable issue
- 2015 winter shutdown
  - Leak check and redo indium seal on cavities
  - 15 $\mu$ m Buffer Chemical Polishing (BCP) and High Pressure Water Rinsing (HPWR)
  - Replace 3/8" ANDREW FSJ2-50 RF cable with drilled connectors and RF feedthrough on cryomodule lid

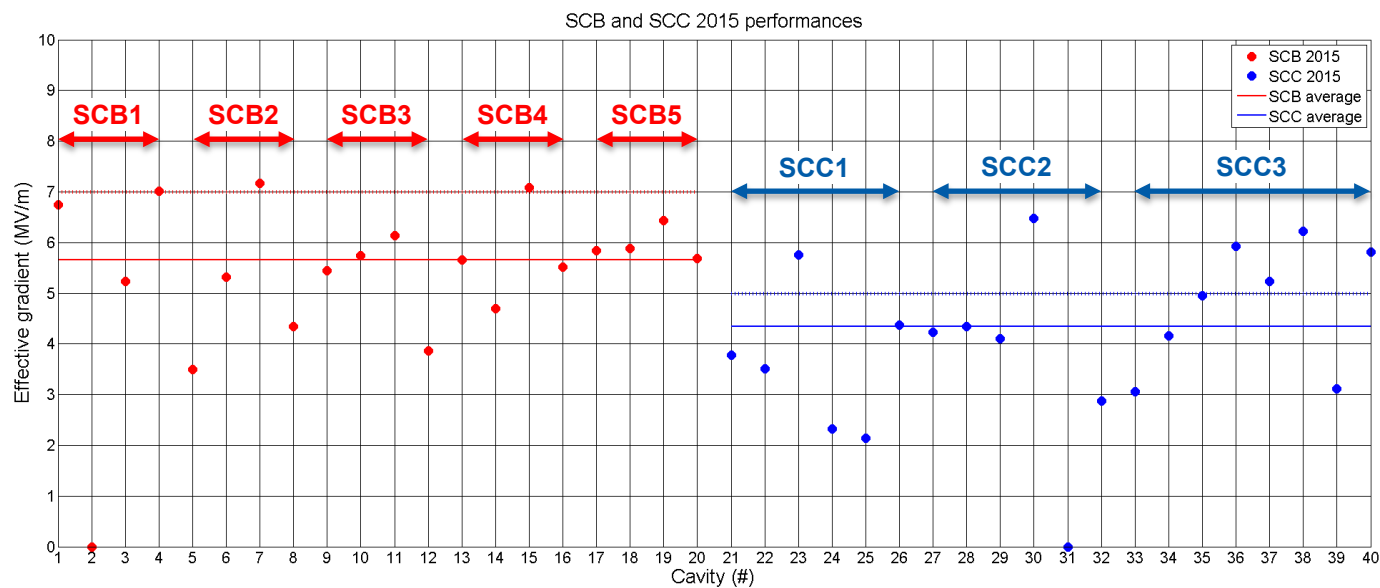
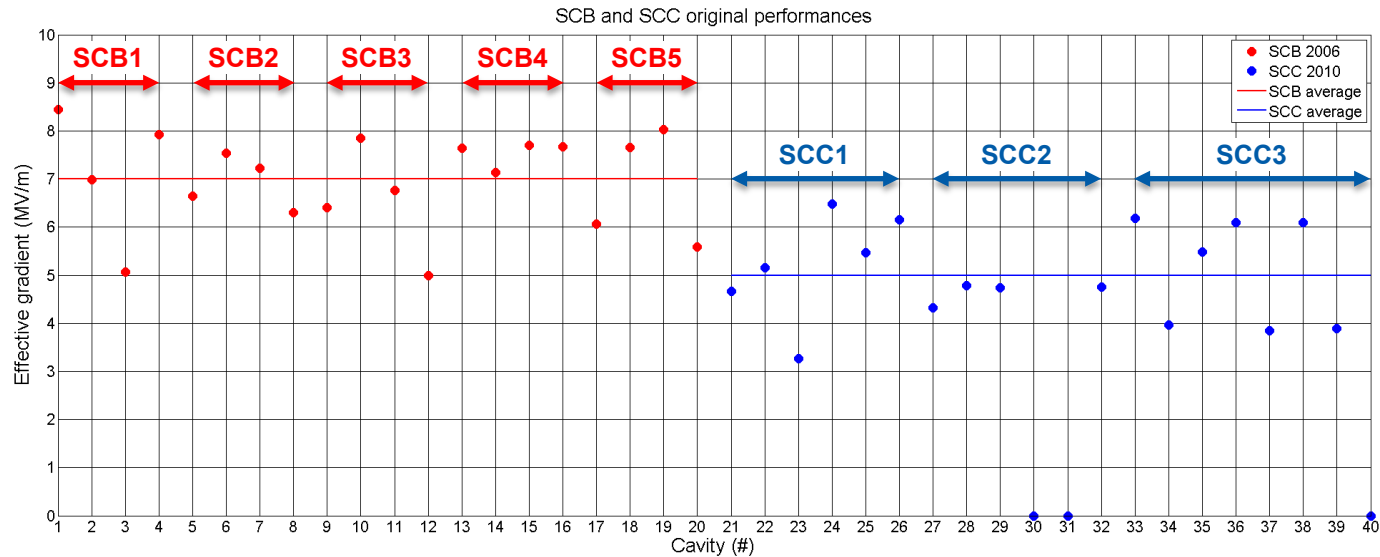


