

High Intensity Operation for Heavy Ion Cyclotron of Highly Charged ECR Ion Sources

L Sun

Institute of Modern Physics, CAS



Outline

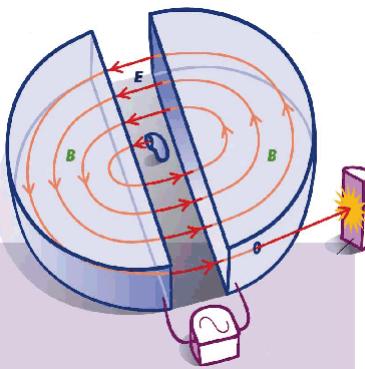
- Cyclotron and ECRIS
- HCI ECRISs operation status in several typical labs
 - GANIL
 - LNS/INFN
 - LBNL: 88-Inch
 - MSU: CCF in NSCL
 - RIKEN: RIBF
 - IMP: HIRFL
- The features and importance of ECRISs
- Summary



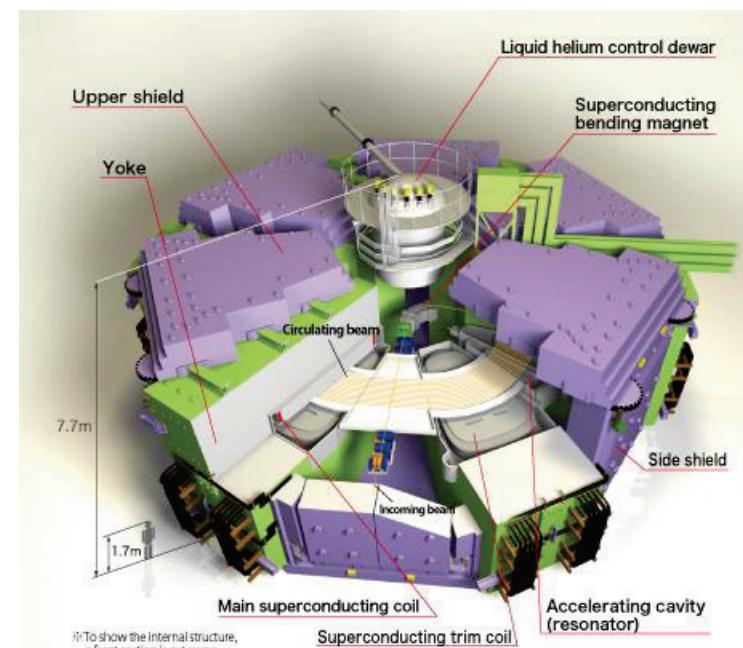
From Cyclotron to ECRIS



Ernest O. Lawrence



12" Cyclotron

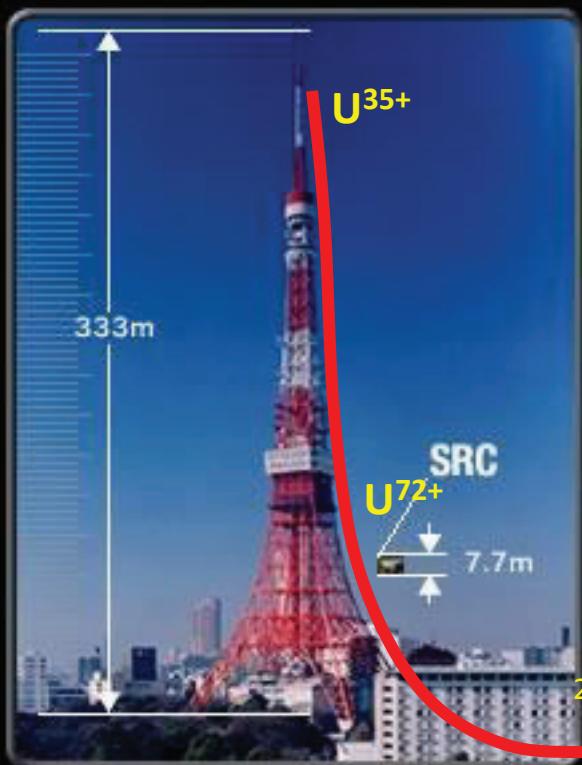


Factor of >60

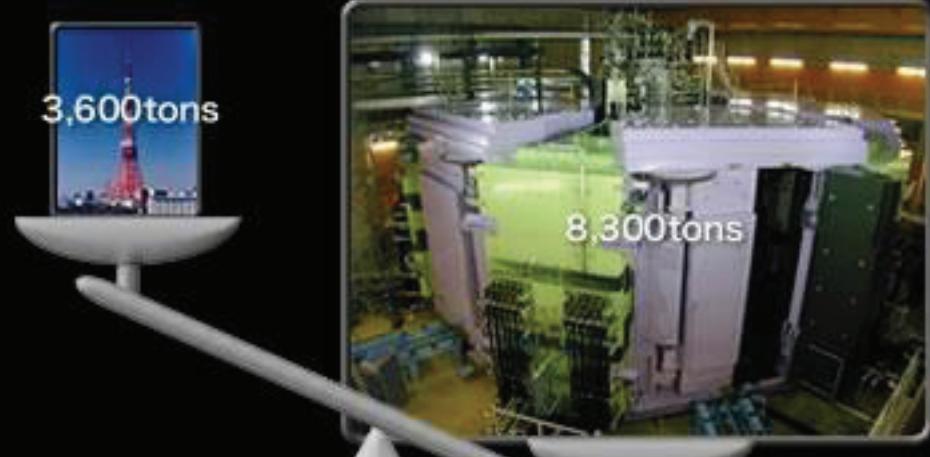
→ RIKEN/SRC

From Cyclotron to ECRIS

■ Comparison of the size



■ Comparison of the weight



■ Height

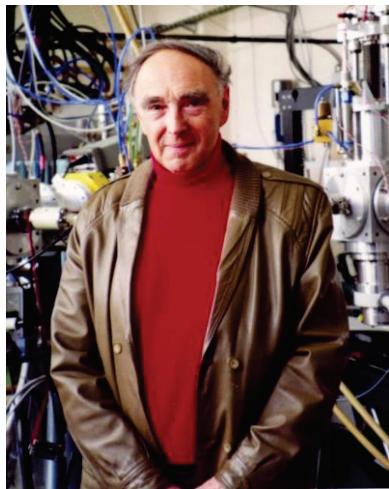
Tokyo Tower = SRC x 43

■ Weight

Tokyo Tower x 2 = SRC

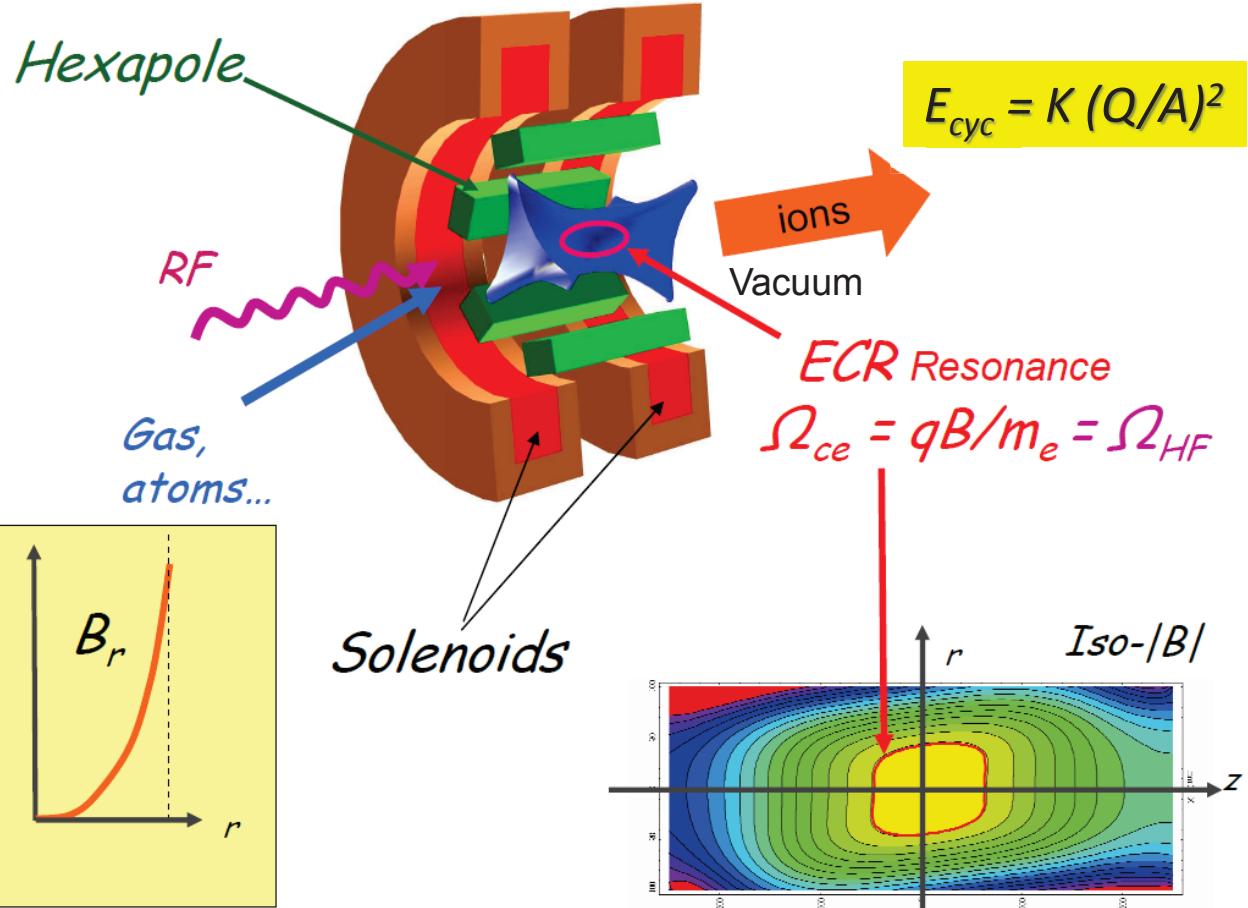
SRC weights twice as much as the Tokyo Tower

From ECRIS to Cyclotron



Richard Geller

Multicharged Ion production in a minimum- $|B|$

