



... for a brighter future

# **NEUTRON-RICH BEAMS FROM $^{252}\text{CF}$ FISSION AT ATLAS – STATUS of THE CARIBU PROJECT**

The 11<sup>th</sup> International Conference on  
Heavy Ion Accelerator Technology

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UChicago ►  
Argonne<sub>LLC</sub>



## CARIBU - Californium Rare Ion Breeder Upgrade

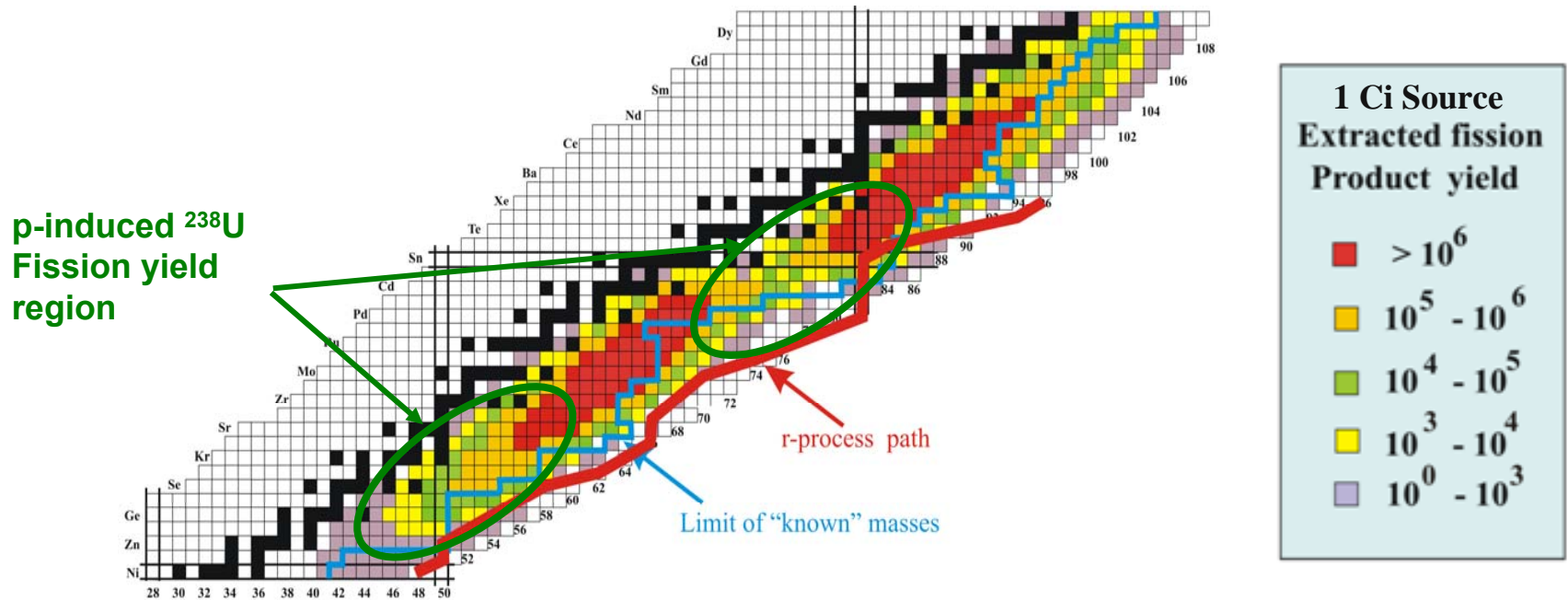
- CARIBU in the context of low-energy nuclear physics research
- Project Description, Status & Expected Performance
  - Technical approach
    - *Source and radiological issues*
    - *Gas catcher/RFQ cooler*
    - *ECR Charge-breeder*
    - *Isobar separator - beam purity*
    - *Low-Intensity Diagnostics*
- Commissioning Plans



# A Californium Fission Source for ATLAS

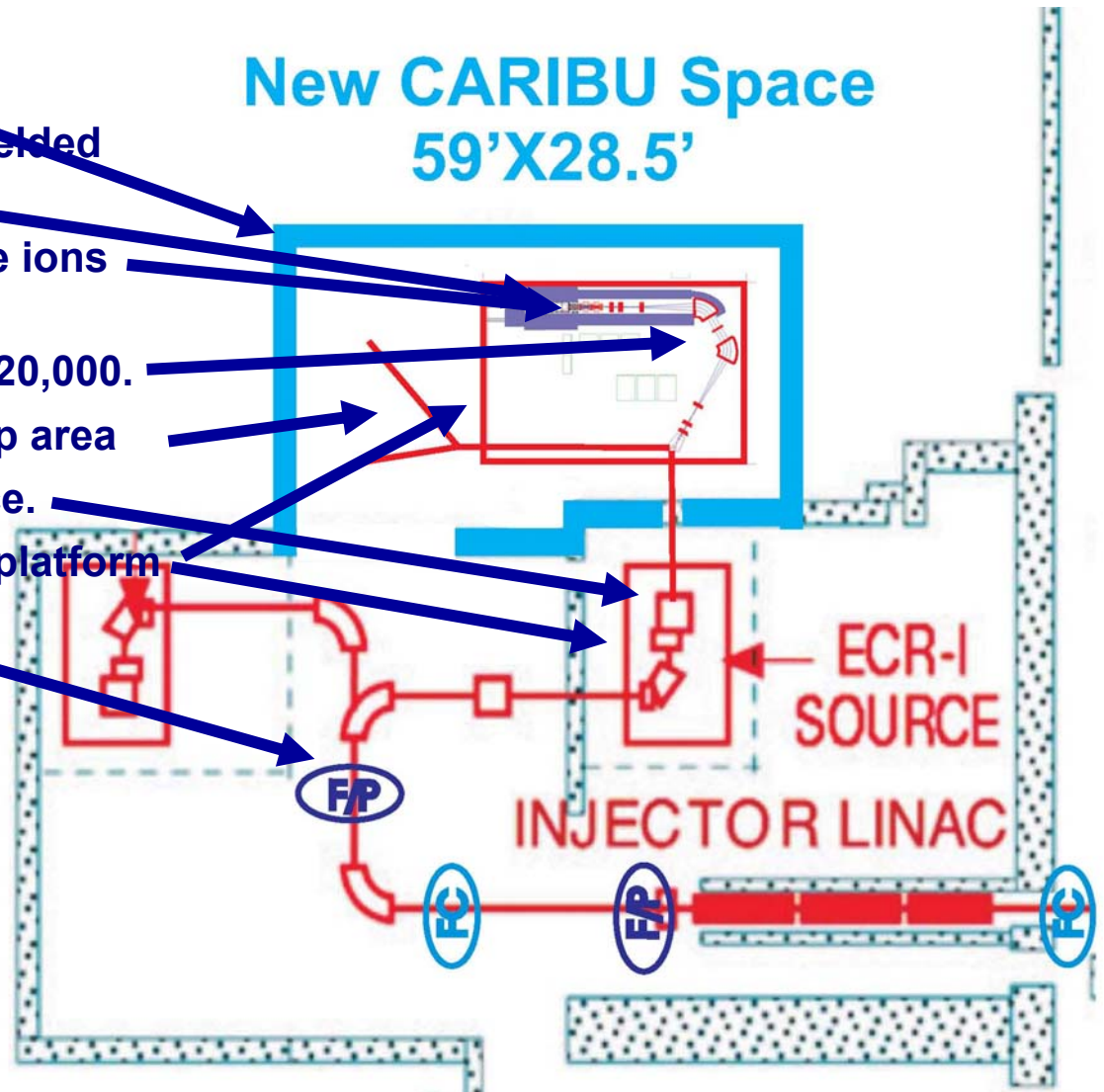
- $^{252}\text{Cf}$  fission yield is complementary to uranium fission
- Provides access to unique, important areas of the N/Z plane
- Significant yield extends into the r-process region
- Technology and experience useful for FRIB

$^{252}\text{Cf}$  spontaneous fission yield  
 $T_{1/2}=2.6$  a    3.1% fission branch



# *<sup>252</sup>Cf Fission Source System*

- New ~1600 ft<sup>2</sup> building.
- 1 Ci <sup>252</sup>Cf fission source in shielded cask.
- Gas catcher/RFQ to thermalize ions and create beam.
- Isobar separator with  $\delta m/m: 1/20,000$ .
- Un-accelerated ion & atom trap area
- ECR charge breeder ion source.
- Mounted on HV (up to 200kV) platform
- Weak beam diagnostics.





## ***Examples of Yields for Representative Species***

Calculated maximum beam intensities for a 1 Ci  $^{252}\text{Cf}$  fission source using expected efficiencies.

