

# The SPES RIB production complex

Alberto Andrichetto  
LNL-INFN

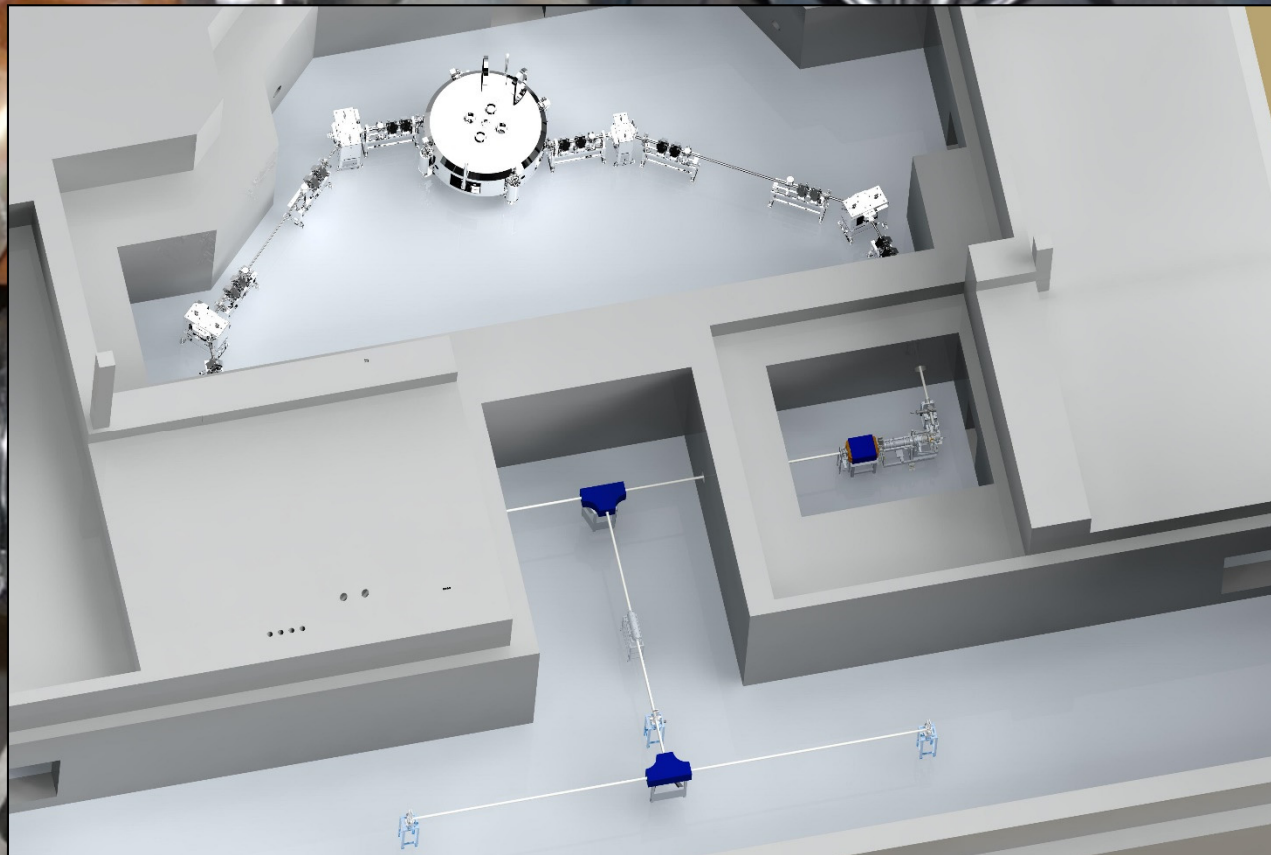


FIAT  
2015

# ISOL RIB from SPES

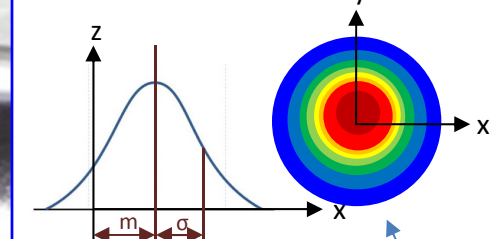
SPES is (just to remind..):

- 1) A second generation ISOL facility (for neutron-rich ion beams)
- 2) An interdisciplinary research center (for p,n applications)



~100 Hz wobbler  
proton beam  
(Uniform power distribution)

*H<sub>p</sub>: Gaussian profile*



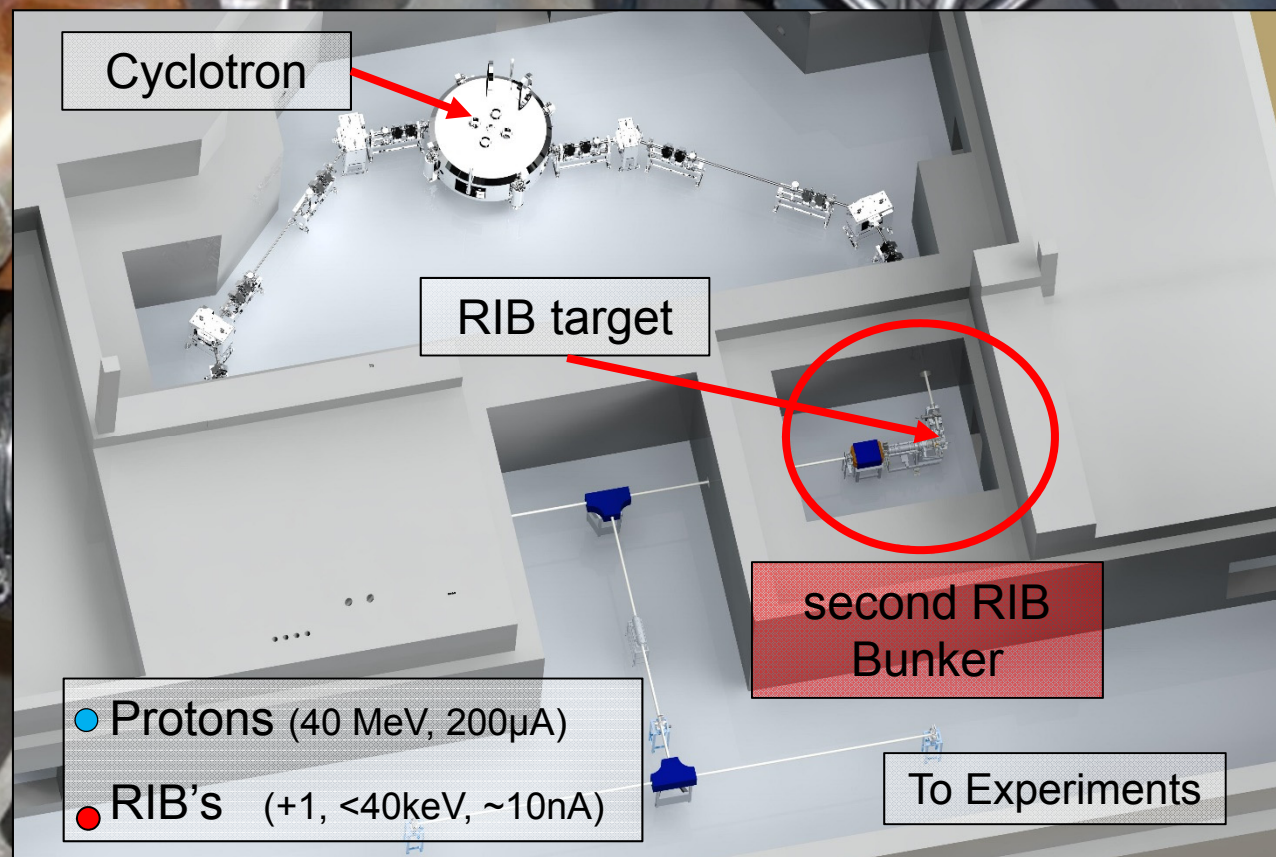
target diameter 4 cm.



# ISOL RIB from SPES

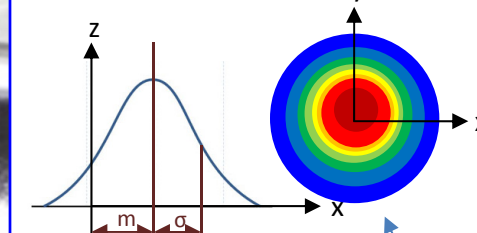
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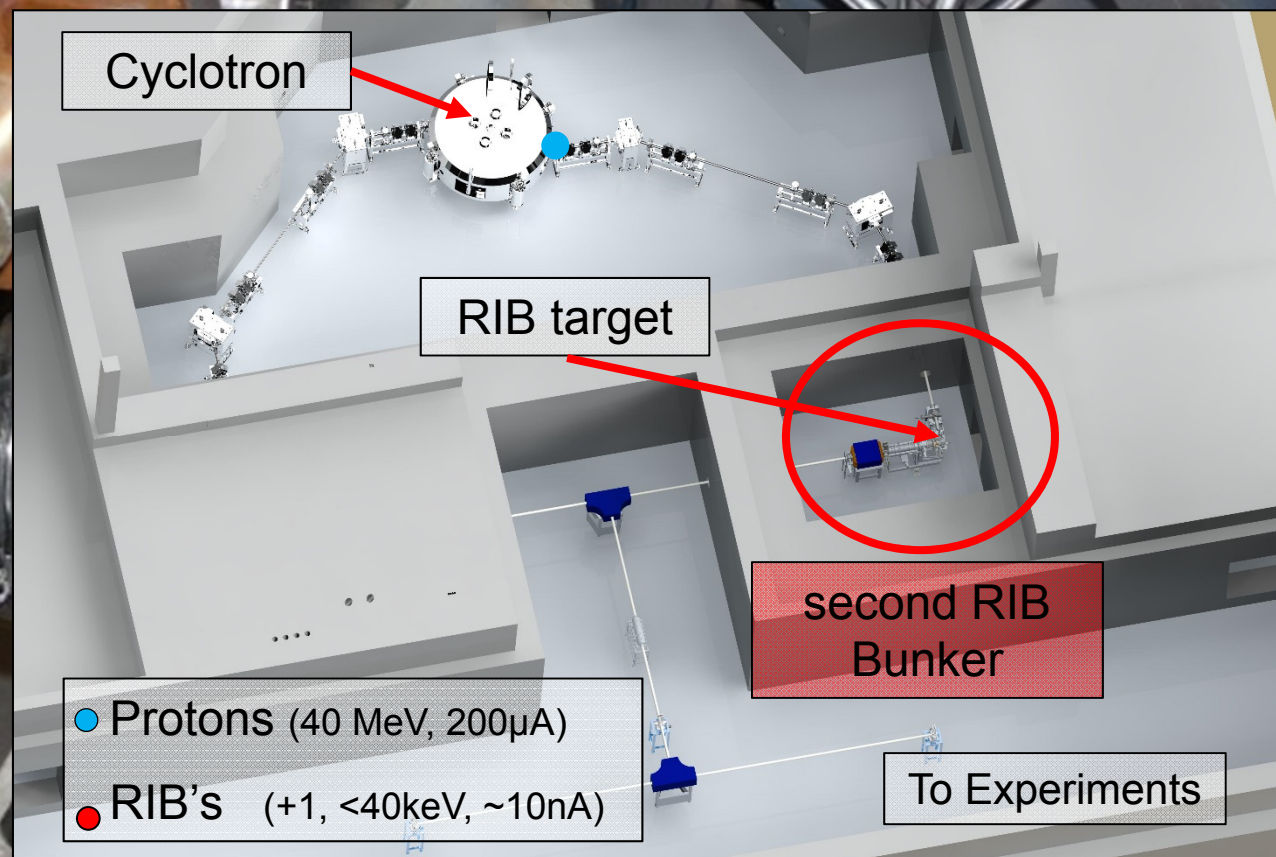
target diameter 4 cm.



# ISOL RIB from SPES

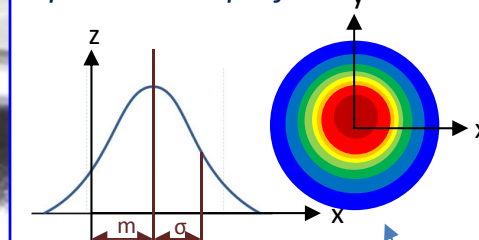
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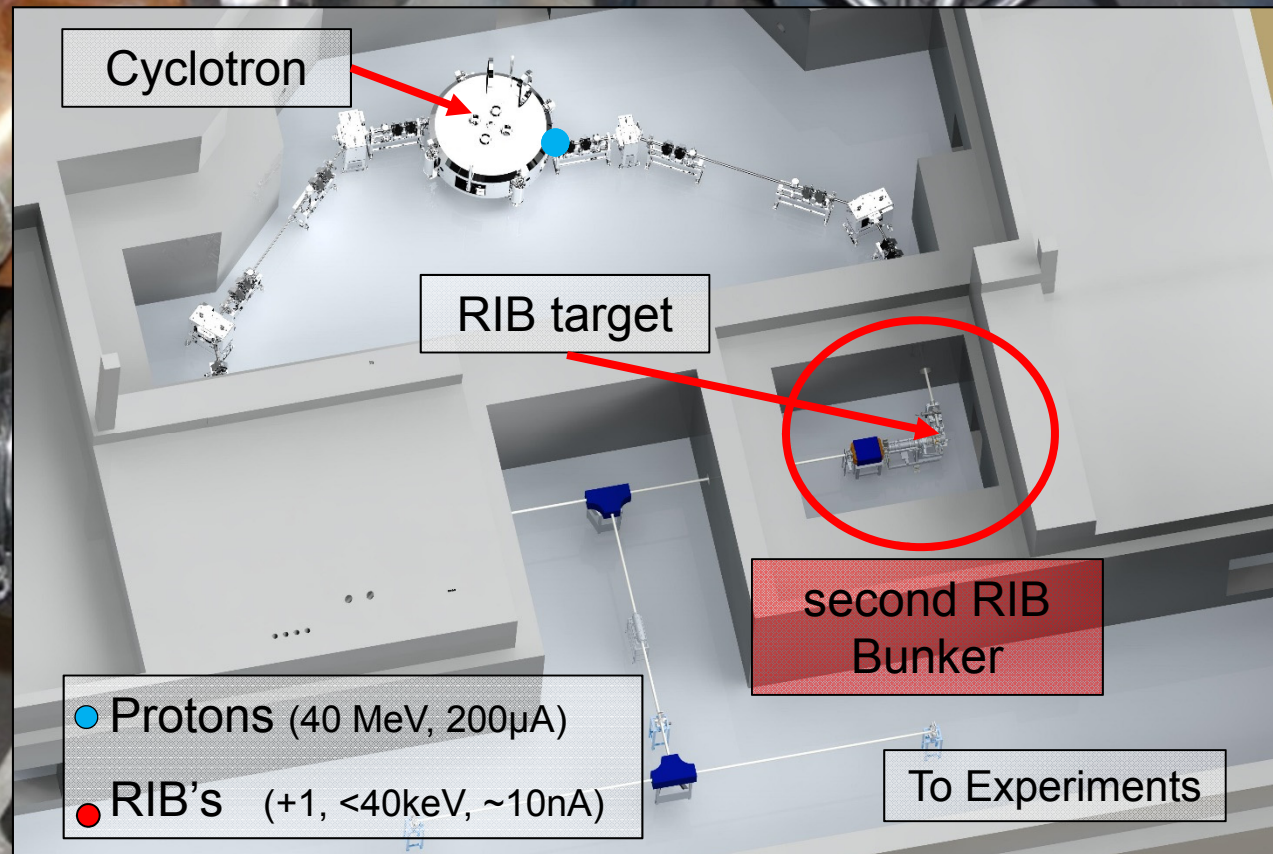
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# ISOL RIB from SPES

