



# Development of Superconducting Undulators

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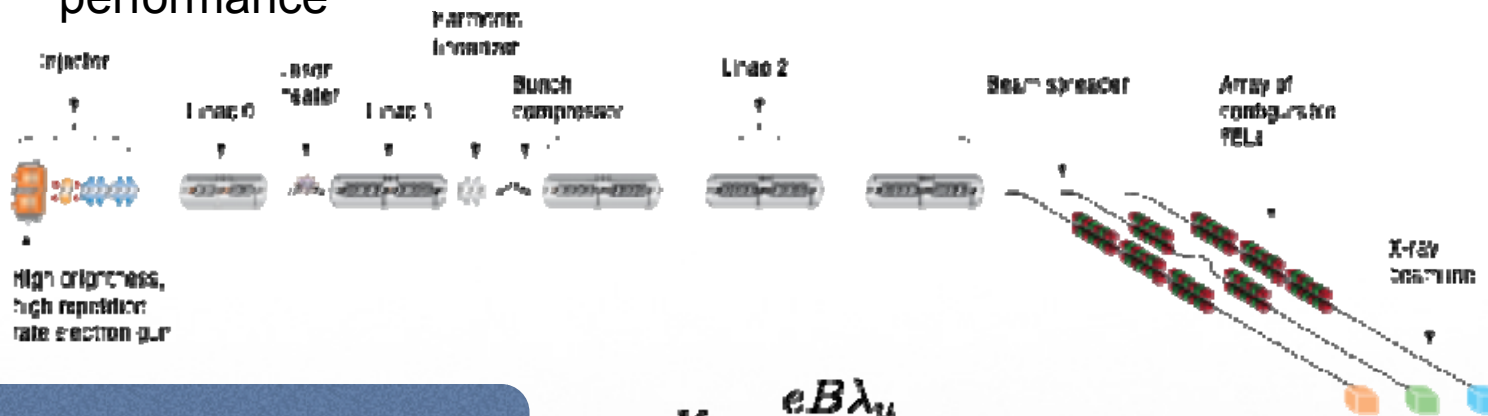
Soren Prestemon  
Lawrence Berkeley National Laboratory



- **LBNL contributors**
- Magnetic Systems
  - ✓ *Ross Schlueter, Steve Marks, Diego Arbelaez, Arnaud Madur, Torsten Koettig, Karl Petermann*
- Superconducting Magnet Program
  - ✓ *Daniel Dietderich, Shlomo Caspi*

- Introduction
- Undulator development status:
  - ✓ Historical
  - ✓ Current
- Technical developments
  - ✓ Current developments and areas that need further research
- Future directions

- Undulator technology plays a critical role in FEL design and performance

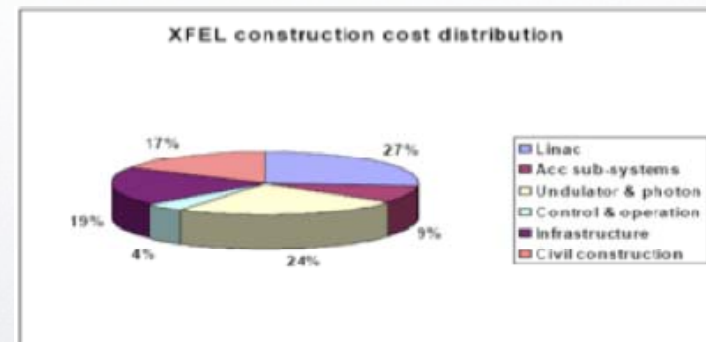


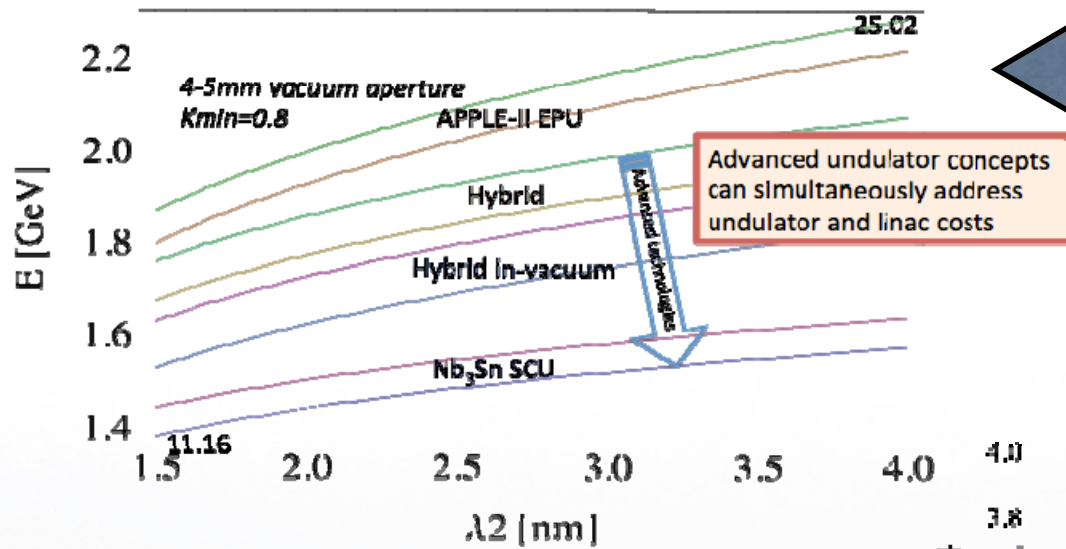
$$K = \frac{eB\lambda_u}{2\pi mc}$$

$$K_{max} = \left[ 2 \left( \frac{\lambda_2 - \lambda_1}{\lambda_1} \right) \left( 1 + \frac{K_{min}^2}{2} \right) + K_{min}^2 \right]^{1/2}$$

Tuning range → Undulator strength

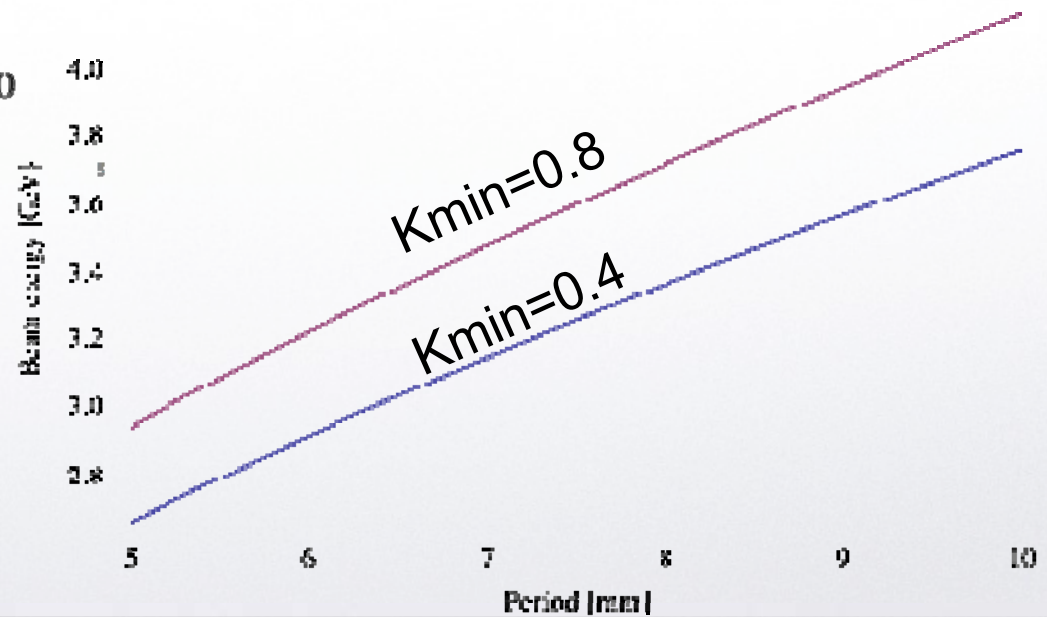
Lci Zang, Cockcroft Institute presentation





Tunability for soft X-rays:  
- Beam energy needed to access wavelength range  $1\text{nm} < \lambda < \lambda/2$  for various technologies

Access to hard X-rays:  
- Beam energy needed to access 1 angstrom for K<sub>min</sub>=0.4 and 0.8



- **Performance dominates in the >10mm period range**
  - ✓ Next closest competitor are cryogenic in-vacuum PM devices
  - ✓ Expect SCU's to be cheaper (ultimately)
    - ➔ No moving parts, material cheaper; cryogenics more expensive, but probably not significant if part of large SRF-linac facility
- **Performance appears strong in the <10mm period regime**
  - ✓ Outperforms hybrid PM devices
  - ✓ Need to:
    - ➔ Demonstrate performance
    - ➔ Understand and control tolerances
- **Maturity compared to other technologies**
  - ✓ PM>hybrid>in-vac.hybrid>CIVID>NbTi>Nb3Sn>HTS>SRF>plasma
  - ✓ But... measured SCU(NbTi) devices as APS and ANKA suggest SCU(NbTi) is in a close race with CIVID (excellent phase errors with SCU's)

- First undulators were superconducting!

- ✓ 1975, undulator for FEL experiment at HEPL, Stanford
- ✓ 1979, undulator on ACO
- ✓ 1979, 3.5T wiggler for VEPP

IEEE Transactions on Nuclear Science, Vol. NS-28, No. 3, June 1981

GAIN MEASUREMENT ON THE ACO STORAGE RING LASER

D.A.G. Deacon<sup>a</sup>, J.M.J. Madey<sup>a</sup>, K.E. Robinson<sup>a</sup>, C. Bazin<sup>b</sup>, M. Billardon<sup>c</sup>,  
P. Elleaume<sup>d</sup>, Y. Farge, J.M. Ortega<sup>c</sup>, Y. Pétroff, M.F. Velghe<sup>e</sup>.

