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- FAIR Project
- UNIversal Linear ACcelerator UNILAC
- Upgrade Activities



Primary Beams SIS 100

- 5×10^{11} U²⁸⁺ ions/s; 1.5 GeV/u
- 10^{10} / s ²³⁸U⁹²⁺ up to 11 GeV/u
- 2×10^{12} protons/s; 29 GeV

Secondary Beams

- range of radioactive ion beams up to 1.5 - 2 GeV/u; up to a factor of 10'000 higher in intensity than presently
- antiprotons 1.5 - 14.1 GeV

Storage and Cooler Rings

- radioactive ion beams
- antiproton beams:
 - CR: 10^8 antiprotons; 3 GeV
 - HESR: 10^{10} antiprotons; 1.5 - 14.1 GeV



Technical Challenges

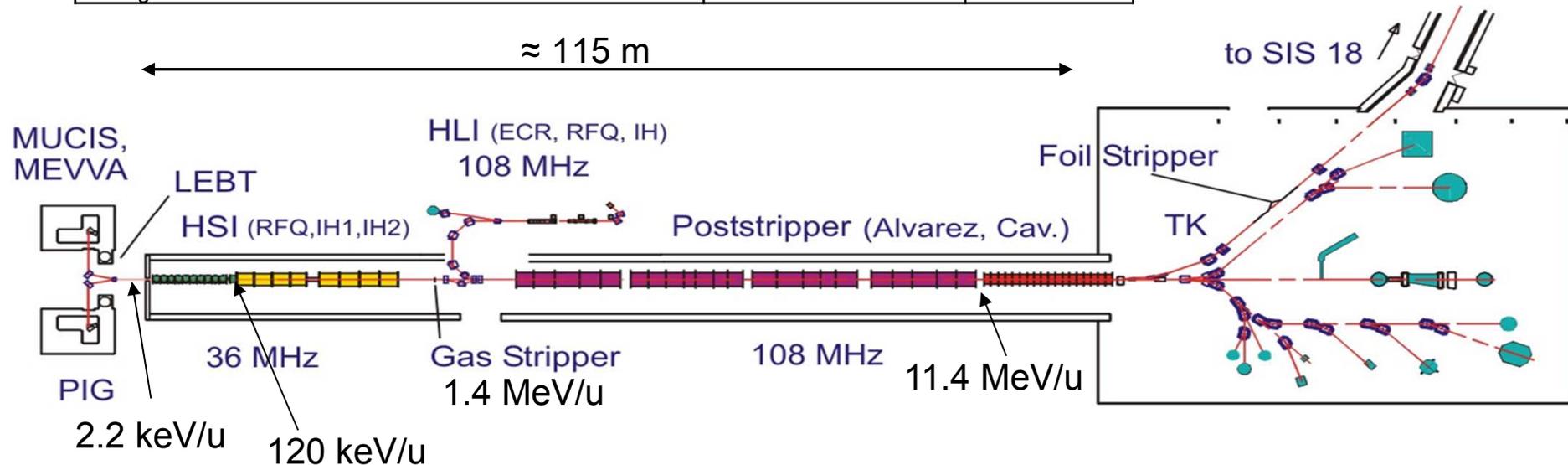
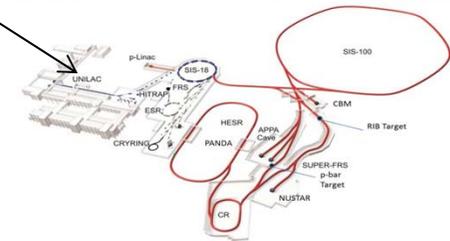
- Rapid cycling superconducting magnets
- rf-systems and control
- Beam lifetime (dynamic vacuum)
- Cooled beams

UNiversal Linear ACcelerator UNILAC



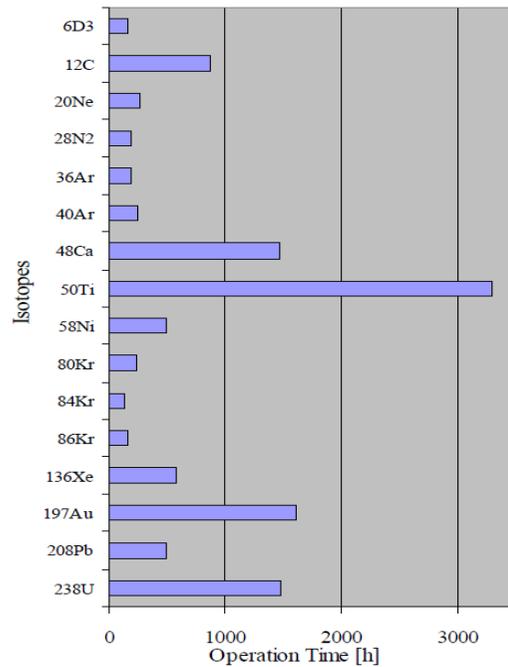
design parameters

ion A/q	≤ 8.5 , i.e. $^{238}\text{U}^{28+}$	
beam current (pulse) * A/q	1.76 (0.5% duty cycle)	mA
input beam energy	1.4	MeV/u
output beam energy	11.4	MeV/u
normalized total output emittance, horizontal/vertical	0.8 / 2.5	mm mrad
beam pulse duration	≤ 5000	μs
beam repetition rate	≤ 50	Hz
operating frequency	108.408	MHz
length	≈ 115	m





statistics 2012



beam time schedule April 2012

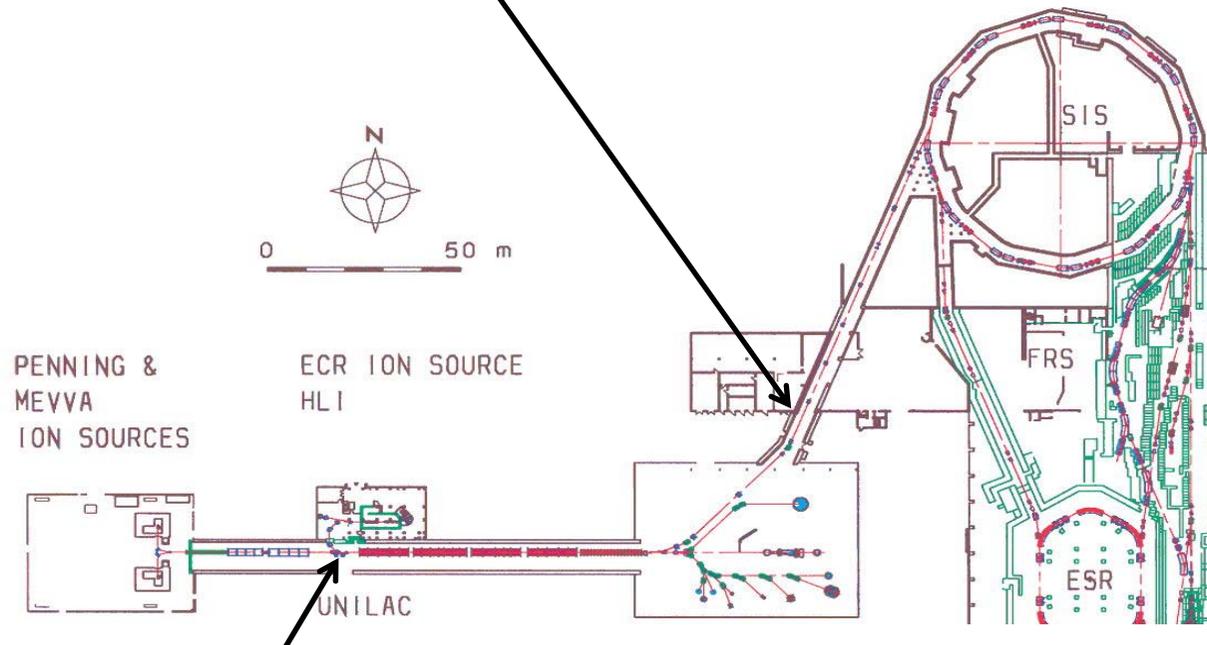
So	Mo	Di	Mi	Do	Fr	Sa	So	Mo	Di	Mi	Do	Fr	Sa	So	Mo	Di	Mi	Do	Fr	Sa	So	Mo	KW								
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30		
13	14						15								16							17								18	KW
U000		U267, Hofmann, 50Ti, 5.122, 4.979 MeV/u, 700 pA, 5.5 ms (max.), Y7						U258, Düllmann/Düllmann, 50Ti, 4.5-6.5 MeV/u, 1-2 particle-microAmps DC in X8, 50 Hz / >= 5 ms, X8 TASCA, mit Pausen für UMAT/UBIO 09.-12.4.																			UNI				
		UMAT, Gütlich (SD), Au+Ti, 4.8 + 11.4, X2						UMAT, Para/Voss (MF) <- Walasek-Höhne (SD), Au+Ti, 4.8 Alvarez, DeltaE / E klein, X0																			UBIO	UNI			
		Ti, Au, and Xe in pulse-to-pulse switching mode „quasi-simultaneously“																													
5000		S407, Salabura/Pietraszko, Traxler, Stroh, 197Au, (MEVVA), 10e7 pro Spill HAD																												SIS	
		SESA, Scholz/Scholz, Ti, 1 GeV/u, 1e8 / spill, slow (So) extraction, HTA						S417, Nociforo, Ti/Au, FRS start-up, FRS						S412, Aumann/Boretzky, 136Xe(EZR), 500 MeV/u, slow extraction, HTC						S424, Korten/Gerl, 50Ti, 400-800 MeV/u, 1E3-1E7 /spill, FRS						S417	SIS				
		B, Steck, 197Au, 300 MeV/u, ESR commissioning												E039, Beyer, Au79+ , 124.7 MeV/u, 5e8 im ESR, ESR														SIS			