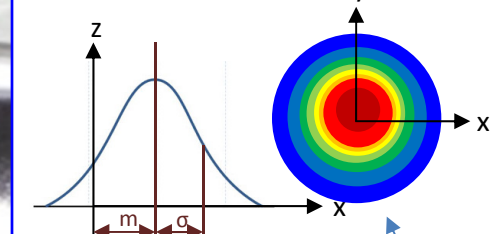
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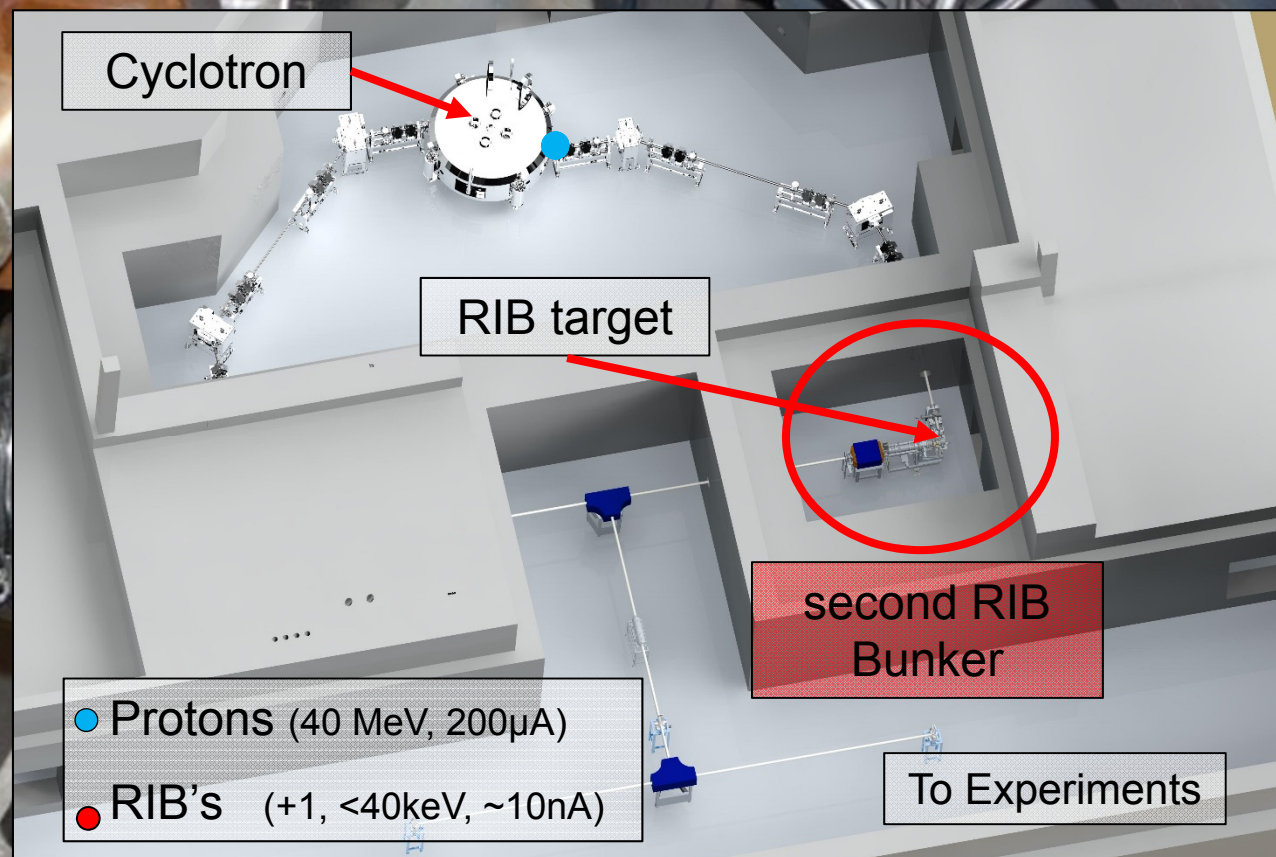
target diameter 4 cm.



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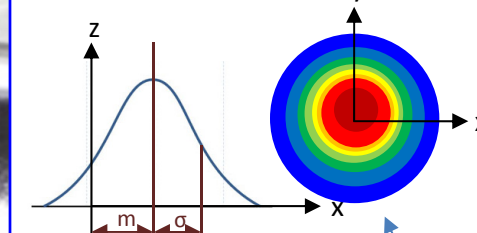
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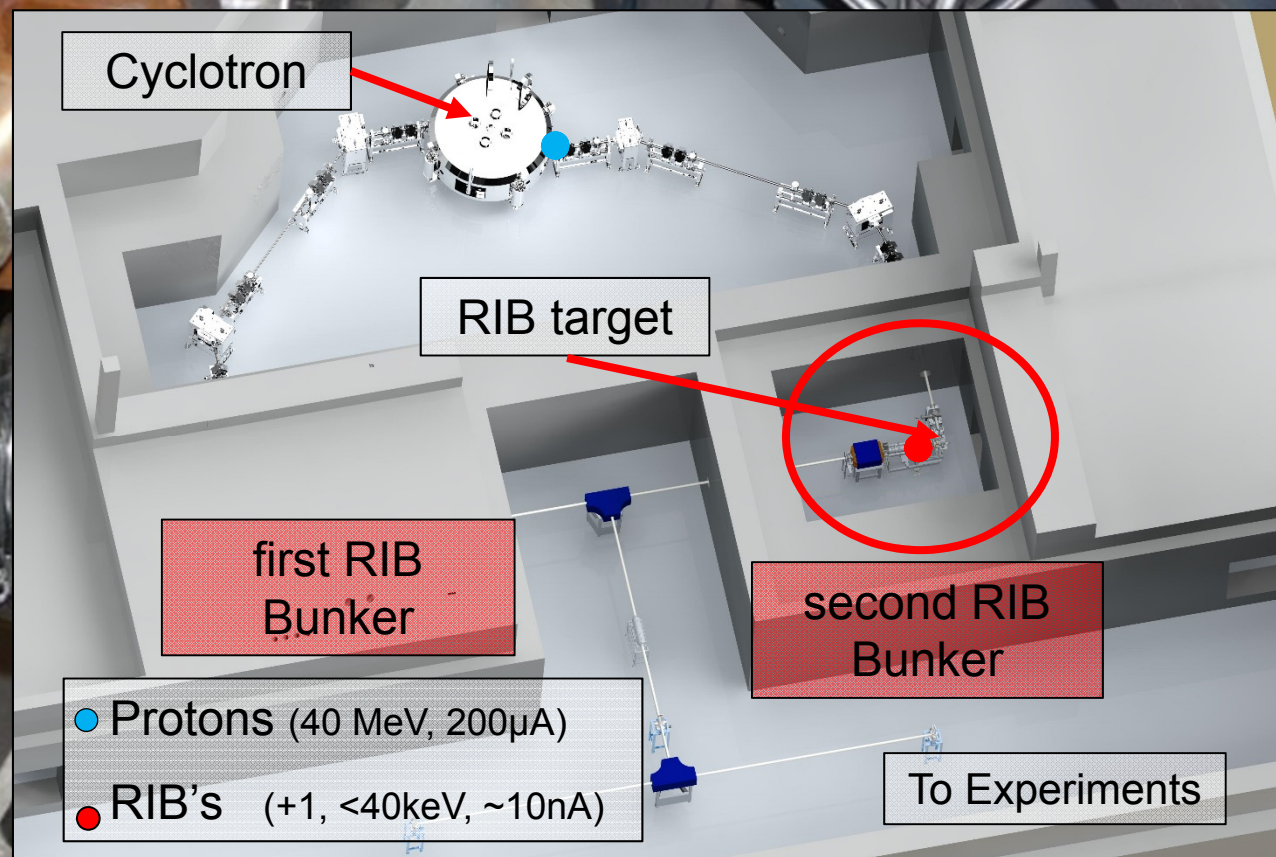
target diameter 4 cm.



# ISOL RIB from SPES

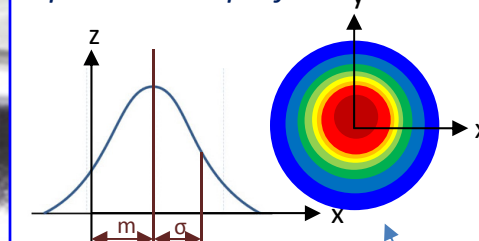
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proton beam  
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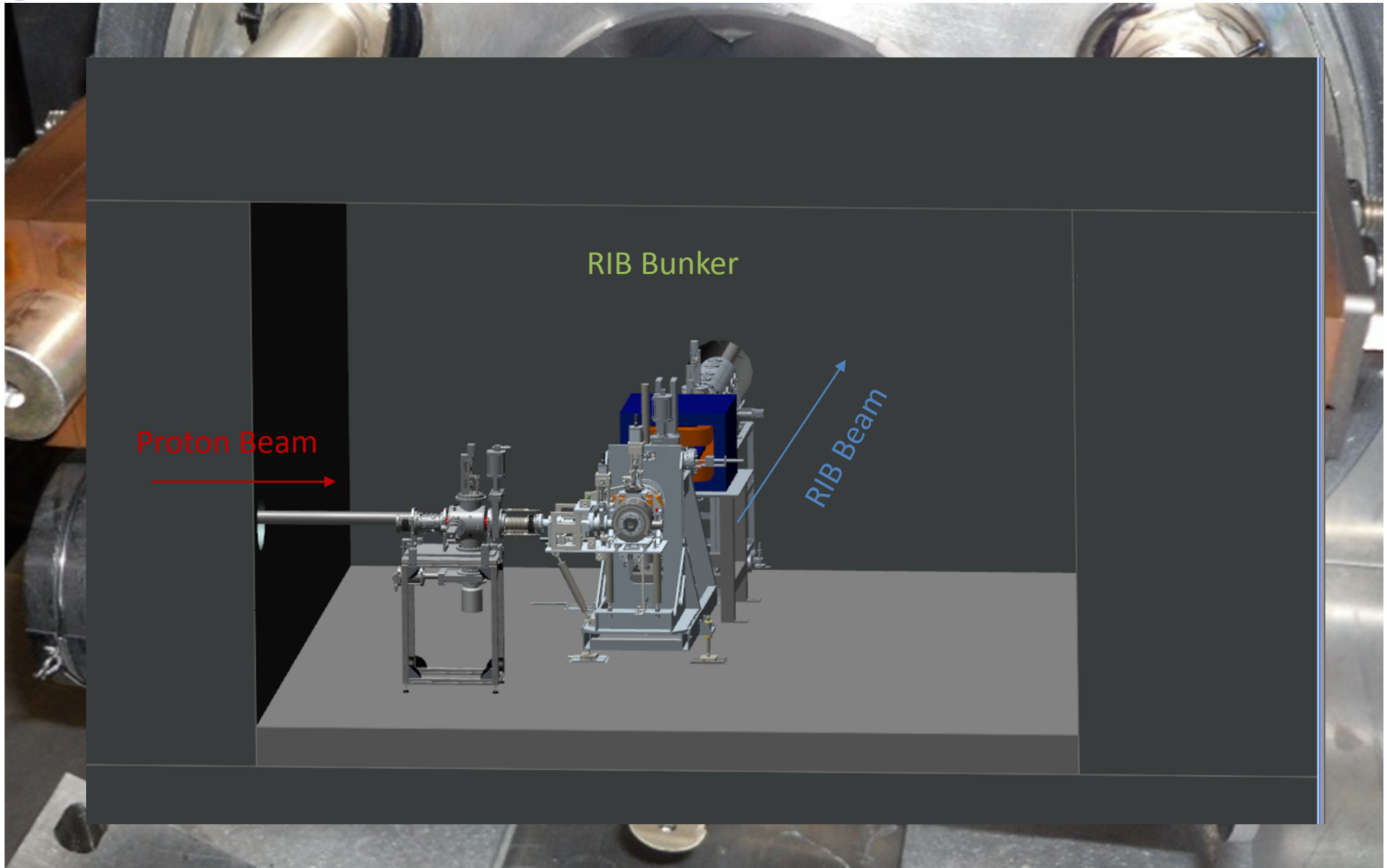
*Hp: Gaussian profile*



target diameter 4 cm.