LOKE, Bâtiment 209C, Université de Paris-Sud, 91405 ORSAY, France

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## Superconducting helically wound magnet for the free-electron laser

L. R. Elias and J. M. Madey

Rev. Sci. Instr., 1979

High Energy Physics Laboratory, Stanford University, Stanford, California 94305  
Received 22 April 1978; accepted for publication 18 May 1978

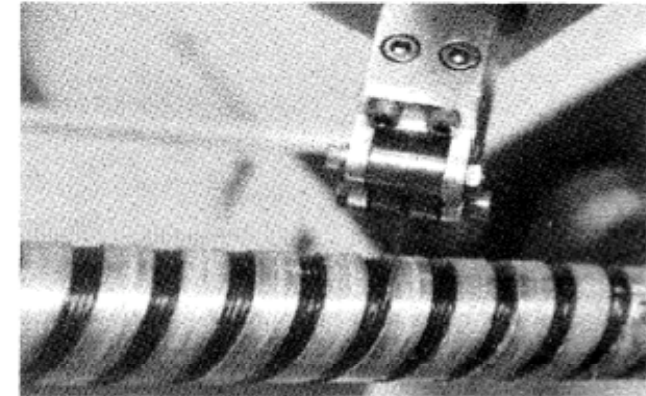


FIG. 5. Wire winding tool and partially completed magnet.

Karlsruhe/Mainz 1998  
3.8mm period device





# Superconducting undulators on rings ← | →

Location	$\lambda$ [mm]	Year	Gap (mag.) [mm]	Gap (vac.) [mm]	Vac. wall temp. [K]	B [T]	Comments
Karlsruhe/Mainz	3.8	1998		2			
Anka/Accel	14	2003	5		4.2		Variable gap for beam-filling
NSLS	26	1994	8.6			0.82	(see NSLS und. Below)
NSLS	18	1994	8.6			0.54	Attained field; attempted shimming with additional Sc circuits; problems with complicated field quality controls, cryogenics
SRRC	10	2000	2			1.39	
Firfel	10		2		4.2	1.07	
BNL (HGFEL)	18		8			0.54	
BNL (ATF)	8.8		4.4			0.66	

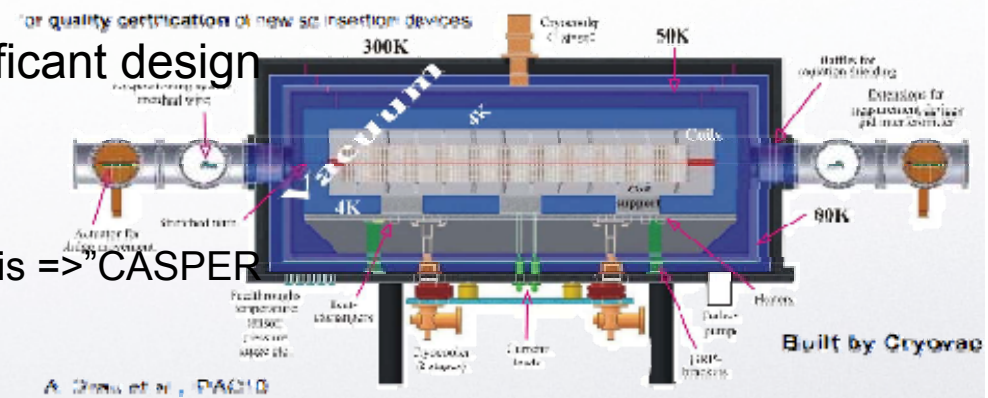
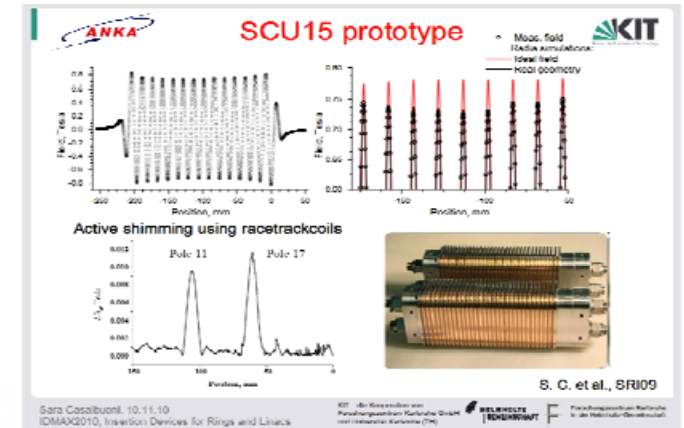




- **NbTi Prototypes – full scale and subscale, demonstrate performance meets specs**
  - ✓ Phase errors quite low -Key is excellent quality control during fab.
  - ✓ No real implementation of shimming ; except LBNL proof of principle
  - ✓ Some variation from device to device; source not evident
- **Implementation of Nb<sub>3</sub>Sn at LBNL; only tentatively investigated elsewhere**
  - ✓ Would benefit from guidance on material and fabrication issues
  - ✓ Working with conductor vendors for optimal conductors
- **Cryogenics:**
  - ✓ Generally using cryocoolers, either with recondensers or via conduction
  - ✓ General uncertainty on heat load; evidence of unknown source; multiple calorimeters being designed and fabricated
- **Next steps**
  - ✓ First truly successful operation in a storage ring (Anka / APS / other?) needed
- **R&D areas**
  - ✓ Need to develop fully functioning measurement system
  - ✓ Need fully developed shimming approach
  - ✓ Need to develop sub-10mm period devices

- ANKA:

- ✓ Steadily developing SCU's with industrial partners
- ✓ First devices on ring
  - ➔ initially had performance issues, but getting better
  - ➔ providing critical input into design/implementation issues
- ✓ More devices being designed/prototyped/built:
  - ➔ 15mm period device for NANO beamline
  - ➔ 15/45mm period undulator/wiggler device
- ✓ ring requires variable gap device => significant design implications
- ✓ R&D:
  - ➔ Improved measurements for shimming analysis => "CASPER II"
  - ➔ understand beam heat loads => "COLDDIAG"
  - ➔ test performance of devices on the ring



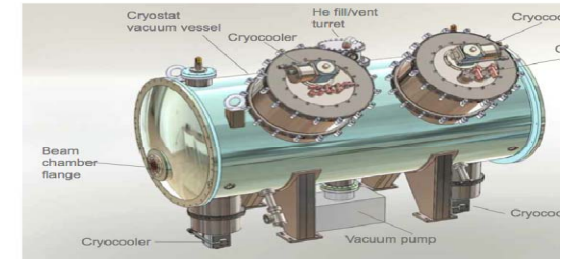
Y. Ivanyushenkov  
Short-period undulator  
workshop, LBNL, 2011

- APS:

- ✓ Developing SCU's as a key component of an ongoing upgrade
- ✓ Conservative, systematic approach being pursued
- ✓ Addressing technical issues:
  - ➔ goal of having a first device in the ring within 1-2 years, and many (~8) more over the next few years

Prototype	1	2	3	4	5	Assembly 1	Assembly 2
Parameter							
No of poles	10	10	10	10	10	42	42
Core/ pole material	Al/Al	Iron/Iron	Al/Al	Al/Al	Al/Al	Iron /Iron	Al/Iron
LHe test status	Tested	Tested	Used for impregnation study	Used for impregnation study	Used for impregnation study	Tested	Tested
Peak field						0.65 T @ 500 A	0.61 T @ 500 A
Phase error*						7.1° @ 500 A 3.3° @ 200 A	5.0° @ 500 A 3.0° @ 200 A
Spectral performance (phase errors included)						>75% of ideal in 3 <sup>rd</sup> harmonic (60 keV); >55% of ideal in 5 <sup>th</sup> harmonic (100 keV)	

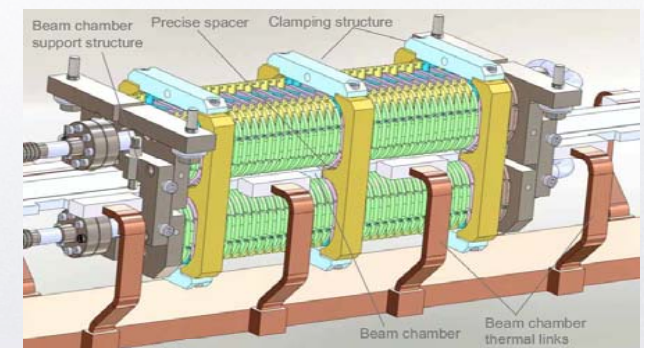
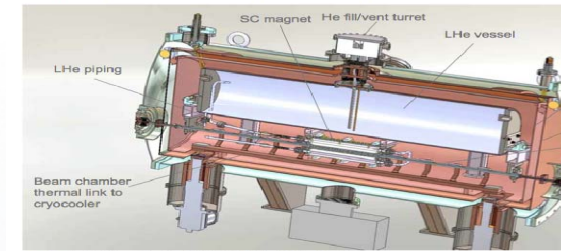
### Cryostat



Cryostat is 2.06 m long, so will fit in half of the straight section

### Cryostat structure

Cryostat contains cold mass with support structure, radiation shield cryocoolers, and current lead assemblies.