2013-2015 saw considerable maintenance works

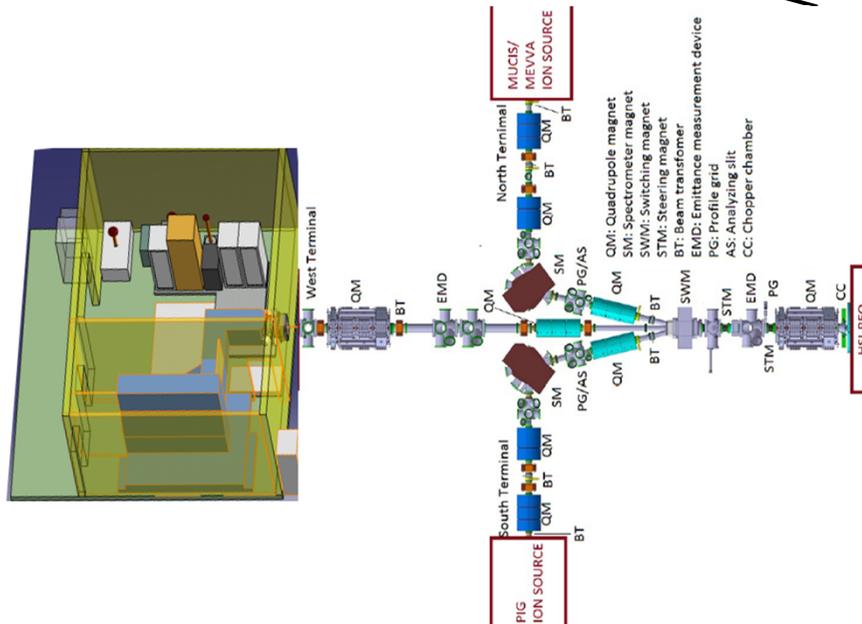
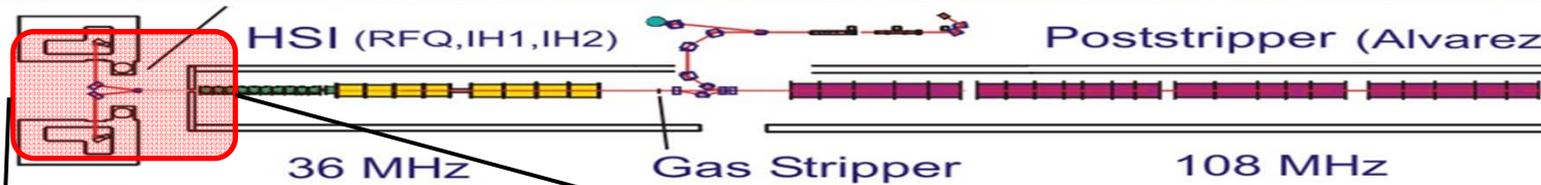
UNILAC: Achieved Uranium Current



- June 2007: current of 6.0 mA $^{238}\text{U}^{27+}$ along the transfer to SIS18 was achieved



- Nov 2014: 7.8 mA w @ 18 mm mrad $^{238}\text{U}^{28+}$ at stripper section
- i.e. norm. hor. brilliance of 8 mA/ μm (prstab 18 040101 2015)
- although UNILAC did not achieve yet the target value of 15 mA, this machine keeps holding the uranium intensity world record and might do so for many years



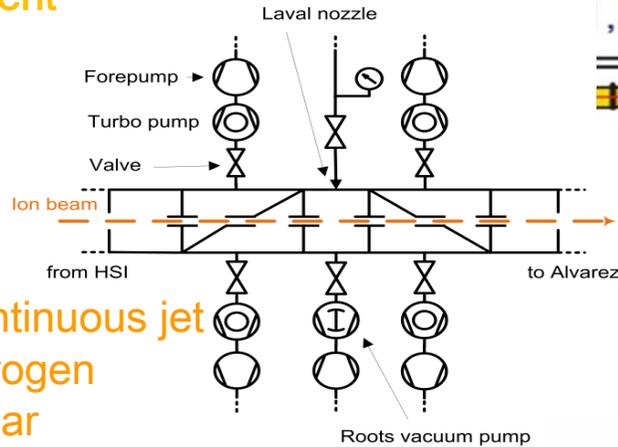
NIM A 788 173 (2015)

- new „Terminal West“ under design
- will provide exclusively ^{238}U
- improved (compact) extraction system
- LEBT is w/o bends (hex-pole fringes, dispersion)
- no dispersive separation of charge states (3^+ , 4^+)
- just chromatic separation (envelopes + irises)
- compromise between:
 - vast ion species portfolio
 - safety issues wrt uranium operation/handling