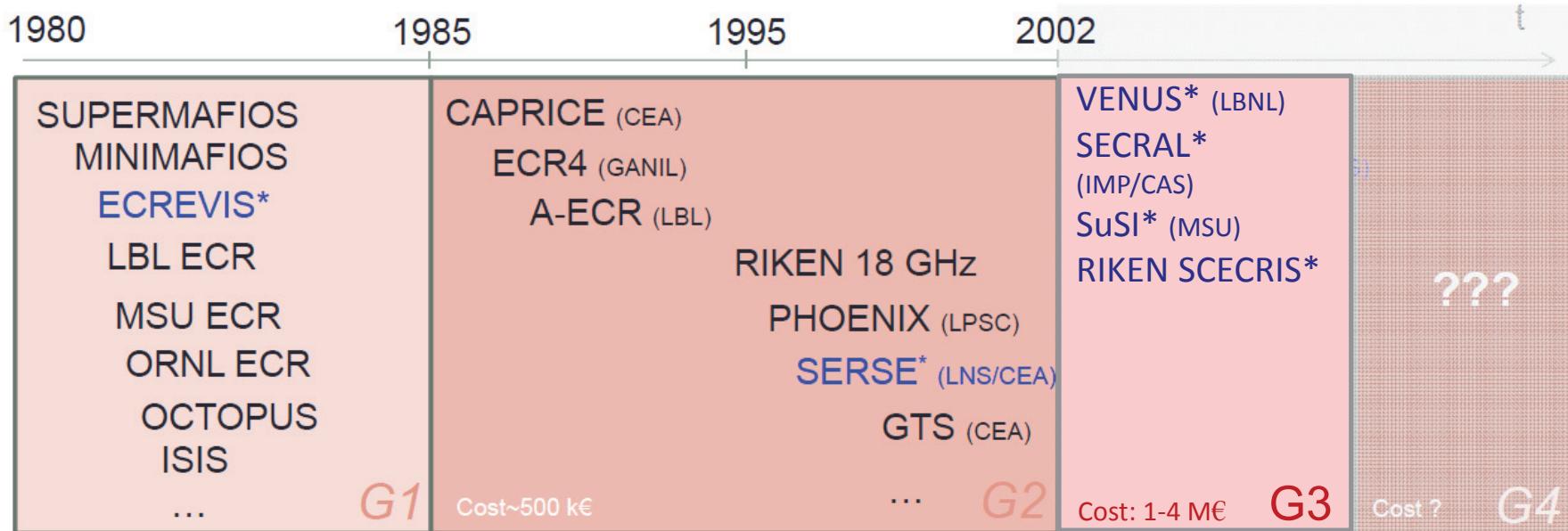


From ECRIS to Cyclotron (1980s)



Family Tree of ECRISs

All permanent magnet ECRIS Nanogan series ion sources BIE series ion sources LAPECR1, LAPECR2 Kei1, Kei2 SOPHIE Operated 2.45 ~ 14 GHz	Classical RM ECRIS GTS source AECR-U LECR2, LECR3 RIKEN 18 GHz ECR4, Caprice Operated 10 ~ 18 GHz	Hybrid SC-ECRIS RAMSE, SHIVA A-PHOENIX PKDELIS Dubna 18 GHz Operated 14 ~ 28 GHz	Fully SC-ECRIS SERSE 18 GHz VENUS 28GHz SECRAL 18~28 GHz SUSI 18~24 GHz RIKEN SCECRIS 28 GHz Operated 18 ~ 28 GHz
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*Superconducting ECRIS



ECRIS Direction?

- $I_i^q = \frac{1}{2} \frac{n_i^q q e V_{ex}}{\tau_i^q}$

n_i^q ion density for species i charge q
 τ_i^q Confinement time for species i charge q

$$\sum_{i,q} n_i^q q_i = n_e \quad (\text{Plasma neutrality})$$

- From RF dispersion equation at resonance : $(n_e T_e) \approx \left(\frac{m_e \epsilon_0 \omega_{rf}^2}{e^2} \right) m_e c^2$