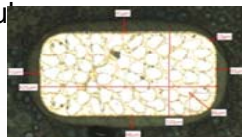


● **Daresbury:** J. Clarke  
Short-period undulator workshop, LBNL, 2011

- ✓ Significant development effort in bifilar helical undulator
  - focus on ILC positron production mechanism
  - numerous prototypes built and tested
  - full-length device built and tested - met field-strength requirement
  - no local field correction

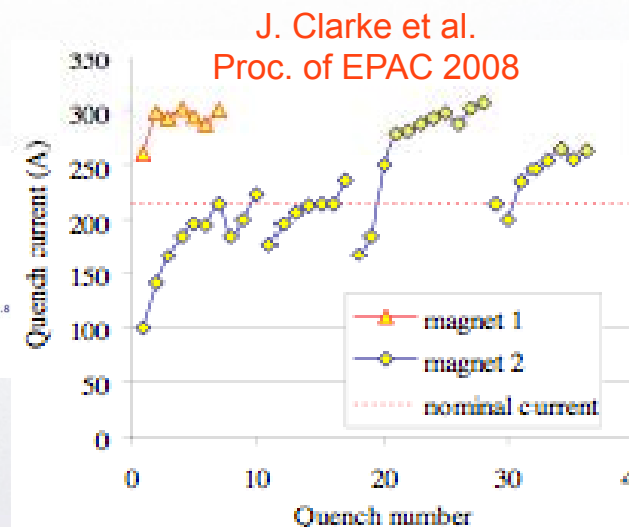
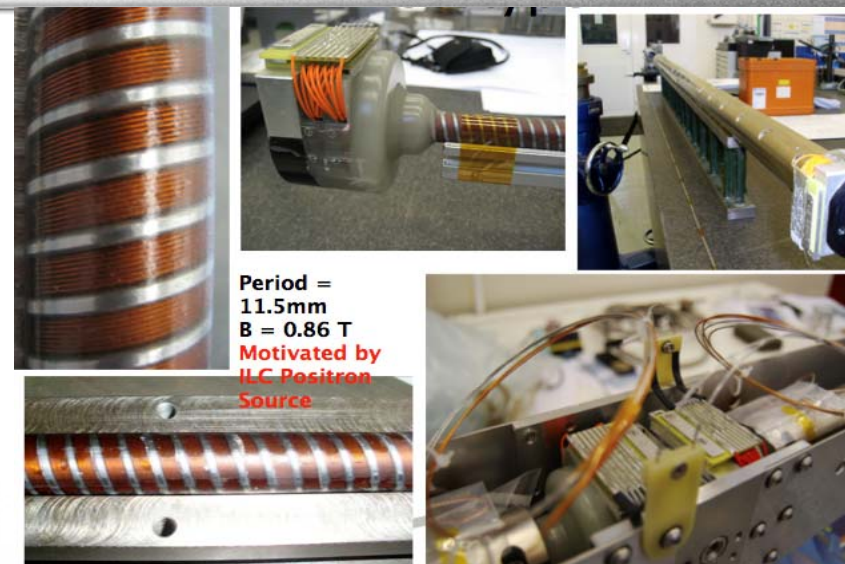
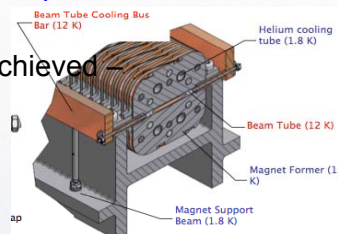
✓ Planar SCU's under development:

- 15mm period, 2m device for Diamond
  - ✦ NbTi, Supercon Inc., Cu:SC=0.9:1, rectangular
  - ✦ 5mm vac. gap (12K chamber)
  - ✦ 1.8K operation



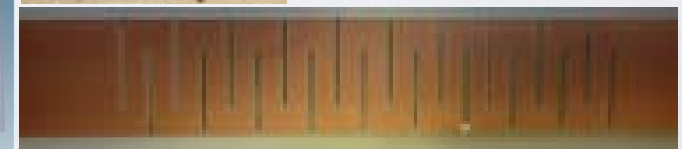
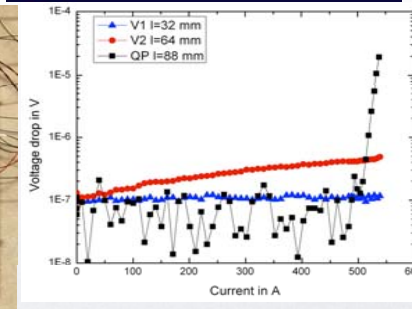
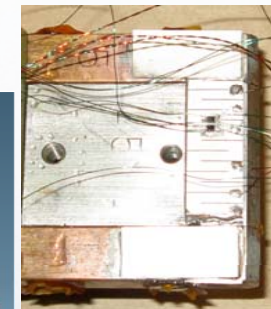
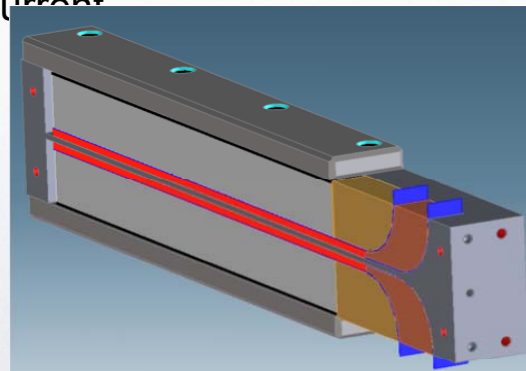
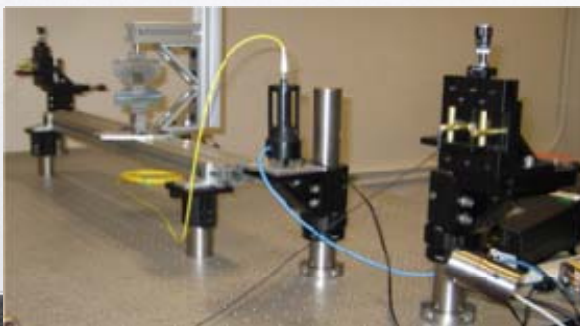
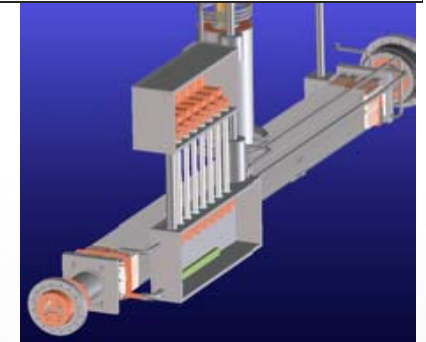
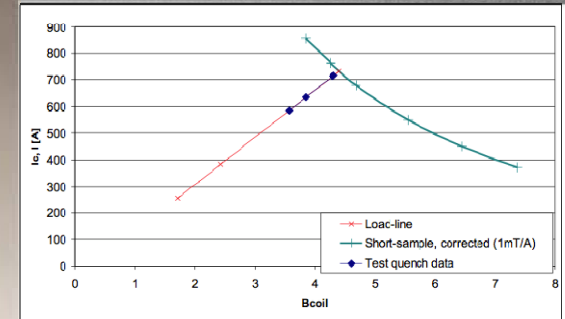
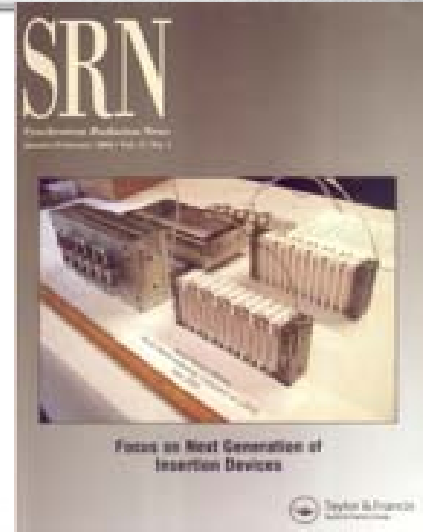
➤ R&D plan:

- ✦ Assemble the turret test rig and confirm the cooling powers expected are achieved
- ✦ Construct a short magnet array to confirm tolerances are achieved vertically test
- ✦ If not, incorporate correction scheme?
- ✦ Construct full length magnet
- ✦ Assemble and test complete undulator
- ✦ Install into Diamond (replace existing in- vac undulator), confirm cryo and magnetic performance