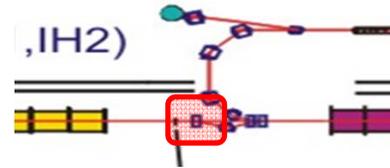
High Pressure Pulsed Gaseous Stripper



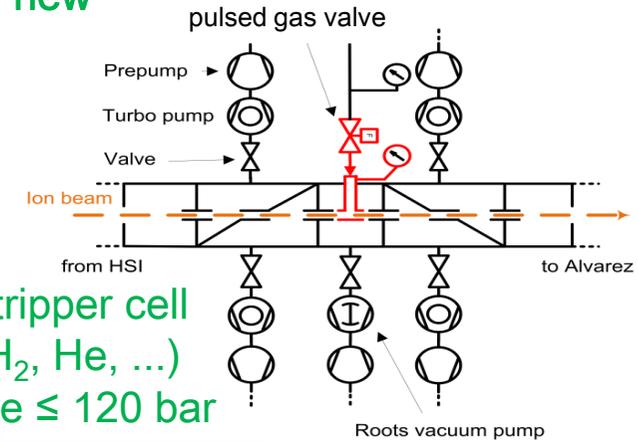
present



- continuous jet
- nitrogen
- 4 bar

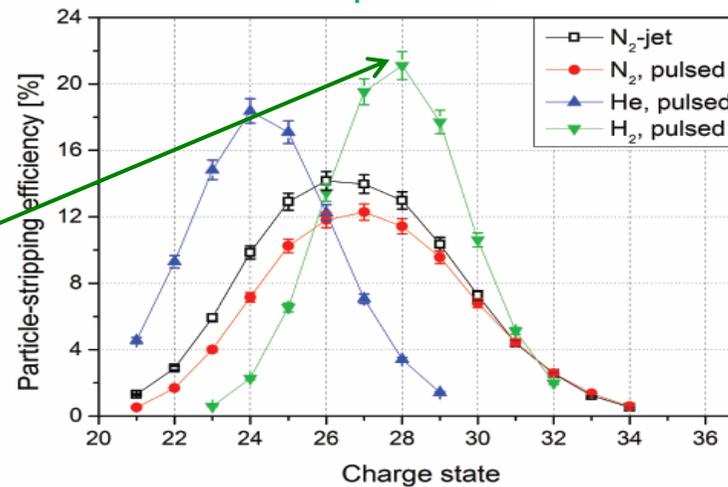


new



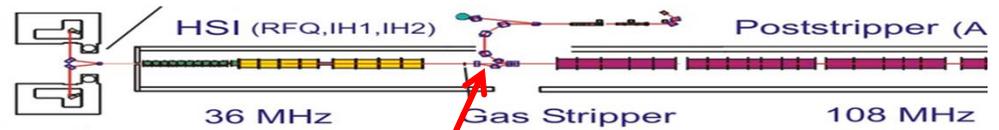
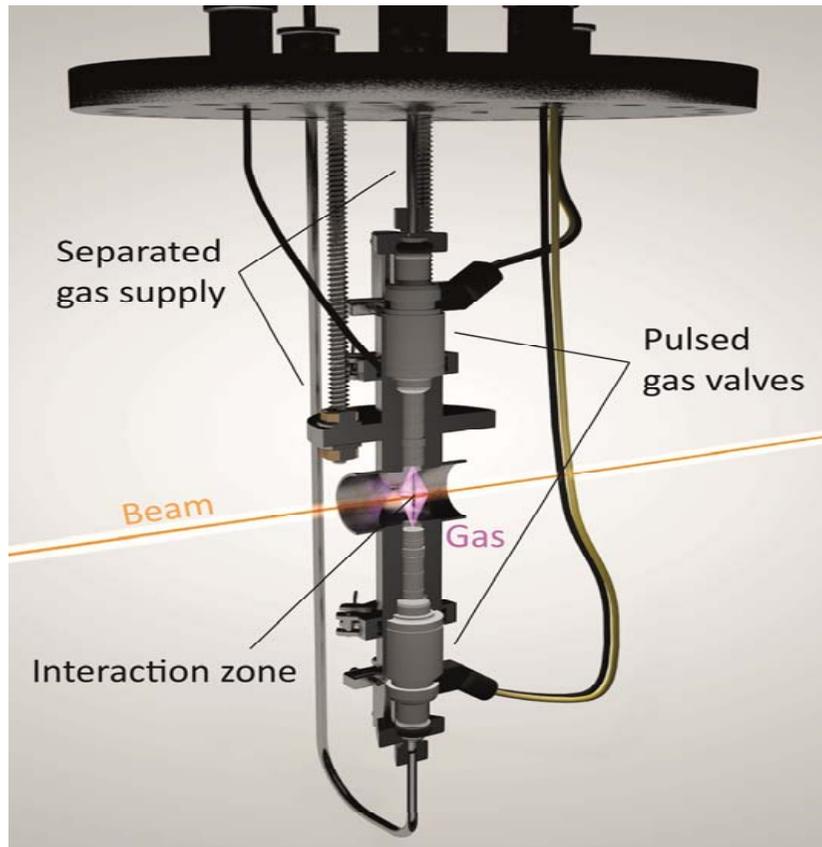
- pulsed gas stripper cell
- light gases (H_2 , He, ...)
- back-pressure ≤ 120 bar

60% increase of stripping efficiency into U^{28+} achieved, by using pulsed H_2 -injection





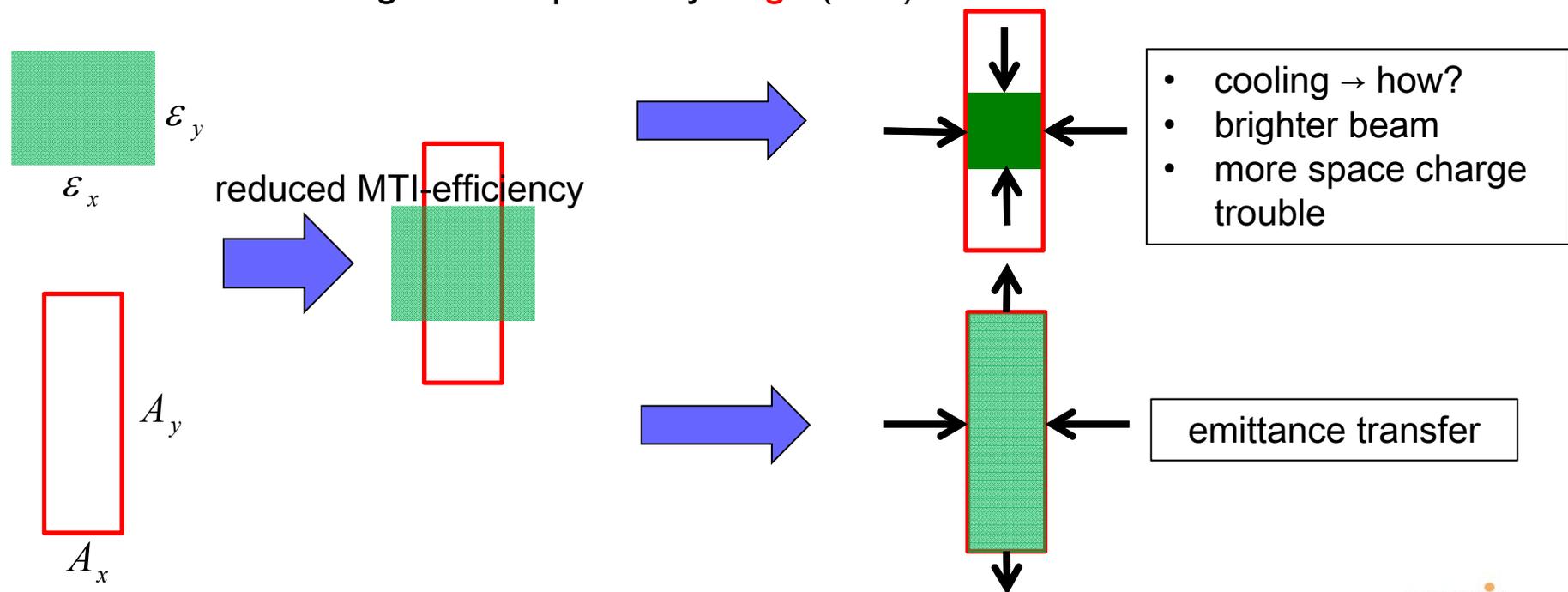
Pulsed gas cell setup (2015)

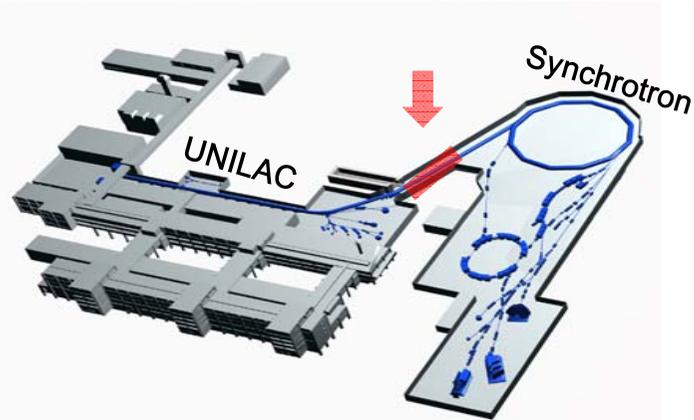


Uranium pulsed beam world record thanks to new set-up

see dedicated talk on set-up by P. Scharrer (TUA1C01)