$I^q \alpha f_{\text{ECR}}^2$

- Plasma Stability condition : $\beta = \frac{n_e k_b T_e}{B^2} < 1$

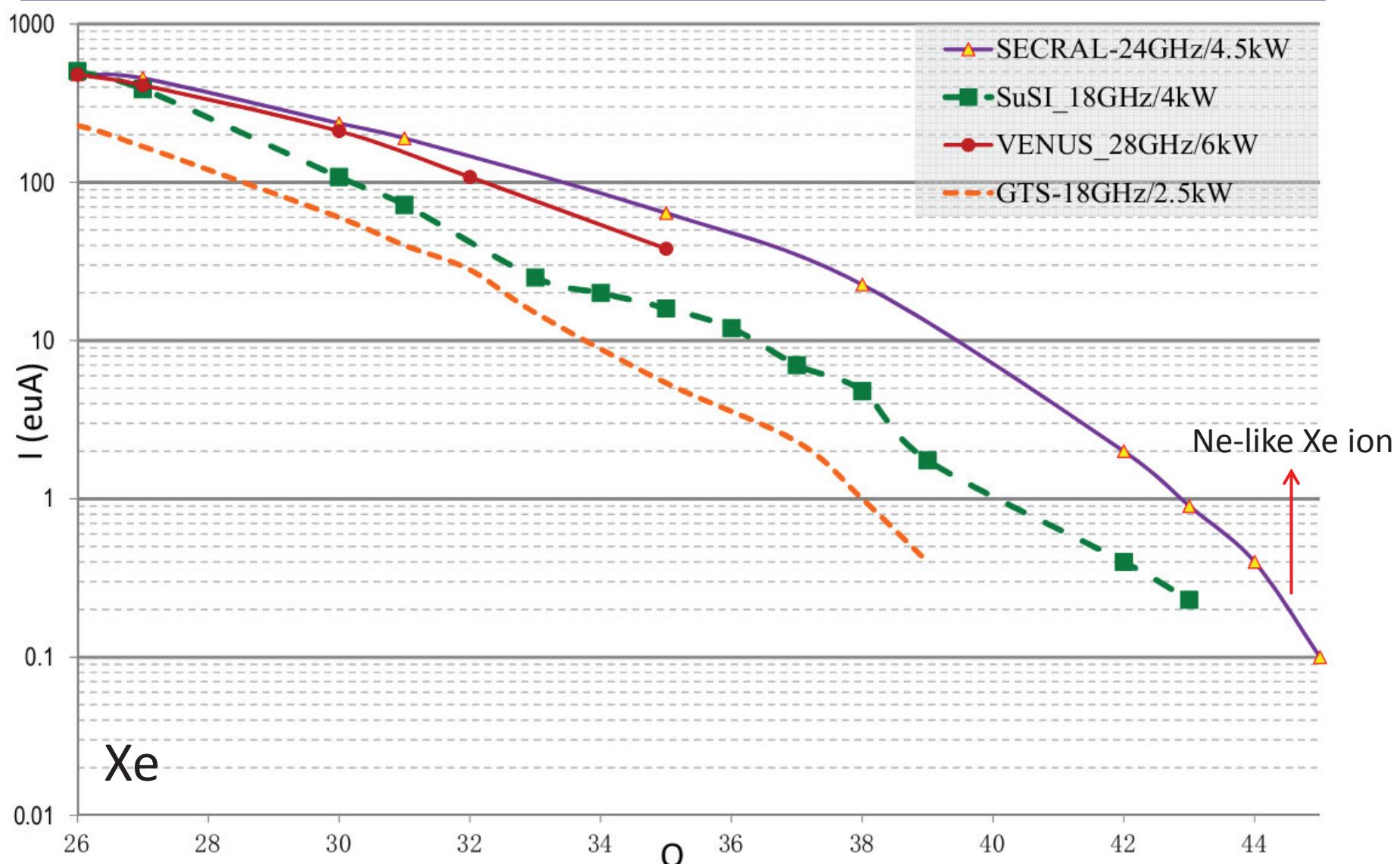
As $n_e \nearrow$ $B \nearrow$

- $B_{\text{inj}} \sim 3 - 4 B_{\text{ecr}}$ on axis
- $B_{\text{ext}} \sim 2.2 B_{\text{ecr}}$ on axis (T)
- $B_{\text{rad}} \sim 2B_{\text{ecr}}$ on plasma chamber wall
- Last closed Bmod inside chamber is $\sim 2 B_{\text{ecr}}$