<b>Isotope</b>	<b>Half-life (s)</b>	<b>Low-Energy Beam Yield (<math>\text{s}^{-1}</math>)</b>	<b>Accelerated Beam Yield (<math>\text{s}^{-1}</math>)</b>
$^{104}\text{Zr}$	1.2	$6.0 \times 10^5$	$2.1 \times 10^4$
$^{143}\text{Ba}$	14.3	$1.2 \times 10^7$	$4.3 \times 10^5$
$^{145}\text{Ba}$	4.0	$5.5 \times 10^6$	$2.0 \times 10^5$
$^{130}\text{Sn}$	222.	$9.8 \times 10^5$	$3.6 \times 10^4$
$^{132}\text{Sn}$	40.	$3.7 \times 10^5$	$1.4 \times 10^4$
$^{110}\text{Mo}$	2.8	$6.2 \times 10^4$	$2.3 \times 10^3$
$^{111}\text{Mo}$	0.5	$3.3 \times 10^3$	$1.2 \times 10^2$

**~65 species have accelerated intensities of over  $10^5$**

**>150 additional species have accelerated intensities of over  $10^4$**

# Californium source characteristics

- CARIBU will (eventually) use fission fragments from a 1 Ci source of  $^{252}\text{Cf}$ .
  - Start with two weaker sources – ~2 mCi and ~80 mCi
- $^{252}\text{Cf}$  is produced at the High Flux Reactor at Oak Ridge and will be produced by ORNL as an open source electroplated on a polished SS plate.
- $^{252}\text{Cf}$  has a fairly short lifetime of 2.645 yrs so that source thickness is small
  - 1 Ci of  $^{252}\text{Cf}$  is 1.9 mg; over an 1.9 cm diameter circle this yields a density of ~660  $\mu\text{g}/\text{cm}^2$
- A 1 Ci source has significant radiation and radioactivity emissions
  - 46 rem/hr neutrons at 30 cm
  - 5 rem/hr  $\gamma$ -rays at 30 cm
  - Radioactive and noble gas emissions must be trapped or exhausted

# CARIBU Shielding

Required: Access to equipment near source for extended periods.

## Shielding Design Goals

- Less than 1 mrem/hr at 30 cm
- Fully shielded even during source installation
- Manual operation of shielding and source movement during installation

## Shield requirements:

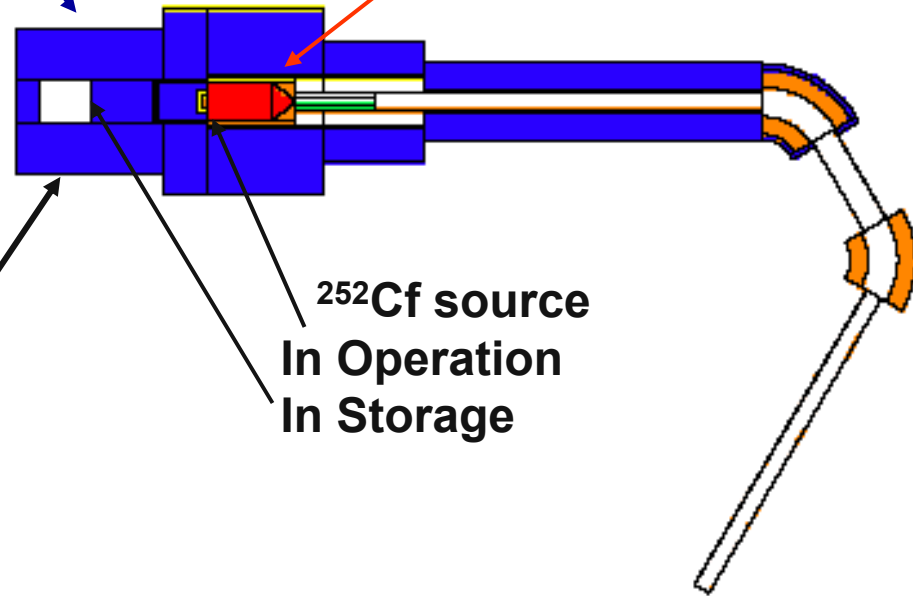
- ~0.65 m. 5% borated polyethylene for neutrons
- Additional 5 cm. heavy metal shielding for  $\gamma$ -rays

- Exhausting system through HEPA filters for volatile species.

Storage cask & shield

He filled gas cell

$^{252}\text{Cf}$  source  
In Operation  
In Storage

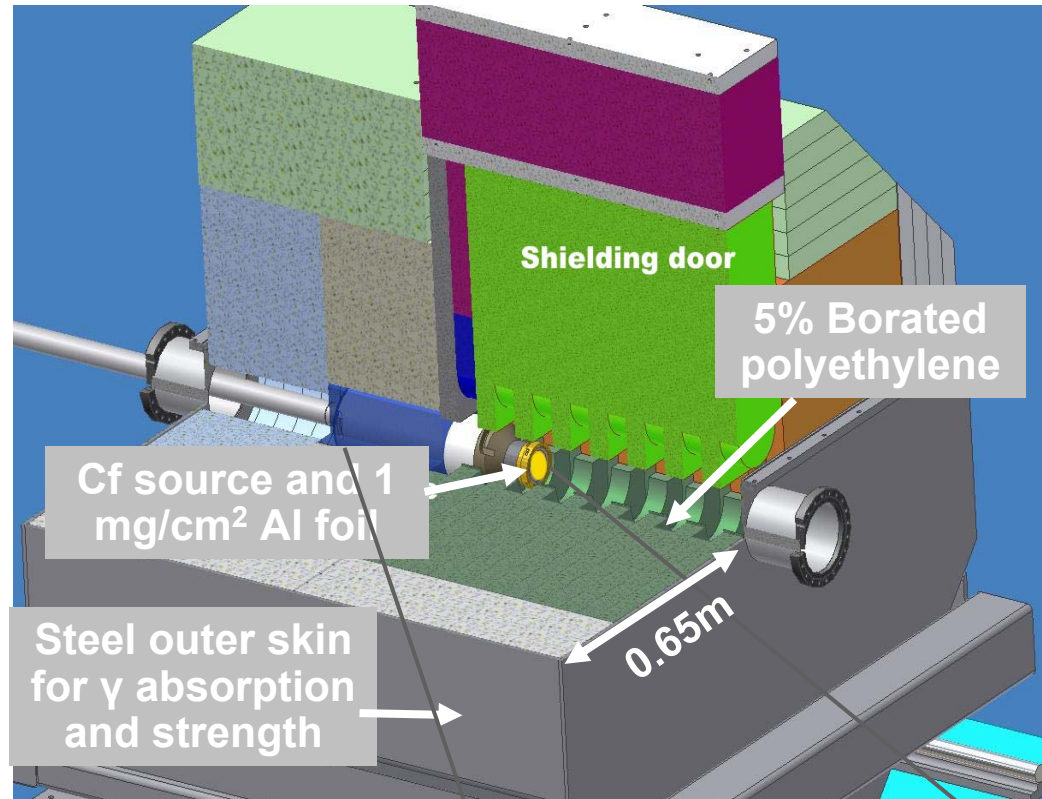




# CARIBU Shield Cask

**Required: Access to equipment near source for extended periods.**

- Unshielded 1Ci  $^{252}\text{Cf}$  source
  - 46 rem/hr neutrons
  - 5 rem/hr  $\gamma$ -rays
- Work area radiation goal is:
  - 1 mrem/hr @ 30 cm
- The CARIBU source is installed in a shielded cask.
  - Store & transport  $^{252}\text{Cf}$  source
  - Tungsten for  $\gamma$  absorption
  - Borated polyethylene for neutrons
  - Outer steel for secondary  $\gamma$ , fire suppression, & strength for transport



- For the 1 Ci source, 1.9 mg of material is deposited in a ~2cm diameter disk on a stainless steel plate.
- The plate is mounted on a shielded plug which provides shielding for emergency work.