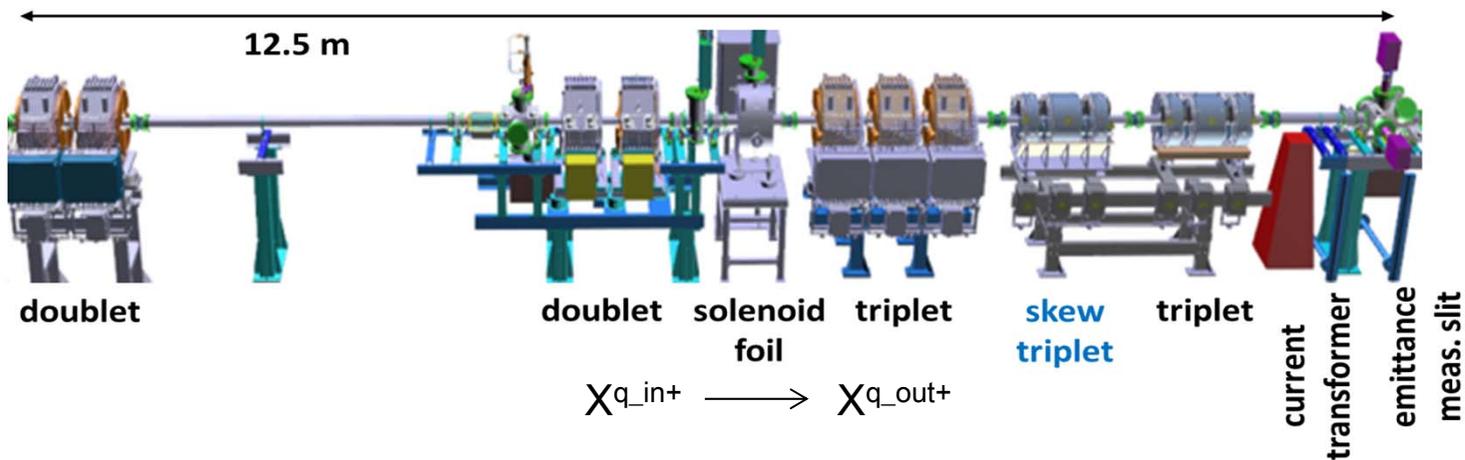
- “round” beam is provided by **injector linac** $\epsilon_x \approx \epsilon_y$
- flat beams might be required by **rings** (MTI) $A_x < A_y$



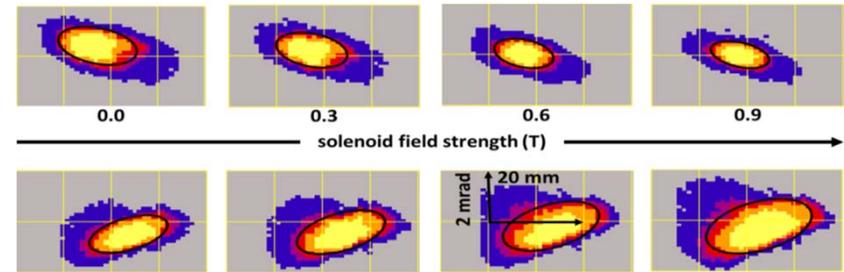
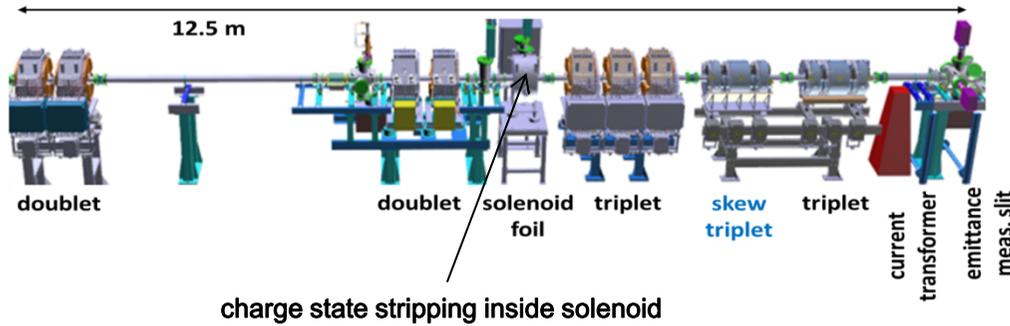


key components:

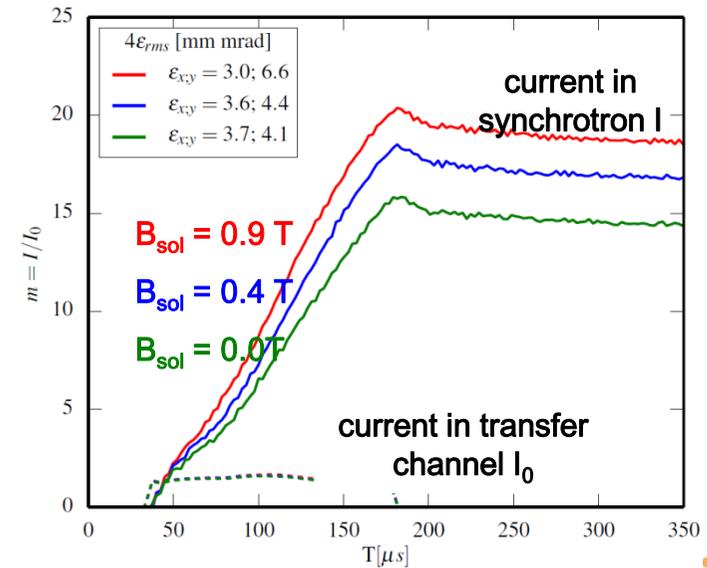
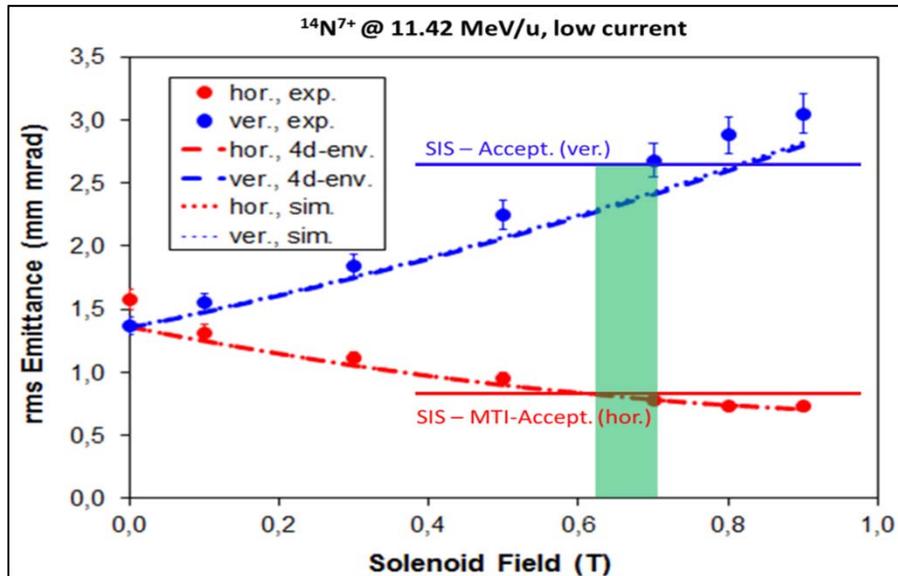
- charge stripper placed at center of a solenoid
- skew triplet to remove inter-plane correlations



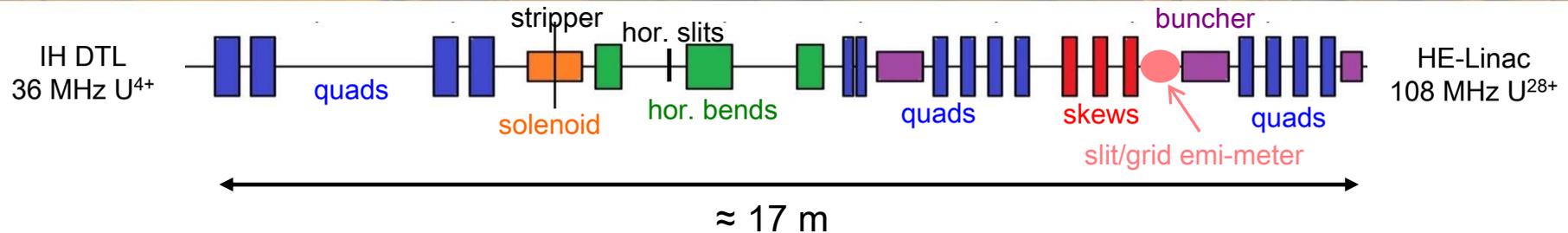
Proof of Principle EmTEx



Phys. Rev. Lett. 113 264802 (2014)



Stripper Section $U^{4+} \rightarrow U^{28+}$ (optional emittance transfer)



- design of an emittance transfer section in front of post-stripper DTL is ongoing
- if it will be built depends on the success of other upgrade activities:
 - source extraction system
 - LEPT
 - RFQ
 - MEBT
 - gaseous stripper
- if these measures will not be sufficient, the emittance transfer will be included