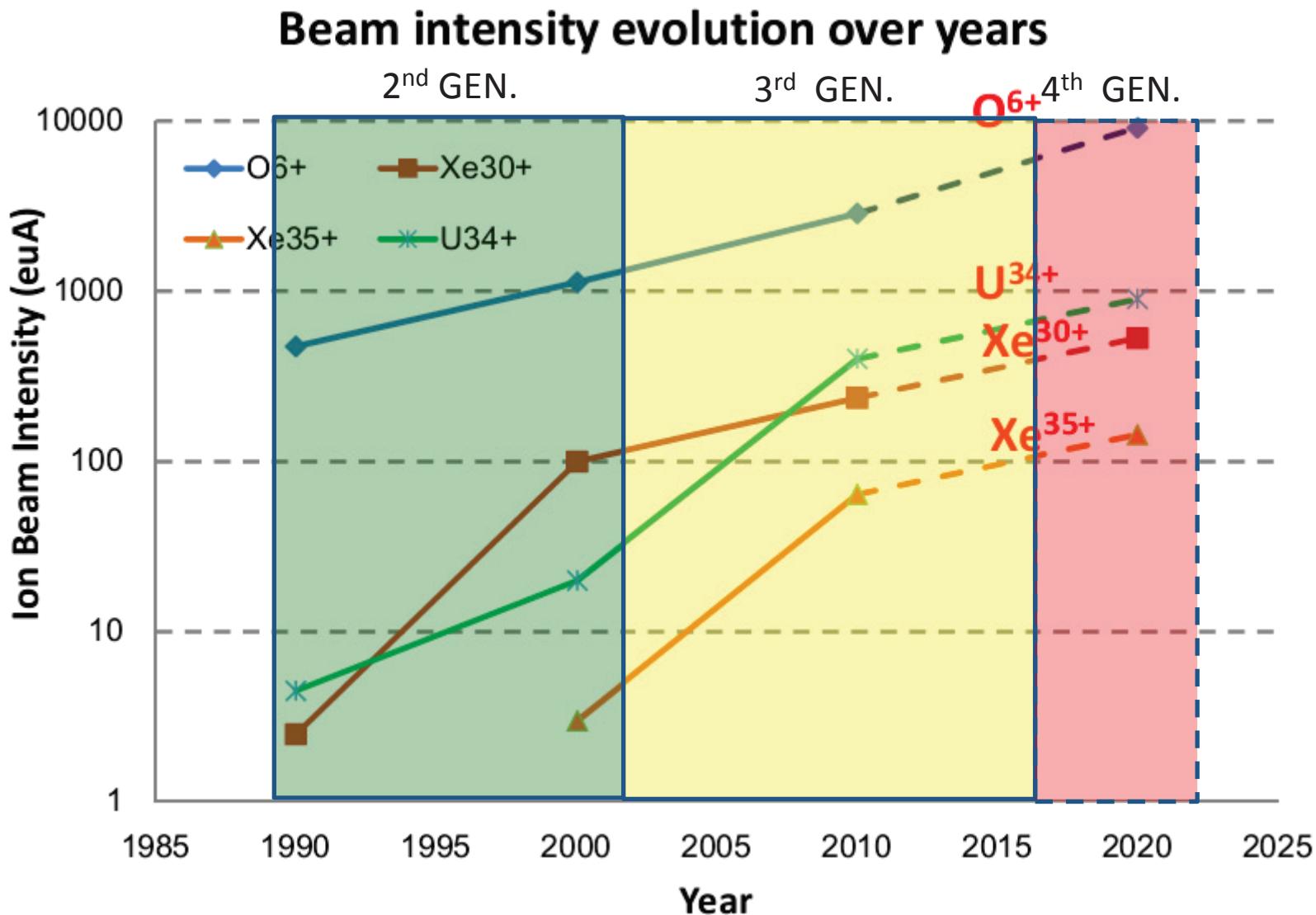
Semi-empirical rules

f_{ECR}	B_{ECR}	B_{inj}	B_{rad}
14 GHz	0.5 T	2 T	1 T
28 GHz	1 T	4 T	2 T

Performance of the 3rd Generation ECRISs



Performance Improvement

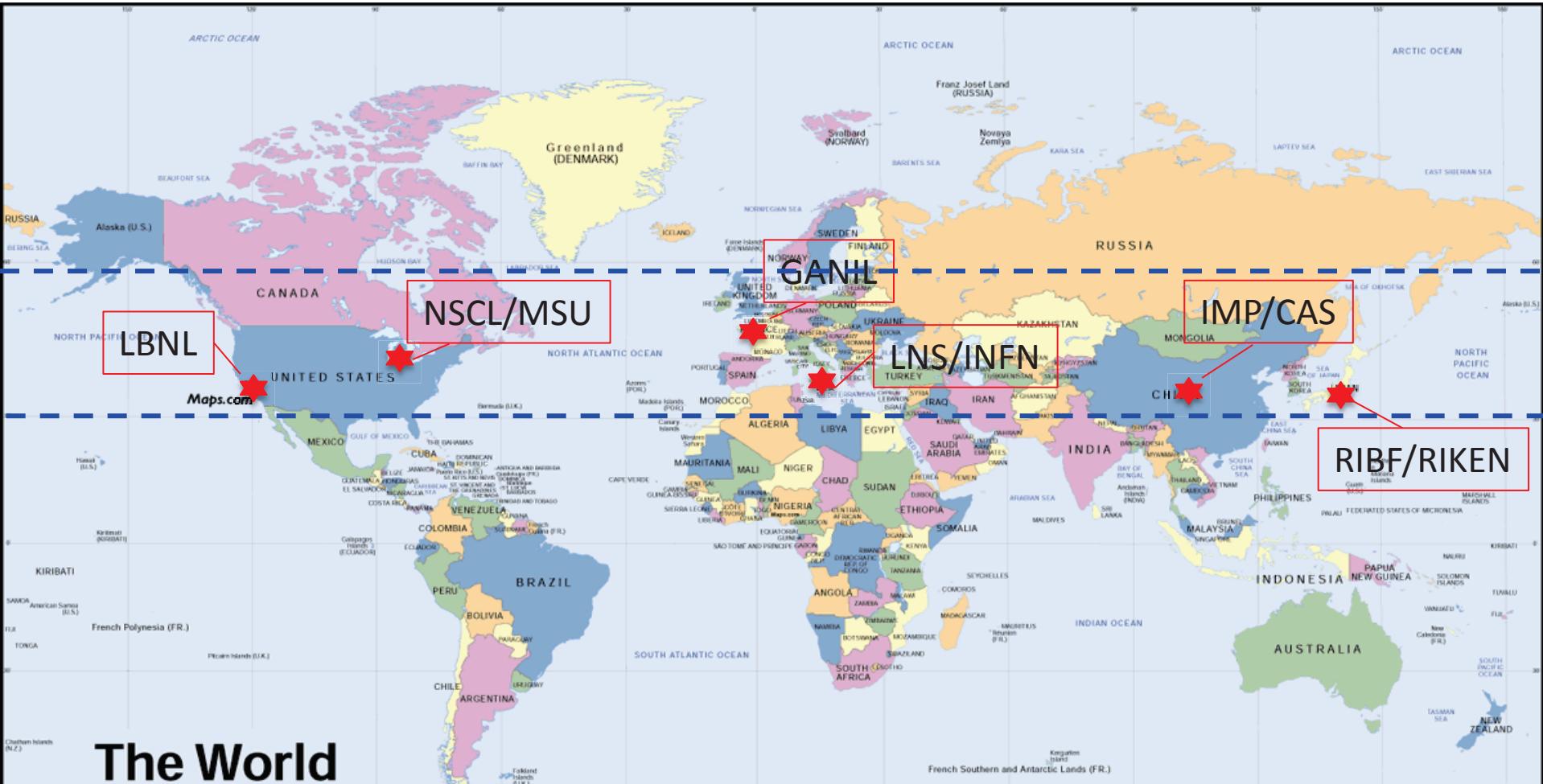


Status of HCI ECRISs for Cyclotron

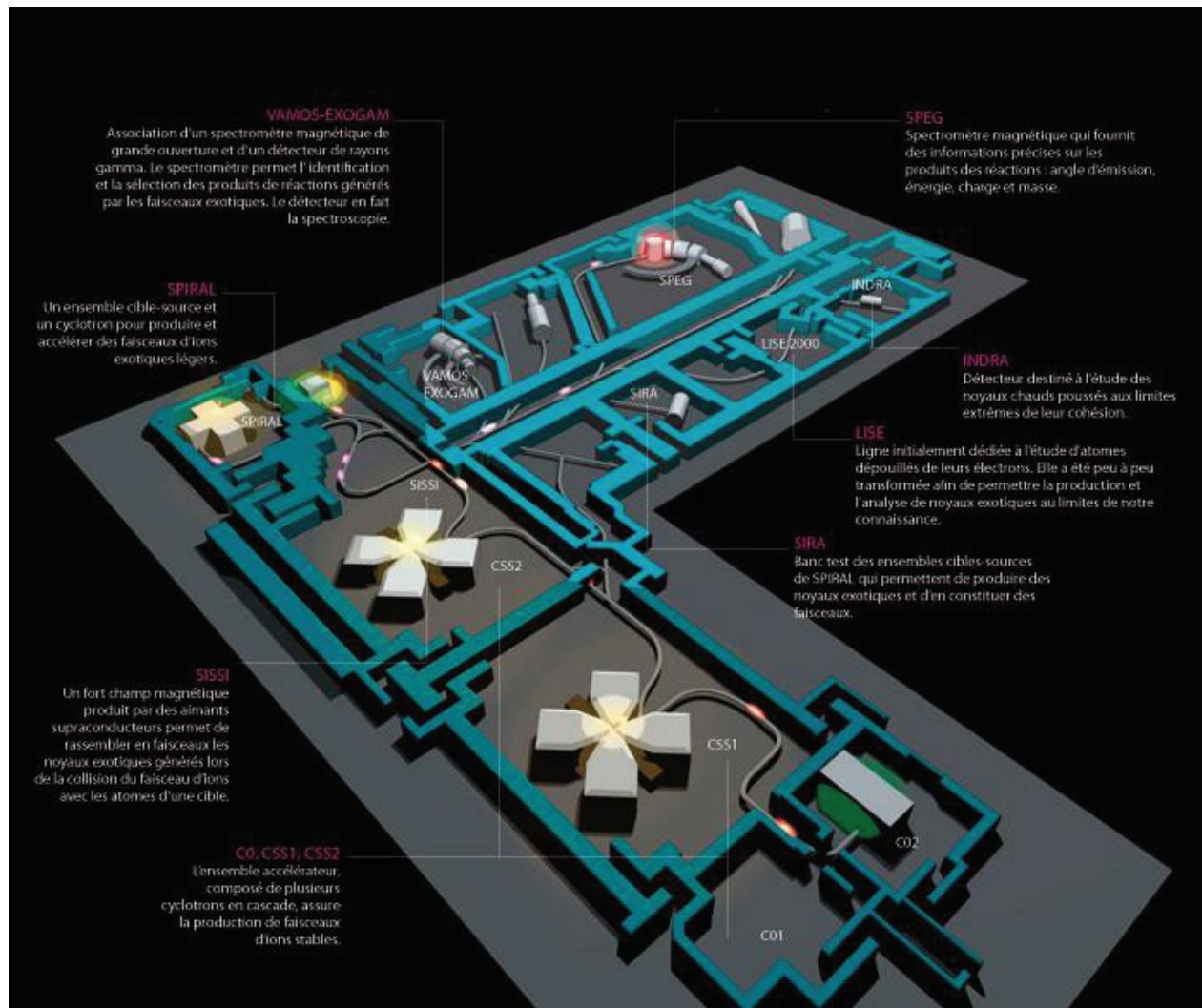


L Sun, *Cyclotrons'13*, Vancouver, 17-Sep-13, Slide 11

Status of HCI ECRISs for Cyclotron



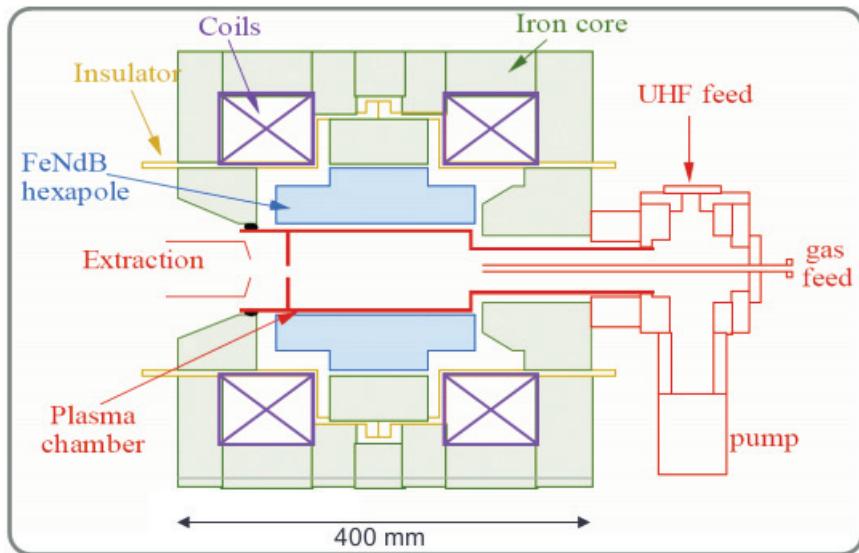
ECRISs in GANIL



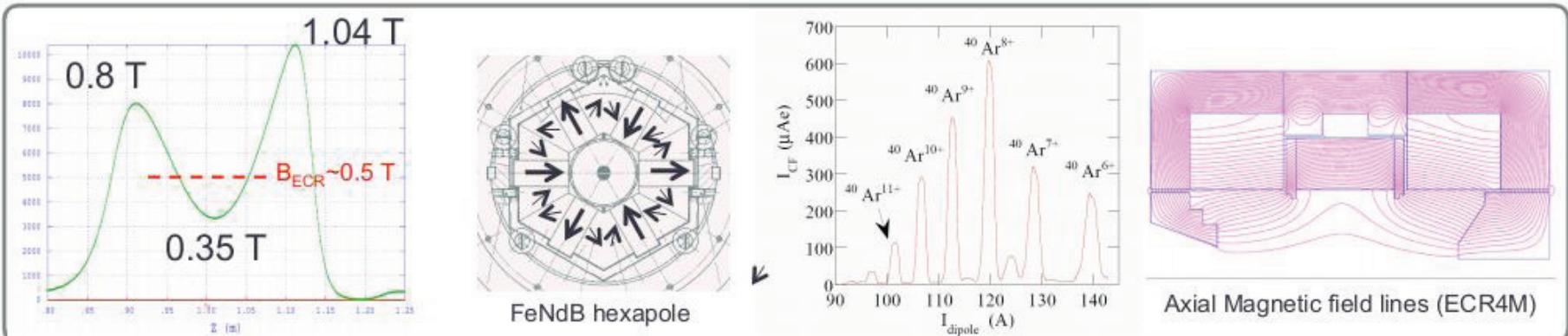
- One of first cyclotron labs used ECRIS for routines