## ***Californium source and gas catcher relationship***

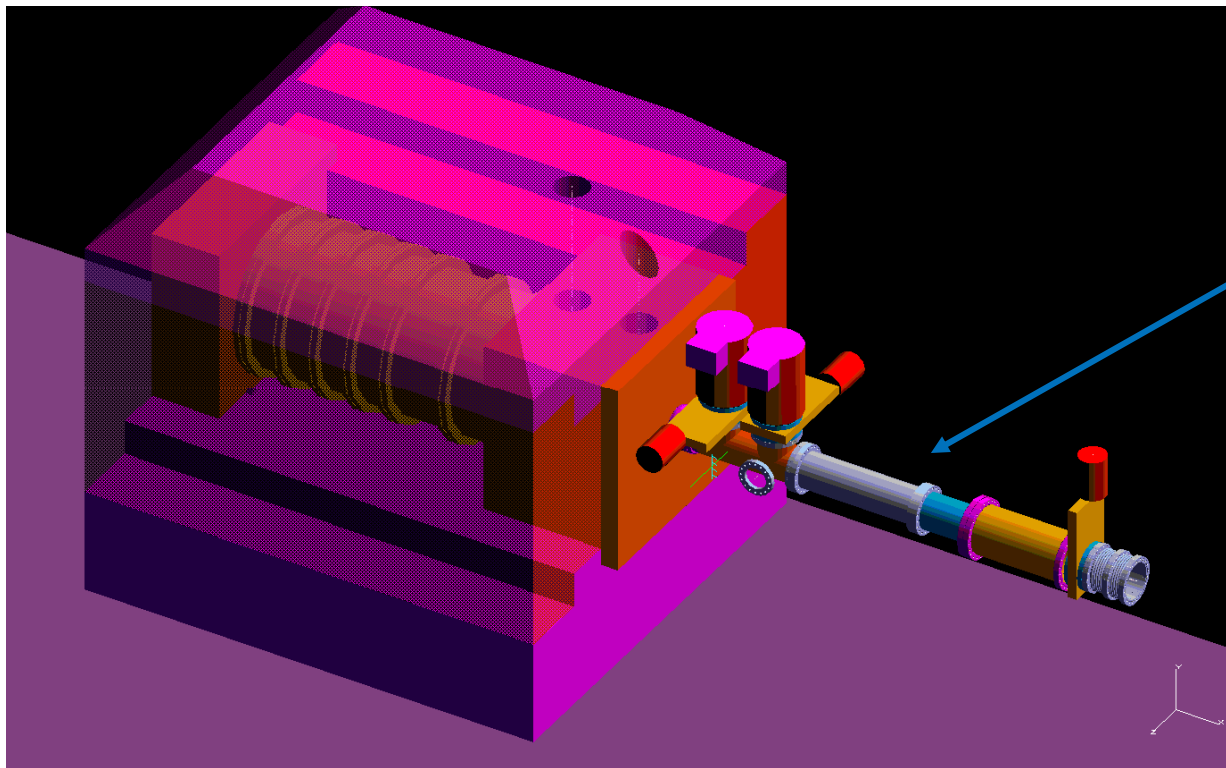
- For installation in the gas catcher, the source and shielding plug are pushed from the storage location into position at the end of the helium gas catcher.
- The assembly is sealed to the gas catcher, the source being inside the gas catcher.



# Gas catcher shielding

## ■ Gas catcher shielding

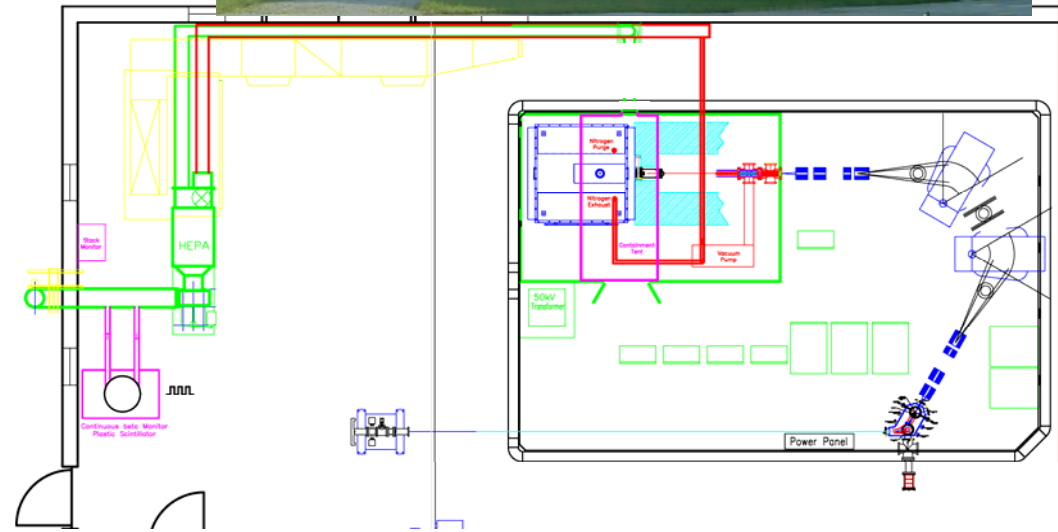
- *Interlocked pieces to remove line of sights*
- *Removable to provide access for maintenance*
- *Leave ports for pumping and RF feeding access*
- *Polyethylene enclosed in metal shield to minimize fire hazard*
- *Whole shielding assembly sitting at 50 kV above platform*



Additional shielding will be installed around beamline

# Monitoring and exhausting radioactive volatiles

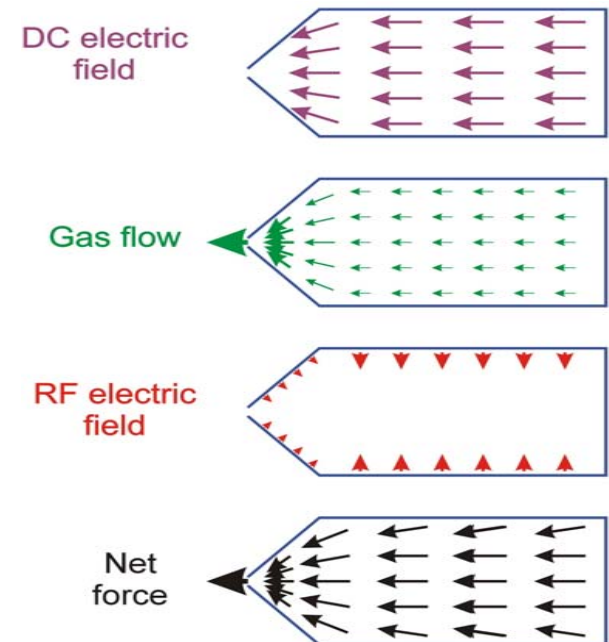
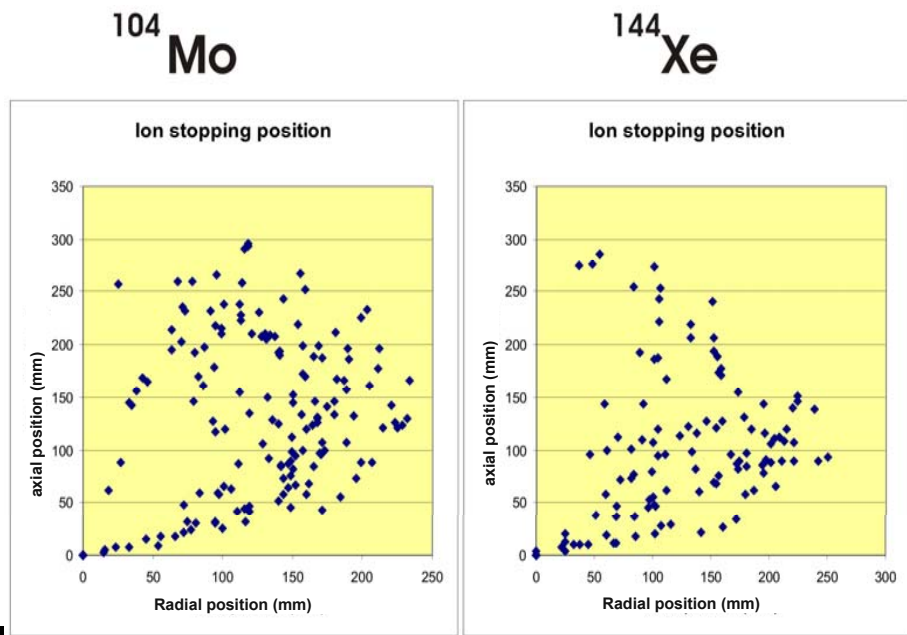
- CARIBU building is kept at negative pressure by HEPA exhaust system
  - Contains any spill/leakage
- Cask storage space purged by N<sub>2</sub> flow
- Combined with gas catcher exhaust
  - 100 second holdup time
  - Charcoal traps for iodine
  - Additional small HEPA
    - *Particulate trap*
- Continuous exhaust monitor
  - Exhaust β activity logged
- Work area n/y monitored





# CARIBU gas catcher requirements (1)

- Detailed simulations of fission fragment stopping in the gas catcher, incorporating contaminants in the californium source, source size, protective foil, spherical degrader thickness and size, and proper energy-mass distribution for different fragments indicate that
  - a **50 cm gas catcher diameter** is required
  - **3 different degraders** can cover the full fission fragment mass range
    - *degrader is a half sphere of 4 cm radius (~11 mg/cm<sup>2</sup> Al thickness)*
    - *degrader will be removable locally*