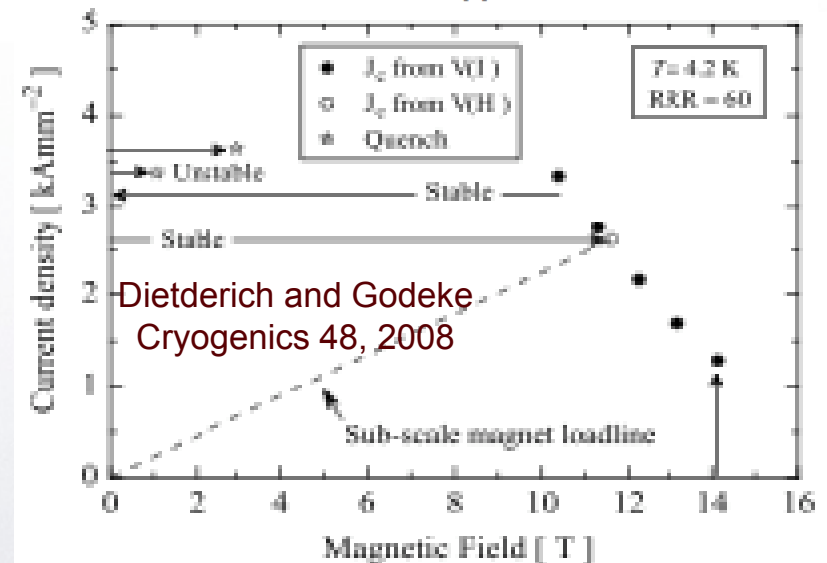
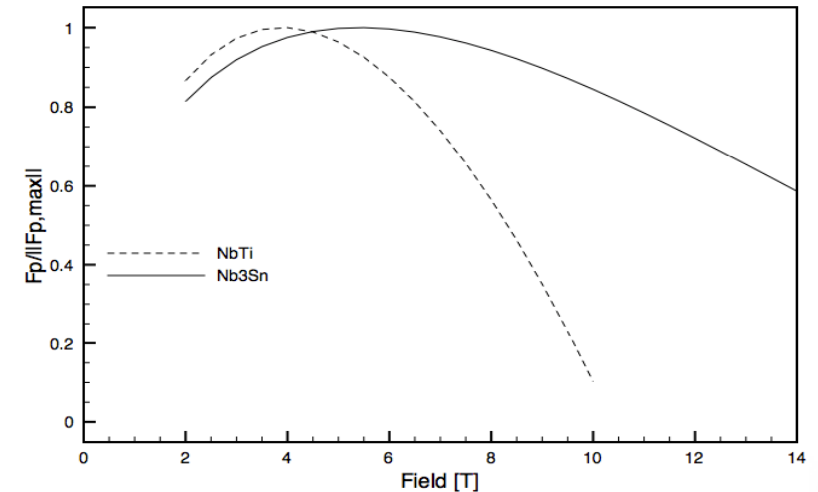


- **LBNL:**

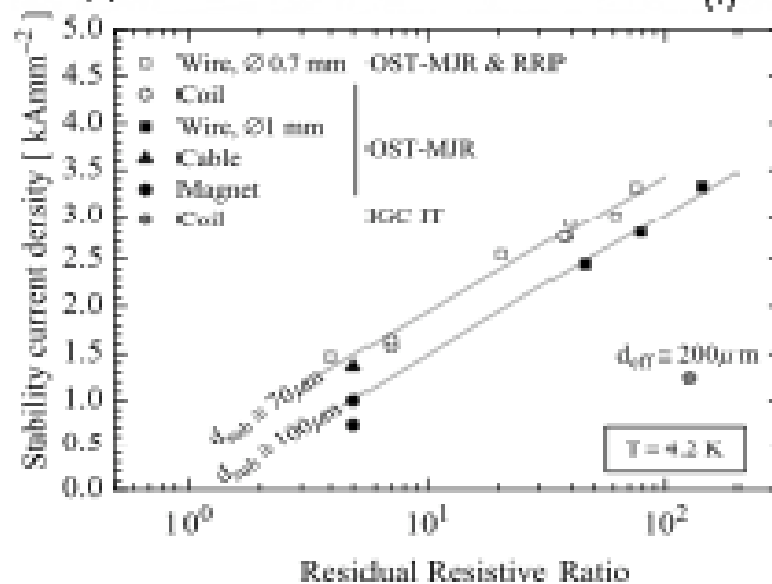
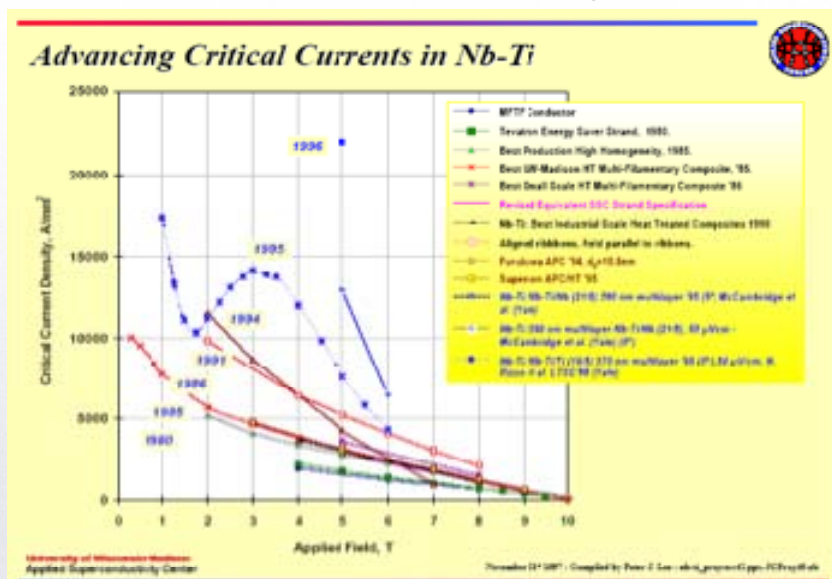
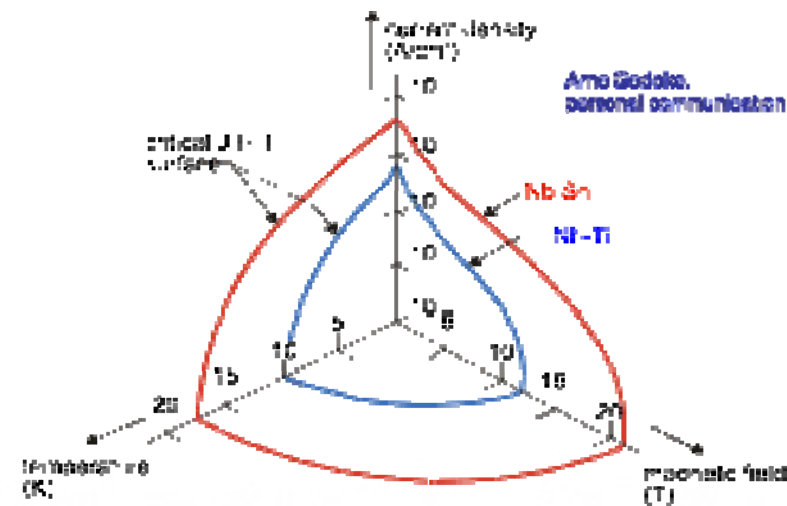
- ✓ Prototype planar SCU's using Nb<sub>3</sub>Sn
  - ➔ 30mm and two 14.5mm period prototypes
- ✓ Demonstration of shimming concept
- ✓ Demonstration of cold-switching concept
  - ➔ allows +/-0 current to a shim
  - ➔ will allow fast shimming of a device
  - ➔ will allow complex period-doubling electrical circuits
- ✓ Development of an SC-EPU concept
- ✓ Development and testing of pulsed wire measurement system
- ✓ Development and component testing of YBCO tape undulator concept
- ✓ Collaboration with SINAP on image-current calorimetry



- The superconductor properties are the **essential ingredient** for high performance SCU's
  - ✓ Performance dictated by  $J_{av}$  => need high  $J_c$ 
    - ➔ Need to minimize insulation and “stabilizer” cross-sections
  - ✓ For most undulator applications  $2T < B_{max} < 4T$ 
    - ➔ Leverage materials with strong pinning strength in this field range
    - ➔ Need to avoid low-field instabilities => need small “filaments”



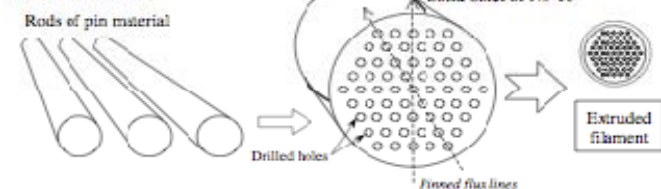
- Commercially available materials:
  - ✓ NbTi: workhorse superconductor for  $B_{max} < \sim 9T$ 
    - typically  $J_c$  is “low”, Cu stabilizer fraction “high”
    - For SCU’s, want Cu:Sc $\sim$ 1:1 or 1.3:1
  - ✓ APC NbTi: highly optimized NbTi material
    - excellent candidate for SCU’s - optimal in 2-4T range
    - not readily available
  - ✓ Nb3Sn: ultimate performance
    - needs extra processing steps (Wind-and-react)



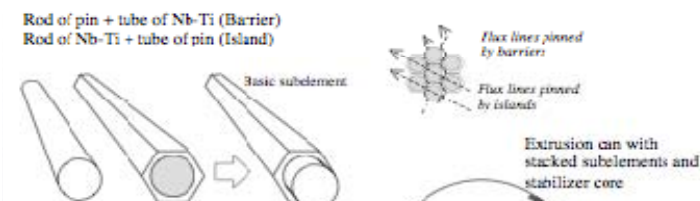
L. D. Cooley and L. R. Motowidlo,  
 "Advances in high-field superconducting composites by addition of  
 artificial pinning centres to niobium-titanium"  
 SUST 12 (1999)