# RF cable issue

- Some RF cables have developed in vacuum shorts
- Tested 3/8" cables with 200W forward power for full reflection:
  - Burnt cable
  - Melted connector isolation material
- Observed glow discharge at the interface of cable and connector due to trapped air or vapor from isolation material (regular cable in vacuum environment)
- Selected ANDREW 1/2" FSJ4-50 RF cable instead of 3/8" FSJ2-50
- Drill vent holes on cable connectors and RF feedthrough to release low pressure gas



# Performance 2006-2015



$^{20}\text{Ne}^{5+}$  @ 9 MeV/u  
(August 2015)  
equivalent to  
30MV of effective  
accelerating  
voltage. Still meet  
ISAC-II original  
specification

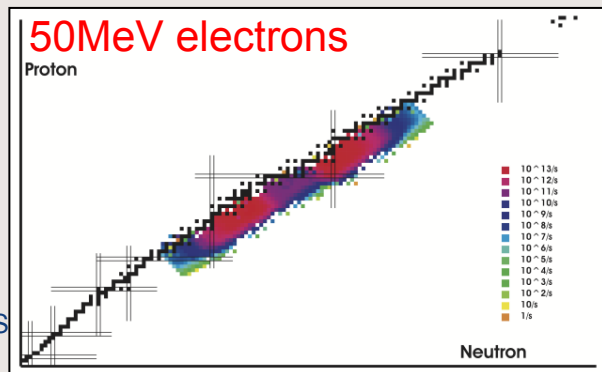
# Future perspective

- Beam delivery requirements (accelerator point of view):
  - Provide the requested energy (highest so far 15 MeV/u)
  - Stable operation (minimize downtime in order to deliver >75% of scheduled beam time)
- Restore/improve the cavity gradient
  - Degassing
  - Reprocessing: BCP and HPWR
  - RF cable retrofiting
  - SCC style coupling loop for SCB cavities
- Challenge: schedule maintenance activity without significantly impacting the beam availability to experiments