## **CARIBU gas catcher requirements (2)**

- The 1 Ci  $^{252}\text{Cf}$  source will generate significant ionization in the gas catcher:
  - $\sim 10^9$  fission per second with two fission fragments per fission (one emitted towards the gas catcher volume)
    - Fission fragments lose roughly 5 MeV in gas volume (most energy lost in degrader)
  - $\sim 4 \times 10^{10}$  alpha particles per second, half of which go through the gas catcher
    - Alphas lose roughly 0.5 MeV in gas volume (most go through the gas and hit the enclosure where they deposit the rest of their energy)
  - Both sources contribute almost equally to ionization density
  - Build up of beta decaying activity has a negligible effect
  - Total ionization density  $\sim 1.5 \times 10^{16}$  eV/s over a  $160,000 \text{ cm}^3$ 
    - $\sim 9 \times 10^{10} \text{ eV/cm}^3\cdot\text{s} \rightarrow$  *high intensity operation*

**$\sim 10\text{-}100$  times higher ionization than normal CPT operation**

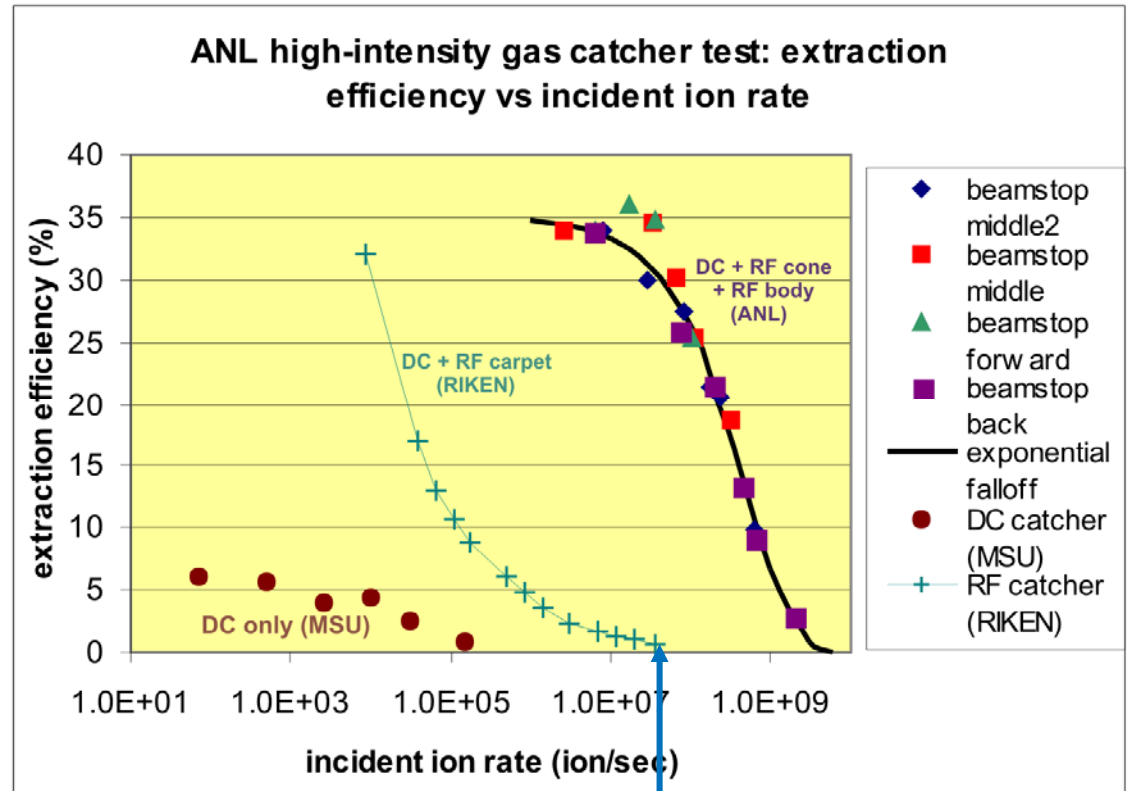
**$\sim 10$  times below FRIB-like ionization density**



# Gas catcher operation at FRIB/CARIBU intensity

Series of high intensity tests at ATLAS in late 2006 confirmed redesigned gas catcher.

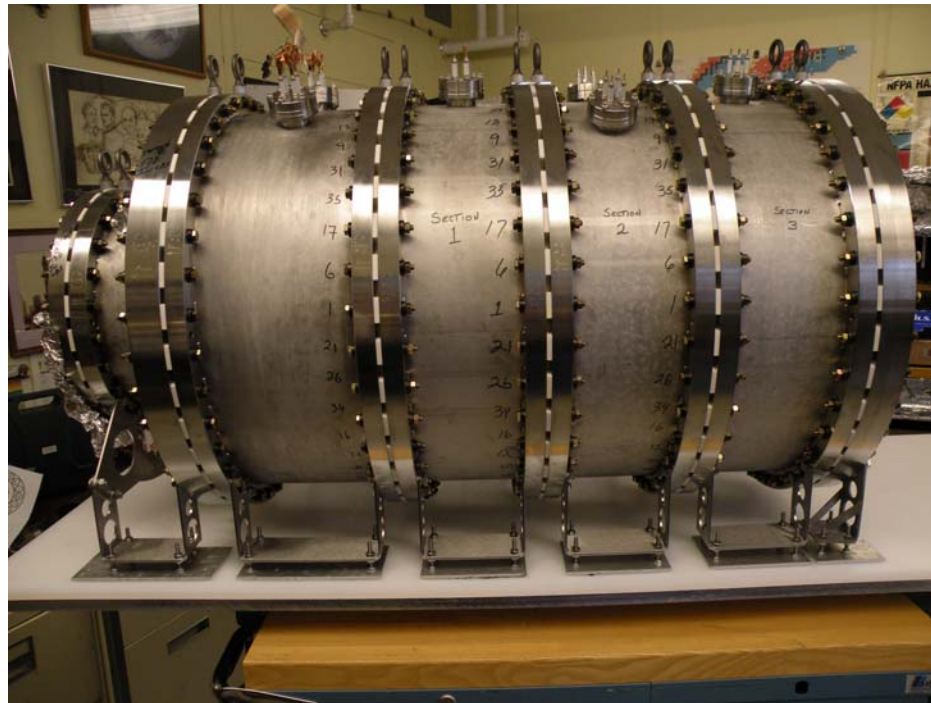
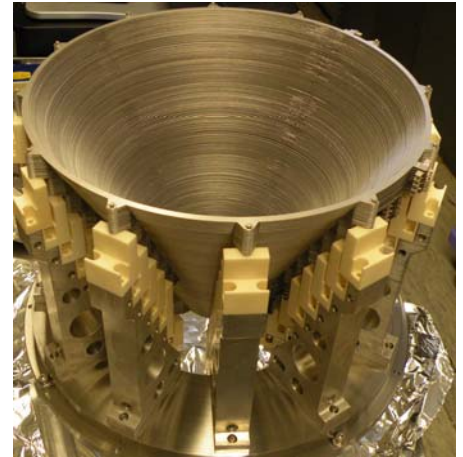
- High efficiency obtained at up to  $10^9$  incoming particles per second
- Extracted ions identified as ions, not molecular ions
- All modifications had a clearly identifiable positive effect



CARIBU regime

# CARIBU gas catcher

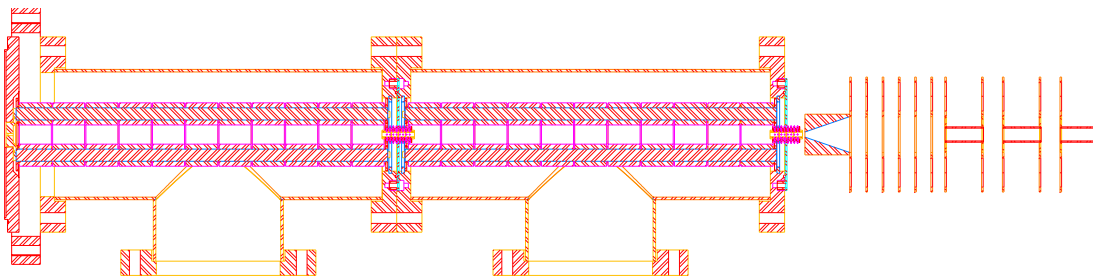
- Device similar to ANL-proposed FRIB gas catcher
  - Same operating principle (RF + DC + gas flow)
  - Similar construction
  - Similar length
  - Twice the diameter (50 cm inner diameter)