### Hand-assembled APC composites

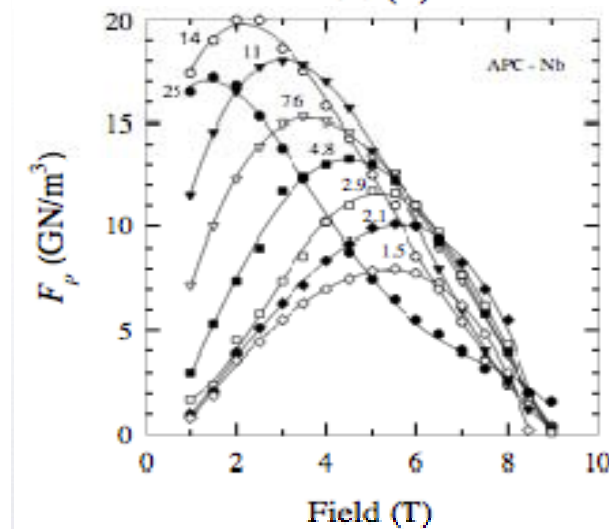
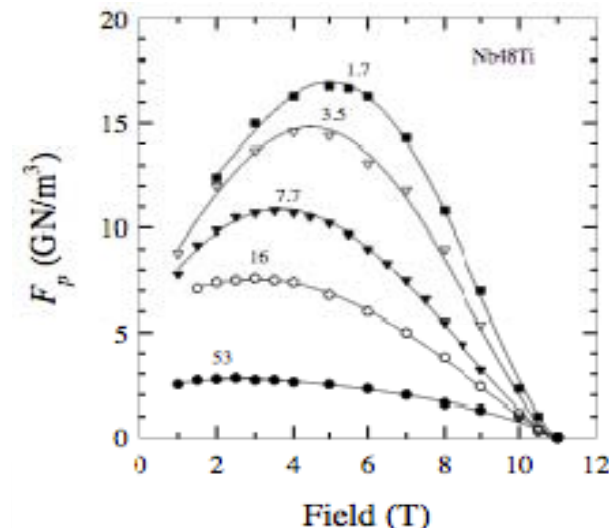
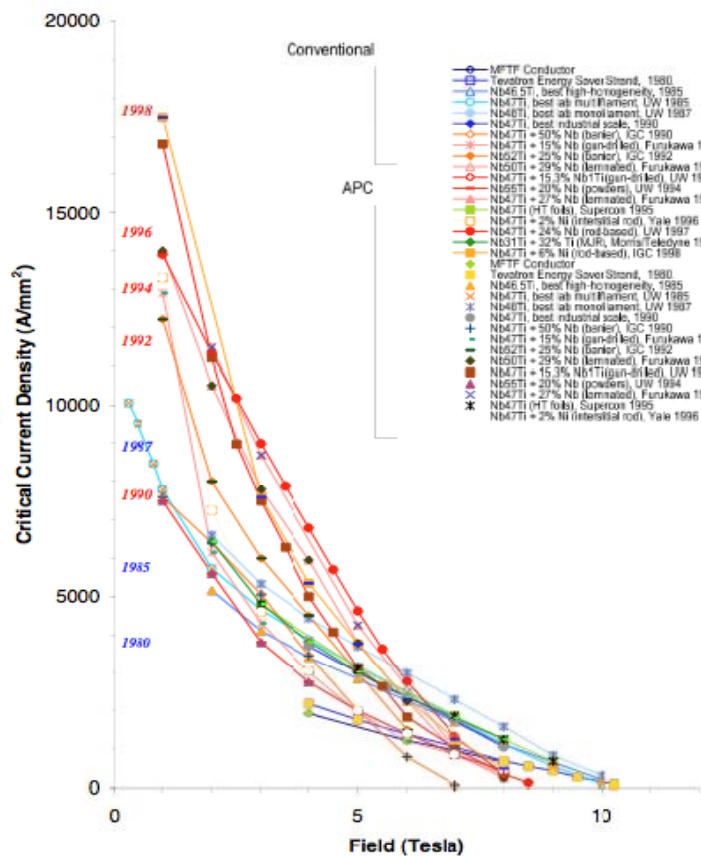
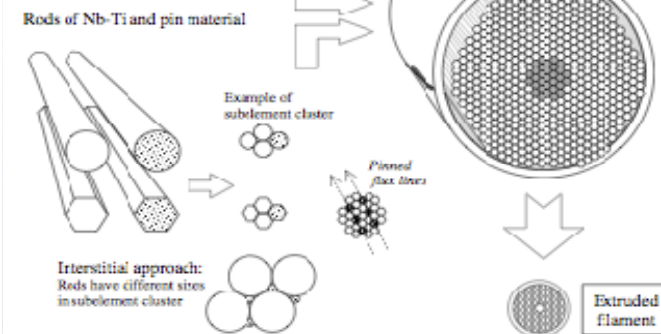
#### A. Gun-drilled



#### B. Barrier and Island



#### C. Rod-based





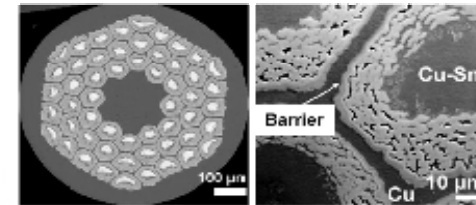
- Oxford Instruments

- ✓ Highest J<sub>c</sub> Nb<sub>3</sub>Sn material commercially available

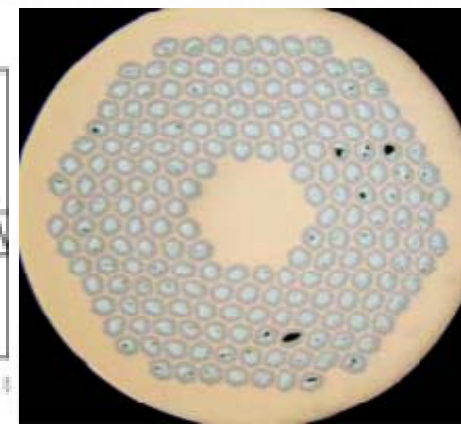
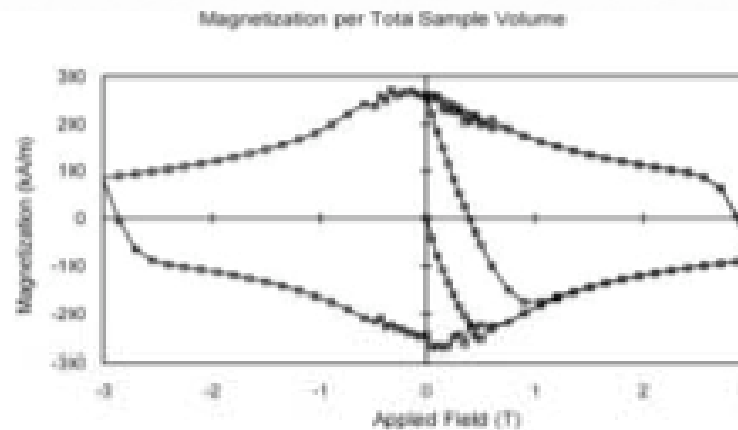
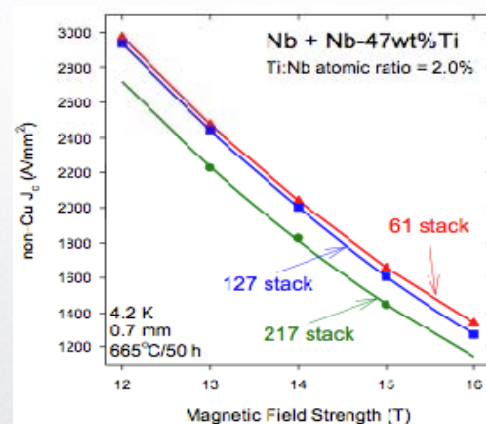
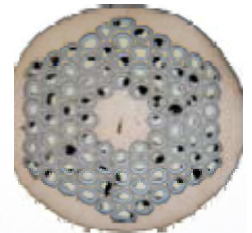
- ➔ Reducing filament size by increasing filament-count

- ✦ Deff (0.7mm diameter wire) is ~40 microns

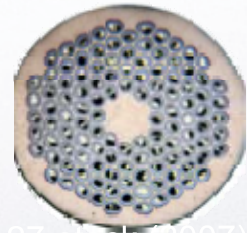
D. R. Dieterich and A. Godeke  
Cryogenics 48 (2008)  
MJR 54/61 stack



91 stack



217 stack

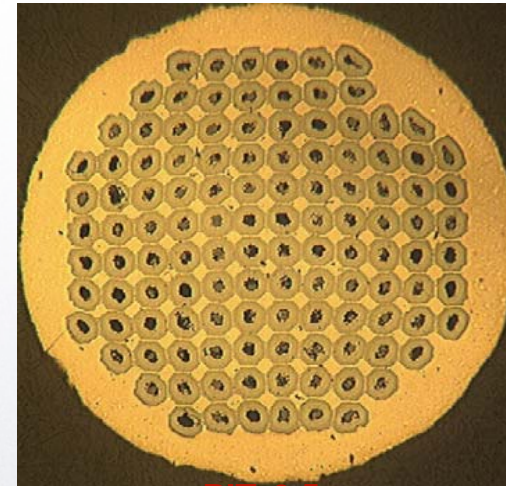
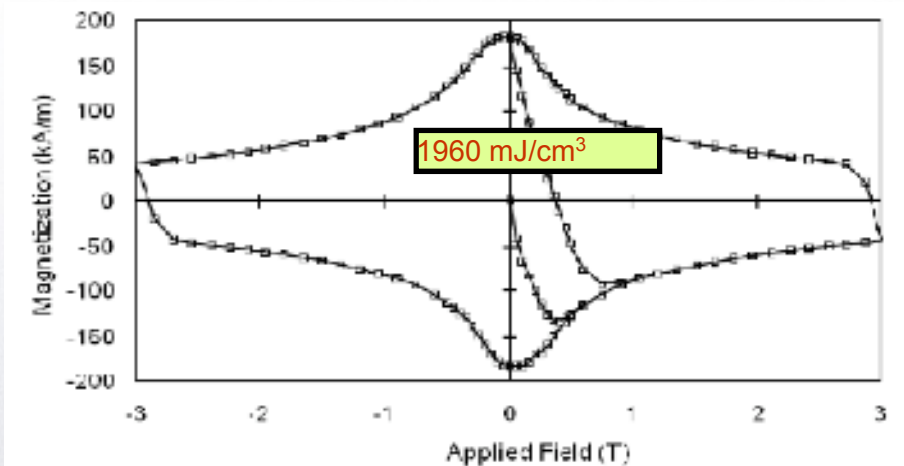