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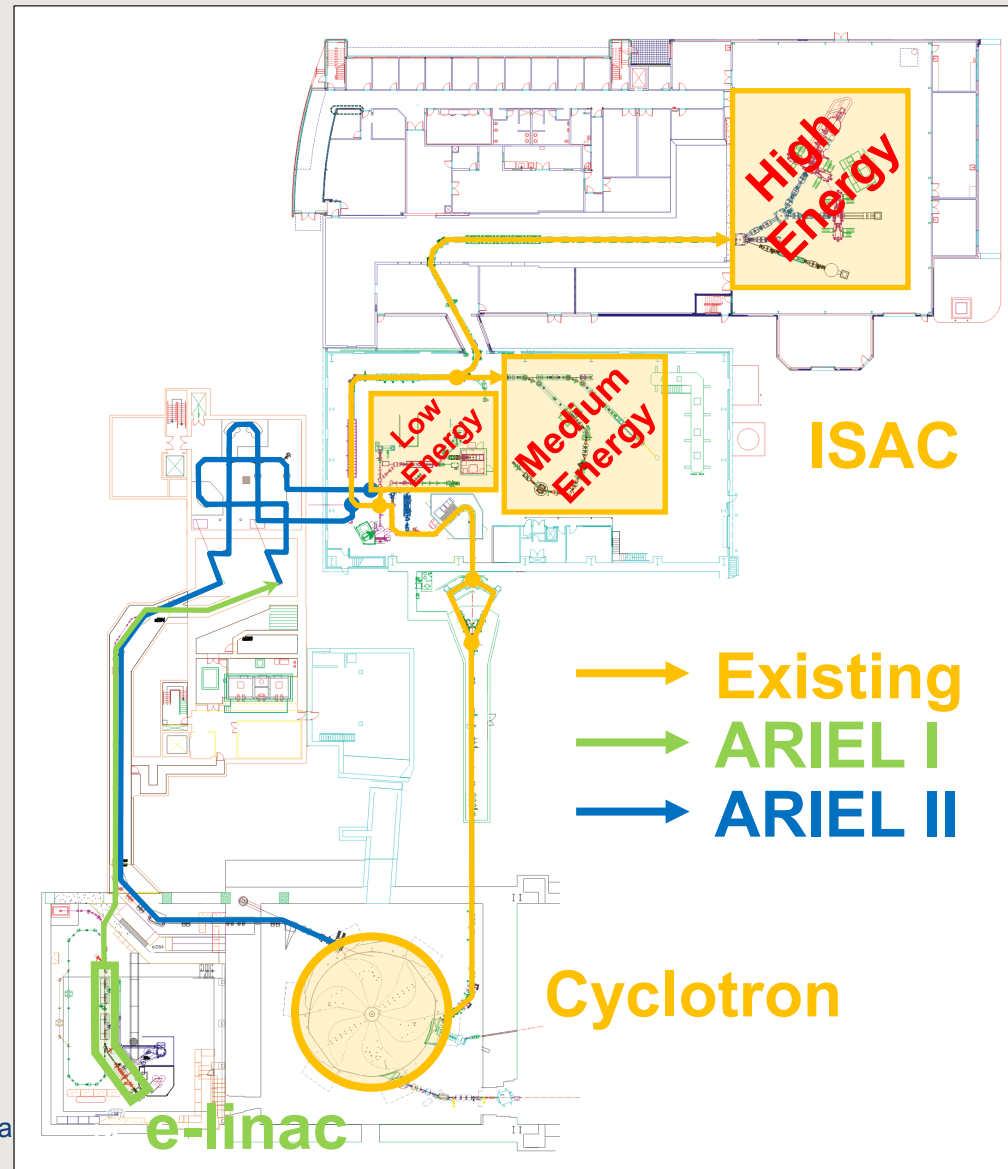


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# ARIEL goal

- RIB multi-users facility: three simultaneous radioactive beams instead of one
- Increase the number of RIB hours available in particular to the high energy experiments
- ISAC-II linac is the post accelerator for the future ARIEL facility as well
- ISAC-II linac reliability becomes critical





# ARIEL and ISAC



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# Conclusions

- ISAC-II superconducting linac is in operation for almost a decade and still met the ISAC-II original specification even though a degradation in the cavity gradient occurred
- A maintenance plan needs to be implemented for the years to come to avoid further degradation and keep meeting experimental requirements
- ISAC-II linac reliability becomes even more critical when the dedicated RIB beam will be available from ARIEL



# Thank you!

# Merci!

TRIUMF: Alberta | British Columbia | Calgary  
| Carleton | Guelph | Manitoba | McMaster |  
Montréal | Northern British Columbia |  
Queen's | Regina | Saint Mary's |  
Simon Fraser | Toronto | Victoria | York