# RFQs for gas cooler

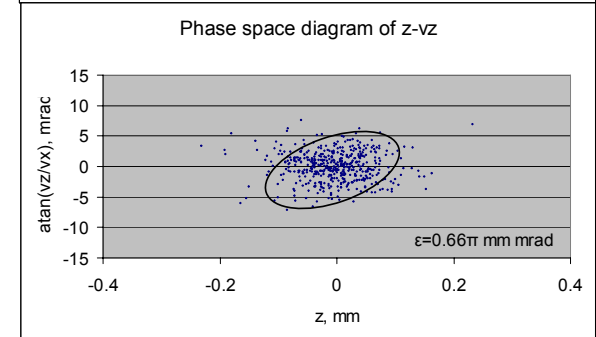
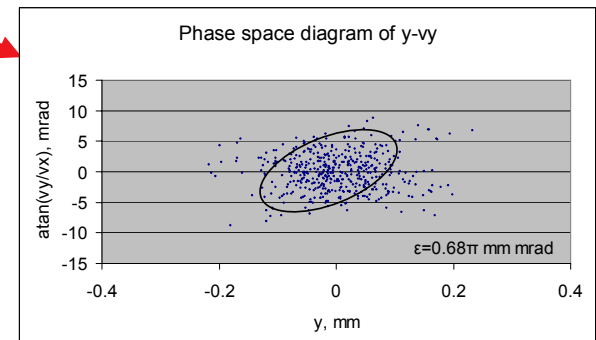
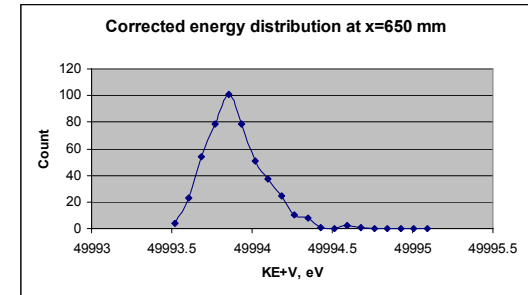
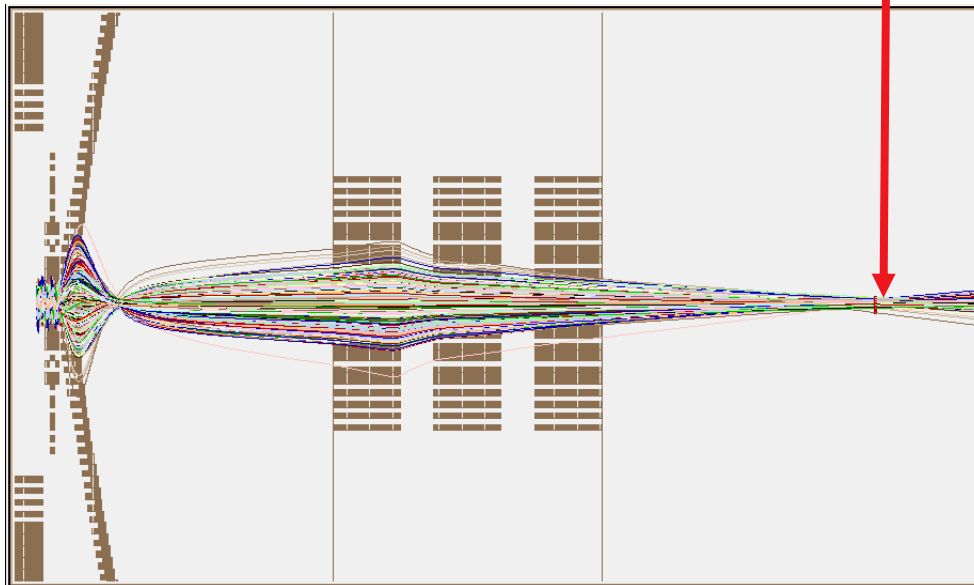
## ■ Design criteria

- Accept and transport all heavy-ions from gas catcher
  - *Large initial RFQ aperture of 15 mm*
- Pressure in the acceleration region (at the end of the cooler) must be  $<10^{-5}$  mbar
  - *Two large sections of RFQ cooler and two  $\mu$ RFQs for differential pumping*
- Minimal final emittance and energy spread  $< 1$  eV
  - *Matching of RFQs (and  $\mu$ RFQs) sections to minimize reheating during transitions*
  - *Individual lengths tuned to assure thermalization*
  - *Conical extraction structure to minimize field penetration*
- Total length: Less than 1 meter



# RFQ cooler simulations

- Energy spread  $\sim 0.5$  eV
- Emittance  $\sim 1\pi$  mm•mrad
- Differential pumping sufficient
- Acceleration by 50 kV DC potential yields spot size diameter below 1 mm
- Total length just below 1 m



Calculations by Tao Sun using SIMION



## ***CARIBU gas catcher status***

- **Gas Catcher/RFQ cooler installation on platform underway**
  - **Vacuum systems in place**
  - **RF tank circuits being tuned**
  - **First ions (stable) late June 2009**



## ***CARIBU gas catcher status***

- Gas Catcher/RFQ cooler isolated from main platform and biased to 50 kV.
- Status of installation on June 1, 2009





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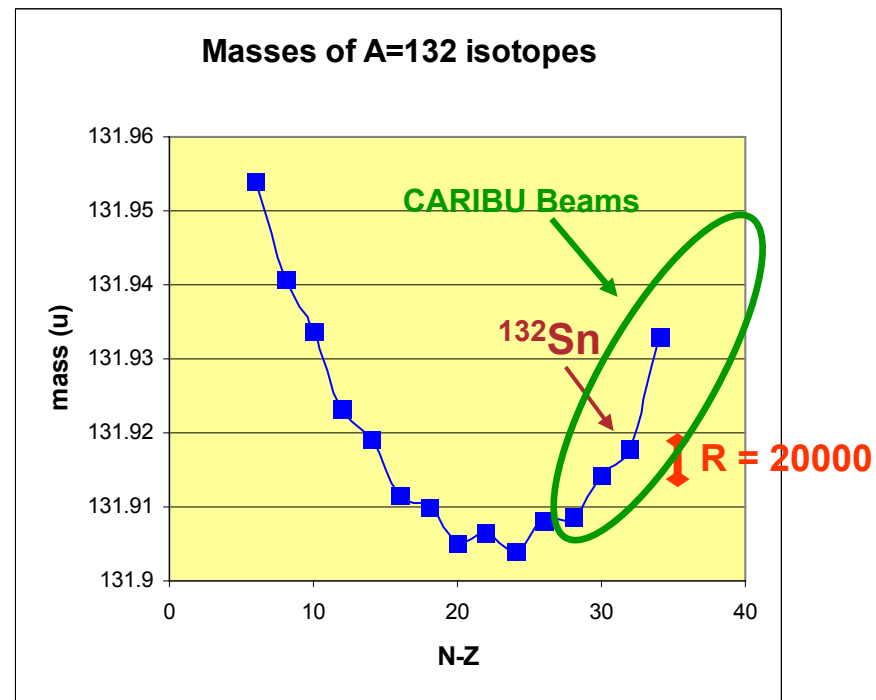
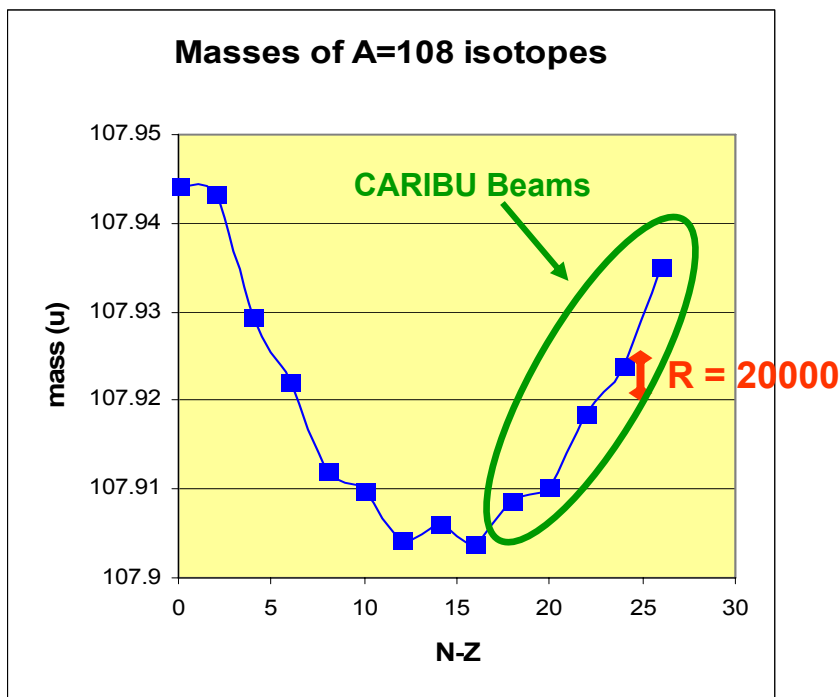
## ***CARIBU gas catcher status***

- Gas Catcher/RFQ cooler isolated from main platform and biased to 50 kV.
- Status of installation on June 1, 2009