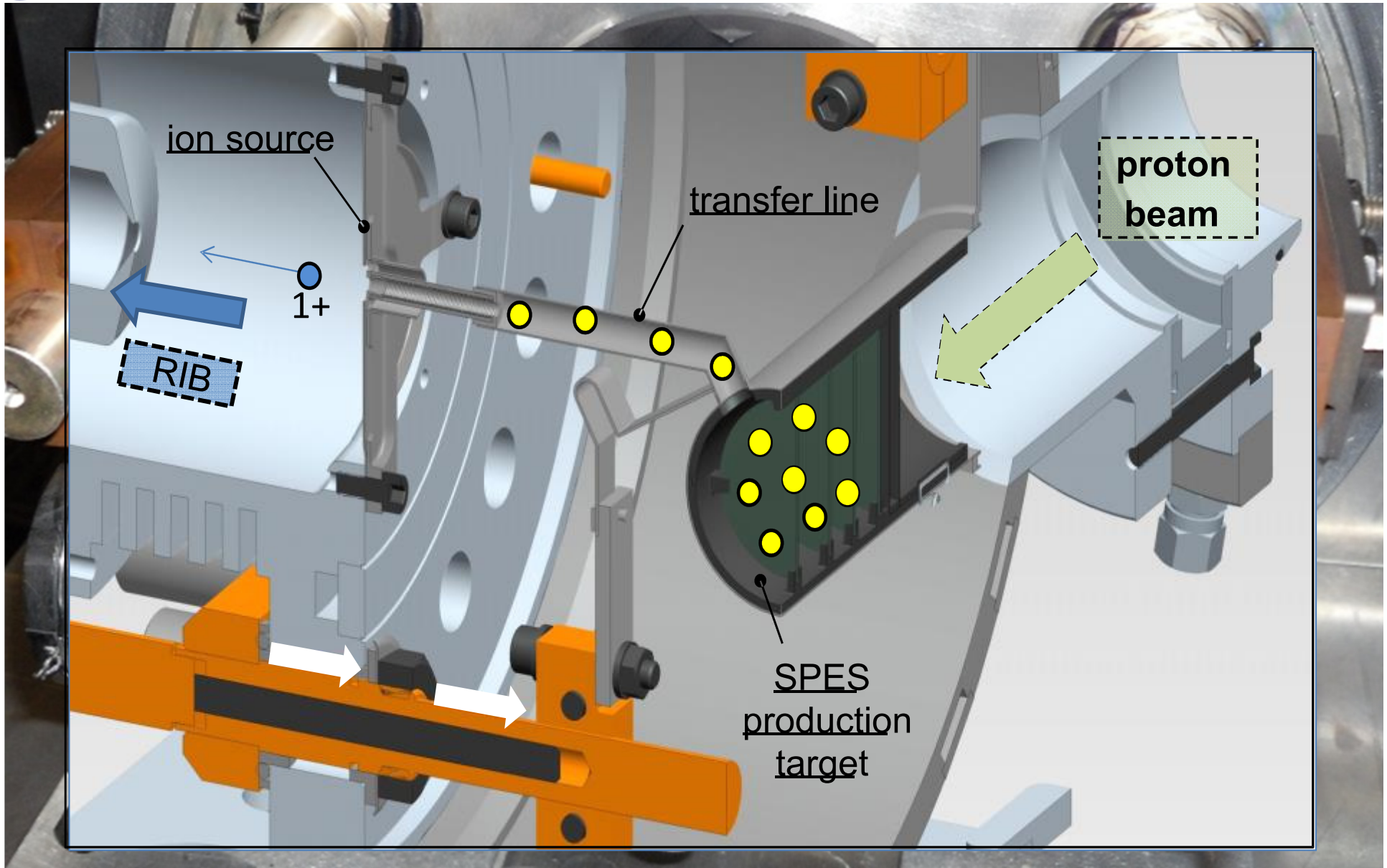


# The SPES RIB production area



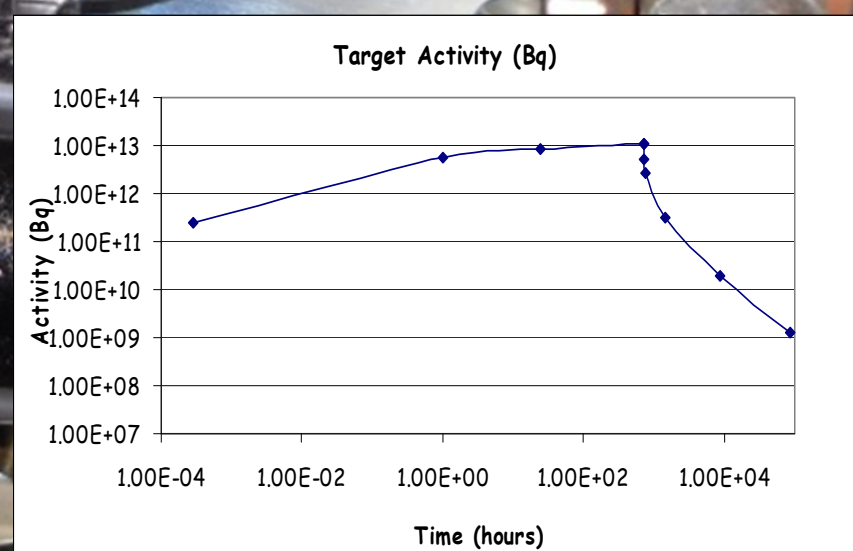
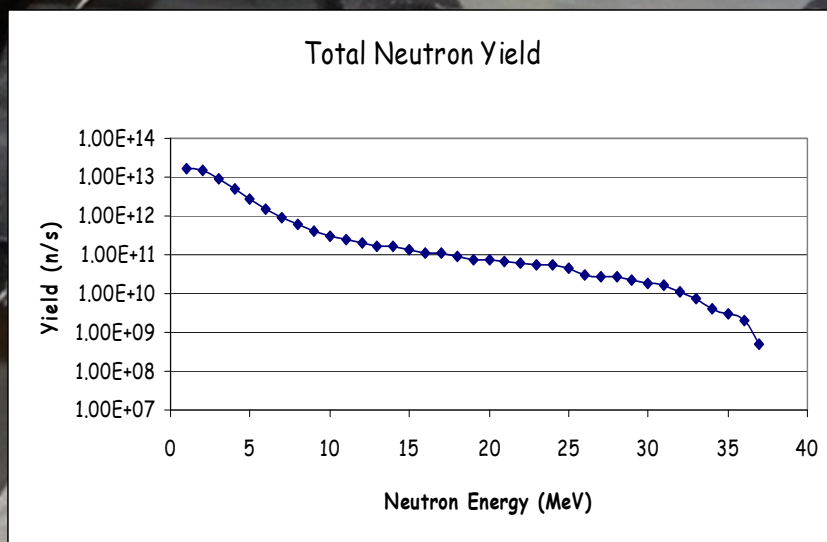
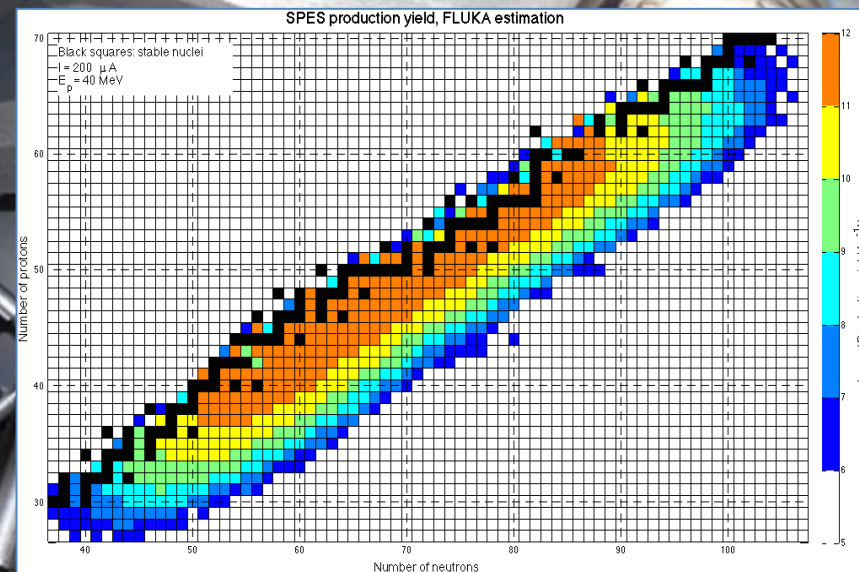
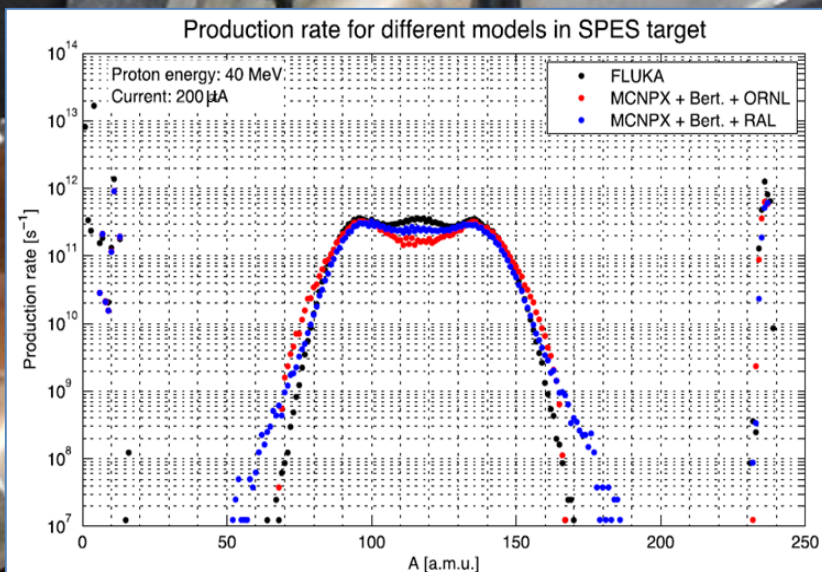


# The SPES TIS complex

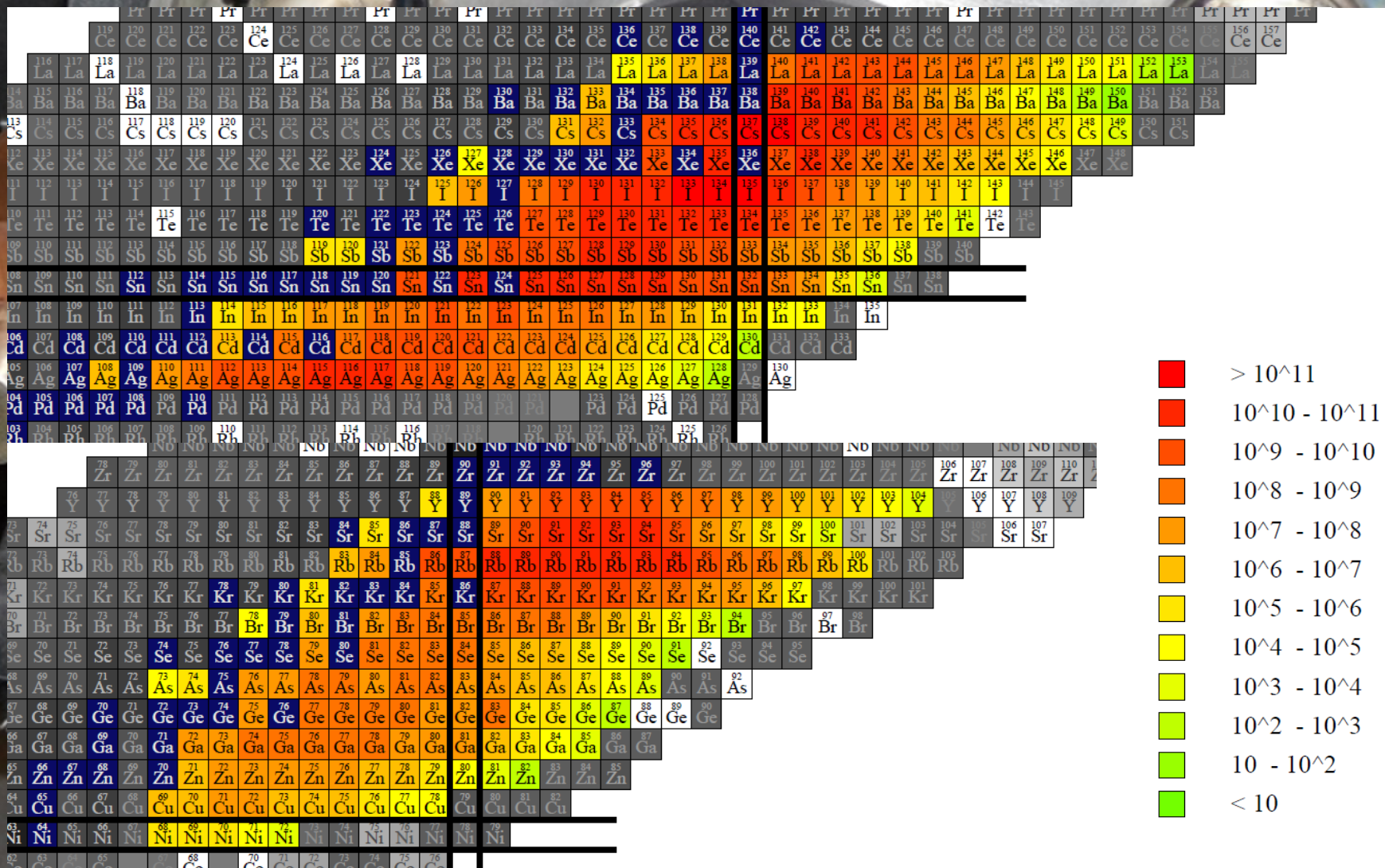




# In target productions

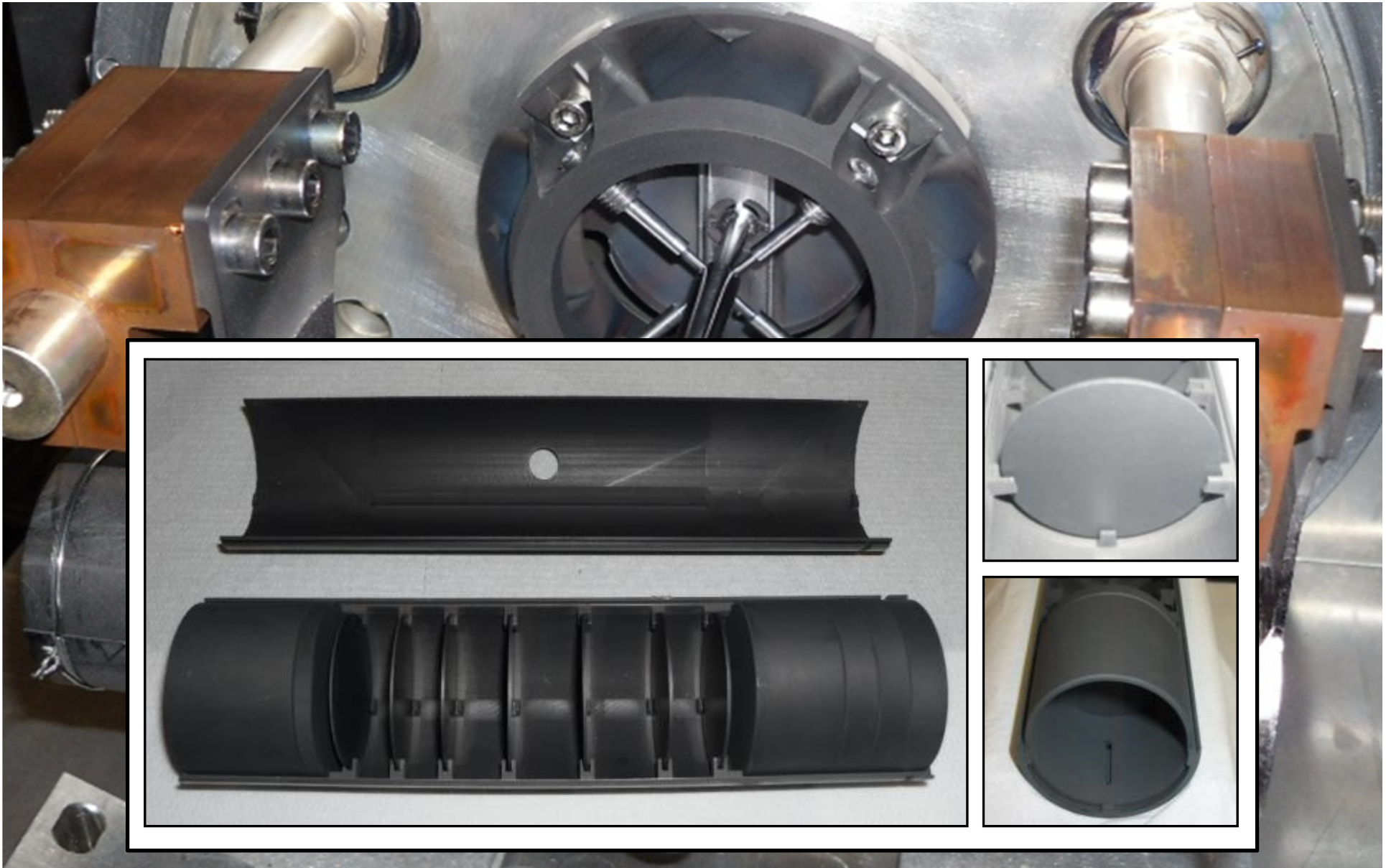






<https://web.infn.it/spes/index.php/characteristics/spes-beams-7037/spesbeamstable>