127 stack

RRP process

- Supramagnetics

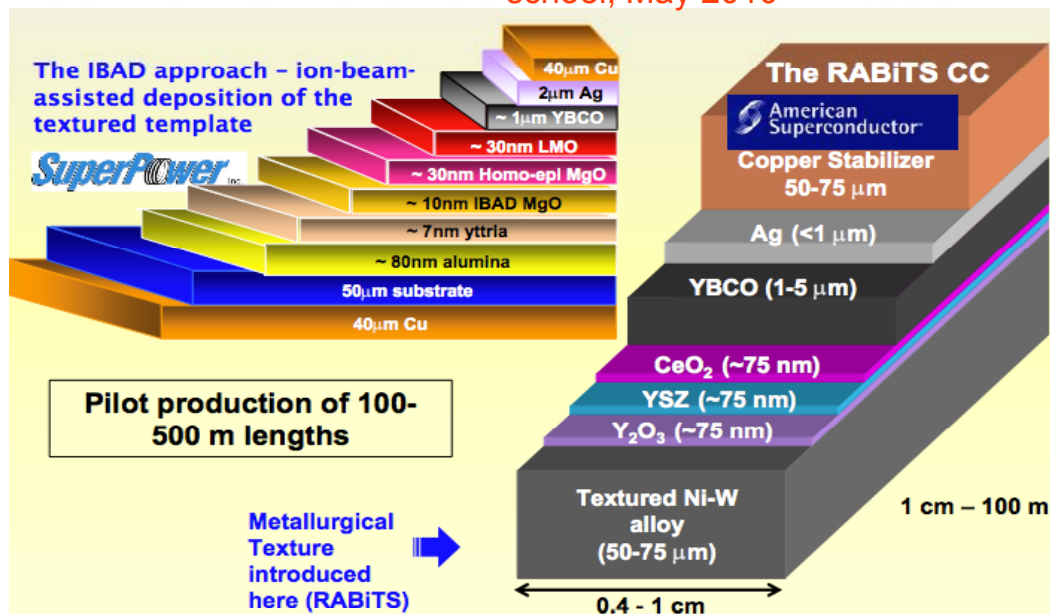
Conductor Design	Wire Diameter (mm)	Filament Diameter (μm)	Temp. (°C)	non-Cu J <sub>c</sub> (A/mm <sup>2</sup> )	Critical Current (Amps)	Σ <sub>irr</sub> (%)	RRR	non-Cu ac Losses (mJ/cm <sup>3</sup> )
120 OCT	0.5	31	675	1,988 @12T	191	0.58	-	-
"	0.759	47	650	2,649 @11.5T	588	-	48.5	-
"	0.5	31	625	2,617 @12T	251	0.74	-	1960



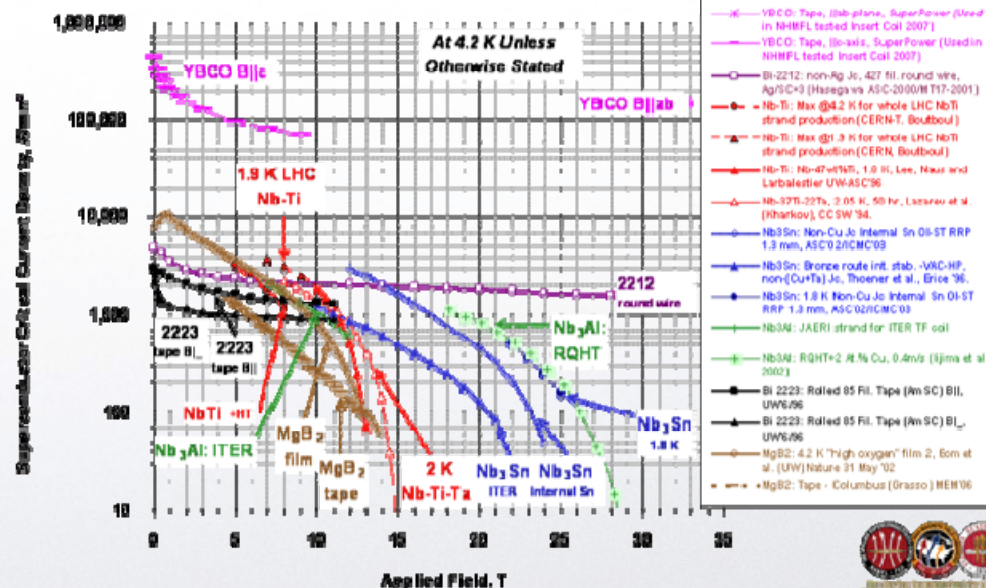
PIT, 0.5mm

- “High temperature” superconductors:
  - ✓ carry supercurrent at temperatures as high as ~100K, or at high field (up to 100T or higher)
  - ✓ Current densities low at “high” temperature (e.g. 77K - LN)
  - ✓ Current density high at 4.2K (LHe)

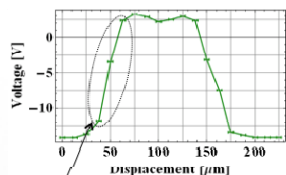
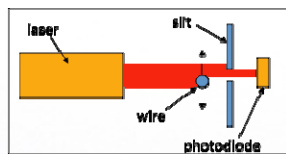
D. Larbalestier, Maglab summer school, May 2010



Peter Lee, NHMFL



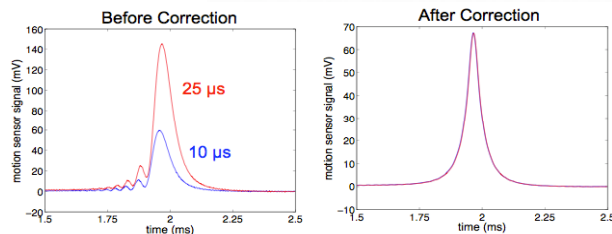
- Traditional Hall probe granite tables not applicable to SCU's
  - ✓ Modified Hall probe setups have been developed
    - Main issue is in determining accurate Hall probe location
  - ✓ Stretched wire integral methods can be applied
- Pulsed wire technique is being refined
  - ✓ provides fast determination of first and second integrals



$$\hat{u}(t) = \frac{I_0}{2\mu} \int_{-\infty}^{+\infty} \frac{e^{i\omega\delta t} - 1}{\omega^2 (c + \kappa \frac{dc}{d\kappa})} \bar{B}(\kappa) e^{-i\omega t} d\omega$$

Dispersive wave motion:  $\omega = Kc(K)$

Undispersive wave motion:  $\omega = Kc_0$

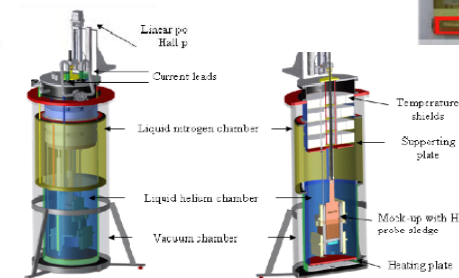


ANKA measurement setup "CASPER"



### Magnetic field diagnostics

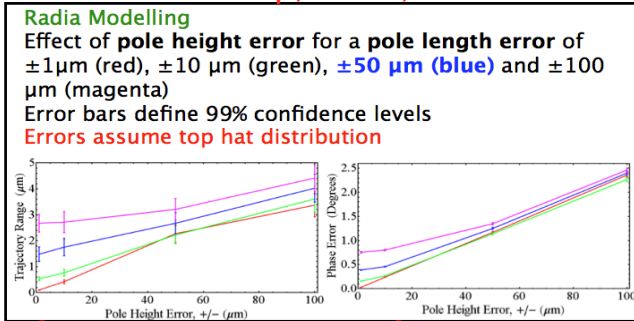
- CASPER I
  - Vertical IHe cryostat
  - Testing of mock-up coils
- Operational since 2008



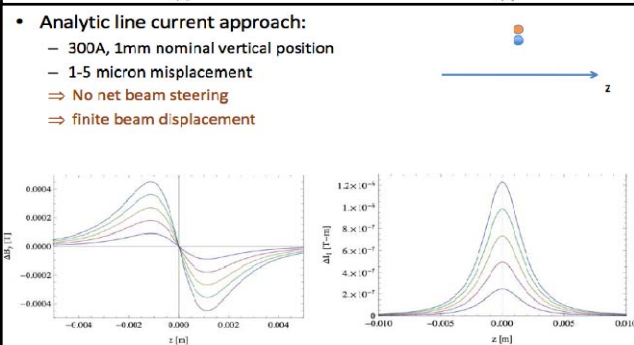
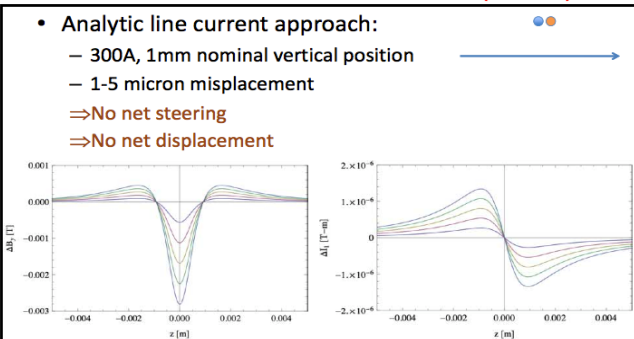
E. Mashkina et al., EPAC08

