Stripper foil developments at NSCL/MSU

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NSCL Stripper System

- K500 Injector cyclotron
- K1200 Booster cyclotron
 - Stripping energy ~ 10 MeV/u
 - Bad environment
 - » 5 Tesla magnetic field
 - » Inside the high voltage RF structure
 - » No instrumentation



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Foil holders







Foil lifetime observations – Light ions

 For lighter ions (< Xe) the observed lifetimes agree reasonable well with the predictions from Baron's formula (1):

$$T(hours) = 36000 \frac{E / A(MeV / u)}{6Z_p^2 j(p\mu A / cm^2)}$$

(1) E. Baron, 8th Intl. Conf. Cyclotrons, IUCF, 1979 p. 2411





What destroys the foils? 1.- Sublimation

High temperature

1.E+04

1.E+03

1.E+02

Litetime (hours) 1.E+00 1.E-01 1.E-02 1.E-03

1.E-04

1.E-05

1.E-06

1,500

• Carbon sublimates, thickness changes and charge state distribution shifts toward lower charges.





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Stripper foil test chamber







Static Electron Beam Spot on Carbon Foil



• We can reproduce the temperature measurements for $\varepsilon = 0.4$





Rotating Beam on Carbon Foils (86 Hz, 33W)





Facility for Rare Isotope Beams U.S. Department of Energy Office of Science Michigan State University

Foil holder with pocket

- It is common to see foils that develop a tear. They appear to be under tension.
- In previous tests with thicker foils outside the cyclotron we succeeded in extending the foil life by "floating" it inside a pocket and allowing it to move.
- The same idea was applied in these frames shown here with graphene foils.
- These foils "wrinkled" but did not tear.
- We plan on pursuing this idea.

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What destroys the foils? 2.- Radiation damage







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Foil performance decay with 8.1 MeV/u Pb ions



- Experiment performed in the K1200 cyclotron (27+→63+)
- Significant decay observed at 10¹⁴ ions in 4 mm² in the cyclotron test = 2.5 10¹⁵ ions/cm²
- Not practical to use at the present time.
- We need to study temperature dependence. Is there annealing?





What was the temperature during the Pb test?

- Full power deposited on foil = 0.72 W (1.4% of beam power)
- Beam power applied in stages using a chopper (2kHz)
 - 20%
 - 50%
 - 100%
- Even at full power (100 %) the temperature barely exceeds 1000 degrees K.
- Sublimation effects should be minimal.







SEM photographs of foil before irradiation







8.1 MeV/u Pb Beam on Carbon Foils at NSCL/MSU



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SEM photographs of Pb irradiated foil, beam area





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SEM of the beam irradiated area



FRIB

SEM photos of MicroMatter foils heated with e-gun

- These foils were heated to temperatures around 1700-2000 deg. K
- Although they wrinkled immediately the structure is quite different from the foils exposed to the Pb beam.







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Ion hammering effect?

- Transverse growth and longitudinal thinning compatible with "lon hammering" as proposed by Klaumunzer
- What is the <u>threshold</u> dE/dex?
- Which material, appropriate for a stripper, has the largest threshold value?



A. Benyagoub and S. Klaumunzer, Radiation Effects and Defects in Solids, 1993, vol. 126, pp. 105-110

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Status

- We believe that we understand the thermal behavior of the foils.
- The mechanical stresses are significant and depend on the projectiles
- The heavier ions produce an expansion of the foils in the transverse plane and a thinning in the beam direction
- As the foils become thinner the charge state distribution shifts toward lower charge states and the output from the cyclotron decreases very fast
- An interpretation of this thinning is compatible with the "ion hammering" effect.
- We do not have a good way of running intense beams of U yet.





What is FRIB?

Facility for Rare Isotope Beams

- 400 kW E/A > 200 MeV/u Superconducting Linac Driver
- ~ 40 kW beam @ 16.5 MeV/u at stripper

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FRIF

Multiple charge acceleration (for U^{33+,34+} before stripper)

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FRIB Stripper

- A slot length of 2.5 m has been reserved in the first bend for the stripper system. It is compatible with all the alternatives being explored.
- The energy spread should be small to reduce the beam losses downstream, i.e. small thickness variations $(\pm 10\%).$
- The floor plan will allow the storage of two extra stripper modules that can be moved into operations in a short time







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Charge State for Different Stripper Alternatives



FRIB

Technical Alternatives

- Solid carbon based foil (high charge state, simple system)
 - Baseline design
 - Thermal-mechanical issues studied at NSCL/MSU
 - Radiation damage issues studied at NSCL/MSU and RIKEN
 - R&D established that this is not a viable alternative
- Liquid lithium (high charge state)
 - Film thickness and stability studied at ANL
- Gas stripper with differential pumping (lower charge state, long lifetime)
 - Studied at RIKEN and NSCL/MSU
- Gas stripper with plasma windows (high charge state if He confinement is successful)
 - Studied at BNL and NSCL/MSU

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- Plasma stripper (potential for high charge state)
 - Studied at BNL. Stability and <Q> to be determined
- Selection of preferred option done by November 2011, consistent with cryoplant order date





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