# The target & ion source assembly

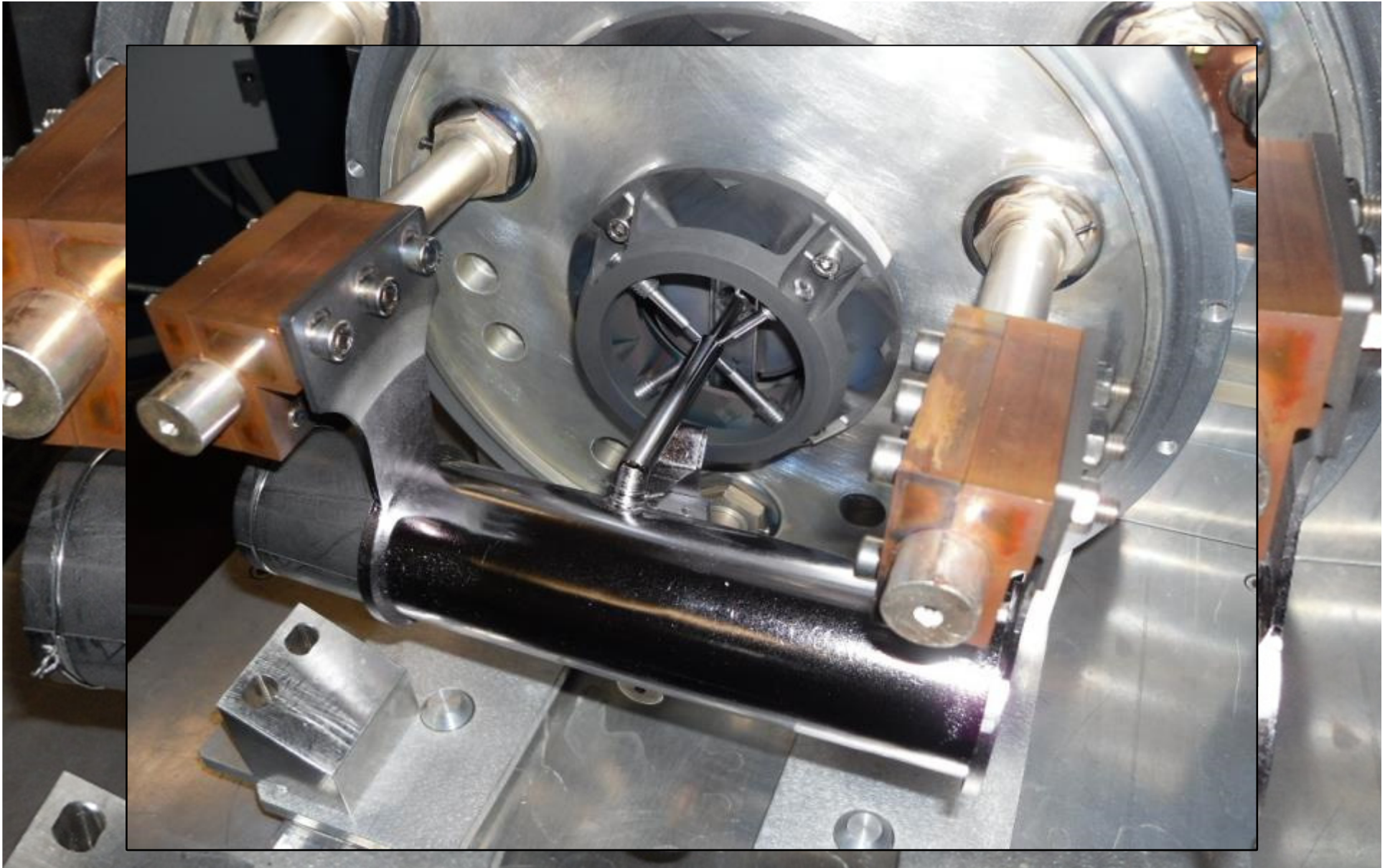




# The target & ion source assembly

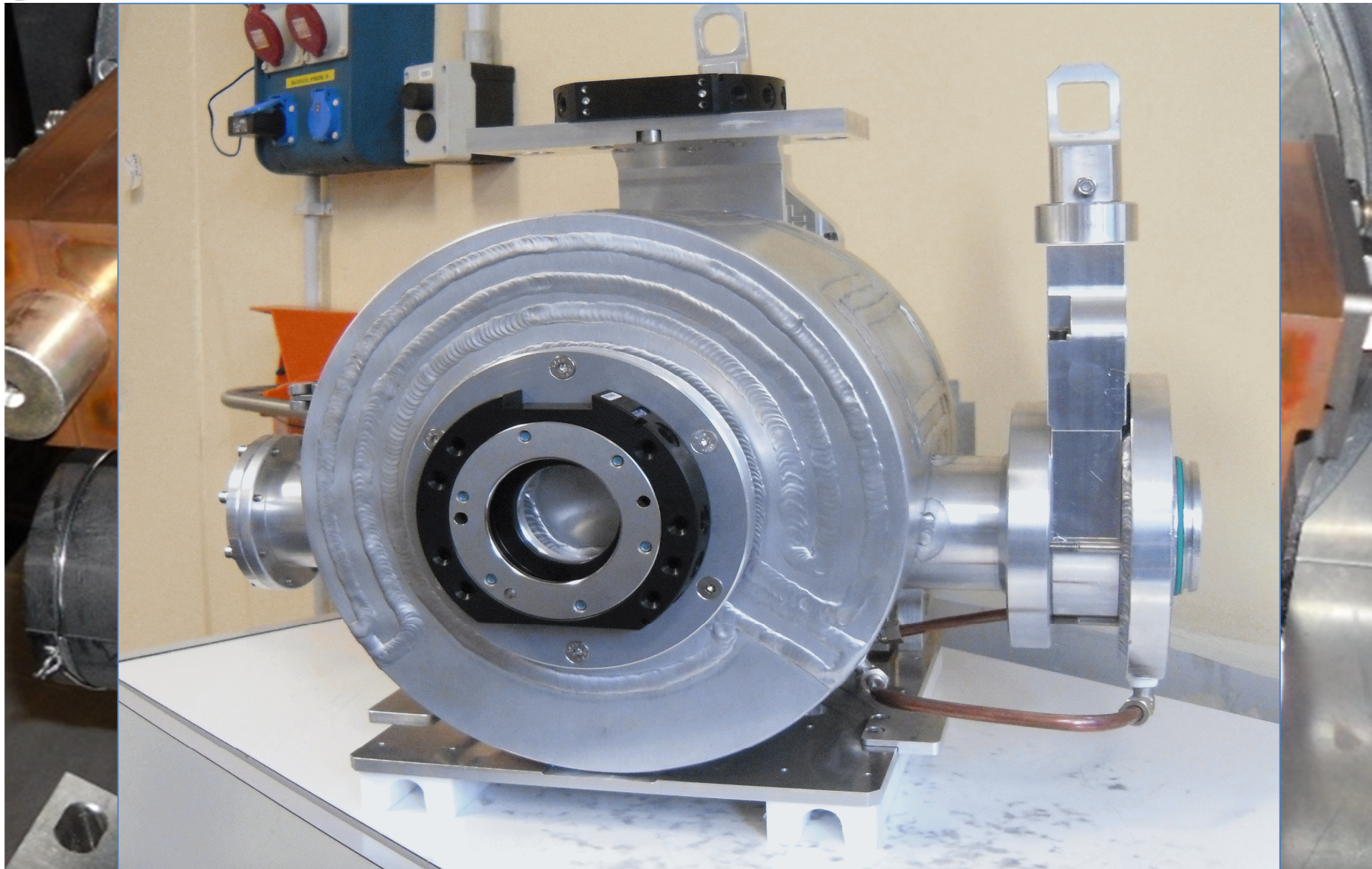


# The target & ion source assembly



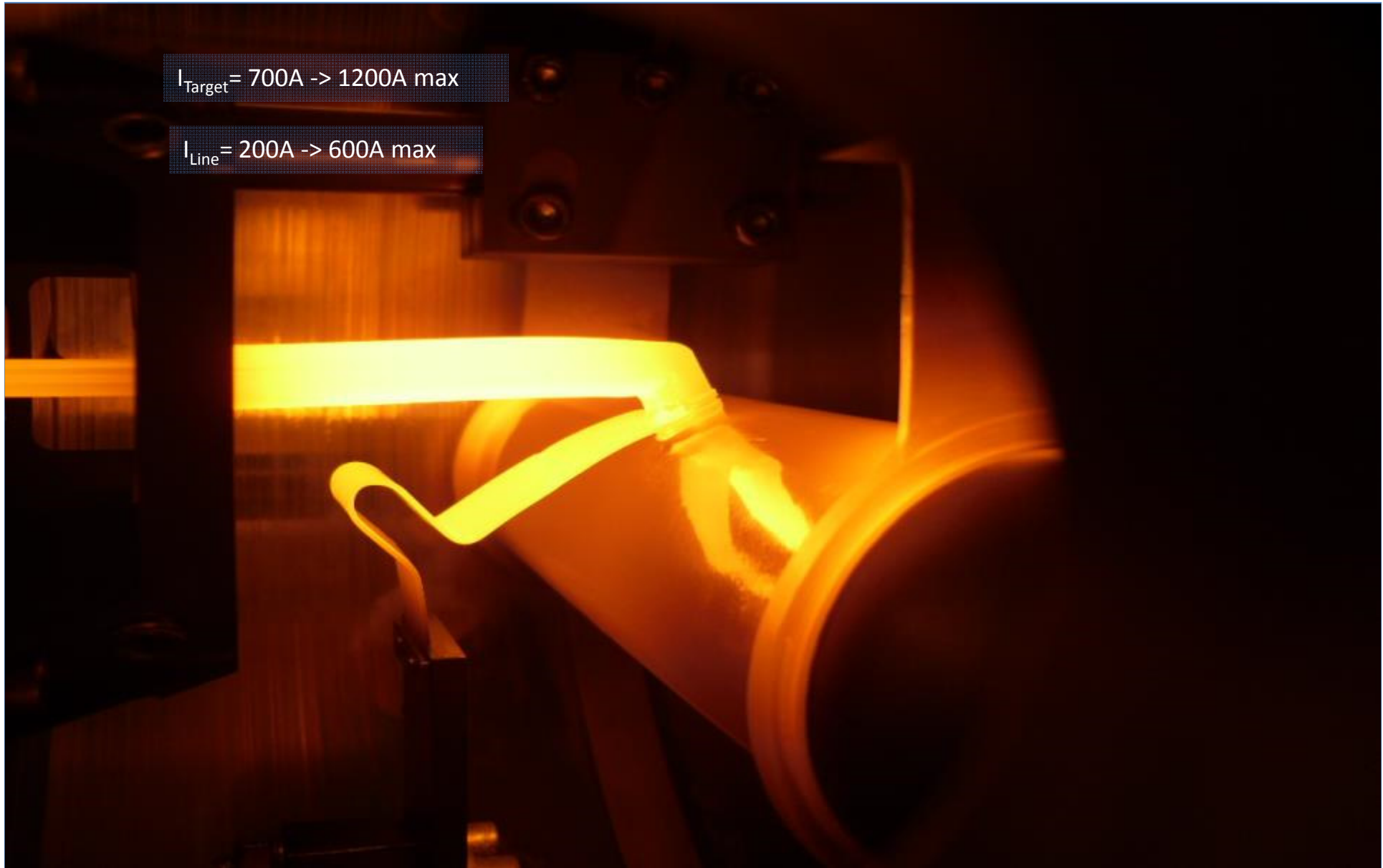


# The target & ion source assembly





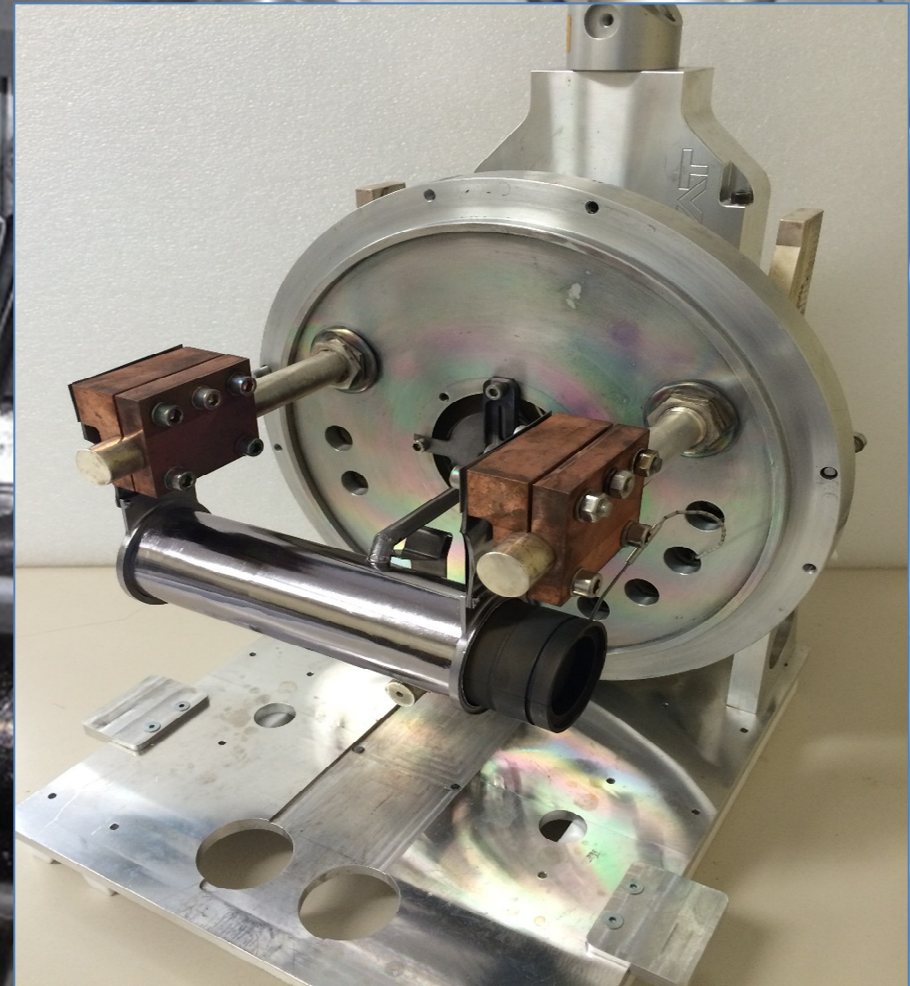
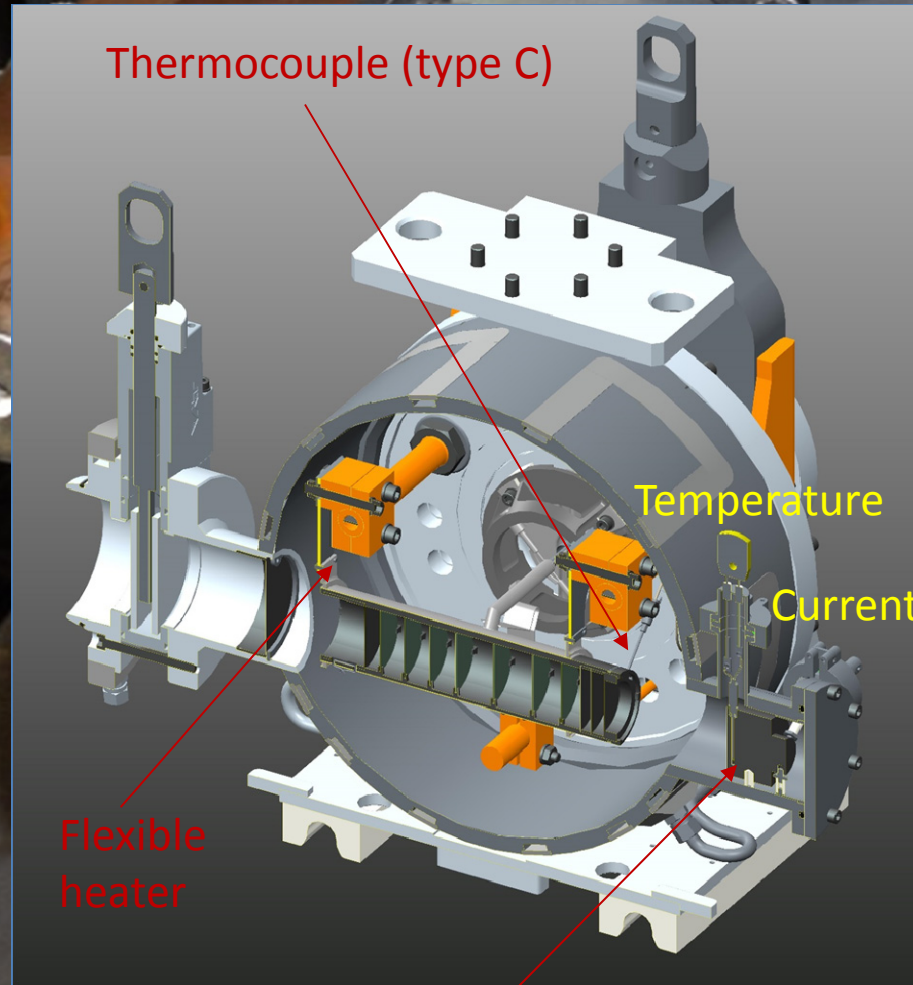
# The target & ion source assembly





# The Target Unit device

Taking into account the safety requirements: Monitoring target & dump temperatures