# Technology developments: 3: Field quality and correction

J. Clarke, Short period undulator workshop, LBNL, 2011



S. Prestemon et al., TAS 21, (2011)



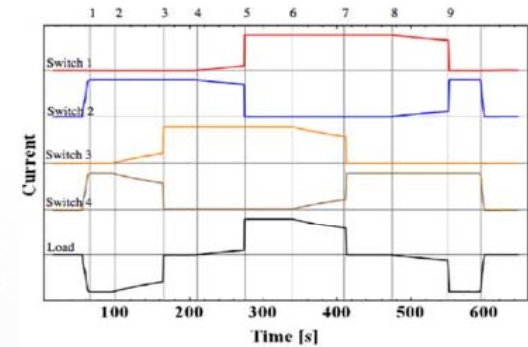
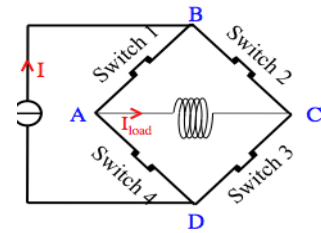
Two measurement technologies being pursued:

- Hall probes in bores as small as 2-3mm diameter
- Pulsed wires in bores as small as 1 mm diameter

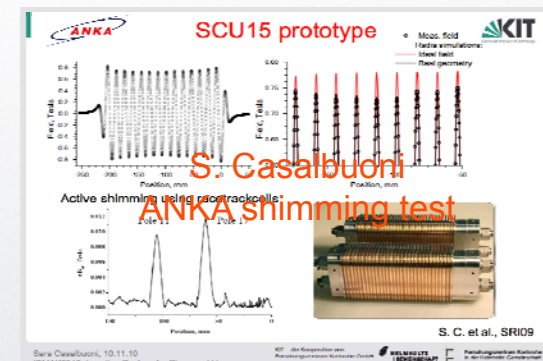
Key issue: ~25 micron vertical probe positioning in e.g. 10mm period undulator for  $\text{dB/B} \sim 10^{-4}$ ;

- Need Probe in straight line to < 25 microns
- Undulator alignment to ~ 20 microns
- Quadrupole alignment to ~ 10 microns

A. Madur et al. SRI 2009



D. Wollman, EPAC 2008  
Induction shimming concept



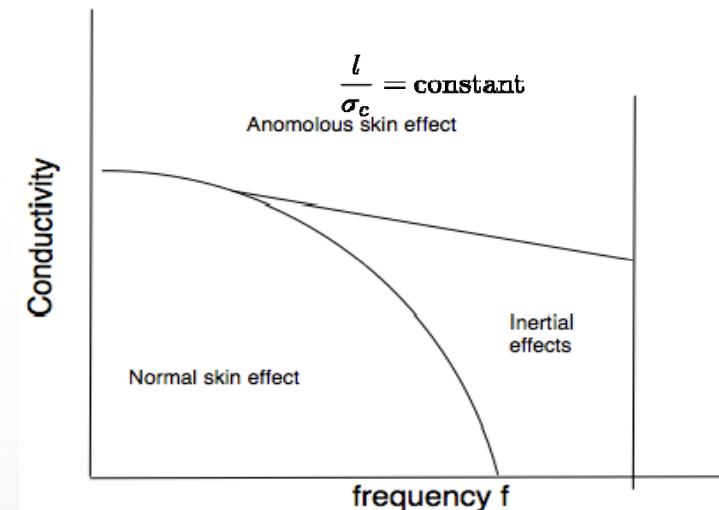
See Podobedov:  
-PRSTAB 12, 2009

- “Cold-bore” operation results in highly-conductive surfaces (RRR can be very large)
  - ✓ impacts wakefields and image current heating of walls
- High conductivity => larger mean-free path  $\ell$ 
  - ✓ Anomalous skin effect (ASE) regime when  $\ell > \delta$
  - ✓ Extreme ASE regime:  $\ell \gg \delta$  and  $k \ll k_p v_f / c$
  - ✓ High-frequency regime:  $k \sim k_p v_f / c$

$$\delta = \sqrt{\frac{2}{Z_0 \sigma_c k}}$$

$$P/L|_{ASE} \propto \frac{I_{av}^2}{r \sigma_z^{5/3}}$$

$$P/L|_{NSE} \propto \frac{I_{av}^2}{r \sigma_z^{3/2} \sqrt{\sigma_c}}$$



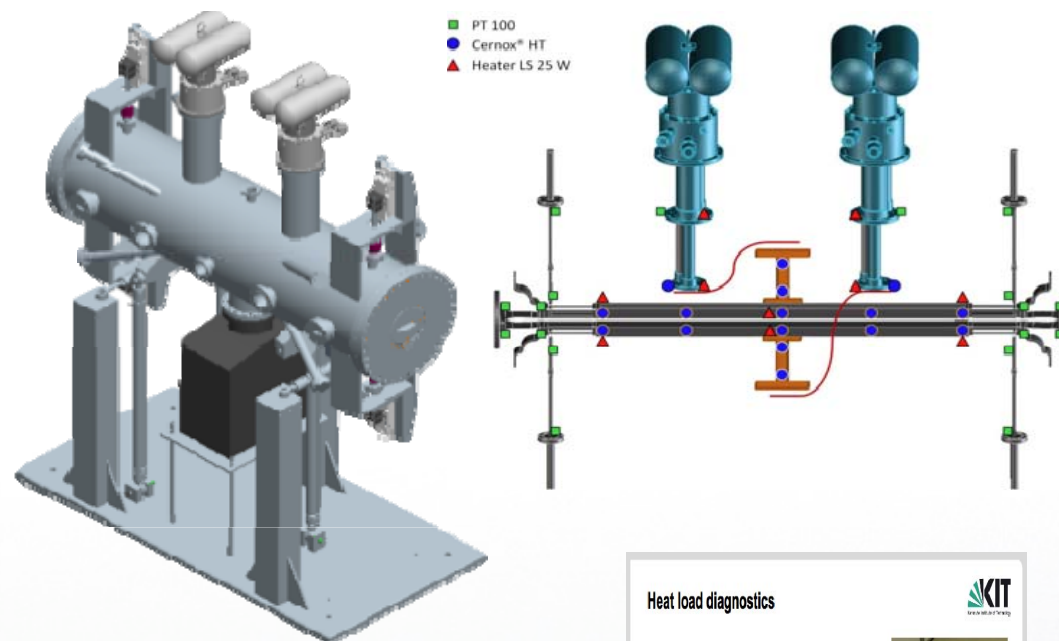
- **Calorimetry:**

- ✓ **SINAP/LBNL collaboration:**

- Measure heat loads via temperature gradients
- Cooled by one or two cryocoolers
  - ❖ in-situ heaters:
    - constant-temperature operation
    - in-situ calibration checks
- First installation planned summer 2012
- Expect resolution <20mW


- ✓ **ANKA:**

- “COLDDIAG”: cryogen-free measurements
- passed factory and final acceptance test
- first installation in Diamond Light Source
  - ❖ planned November 2011




Recent update (S. Casalbuoni):  
 - reached 4.8K on the liner  
 - reached  $10^{-9}$  mbar

**Heat load diagnostics**

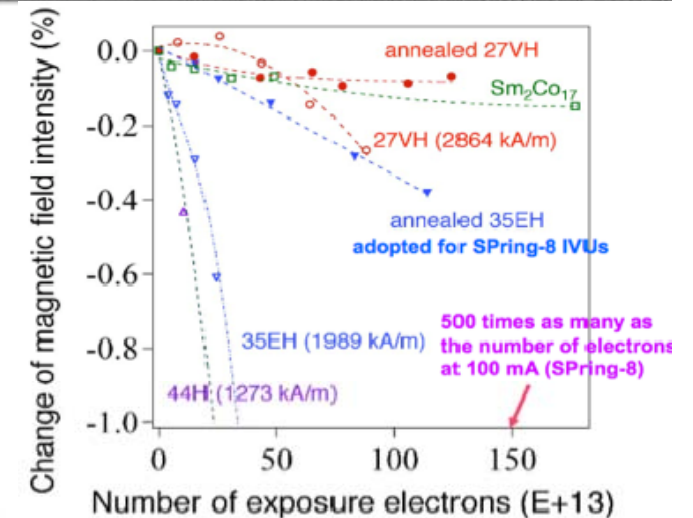


- COLDDIAG
  - Cryogen free
  - Cold chamber between two warm sections
  - 3 identically equipped diagnostic ports
  - Liner can be adapted to accelerator
- Installation in Diamond Light Source planned in November 2011

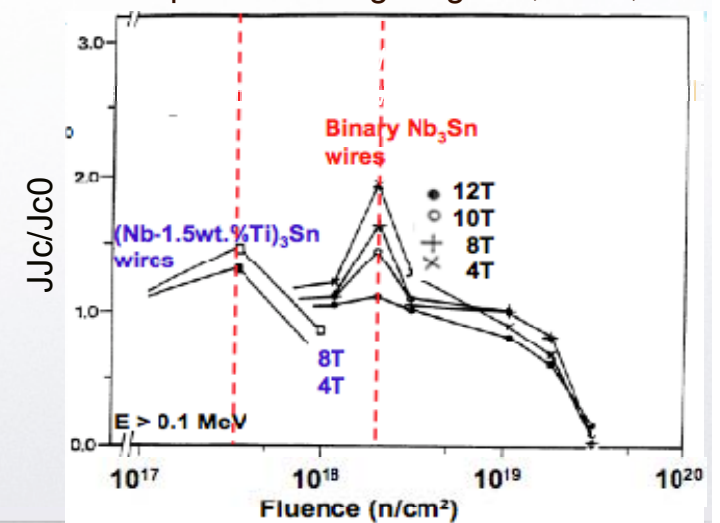


S. Gerstl et al., IPAC10

- High repetition-rate FEL's push the radiation limits of PM materials
  - ✓ Need to collimate beam, control halo
  - ✓  $\text{Sm}_2\text{Co}_{17}$  dramatically better than NdFeB
- **PM Radiation Damage**
  - ✓ FLASH experiment suggested that only  $10^4\text{Gy}$  gave 0.5% loss in B field of PM undulator
- **SCU Radiation Damage**
  - ✓ Primary concern is in epoxy used for potting coils, but much less susceptible than PMs
  - ✓ Should still be protected with collimation scheme
  - ✓ Commonly accepted dose limit for epoxies is  $10^7\text{Gy}$  - used in ITER (Fusion Technology Institute, Wisconsin)