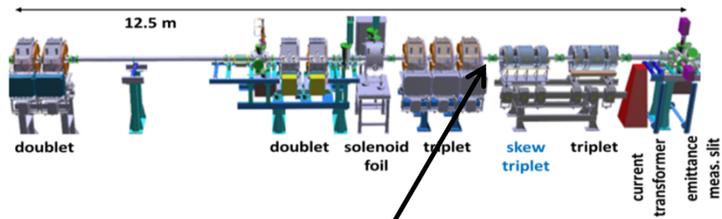
4d Beam Diagnostics for $^{238}\text{U}^{28+}$ at 11.4 MeV/u



- slit/grid emittance meters just measure the (x,x') & (y,y') planes separately

- correlations are not measured
$$\begin{bmatrix} \langle xx \rangle & \langle xx' \rangle & \langle xy \rangle & \langle xy' \rangle \\ \langle x'x \rangle & \langle x'x' \rangle & \langle x'y \rangle & \langle x'y' \rangle \\ \langle yx \rangle & \langle yx' \rangle & \langle yy \rangle & \langle yy' \rangle \\ \langle y'x \rangle & \langle y'x' \rangle & \langle y'y \rangle & \langle y'y' \rangle \end{bmatrix} = \begin{bmatrix} 12.79 & 1.89 & ? & ? \\ 1.89 & 0.62 & ? & ? \\ ? & ? & 32.18 & 3.49 \\ ? & ? & 3.49 & 0.46 \end{bmatrix}$$

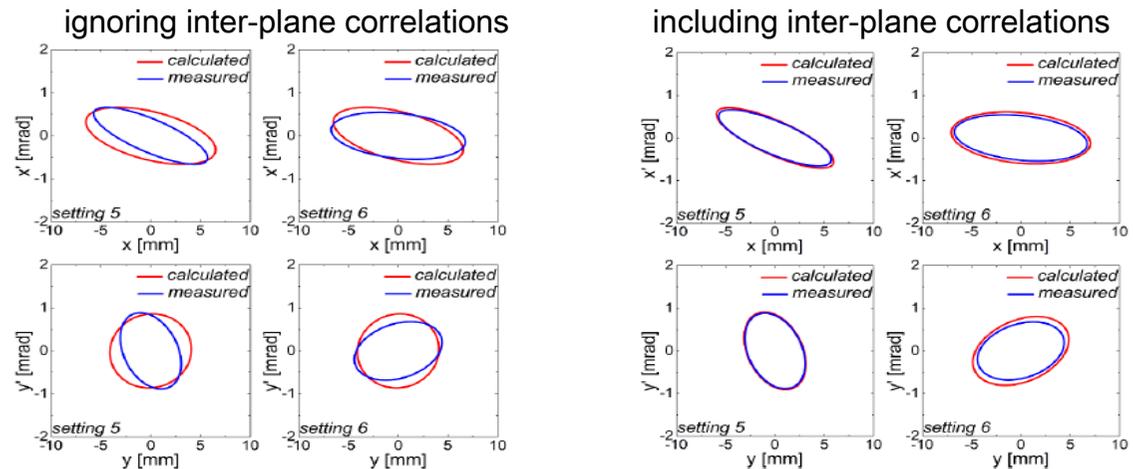
- pepper pots have not been applied successfully for ions > 150 keV/u
- complete 4d 2nd moments matrix has been measured at GSI UNILAC
- Using EmTEx: scans with skew quadrupoles were performed



$$\begin{bmatrix} \langle xx \rangle & \langle xx' \rangle & \langle xy \rangle & \langle xy' \rangle \\ \langle x'x \rangle & \langle x'x' \rangle & \langle x'y \rangle & \langle x'y' \rangle \\ \langle yx \rangle & \langle yx' \rangle & \langle yy \rangle & \langle yy' \rangle \\ \langle y'x \rangle & \langle y'x' \rangle & \langle y'y \rangle & \langle y'y' \rangle \end{bmatrix} = \begin{bmatrix} 12.79 & 1.89 & 0.18 & 0.37 \\ 1.89 & 0.62 & 1.69 & 0.29 \\ 0.18 & 1.69 & 32.18 & 3.49 \\ 0.37 & 0.29 & 3.49 & 0.46 \end{bmatrix}$$

removing correlations would lower horizontal emittance by 42% !

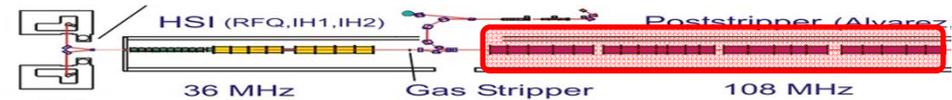
calculation and measurements



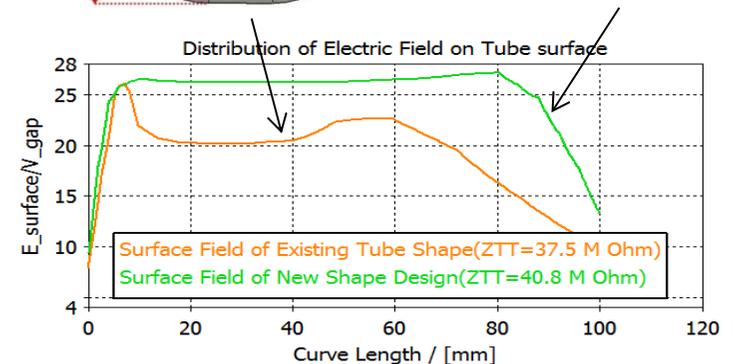
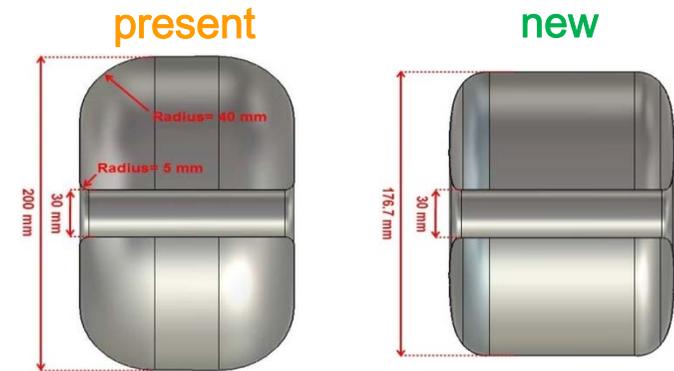
New Alvarez Cavities



- improved shapes of drift tube end plates
- optimization of shunt impedance per surface field
- „freehand-shape“



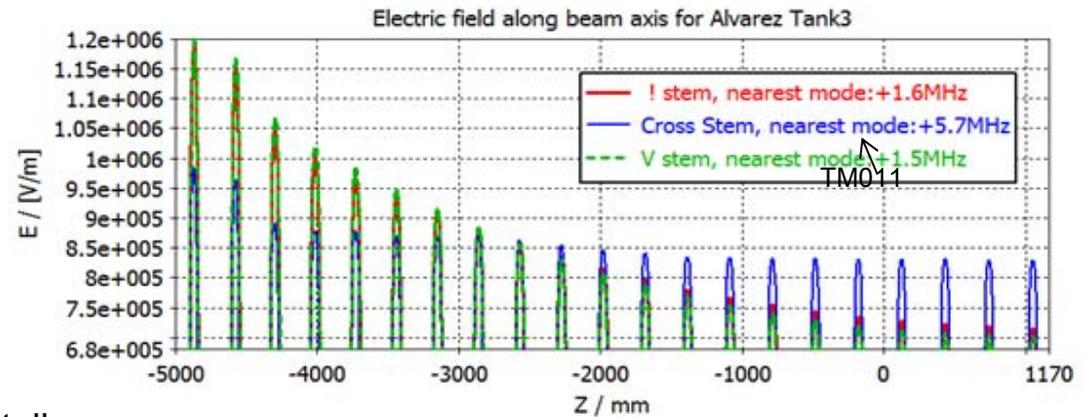
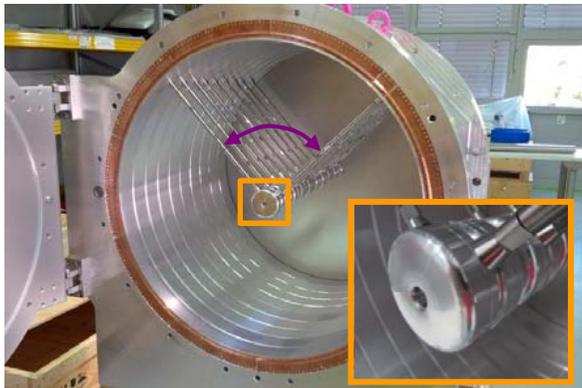
	tank I	tank II	...	tank V
energy range [MeV/u]	1.39 – 3.30	3.30 – 5.39		- 11.4
# cells	55	45		
$L_{\text{gap}} / L_{\text{cell}}$	0.26	0.23 – 0.25		
rf-length [m]	10.7	12.2		
$E_{\text{surf,max}} [E_K]$	1.03	0.97		1.03
$P_{\text{loss,MWS}} [\text{MW}]$	0.878	0.862		
$P_{\text{beam}} [\text{MW}]$	0.243	0.266		
$\langle Z_{\text{eff}} \rangle [\text{M}\Omega/\text{m}]$	14.0	15.0		



drift tubes kept by two stems (as today):