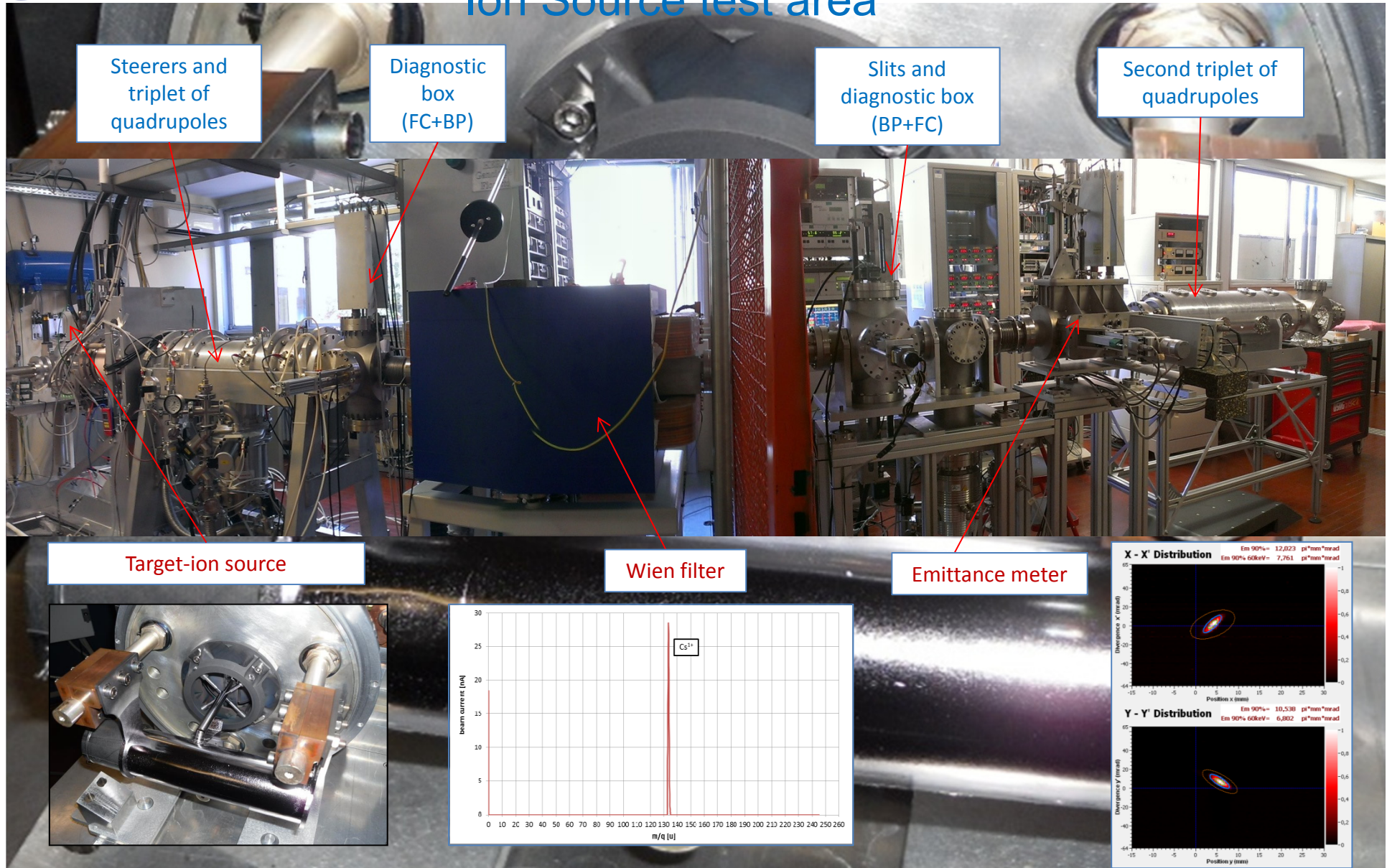


Graphite dump



# The SPES RIB LEBT (off-line lab)

## Ion Source test area





# WP6: The organization & Labs



1 2 13 14 15 16 17 18

1 H 2 He

2 Li 4 Be 5 B 6 C 7 N 8 O 9 F 10 Ne

3 Na 12 Mg 3 4 5 6 7 8 9 10 11 12 13 Al 14 Si 15 P 16 S 17 Cl 18 Ar

4 K 20 Ca 21 Sc 22 Ti 23 V 24 Cr 25 Mn 26 Fe 27 Co 28 Ni 29 Cu 30 Zn 31 Ga 32 Ge 33 As 34 Se 35 Br 36 Kr

5 Rb 38 Sr 39 Y 40 Zr 41 Nb 42 Mo 43 Tc 44 Ru 45 Rh 46 Pd 47 Ag 48 Cd 49 In 50 Sn 51 Sb 52 Te 53 I 54 Xe

6 Cs 56 Ba 57 La 72 Hf 73 Ta 74 W 75 Re 76 Os 77 Ir 78 Pt 79 Au 80 Hg 81 Tl 82 Pb 83 Bi 84 Po 85 At 86 Rn

7 Fr 88 Ra 89 Ac 104 Unq 105 Unp 106 Unh 107 Uns 108 Uno 109 Une 110 Unn

Main fission ( $p \rightarrow {}^{238}\text{U}$ ) fragments

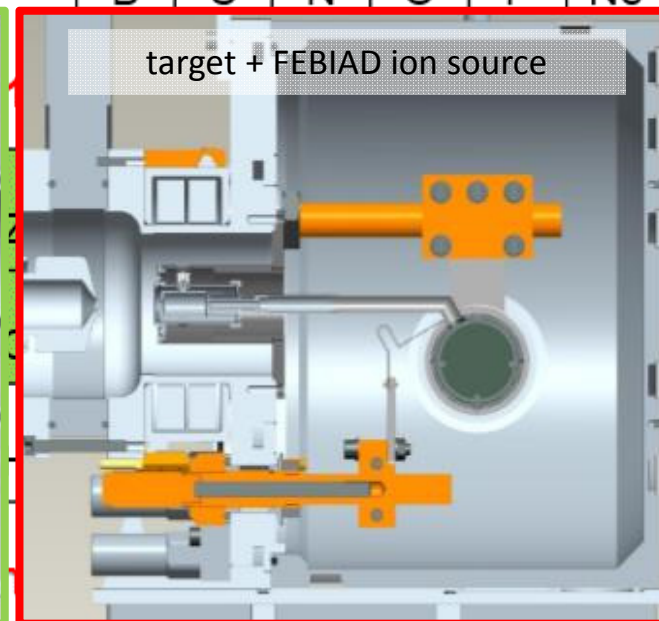
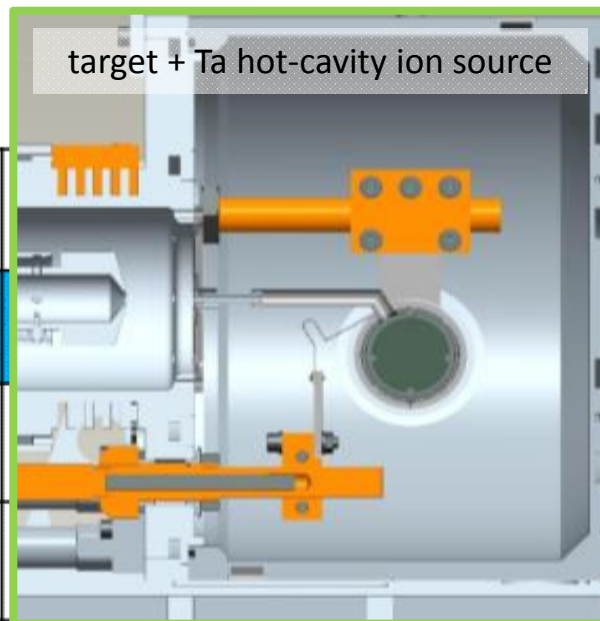
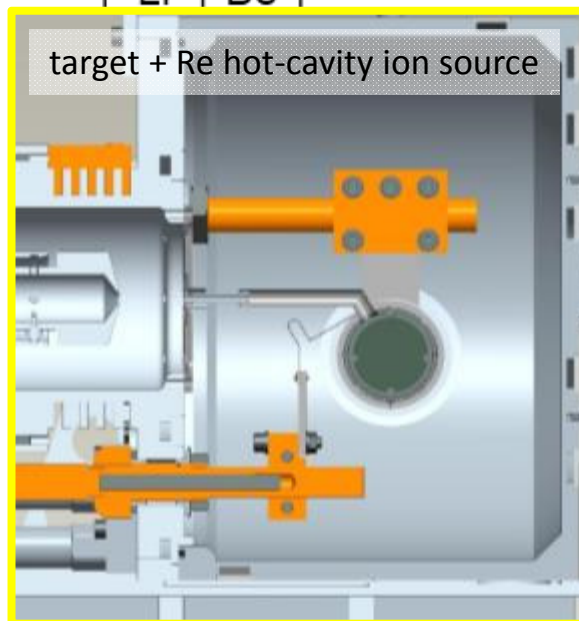


# The ionization methods

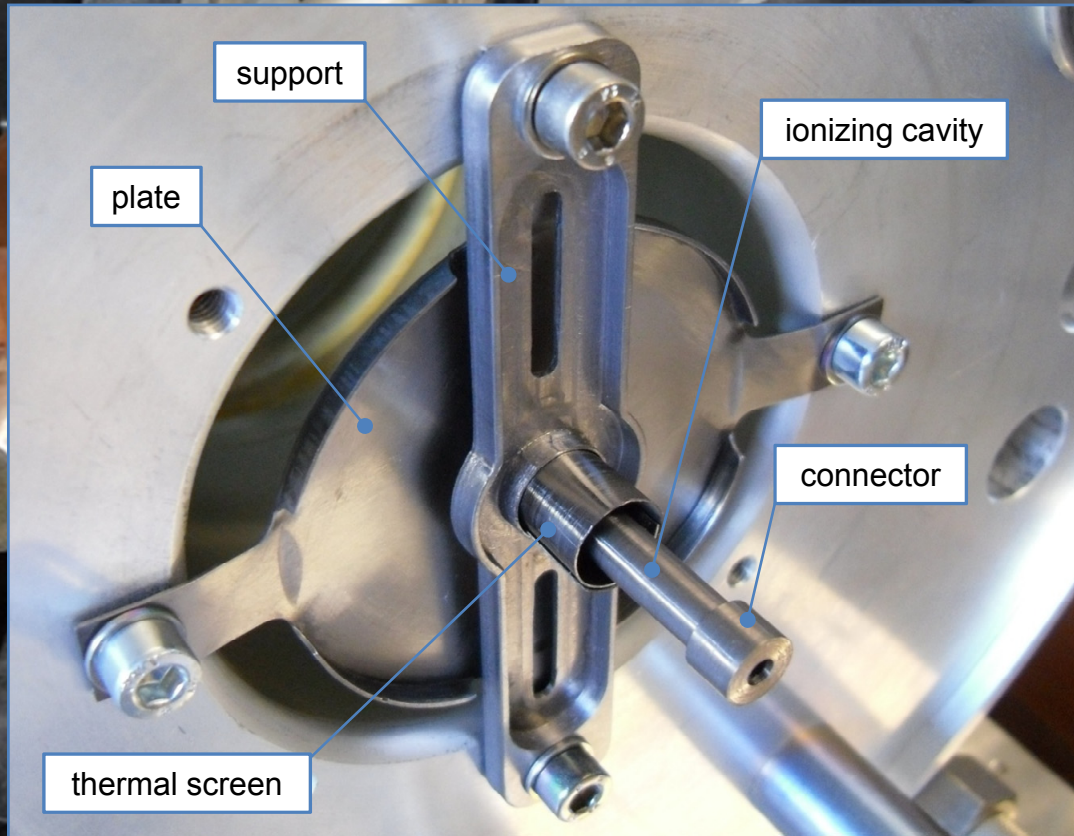
- surface ionization mechanism
- laser ionization mechanism
- electron impact ionization mechanism
- not extracted

|   |         |         |
|---|---------|---------|
|   | 1       |         |
| 1 | 1<br>H  | 2       |
| 2 | 3<br>Li | 4<br>Be |

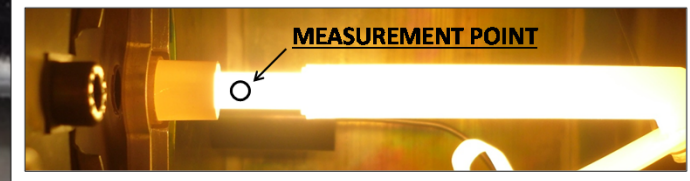
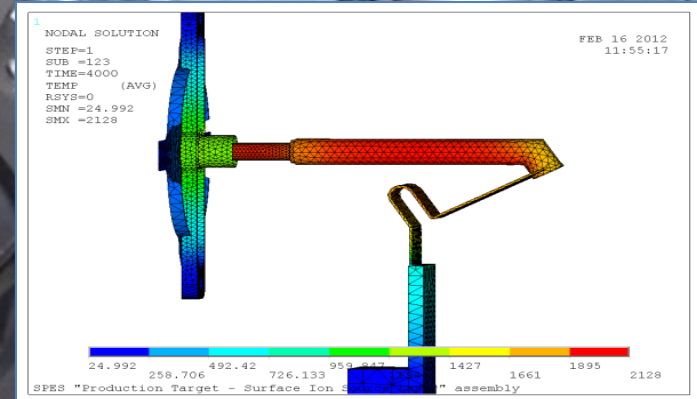
|        |        |        |        |        |          |         |
|--------|--------|--------|--------|--------|----------|---------|
|        |        |        |        |        |          | 18      |
|        |        |        |        |        |          | 2<br>He |
| 13     | 14     | 15     | 16     | 17     |          |         |
| 5<br>B | 6<br>C | 7<br>N | 8<br>O | 9<br>F | 10<br>Ne |         |



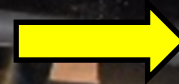
## The SIS Ion source



## Re Ionizing Cavit and Ta Ionizing Cavity



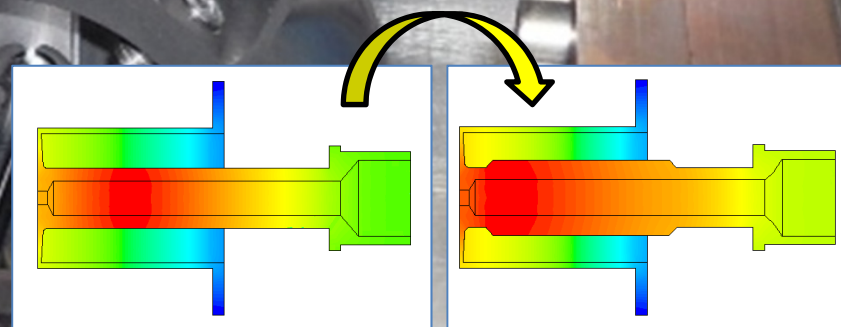
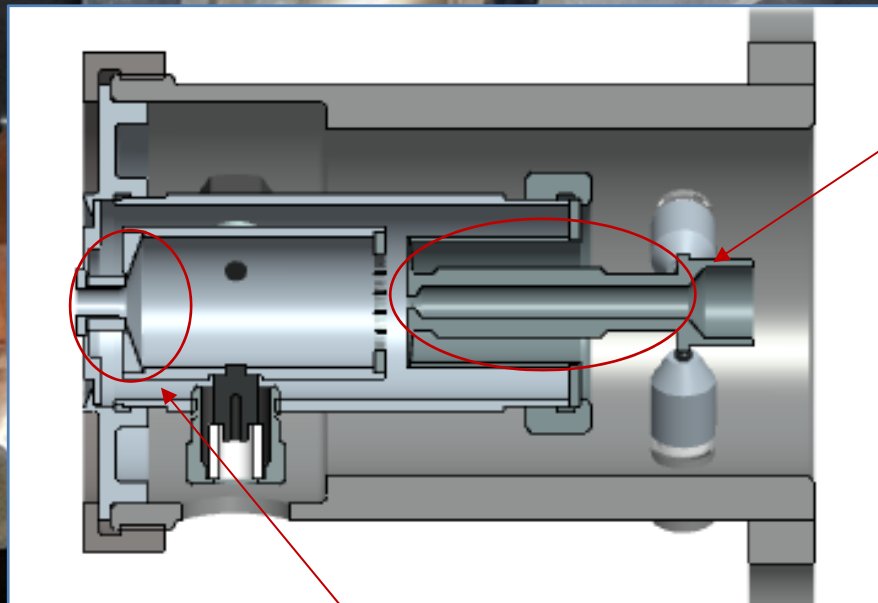
OFF-LINE TESTING  
efficiency and emittance measurements  
with accurate temperature monitoring



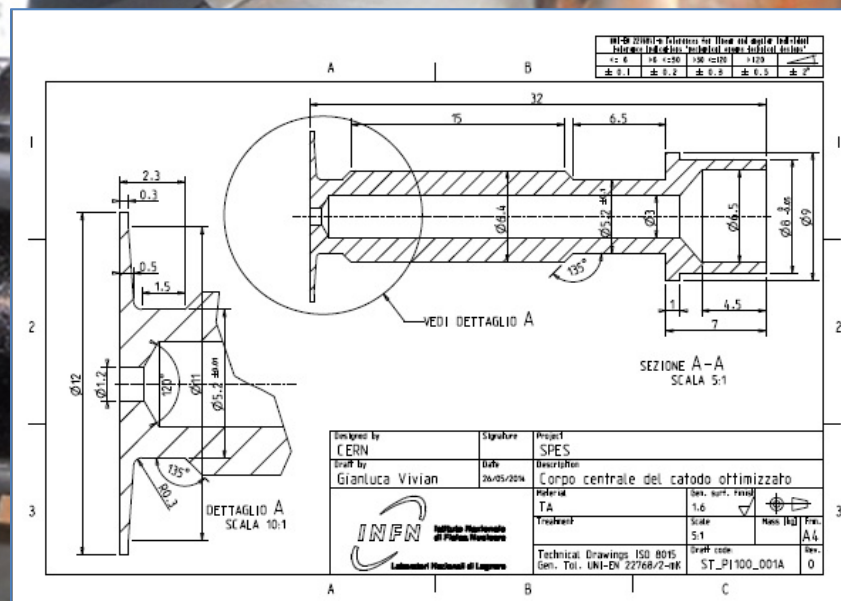


## The PIS Ion source

**OPTIMIZED CATHODE GEOMETRY**  
hot spot close to the anode interface  
(thermionic electron production)



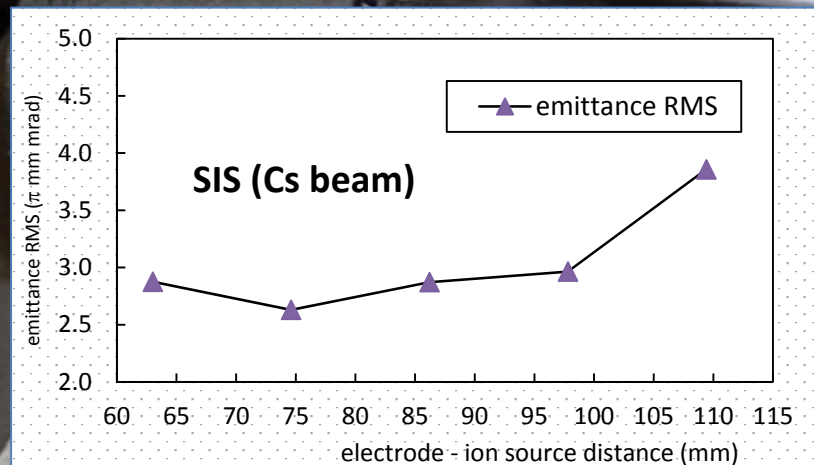
**OPTIMIZED EXTRACTION REGION**  
low transversal emittance values