# Purification of radioactive ion beam

- Contaminant of neighboring masses are handled easily by most experiments. Same mass contaminants are more difficult.
- The resolution required to remove contamination is:
  - neighboring masses  $R = 250$
  - molecular ions  $R = 500 - 1000$
  - isobars  $R = 5000 - 50000$  (far/close to stability)
  - isomers  $R = 10^5 - 10^6$



# “Compact” isobar separator

- Takes advantage of low emittance and energy spread of extracted beams:

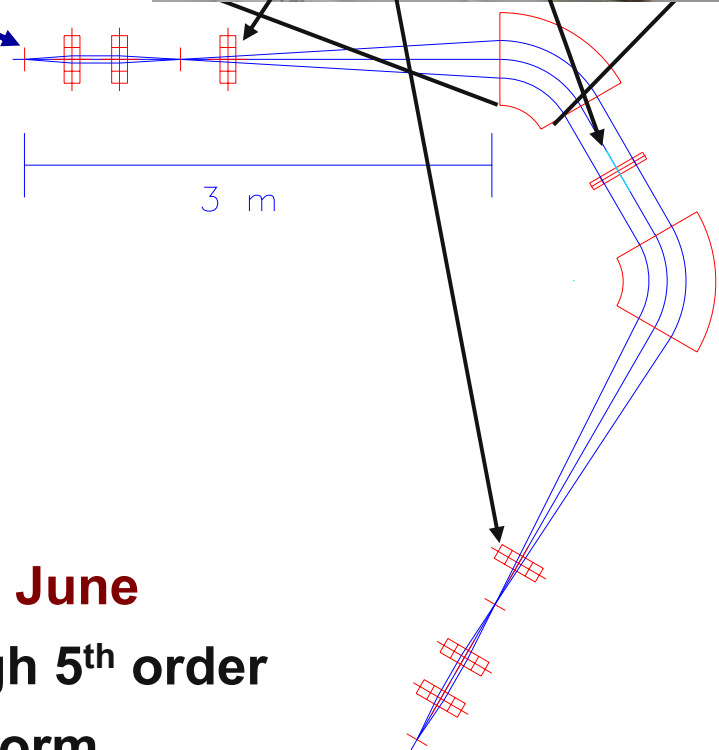
Beam Properties from gas catcher:

$$\varepsilon \approx 3 \pi \text{ mm} \cdot \text{mr} \quad \delta E \approx 1 \text{ eV}$$

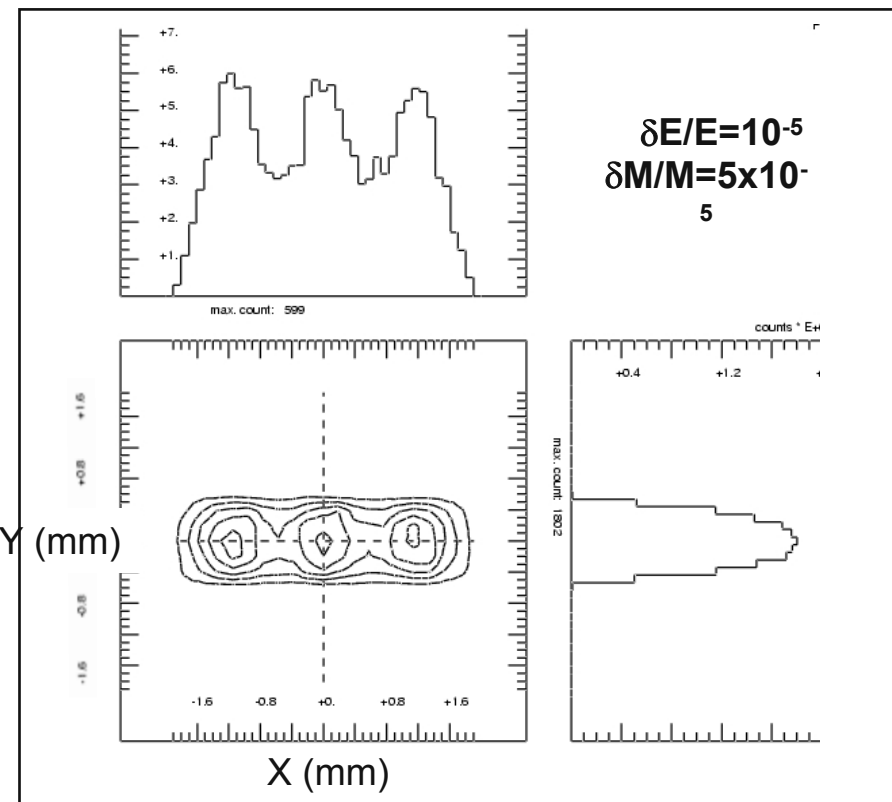
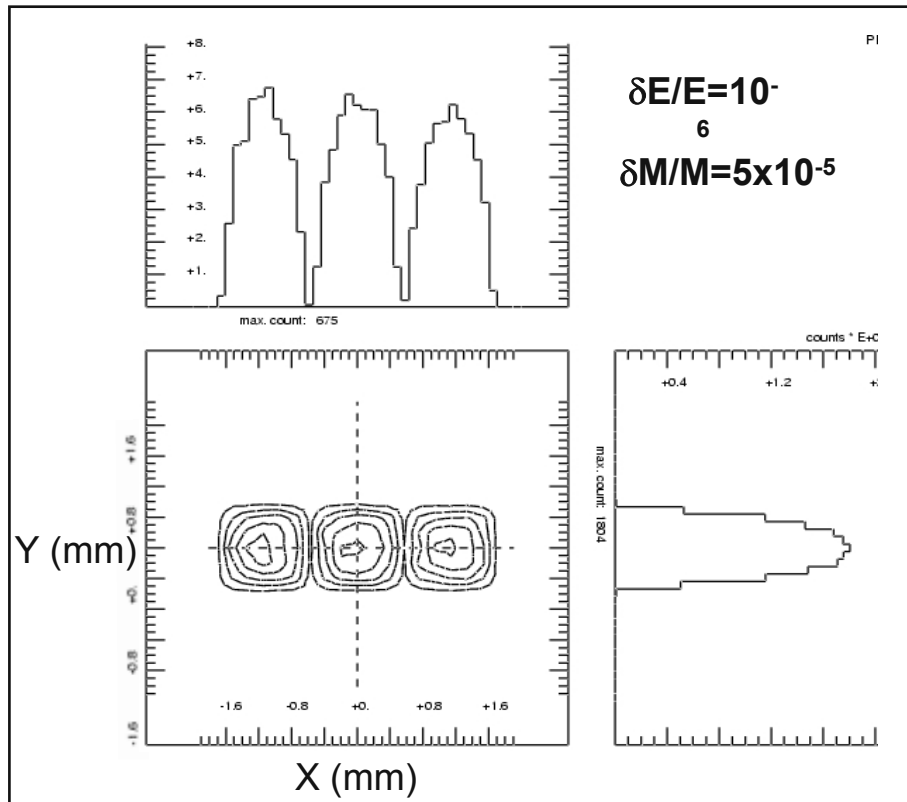
1 mm dia. (circular) beam

$$\theta_{\text{max}}, \varphi_{\text{max}} = \pm 6 \text{ mr}$$

- Matching sections at entrance and exit transform beam to a ribbon beam.
- 2 x 60 degree bends
- $R = 50 \text{ cm}$
- Dispersion 22.8 meters
- **First order mass resolution: 1/20,000**
- **Magnet delivery 1.5 years late, expect in June**
- 3 electrostatic multipoles correct through 5<sup>th</sup> order
- Small enough footprint to fit on HV platform