- ECR4 & ECR4M operation for stable ion beams
- ECRISs used for radioactive ion beams

ECR4 & ECR4M

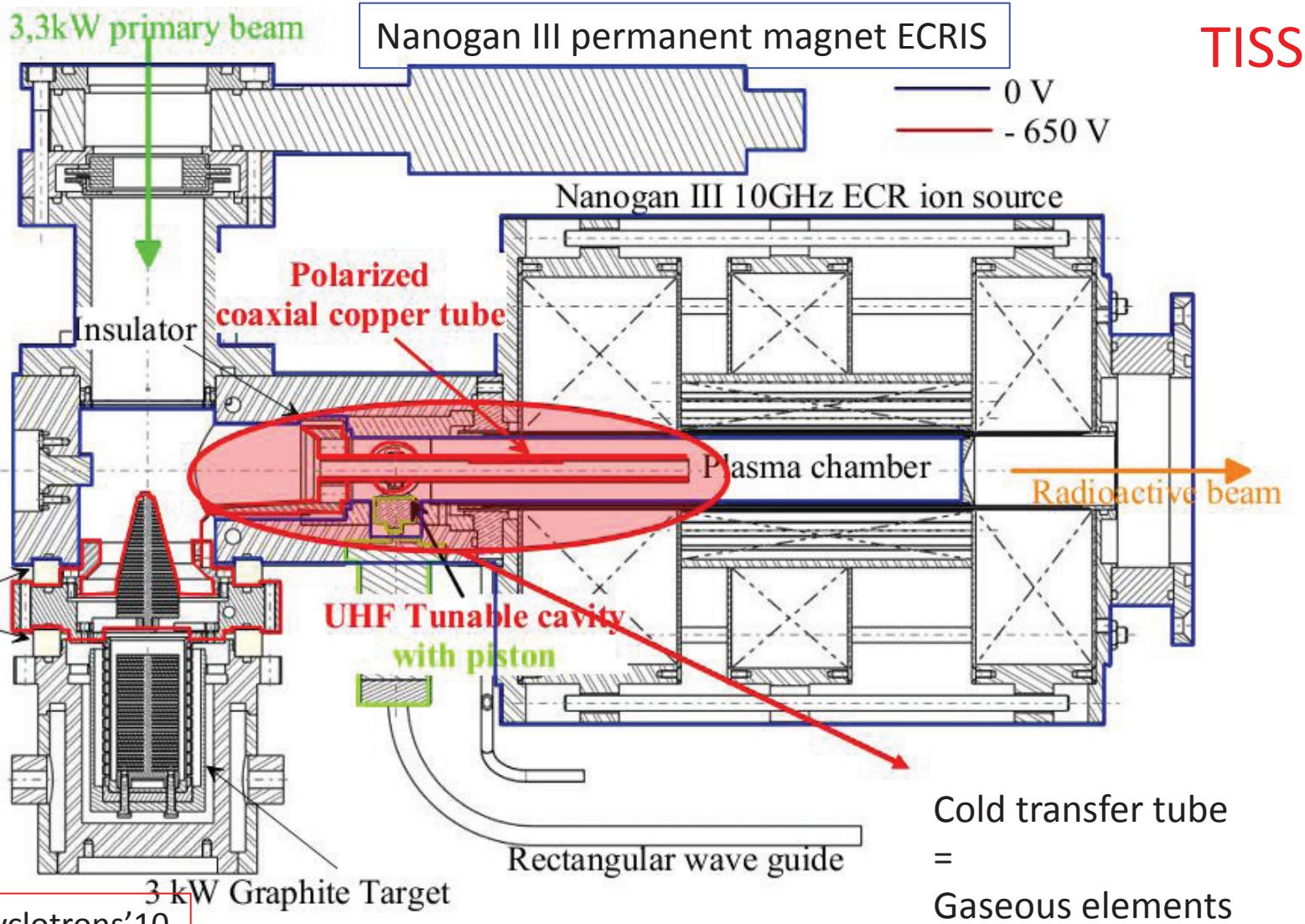
- $f=14.5$ GHz/1.5 kW ($B_{\text{ECR}} = 0.64$ T)
- Coaxial RF coupling to adapt RF impedance to the ECR cavity, inherited from CAPRICE source design.
- Big iron yoke
- Double-wall structure plasma chamber
- High B mode:
 - Axial Mirror: 1.04 T/0.35 T/0.8 T
 - Hexapole: 1 T **FeNdB Halbach** type
- Typical Ion Beam: $\sim 650 \mu\text{A Ar}^{8+}$
- Chamber volume ($\varnothing 64 \text{ mm} \times L 200 \text{ mm}$)
 $V \sim 0.5 \text{ liter}$