- provision of quad current and water cooling of tubes & quads
- well-considered orientations of stems mitigate parasitic TM rf-modes

robustness of field flatness
wrt perturbations



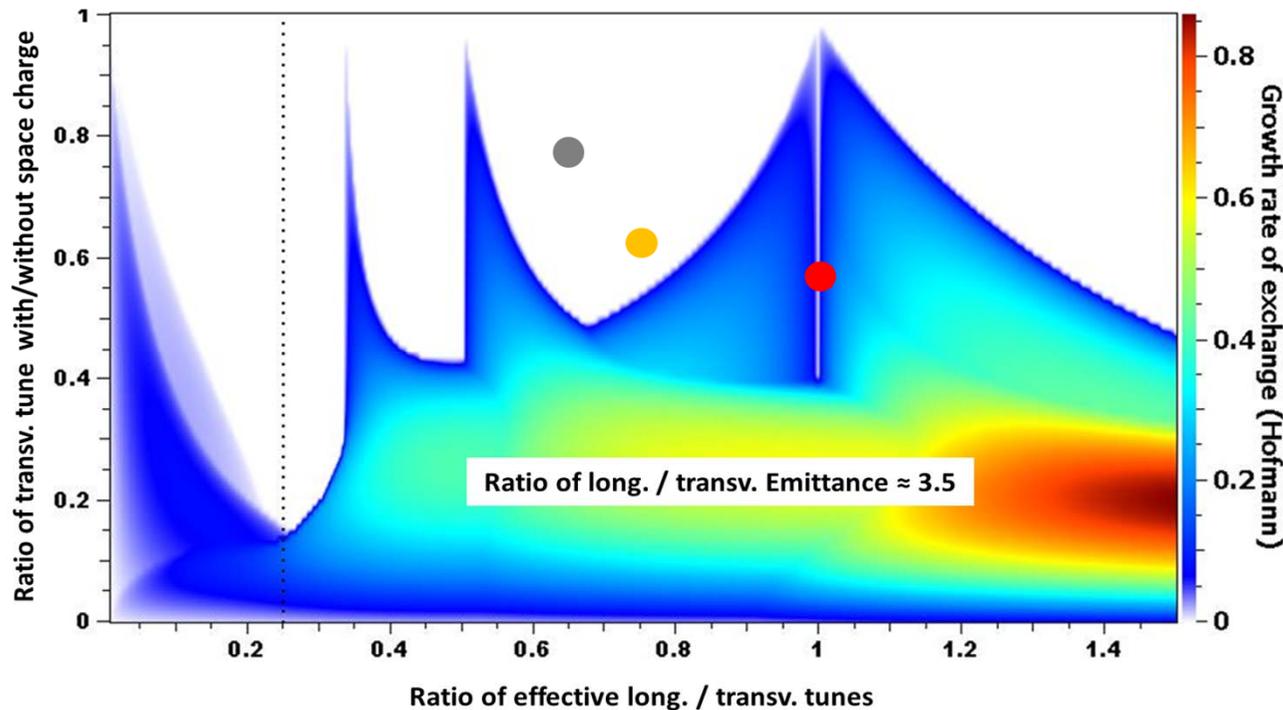
1:3 scaled cold model to probe experimentally:

- adjustable stem orientation
- exchangeable drift tube surfaces

Stronger Transverse Focusing



- today transv phase advance is limited to $\sigma_0 = 53^\circ$ (zero current) with $^{238}\text{U}^{28+}$
- bad working point in Hofmann's stability chart



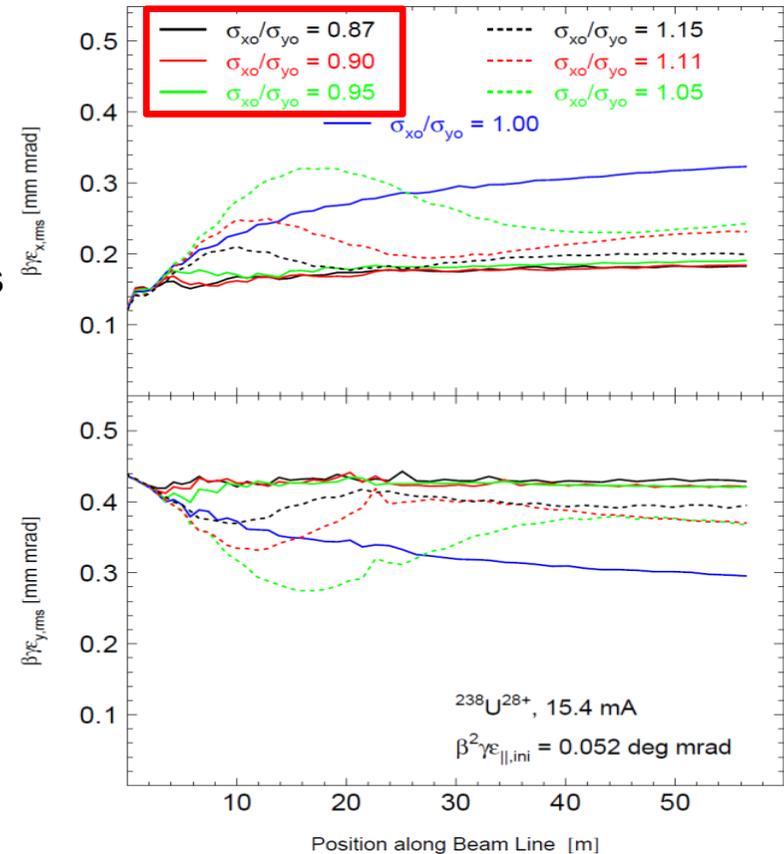
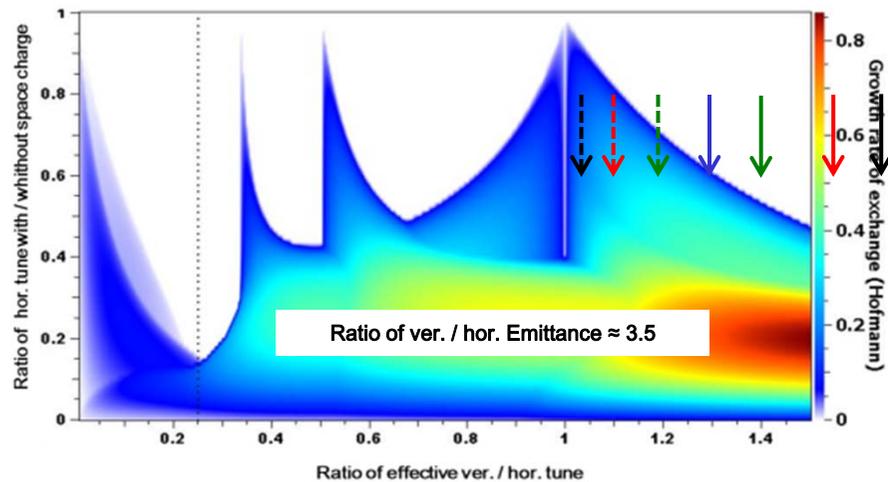
today's DTL design with low phase advance, $\epsilon_y = \epsilon_x$

new design with increased focusing, $\epsilon_y = \epsilon_x$

design with flat beam operation, i.e. $\epsilon_y = 3\epsilon_x$

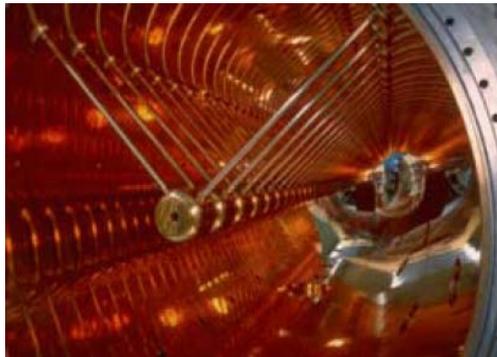


- focusing shall preserve beam emittance ratio (flatness)
- space charge drives re-equilibration of emittances
- can be mitigated by stronger focusing in ver plane
- ver focusing quads with stronger gradients wrt hor ones
- few % of increase of ver quad gradients is sufficient