# X and Y Projections at Focal Plane



@50keV:  $\delta E = 0.05$  eV

@50keV:  $\delta E = 0.5$  eV

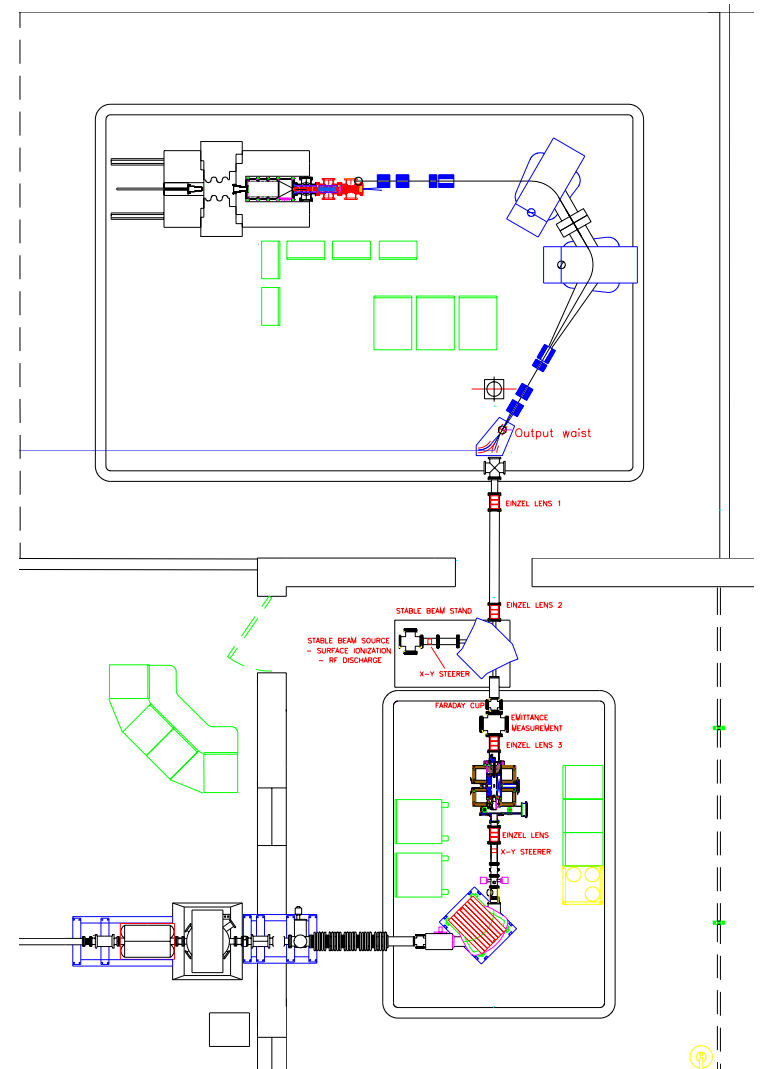
- Separator has no energy compensation.
- Relies on very low energy spread from gas catcher



# 1+ → n+ Implementation with ECR-I – CARIBU

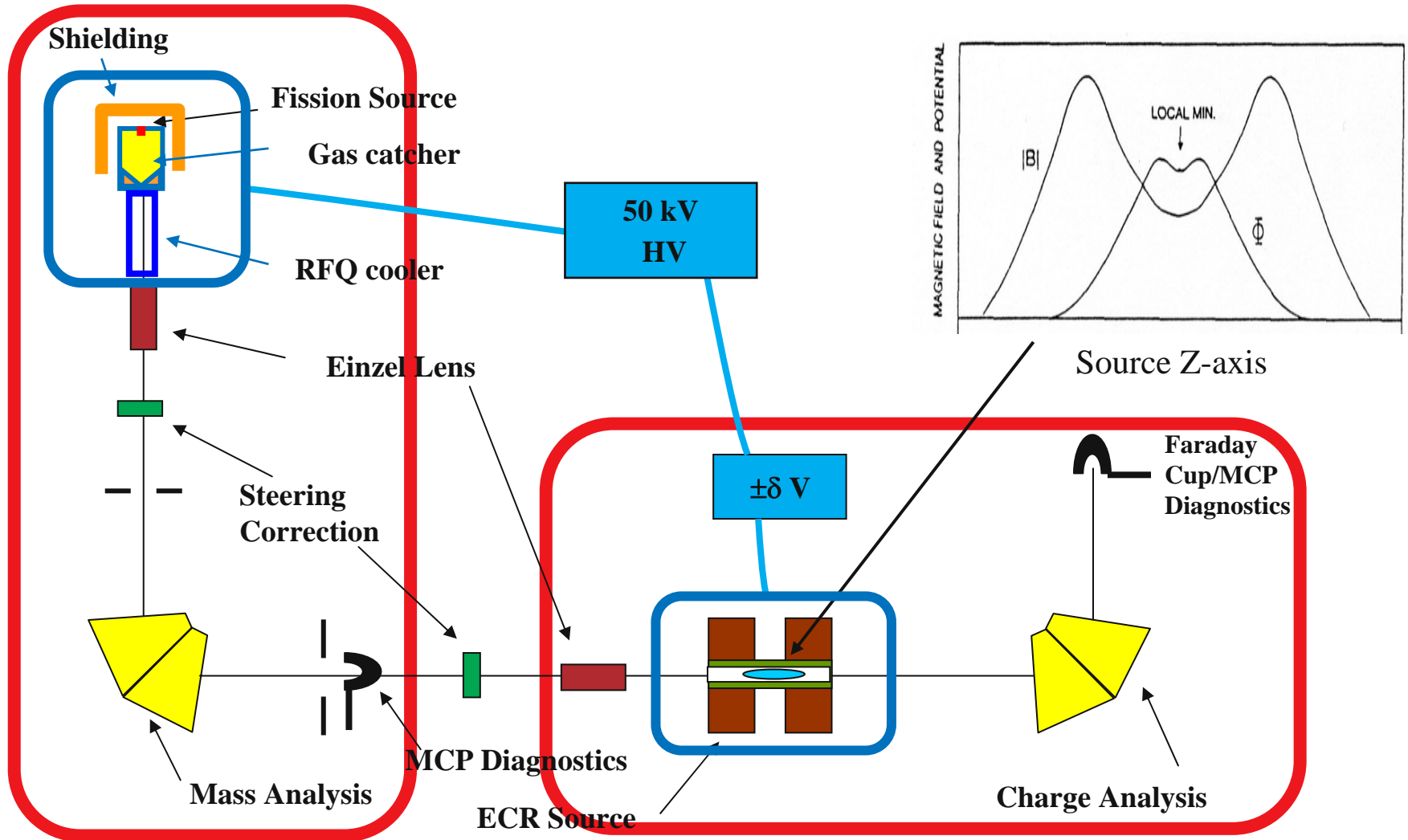
## Acceleration in ATLAS requires the ion's $q/m \geq 0.15$

- Radioactive beams from a 1.0 Ci  $^{252}\text{Cf}$  fission source
  - Fission products are collected and thermalized in a helium gas catcher
- High resolution mass analysis (1:20,000) limits the number of isobars in the 1+ beam
  - To achieve required mass resolution, source must operate at 50 kV (0.5 V stability)
  - High efficiency into one charge