Courtesy of T. Thuillier



ECRIS for Radioactive Beams

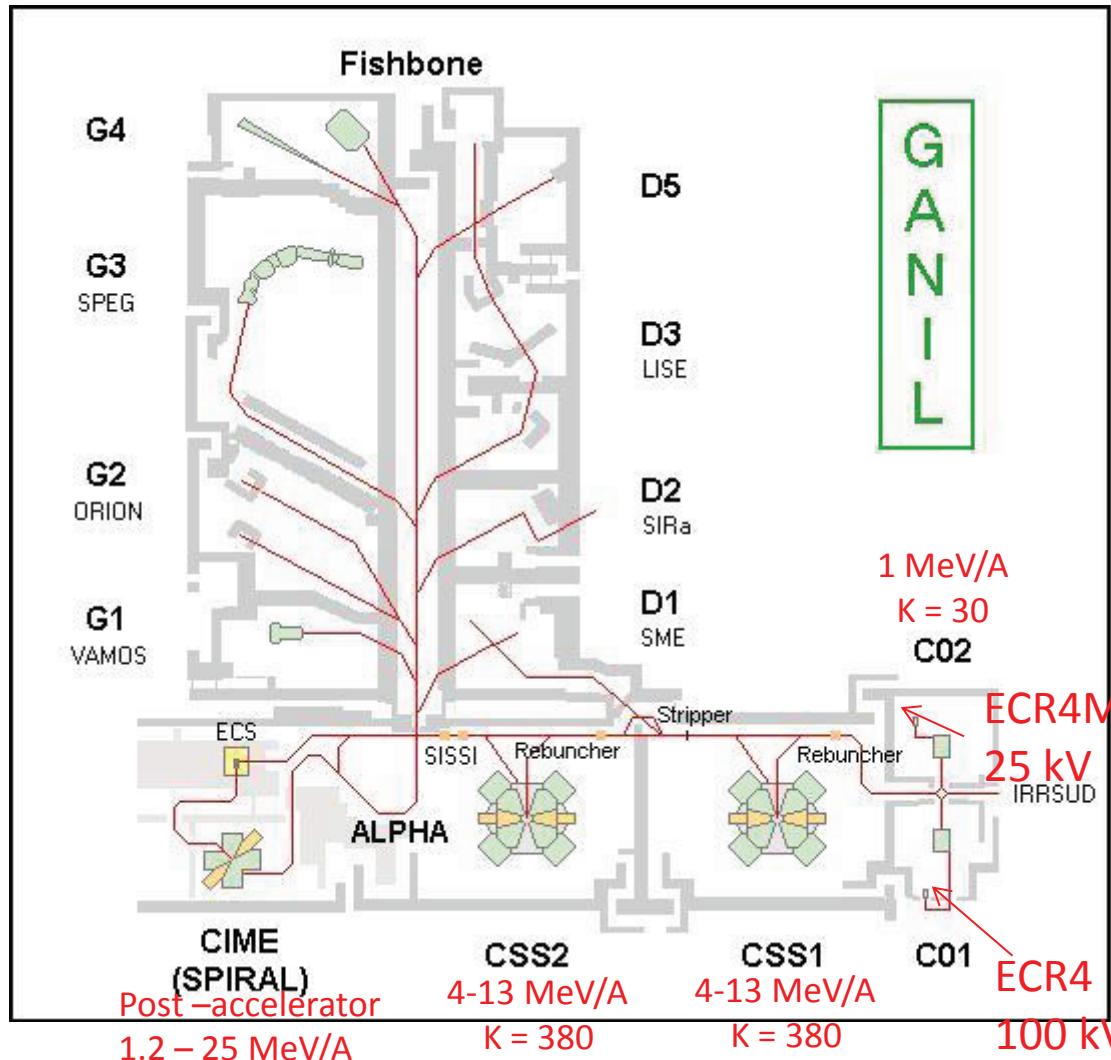


TISS

F. Chautard, Cyclotrons'10



GANIL



- Stable ion beams: C – U
- Beams of more than 50 isotopes
- Maximum energy \sim 100 MeV/u
- Typical final beam power: 100 W – 1000 W

ECRISs in LNS/INFN



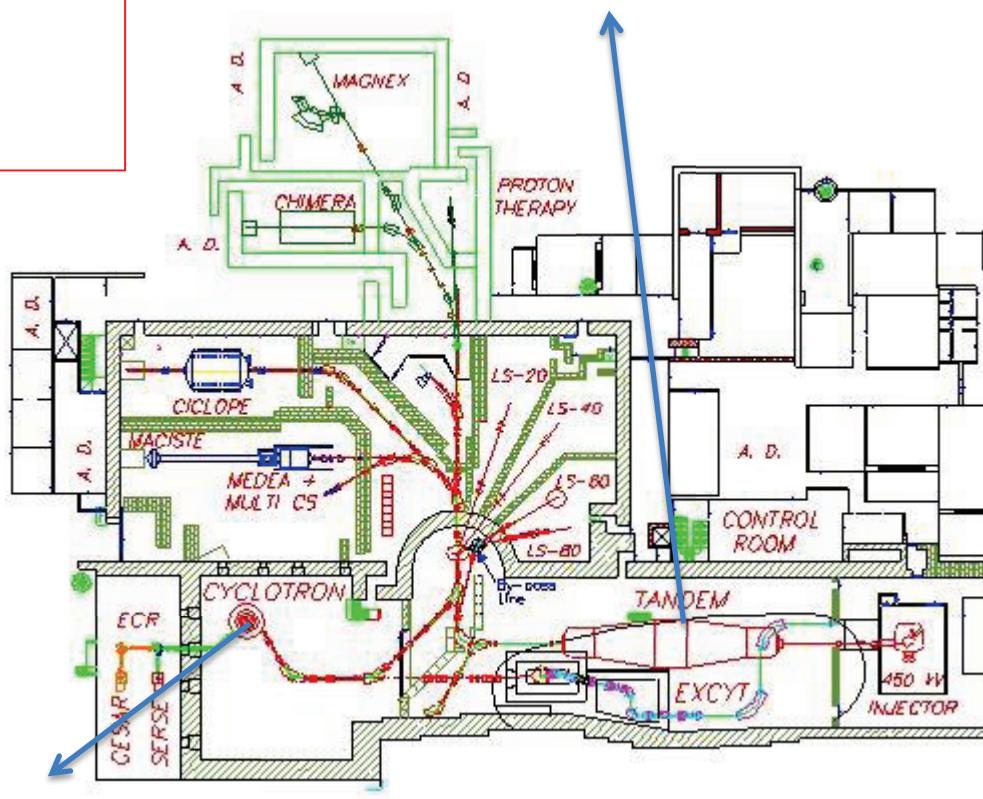
- 1st high performance superconducting ECRIS utilized for cyclotron routine operation
- Utilization of ECRIS makes the stand-alone operation of cyclotron CS possible

Operation Scheme in LNS

Coupling mode:

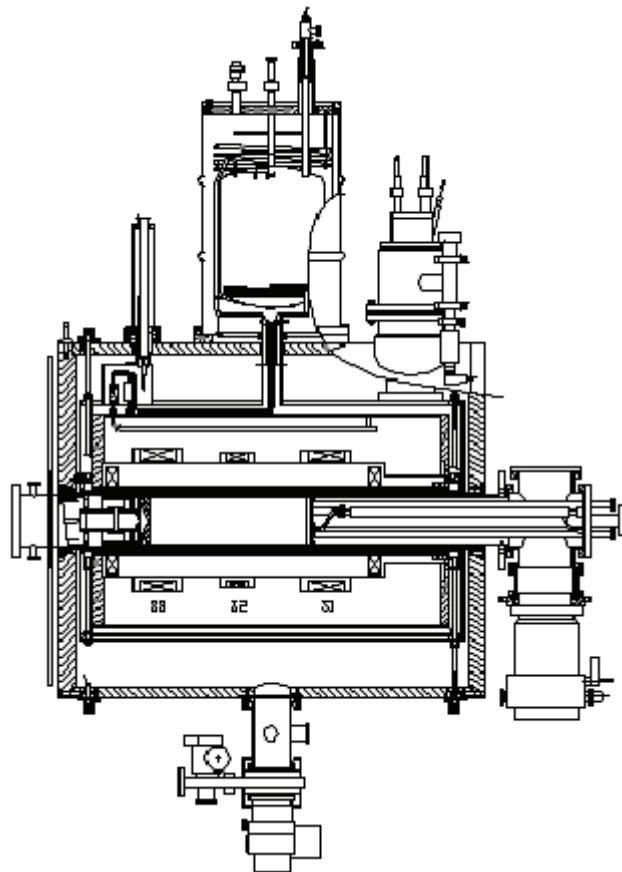
- Low efficiency
- No stable

Tandem Van De Graaff, 13 MV
Built in early 80s



K800 CS fully operational since 1996

SERSE Ion Source



Available in 1997

Frequency	18 + 14.5 GHz
Type of launching	WR62, off-axis
Mirror length	490 mm
B_{inj}	2.7 T
B_{min}	0.3-0.6 T
B_{ext}	1.6 T
L_{ecr}	< 100 mm
L_{hexapole}	700 mm
B_{rad}	1.55 T max.
\varnothing plasma electrode	8 mm
\varnothing puller	12 mm
Extraction voltage	30 kV Max.