## The SIS Ion source

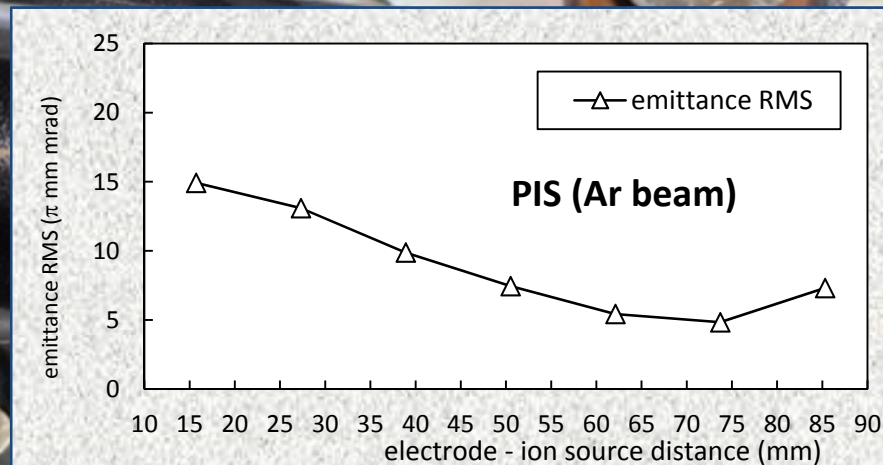
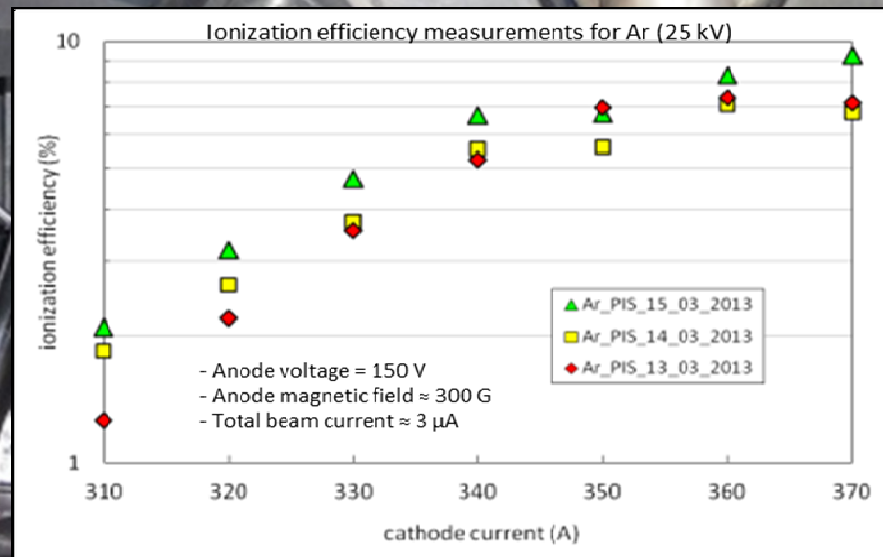
Efficiency measurements at different temperatures (1600°C, 1800°C, 2000°C, 2200°C) for Cs, Rb, Sr, Ba

| Element | Ta   | T=2200°C                      |            |
|---------|------|-------------------------------|------------|
| (/)     | (eV) | $\epsilon_{\text{CLEAN}}$ [%] | max. error |
| Cs      | 3,9  | 43,0                          | 1,1        |
| Rb      | 4,2  | 54,6                          | 3,1        |
| Ba      | 5,2  | 19,6                          | 3,1        |
| Sr      | 5,7  | 6,0                           | 1,3        |



## The PIS Ion source

Ionization efficiency measured for Ar; Kr, Y and Xe beams has been produced

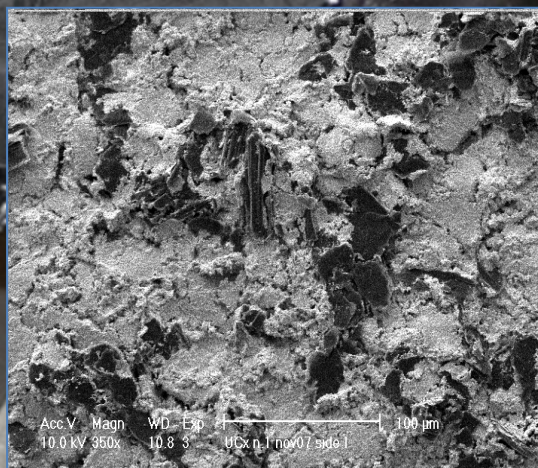




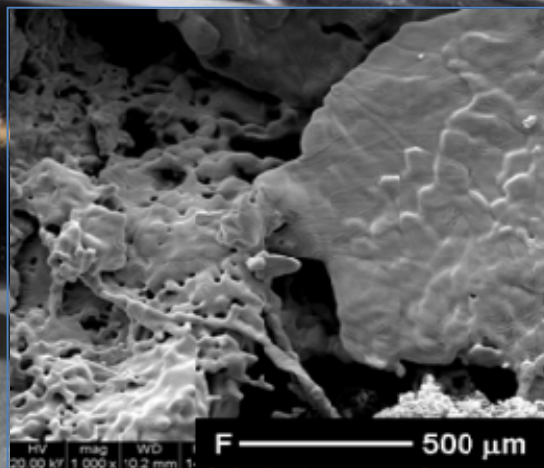
# Target production

Study of the target porosimetry on the isotopes production yield

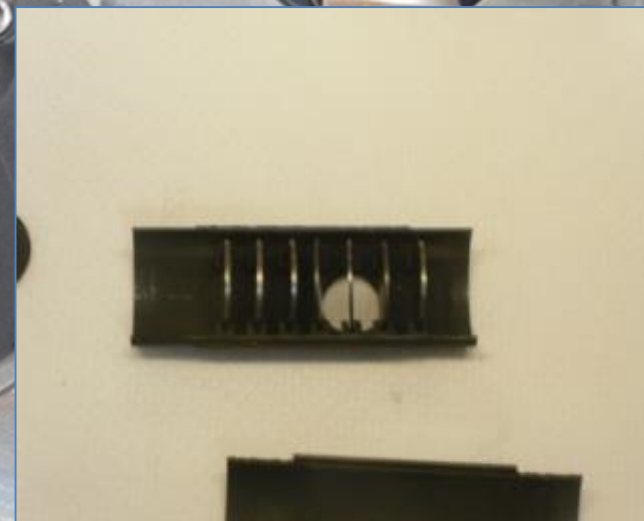
First Bunch  
Standard  $UC_x$



Second Bunch  
Low density  $UC_x$



Third Bunch  
Medium density  $UC_x$

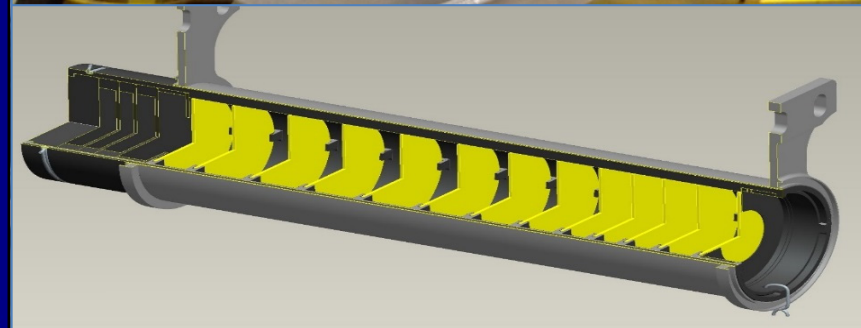
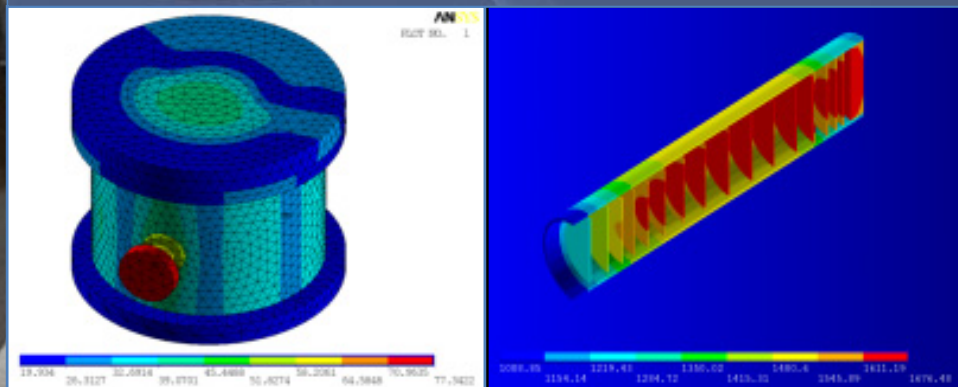


|                                | Standard | Low   | Medium |
|--------------------------------|----------|-------|--------|
| Density (g/cm <sup>3</sup> )   | 4.25     | 2.59  | 6.38   |
| Diameter (mm)                  | 12.50    | 13.07 | 12.91  |
| Thickness (g/cm <sup>2</sup> ) | 0.41     | 0.41  | 0.41   |
| Calculated porosity (%)        | 58       | 75    | 37     |

## 4) Full scale (40 mm.) SiC @ Ithemba, $p=66$ MeV, 60 microA for thermal dissipation studies

➤ On-line testing of the SPES target architecture @ iThemba (May 2014)

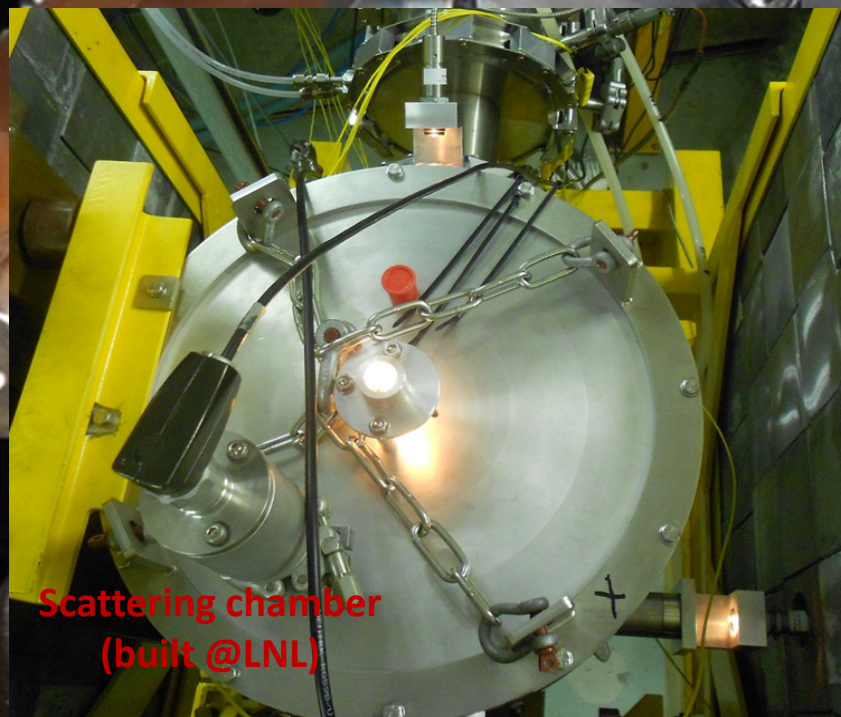
iThemba LABS: funded to build an RIB station like SPES (10 kW multi-foil target)



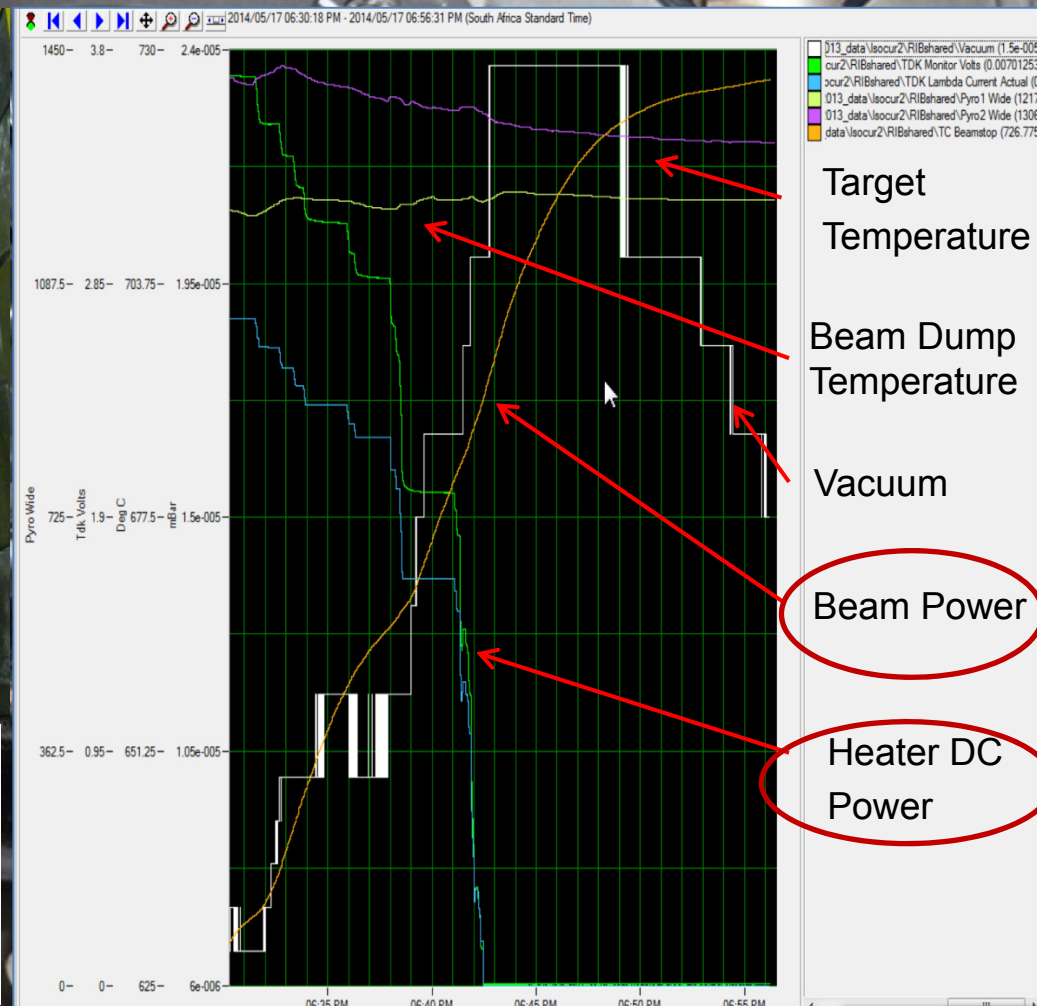


# TM: Ithemba test

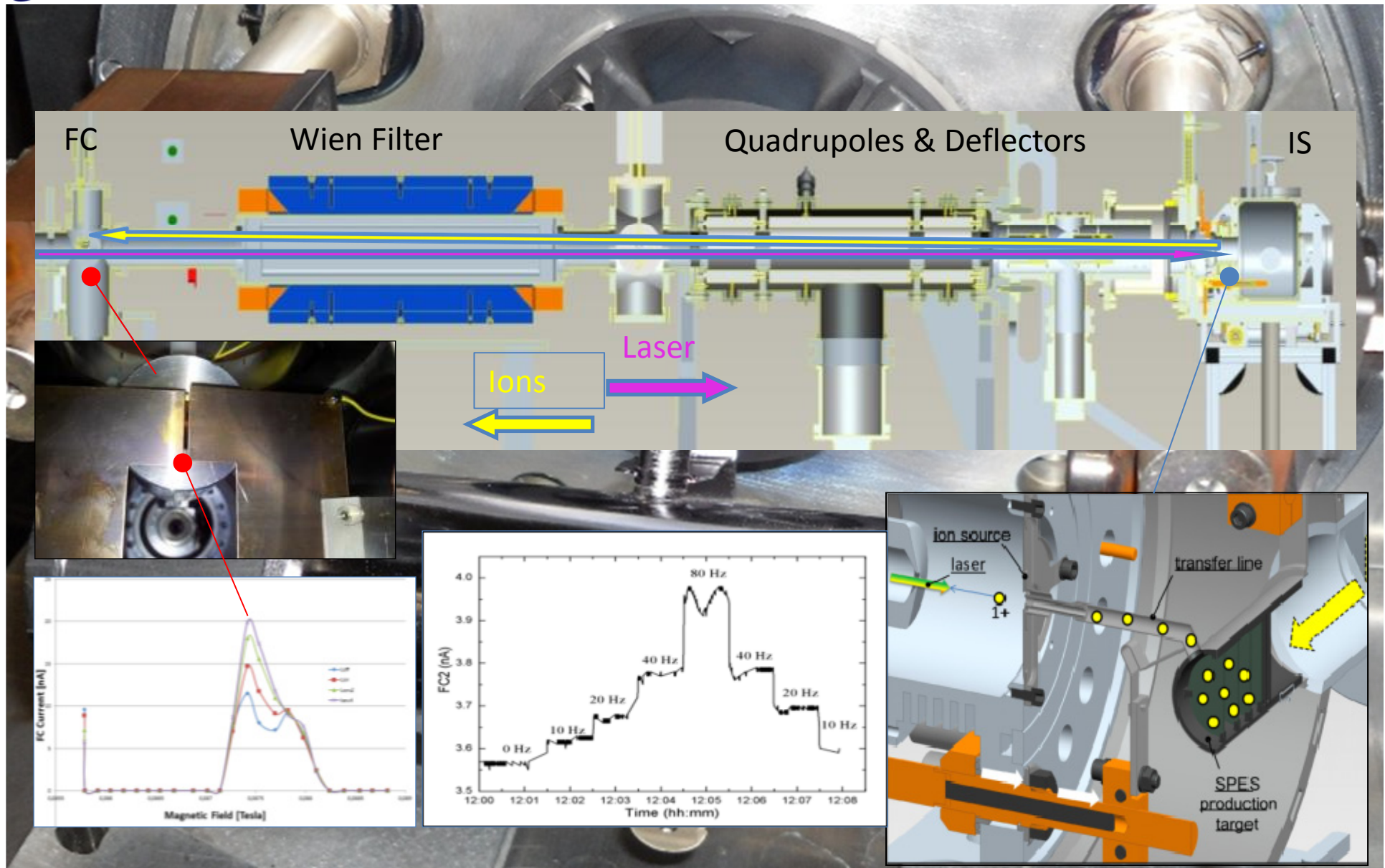
- On-line testing of the SPES target architecture @ iThemba (2013-2014)
- 66 MeV, up to 60  $\mu$ A - proton beam on a SiC target ( $T_{\max}$  on SiC = 1600°C)



| Measure [°C]                  | Estimated by FEM model [°C] |
|-------------------------------|-----------------------------|
| 1° disk: 1365 ± 30°C          | 1390                        |
| Box: 1230 ± 25°C              | 1267                        |
| Dump on chamber: 728°C ± 10°C | 750                         |