See Flukiger, 12 Course,  
Superconducting Magnets, Erice, 2009





- Cold mass prototyping, R&D:

- ✓ Liquid helium dewar
- ✓ Cryogen-free system

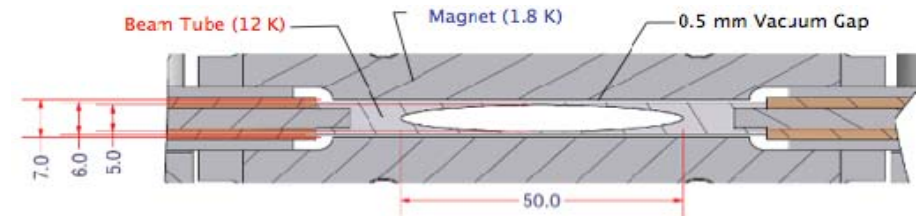
- Storage ring application:

- ✓ Liquid helium+liquifier
- ✓ Liquid helium+cryocooler (“heat-pipe” approach)
- ✓ Cryocooler (conduction)

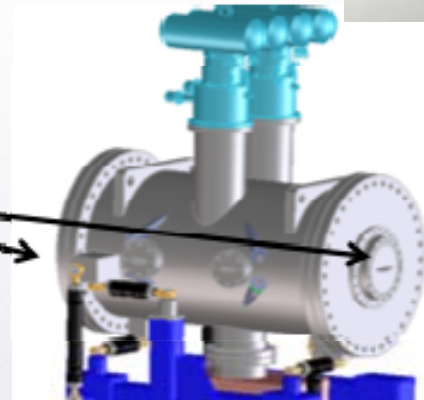
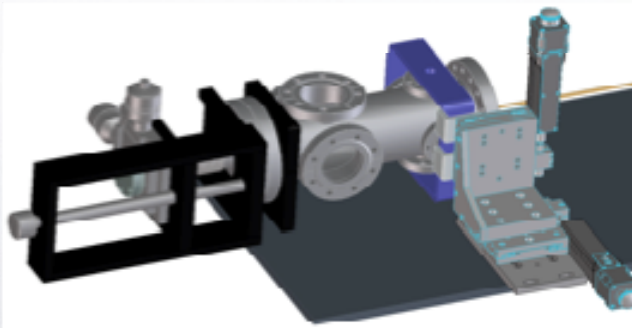
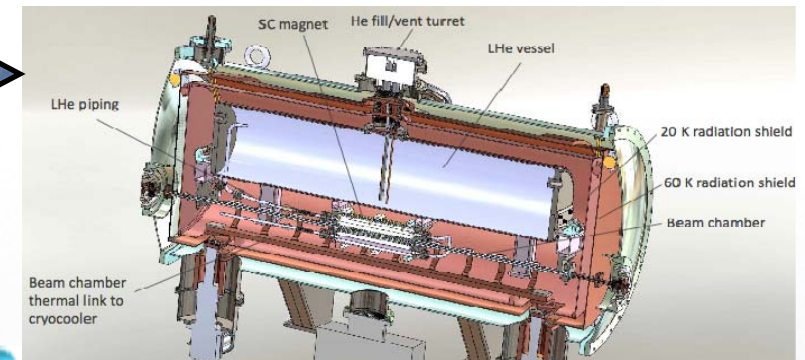
- FEL applications:

- ✓ Liquid helium+liquifier

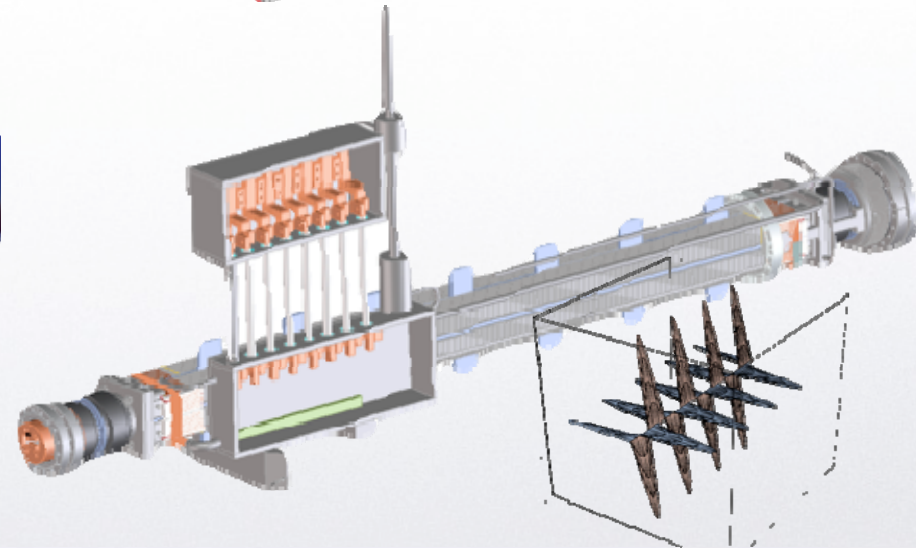
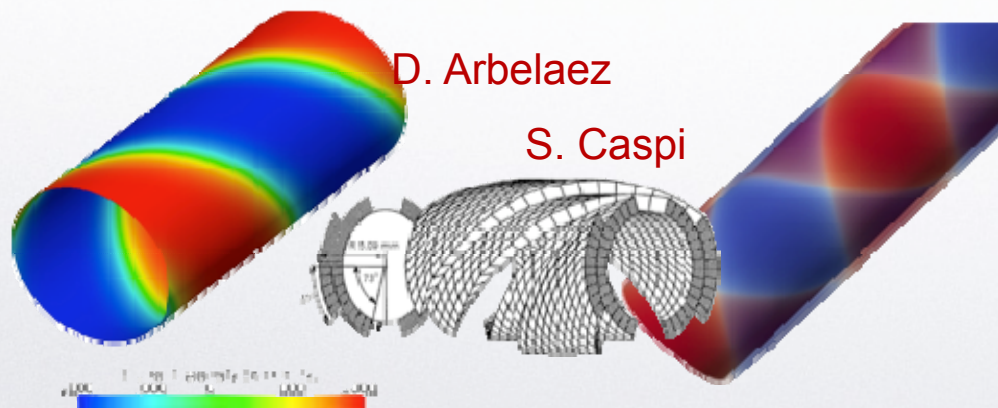
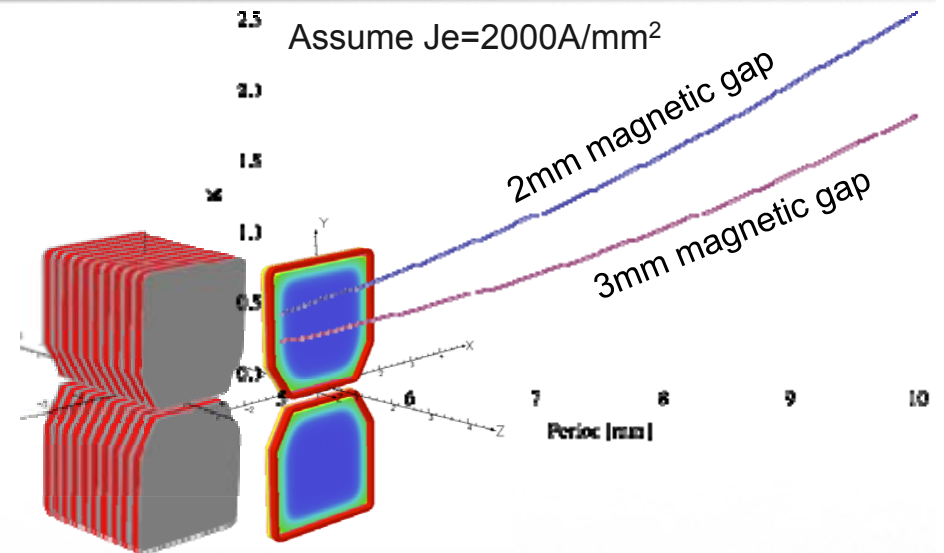
J. Clarke, Daresbury



Y. Ivanyushenkov, APS



- Strong pull for shorter-period devices: sub-cm
  - ✓ Recent workshop held at LBNL
- Some pull for bifilar helical devices
  - ✓ most efficient modulator design - shortest length FEL
  - ✓ not well-suited for laser-seeding
- Strong pull for variable polarization devices



- Significant progress in SCU development
- Real devices will soon be appearing on storage rings
- Field errors are quite low
  - ✓ controlled by fabrication tolerances
- R&D ongoing to address remaining issues
  - ✓ magnetic measurements
  - ✓ field correction
  - ✓ implementation issues (alignment, cryogenics,...)