Alvarez



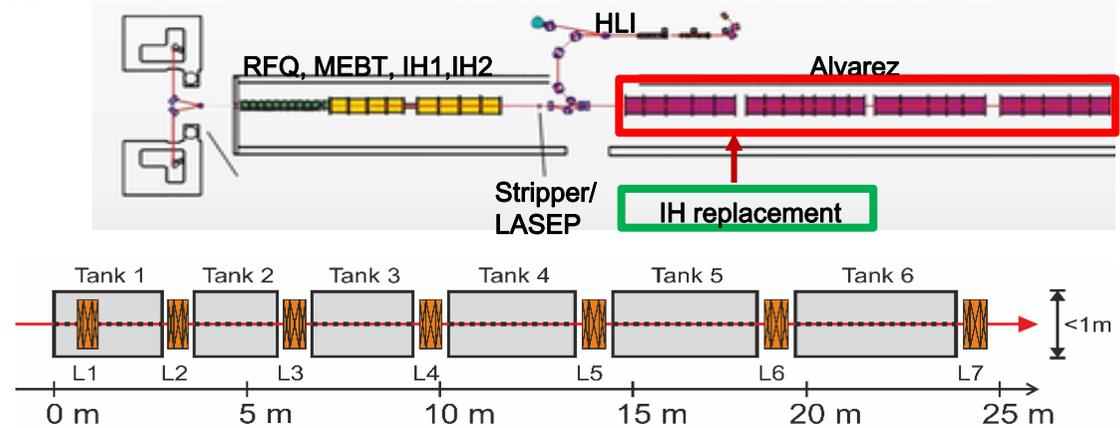
- state-of-the-art at high current proton/ion – linacs
- in operation at GSI
- **mechanical dimensions**
- **needs more quads and power converters**
- analytical beam dynamics model available
- higher beam quality

IH (Interdigital H-Mode)

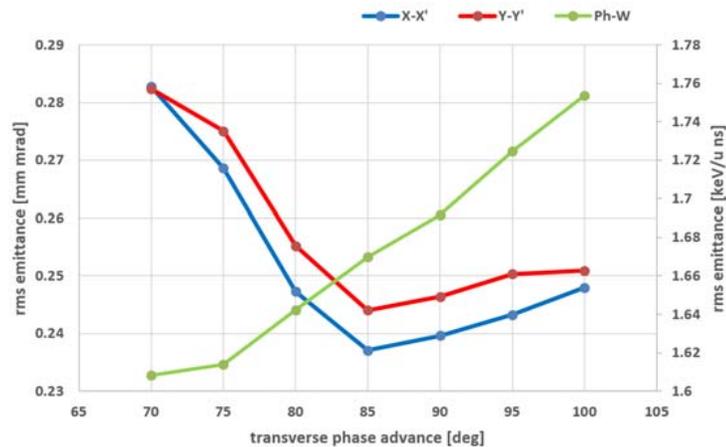


- in operation at GSI since 20 years
- mechanical dimensions
- high efficiency wrt operating cost / acceleration
- needs less quads and power converters
- **no analytical beam dynamics model available**
- **lower beam quality**

- Six IH-DTL cavities @ 25 m total length
- Efficient KONUS beam dynamics concept
- Optimized transverse focusing for lowest emittance growth



RMS emittance for different transverse phase advances

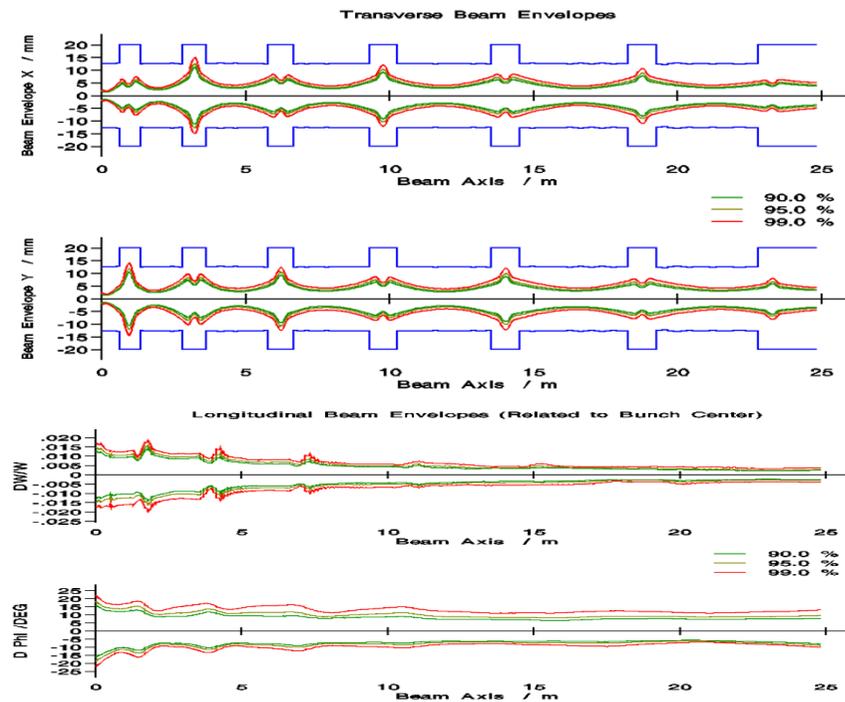
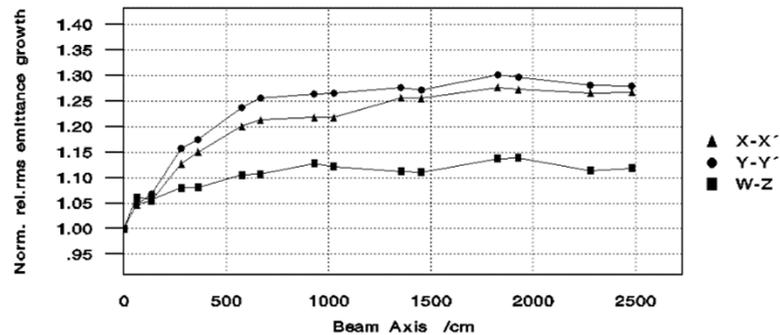
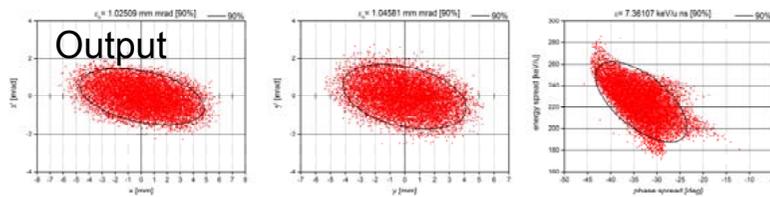
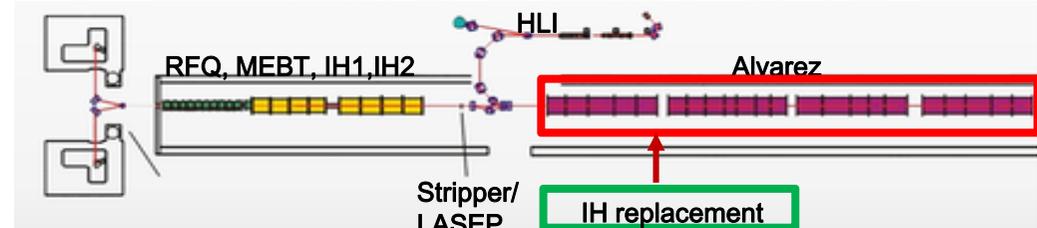


energy range [MeV/u]	1.4 – 11.4
gap voltages [MV]	0.4 – 1
on axis field [MV/m]	< 11
mag. lens gradients [T/m]	45 – 50
# gaps per 0°-section	7 – 17
# gaps per reb.-section	4 – 6
phase advance per period	< 90°