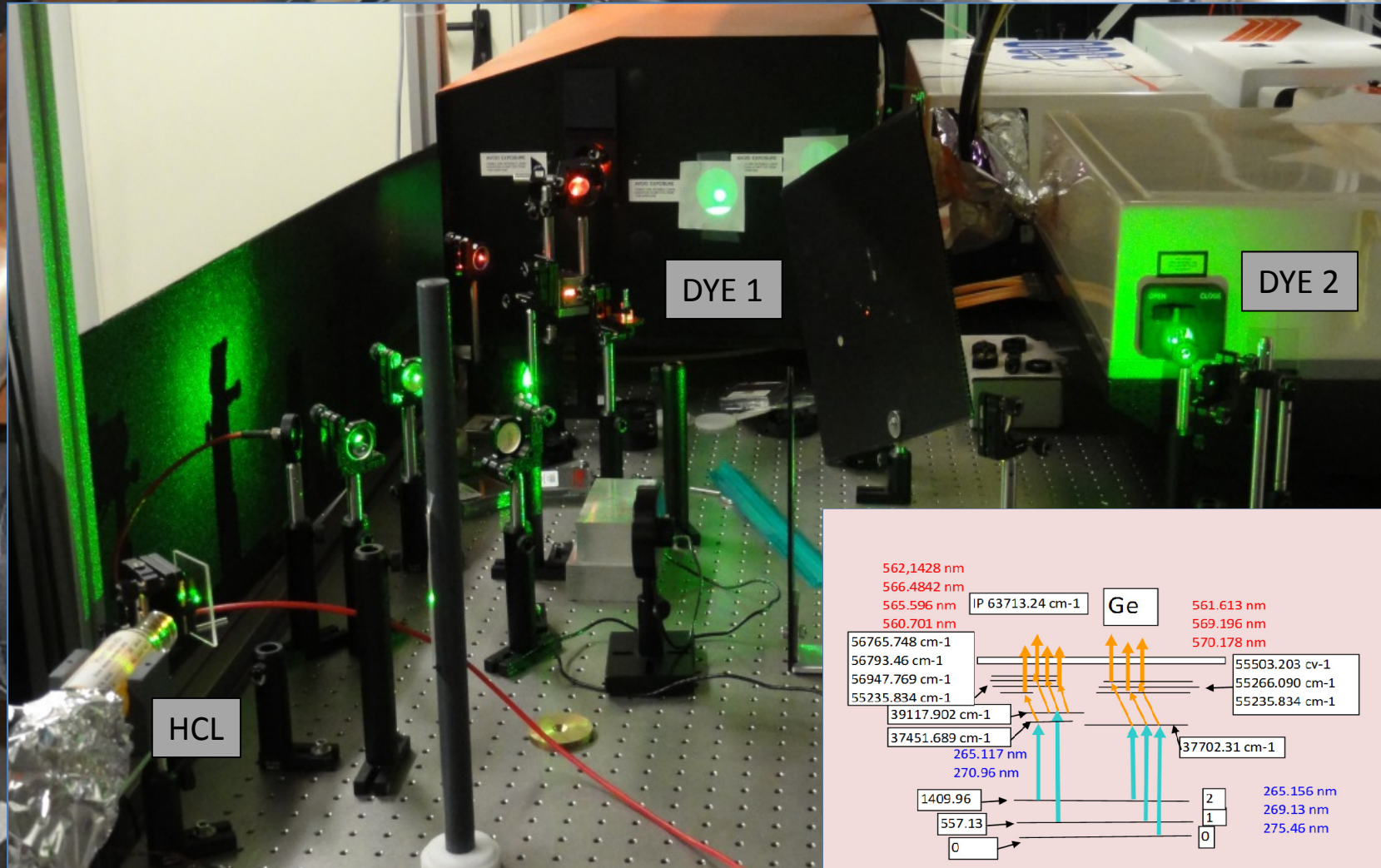
# TL: photo-ionization of Al in hot cavity





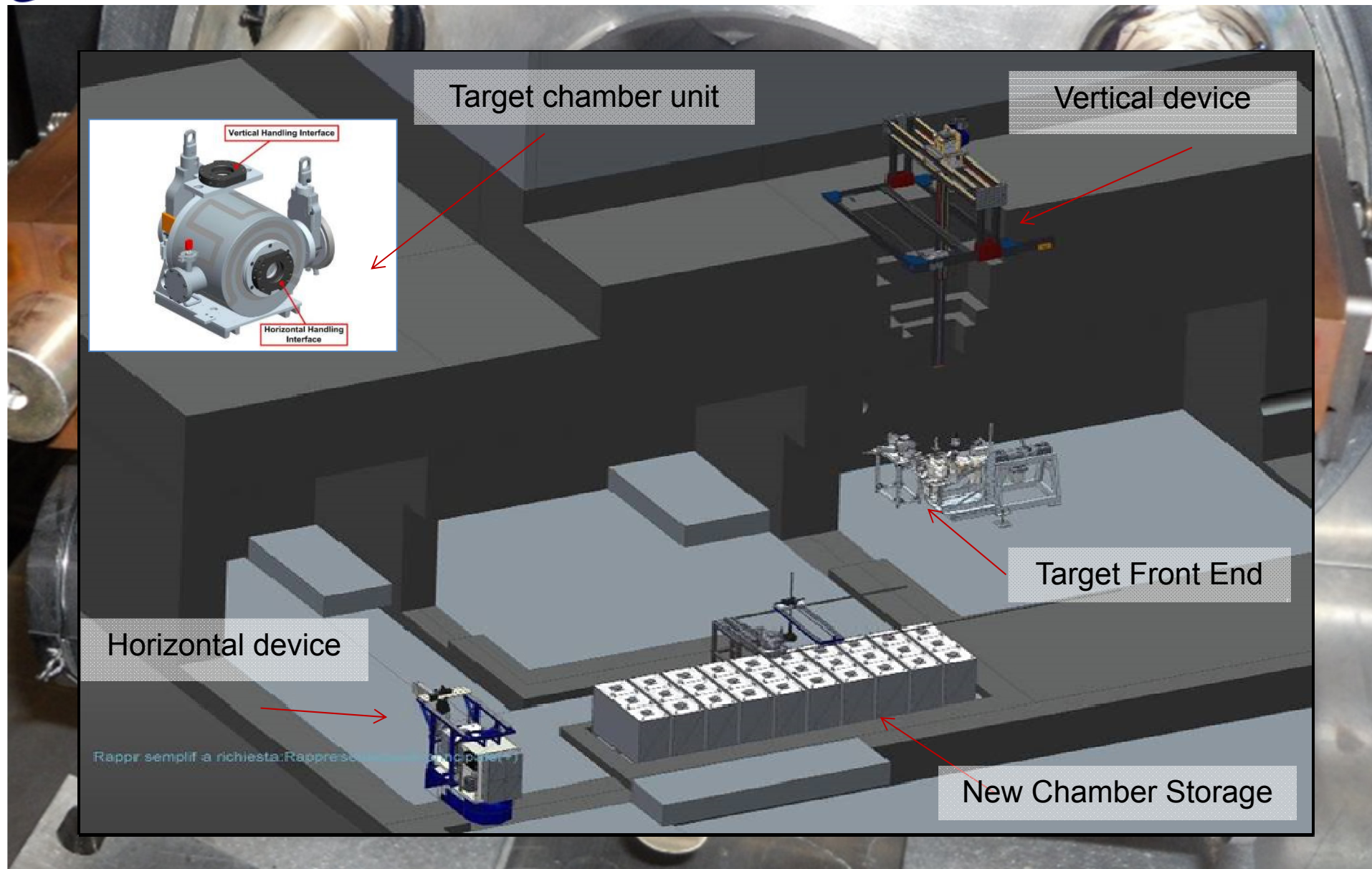
# TL: Germanium spectroscopy study

A range of three-step two-colors ionization schemes arranged with dye laser system has been checked at LNL:



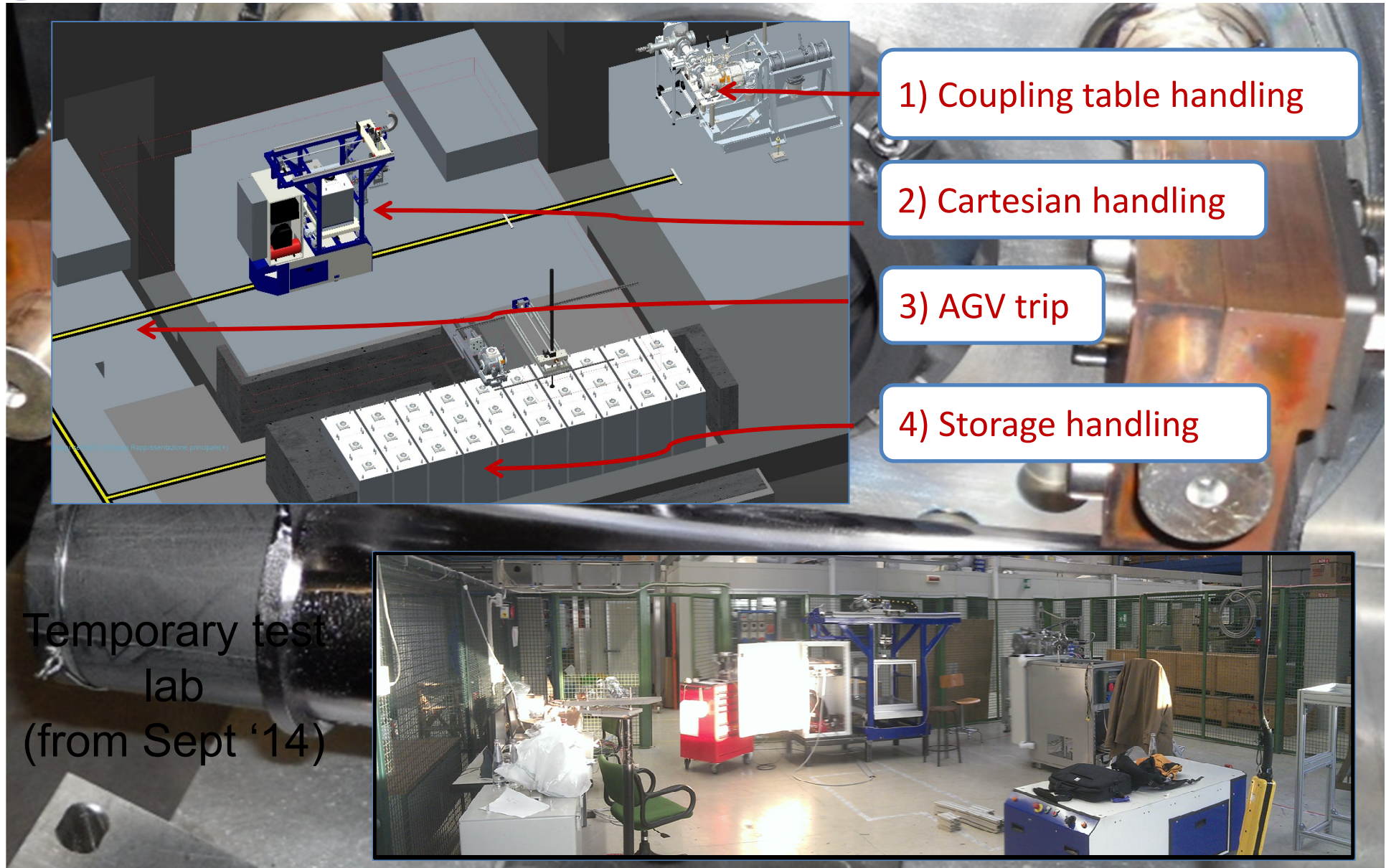
5 first step transitions and 7 second transitions were tested successfully

# TH: The handling overview



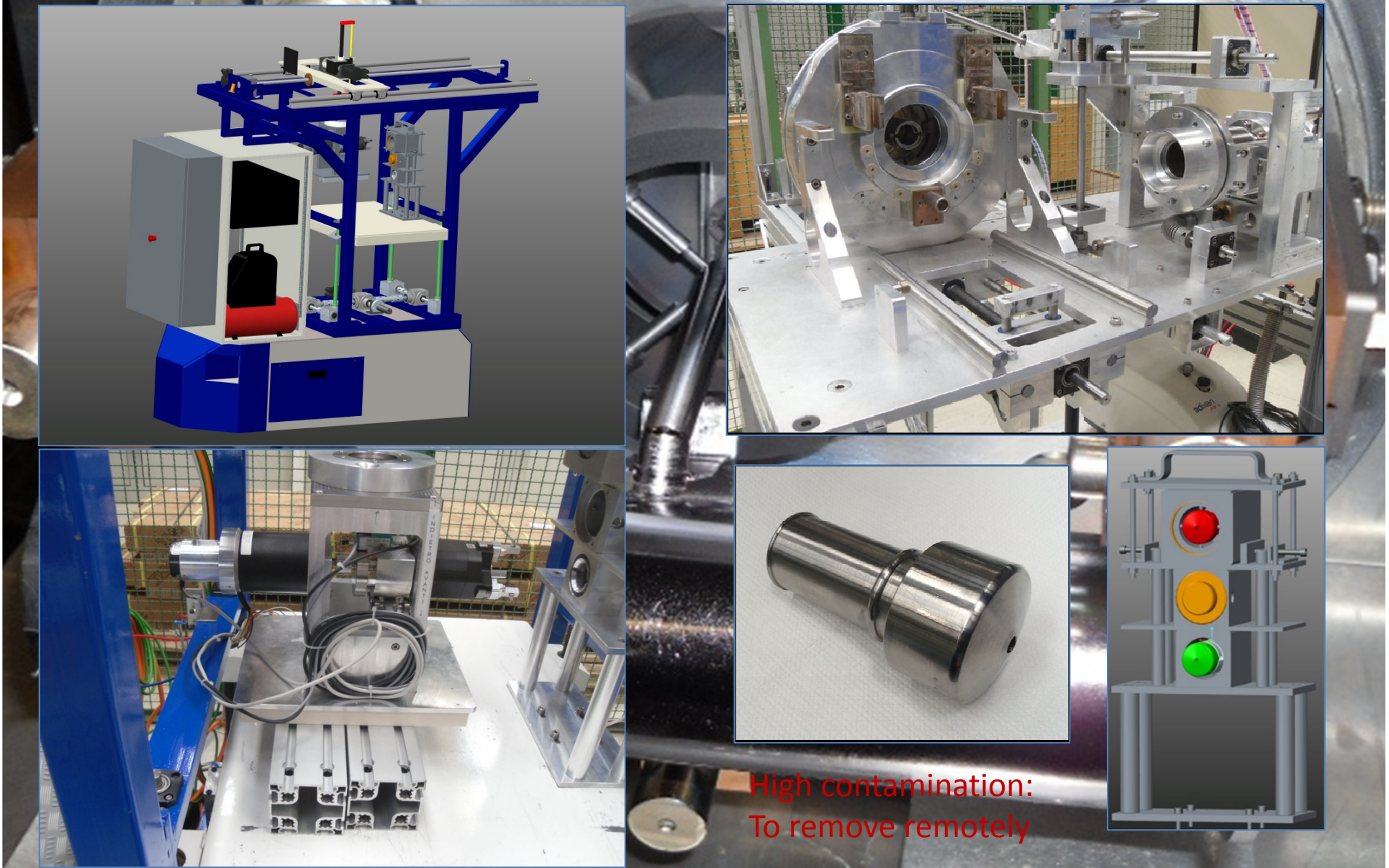


# The Horizontal system: 4 phases





# Handling of the extractor

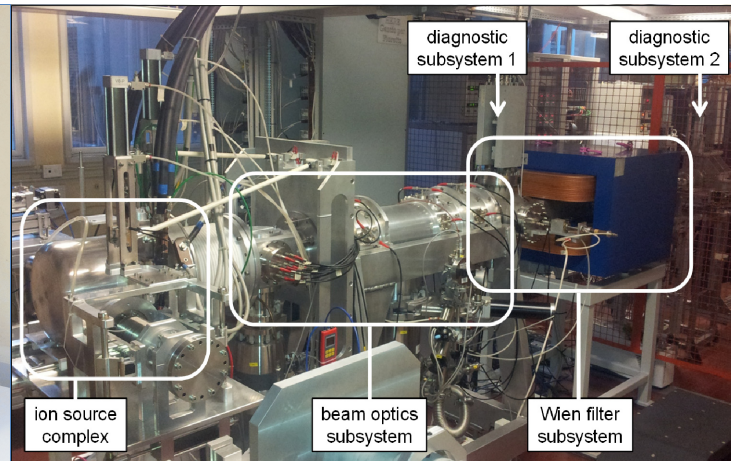
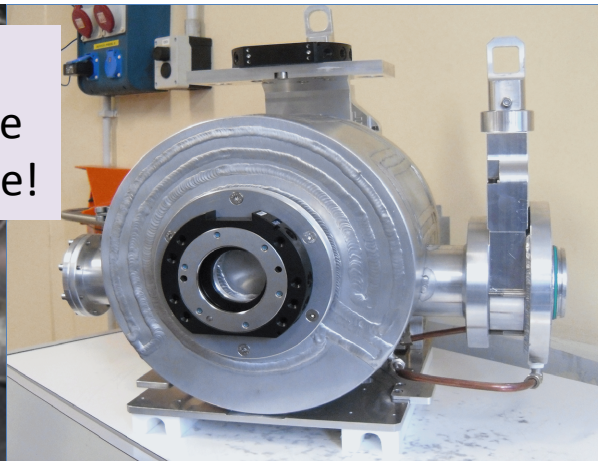
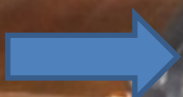