SERSE Achievements

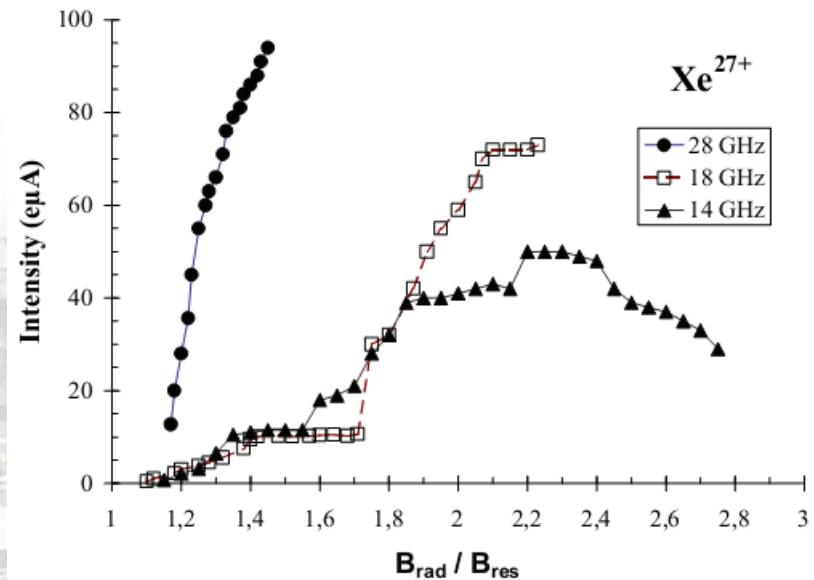


- Demonstration of the state of art SC-techniques for ECRISs
- Refinement of scaling laws for ECRIS development
- Guidance of gyrotron generator microwave coupling method to ECRIS

SERSE Performance

SERSE typical currents at 18GHz

O6+	540	Kr22+	66	Au30+	20
O7+	208	Kr25+	35	Au31+	17
O8+	62	Kr27+	7.8	Au32+	14
Ar12+	200	Kr29+	1.4	Au33+	12
Ar14+	84	Kr31+	0.2	Au34+	8
Ar16+	21	Xe27+	78	Au35+	5.5
Ar17+	2.6	Xe30+	38.5	Au36+	2.5
Ar18+	0.4	Xe31+	23.5	Au38+	1.1
Kr17+	160	Xe33+	9.1	Au39+	0.7
Kr18+	137	Xe34+	5.2	Au40+	0.5
Kr19+	107	Xe36+	2	Au41+	0.35
Kr20+	74	Xe38+	0.9	Au42+	0.03



Scaling laws tested with SERSE

28 GHz operations:
1 μA Xe^{42+} , 8 μA Xe^{38+} , 100 μA Xe^{30+}

Courtesy of C. Luigi



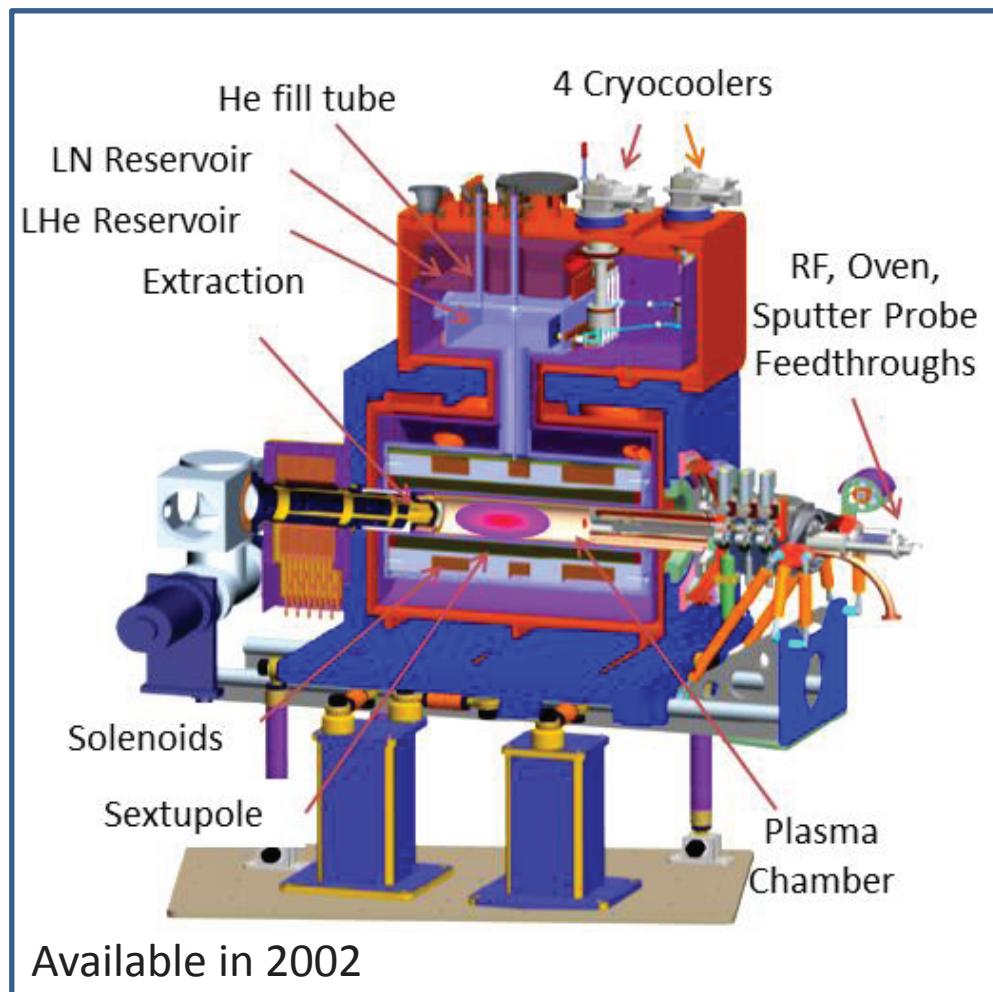
88-Inch Lab/LBNL



VENUS in LBNL

- **Fully superconducting**, Niobium-Titanium sextupole & 3 solenoids enclosed in LHe
- **LN Reservoir** : 70K, dissipates heat from normal conducting leads
- **LHe Reservoir**: 4.2K
- **Four two stage cryocoolers** which provide **6W total cooling power at 4.2K**, recondense evaporated He, 1st stage (45K) cools part of the Cu leads
- **Recently ran 22 months straight**

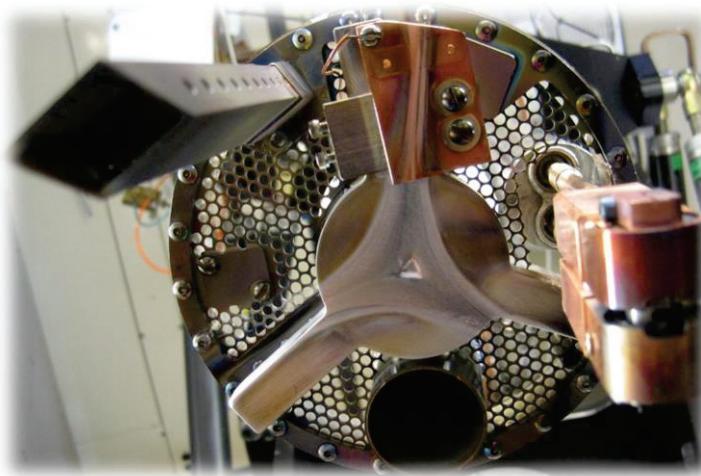
Maximum Injection Field, on axis	4.0T
Maximum Extraction Field, on axis	3.0T
Maximum Radial Field, at wall	2.2T
Chamber Diameter	14cm
Chamber Length	50cm
18 GHz Maximum Power	2kW
28 GHz Maximum Power	10kW
28 GHz Maximum Power Injected	6.5kW
18+28 GHz Maximum Power Injected	8.5kW