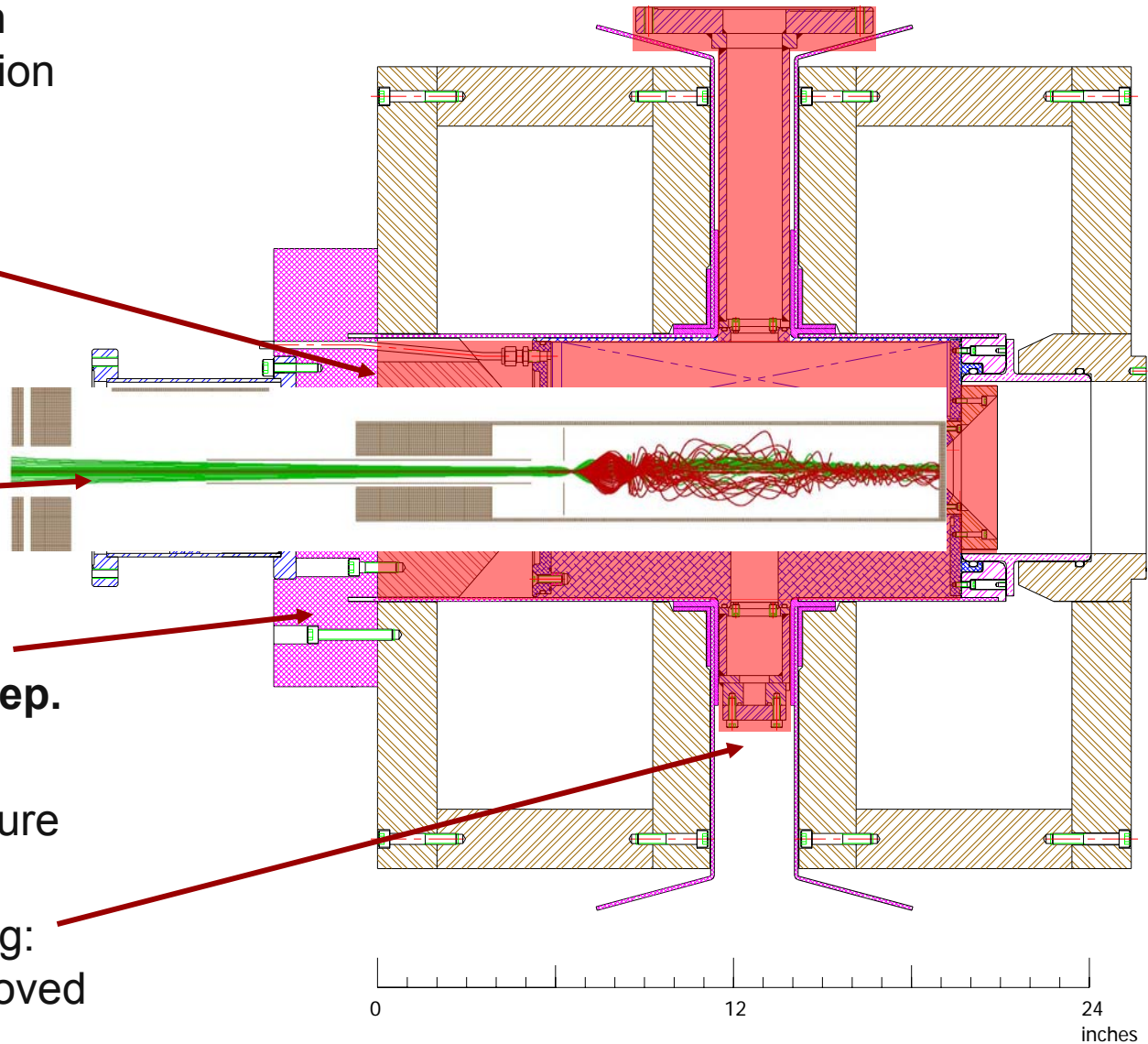


# CARIBU ECR Charge-Breeder System



# ANL ECR-I modified to function as a Charge Breeder

- Necessary to increase ion charge state for acceleration in ATLAS. ( $q/m > 0.15$ )
- Injection side iron modifications to allow injection tube and optics
- Injection capture optics modeled with SIMION & GEM codes of Far-Tech, Inc.
- High voltage isolation
  - Increase to 50 kV as required by isobar sep.
- RF injection
  - Open hexapole structure allows radial injection
  - Two frequency heating: 10 & 14 GHz for improved efficiency



# ECR Charge Breeder Status

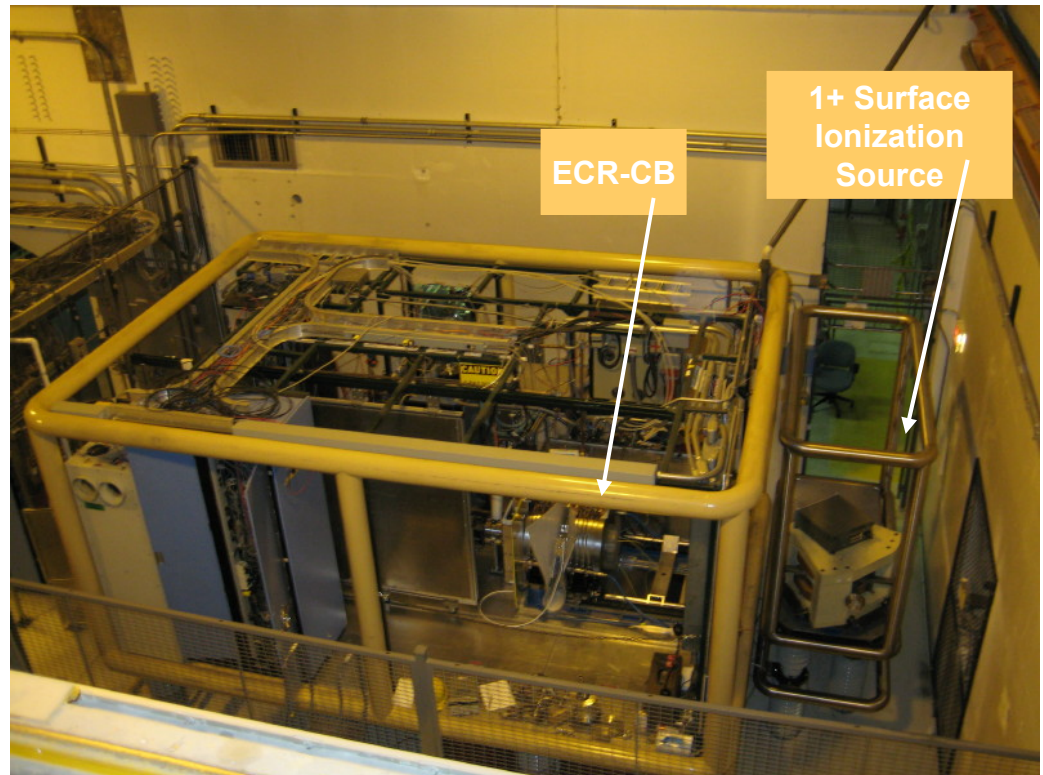
- Initial operation of rebuilt source: January 2008
- Charge Breeding Studies with alkali metal began in May 2008
- Long-term charge breeding efficiency goal:
  - 5% solid materials
  - 10% gases

## Breeding Efficiency in August 2008

Ion Species	Efficiency Single/Two Freq.
-------------	--------------------------------

Hear R. Vondrasek's  
Presentation for latest Rb  
Efficiency Results

$^{133}\text{Cs}^{16+}$	0.9%/1.4%
$^{133}\text{Cs}^{18+}$	1.0%/1.5%
$^{133}\text{Cs}^{20+}$	2.4%/2.9%
$^{133}\text{Cs}^{23+}$	0.5%/1.1%



# Weak Beam Diagnostics

## ■ Beam Profile & Current integration

- ANL-designed Beam Profile Monitoring Device
  - Secondary electrons → MCP → phosphor screen → CCD image
- Commercial (Quantar Technologies) position sensitive device
  - Secondary electrons → MCP using a 2D charge division anode
- Phosphor surface → high sensitivity CCD camera (profile only)
  - $Gd_2O_2S:Tb$  and  $Y_2O_2S:Tb$

## ■ Longitudinal beam quality and mass determination/beam contamination

- Silicon detectors in dE/E format

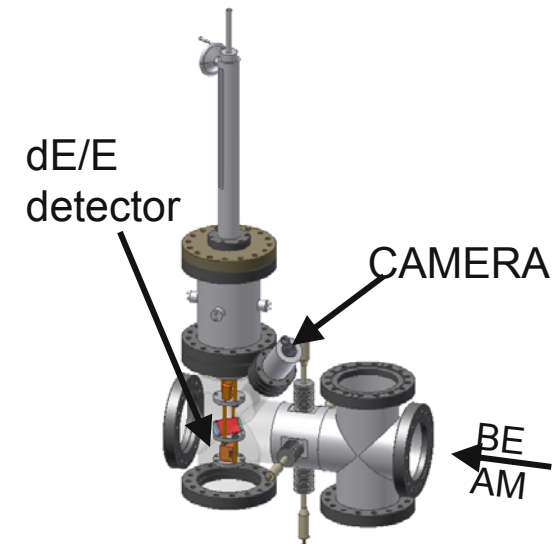
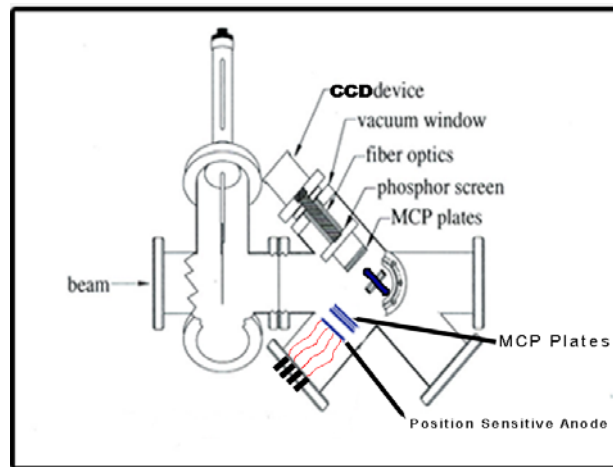
## ■ Tape station: $\beta$ counting

- Decay constant and isotope identification



1000 ions/s

Single frame capture



## *CARIBU Project Status*

- ECR Charge Breeder commissioned
  - Charge state distributions are as expected
  - Minimum efficiency goals met (with stable beams)
  - Approaching CARIBU long-term efficiency goals
- Installation of Gas Catcher/RFQ underway
  - First stable ion extraction, late June or July
- Dipole magnets shipment now (June 2009)
  - Commissioning and calibration in July and August 2009
- Weak beam diagnostics available for commissioning
  - Four of six stations in place
  - First radioactive beam using 2.2 mCi source ~July 2009.
- Commissioning: September 2009.



## Summary

**CARIBU is an exciting, cost effective enhancement to the capabilities of the ATLAS facility that provides the tools necessary for cutting-edge nuclear physics research.**

- ***The  $^{252}\text{Cf}$  fission source project compliments other existing facilities.***
  - Provides tools to address an important class of physics questions during the era leading up to a national exotic beam facility.
  - Interesting array of radioactive beams.
  - Energy regime not generally available at other RIB facilities.
  - Leverages the expertise and technologies available at ATLAS.
  - The proposed upgrade has great synergy with future RIB facilities on both the technical and physics fronts.
- ***Serves as a bridge to higher intensity facilities.***
- ***First beams are planned in Fall 2009 with an 80 mCi source.***
- ***1 Ci source not available until near end of calendar 2009.***