IH-DTL Beam Dynamics



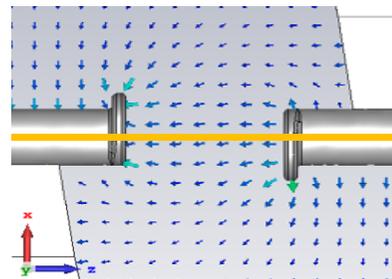
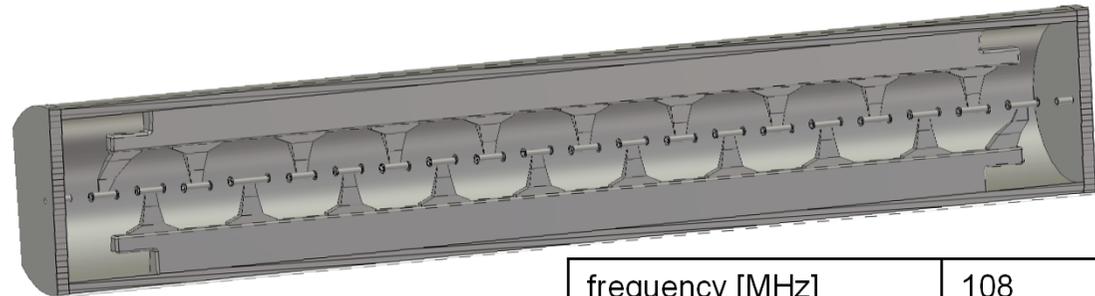
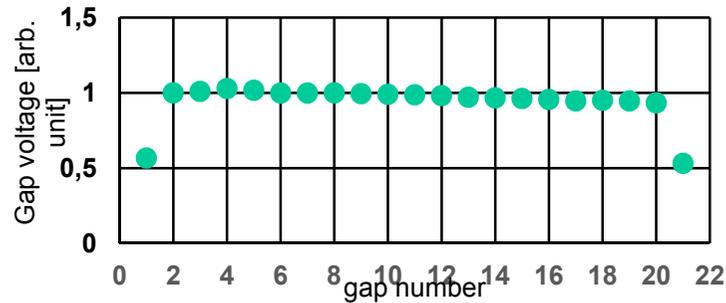
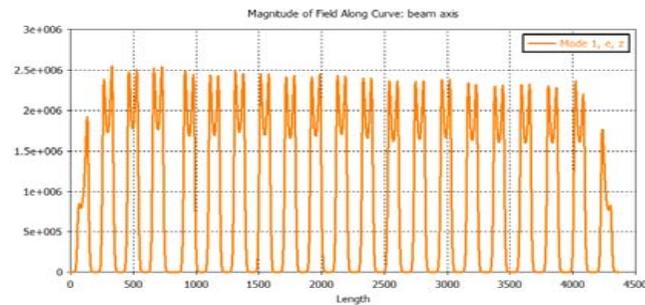
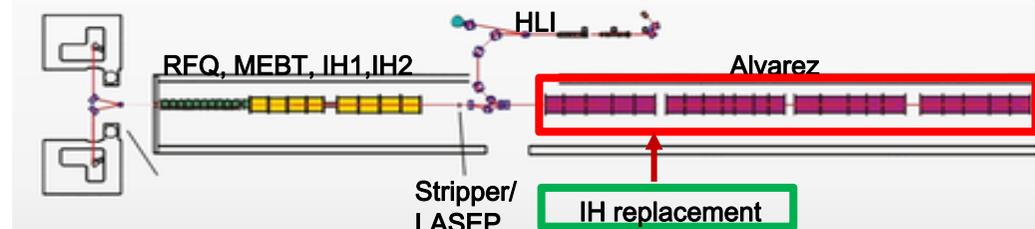
- simulated 16.7 mA U^{28+} with 15 mA within 1 mm mrad at the exit (almost FAIR requirement)
- emittance growth :
 - 30% transv.
 - 12 % long.



IH-DTL CST Simulation

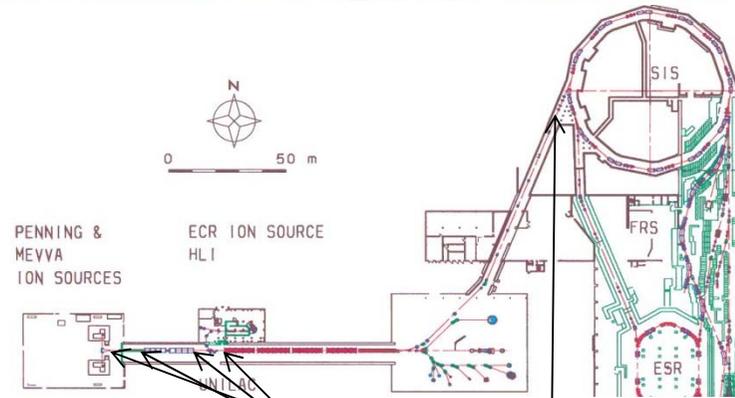


- 21 gaps (0°- and rebunching-section)
- optimization of field distribution by
 - girder undercuts
 - tilted outer stems
 - drift tube dipole correction
- power requirement calculated based on CST simulations (table)



frequency [MHz]	108
tank diameter [cm]	80
tank length [m]	4.4
P_{beam} [kW]	290
P_{loss} [kW]	760
P_{total} [MW]	1.1
Z_{eff} [M Ω /m]	100
Q-value	32000

Estimate of attainable $^{238}\text{U}^{28+}$ Performance & Schedule



2014/15	concepts
2015	prototyping conceptual design
2016/17	final design
2017/18	tendering
2018/19	fabrication
2020	assembly
2021	commissioning

beamline section	current change factor	rel. emit. growth [%]	brilliance change factor	current [mA]	hor. emittance (norm., tot.90%)	upgrade activity
				18,0	0,38	source development
LEBT + RFQ	0,9	15	0,78	16,2	0,44	RFQ upgrade
MEBT + IH-DTL	0,9	70	0,53	14,6	0,74	new MEBT
gaseous stripper (to A1)	1,26	15	1,10	18,4	0,85	routine operation pulsed stripper
EmTEx	0,9	-60	2,25	16,5	0,34	installation
Alv-DTL, transf. to SIS18	0,85	50	0,57	14,1	0,51	new DTL
target value				15,0	0,56	

Summary



- dedicated uranium LEBT
- increase of stripping efficiency using pulsed H₂ jet \geq 120 bar
- completely new post-stripper Alvarez DTL
 - provision of hor flat beams for MTI optimization (optional)
 - optimized DT shape wrt shunt impedance per surface field
 - varying stem orientations for parasitric mode damping
 - increase of transv focusing to avoid space charge driven resonances
- alternative DTL design based on IH-cavities followed by Univ. of Frankfurt
 - shorter DTL
 - allows for upgrade option to about 50 MeV/u
- upgrade finished in 2021

Thank you !

New DTL Parameters, Rf-Power



design parameters remain, **except duty cycle**

Ion A/q	≤ 8.5 , i.e. $^{238}\text{U}^{28+}$	
Beam Current (Pulse)	15	emA
Input Beam Energy	1.4	MeV/u
Output Beam Energy	11.4	MeV/u
Normalized, total output Emittance, horizontal/vertical	0.8 / 2.5	mm mrad
Beam Pulse Length	≤ 100	μs
Beam Repetition Rate	≤ 2.7	Hz
Operating Frequency	108.408	MHz

no mixed-mode operation in future !

- existing power sources are 40 years old
- replace all-in-one high power amplifiers by modular system
- replace relais-based control system by PLC
- replace two-staged tube pre-amplifiers by one single solid state device