# Radioactivity: The critical spots

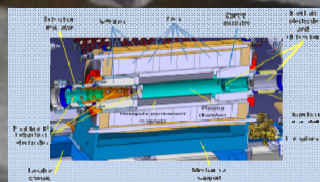
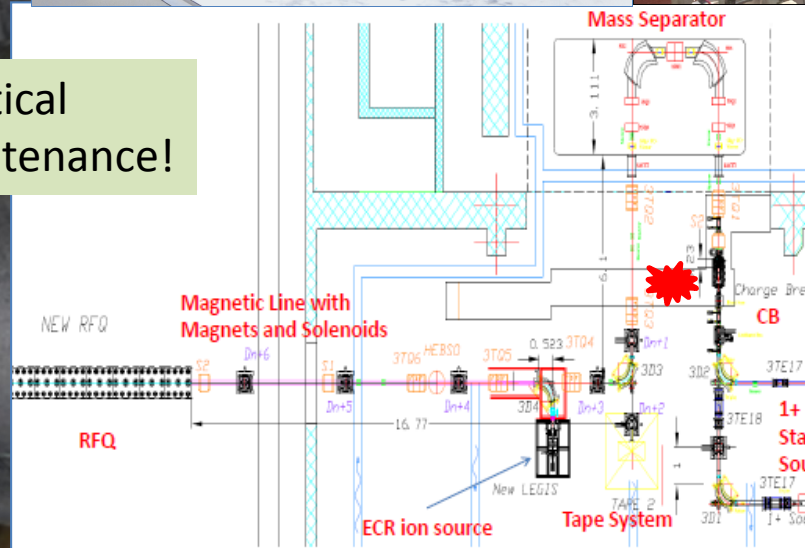
## 1) Neutron activation

Critical  
for damage  
and storage!

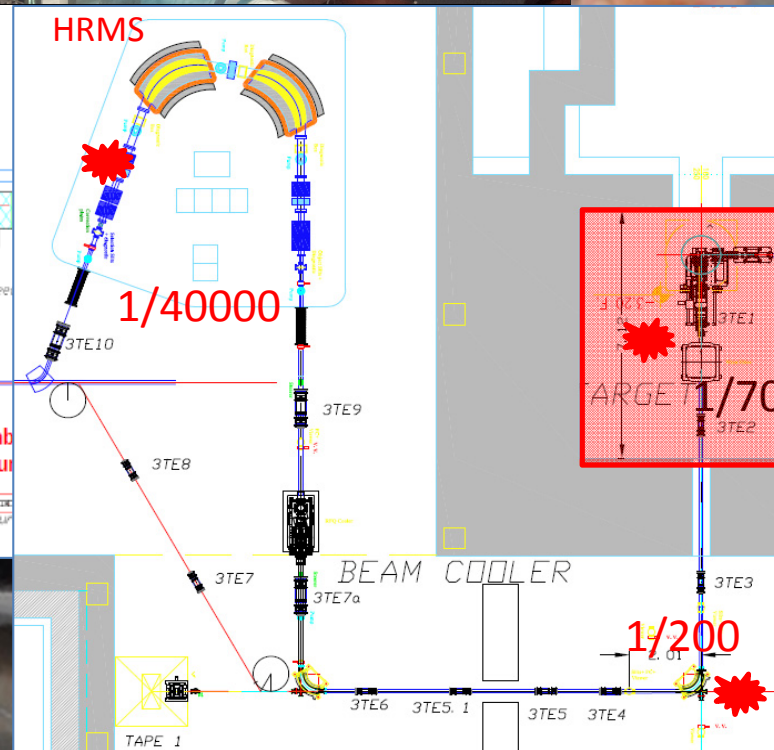


## 2) Radioactive beam hot-spot

Critical  
for maintenance!



Charge Breeder:  
Loss of 90% of  
radioactive beam

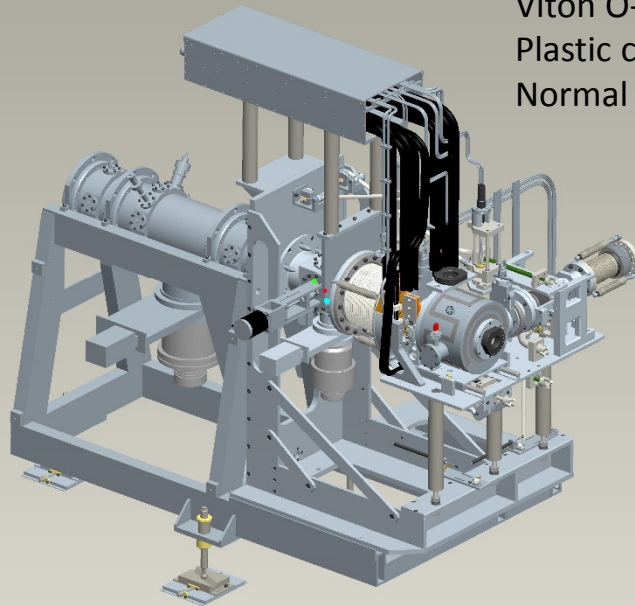


# TFE: On- Line FE

RAD-HARD version

Critical materials

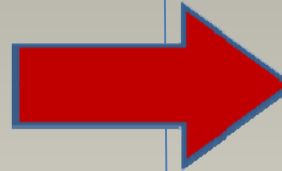
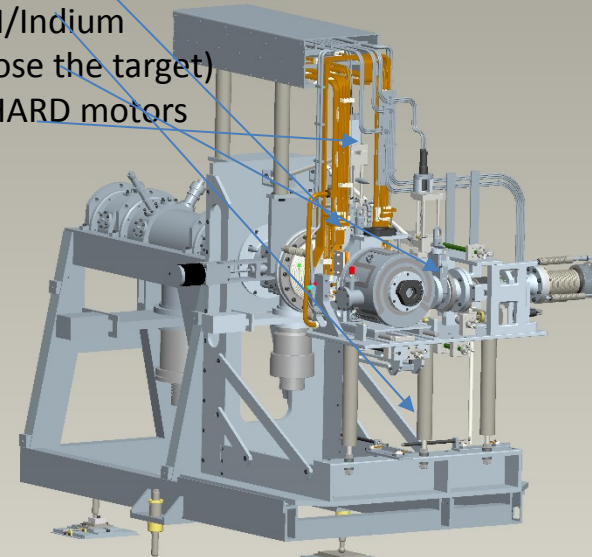
Off-line FE



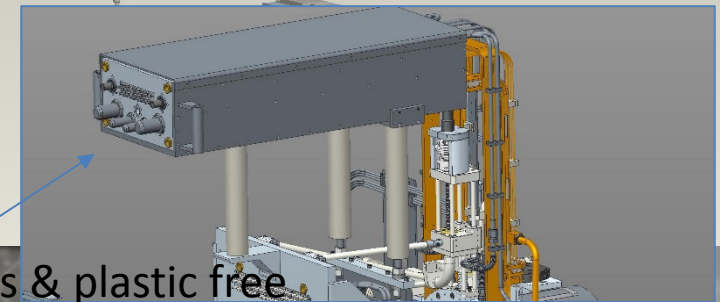
Teflon with glass fibres  
Polyethylene  
Viton O-rings  
Plastic cable insulator  
Normal motors

-> alumina  
-> peek  
-> EPDM/Indium  
-> air (close the target)  
-> RAD HARD motors

On-line FE



New giraffe:  
fast connectors & plastic free



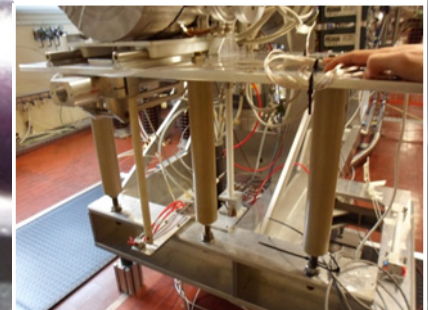


# TFE: Measurement of neutron damage

Use of the LENA (PV) reactor for material testing (collaboration started on June 2014)

Reactor for research TRIGA Mark II (250 kW) – LENA since 1965

Critical materials  
on test list

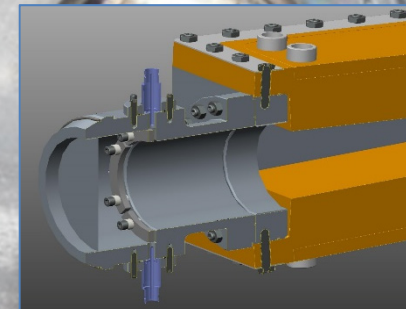




# Planning of the production area

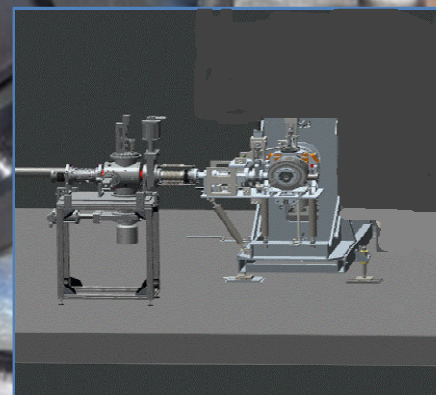
## 1) Driver Commissioning

- **2015:** Delivery of infrastructure
- **2016:** First subsystems (B.D.)



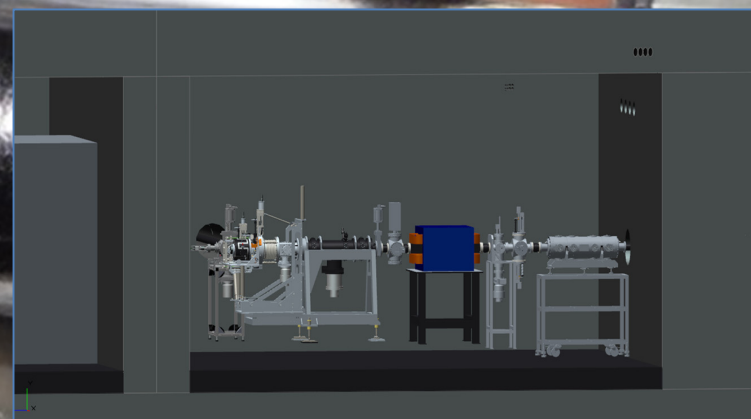
## 2) Production Target Commissioning

- **2016 -17:** 8kW, SiC (40 mm);



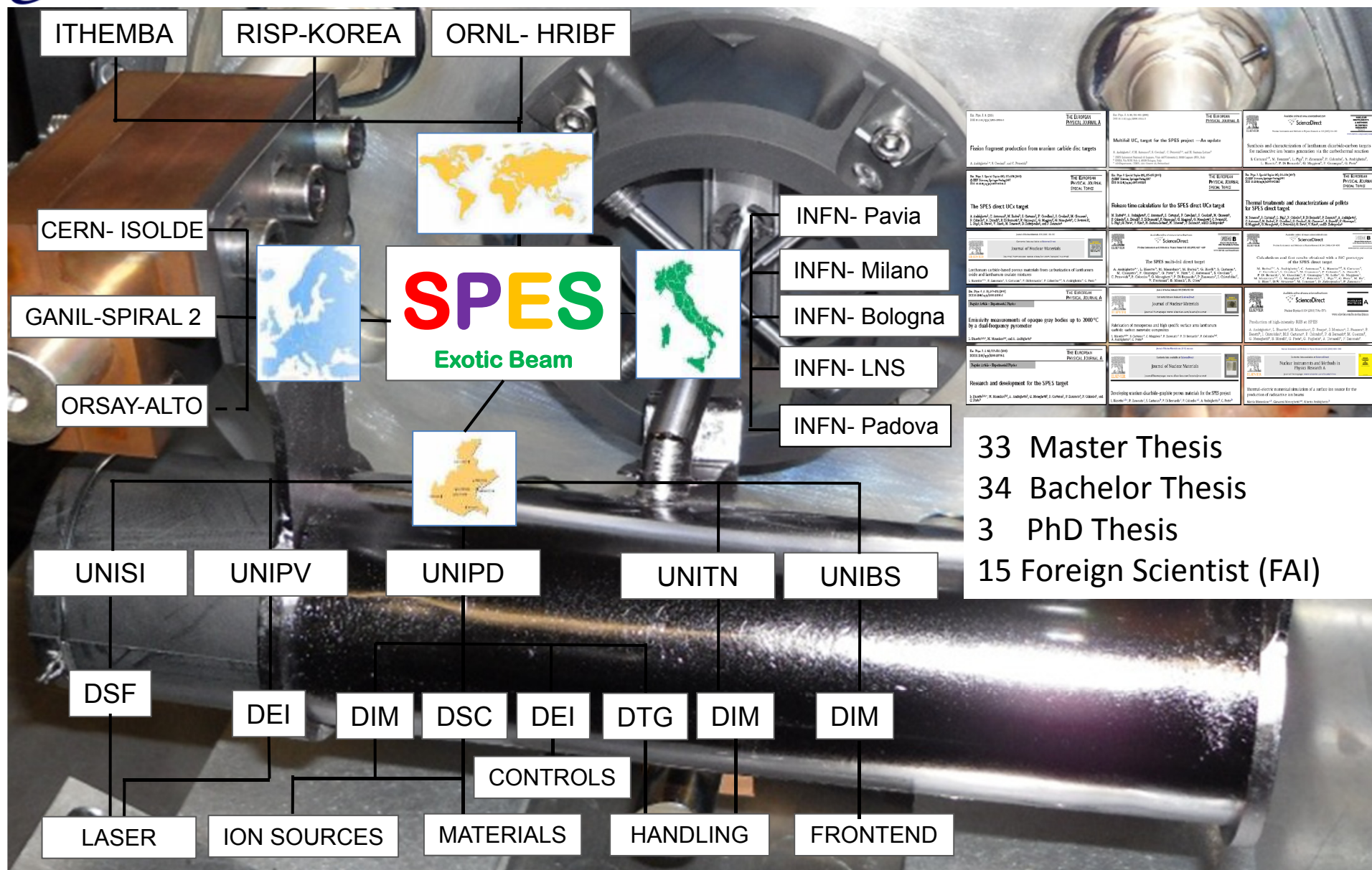
## 3) RIB Operational-> : 40 MeV on target

- **2017 -18**  $I = 5 \mu\text{A}$ , UCx-SiC (13 mm);
- **2018 -19**  $I > 5 \mu\text{A}$ , UCx – SiC (40 mm);
- **2019 -20**  $I = 150 \mu\text{A}$ , UCx (40 mm)





# SPES EB : a large collaboration network...





# The SPES-TIS group