Courtesy of J. Benitez

U Beam with VENUS

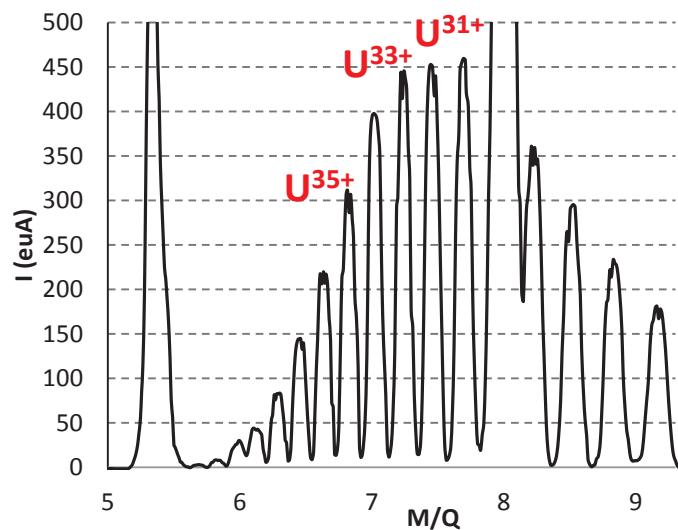
- Operates 650°C-2300°C to vaporize metals
- Improved cooling
- Expands VENUS' metal production capability



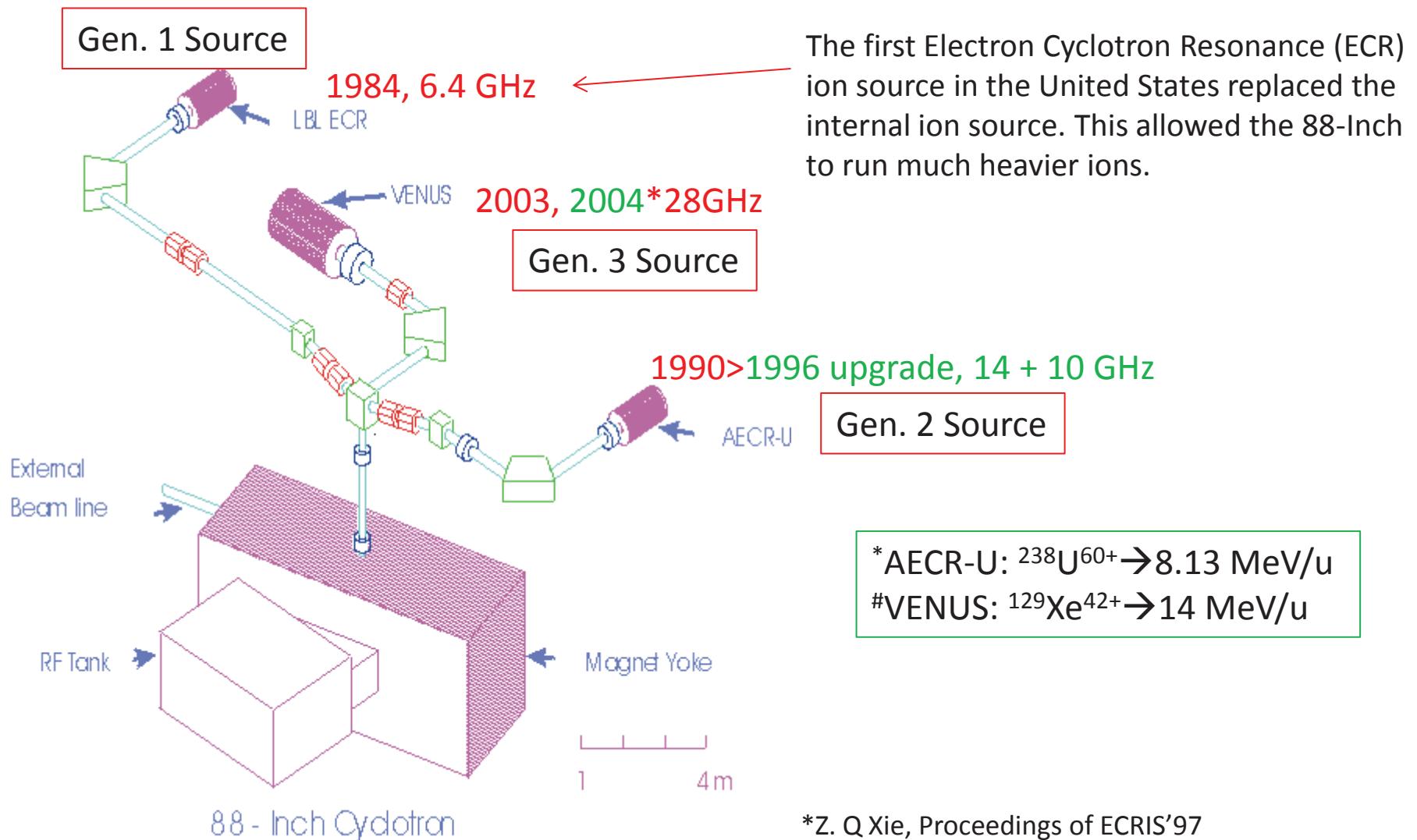
Uranium Development: High Intensity

- Uranium beams will be one of the most important and challenging beams for projects like FRIB, RIBF, HIAF...
- U sublimes @ 2000°C, 1000W!
- FRIB needs 440eμA of $^{238}\text{U}^{33+,34+}$ combined

$^{238}\text{U}^{33+}$	450eμA
$^{238}\text{U}^{34+}$	400eμA
$^{238}\text{U}^{50+}$	13eμA



Operation Mode in 88-Inch



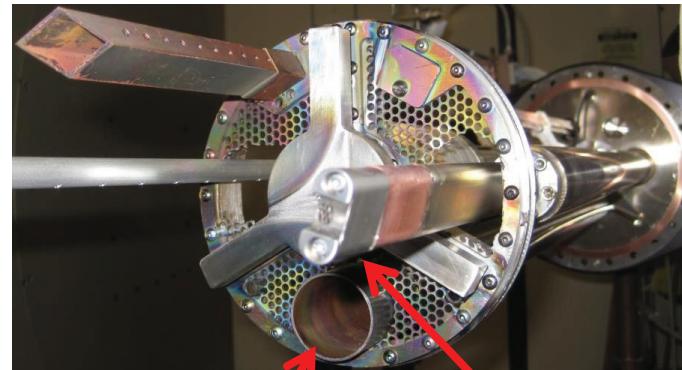
*Z. Q Xie, Proceedings of ECRIS'97

#D. Leitner et al., Rev. Sci. Instrum. 79 (2008) 02C710

Operation Status: $^{48}\text{Ca}^{11+}$

- VENUS Low Temperature Oven completed July, 2011
- Successfully delivered ^{48}Ca to 88-Inch experimenters for 60 days straight from April-June 2013
- Summary of the operation:
 - ✓ average current of $78\text{e}\mu\text{A}$ of $^{48}\text{Ca}^{11+}$
 - ✓ consumption rate of 0.25mg/hr
 - ✓ Good news for high intensity ^{48}Ca runs where 1mg of ^{48}Ca ~\$250 (63mg~\$15,750)
 - ✓ Good efficiency = No liner required = No interruption to cocktail runs

VENUS Injection



Low Temperature
Oven
28 GHz waveguide

See D. Todd's talk MO2PB02 for details

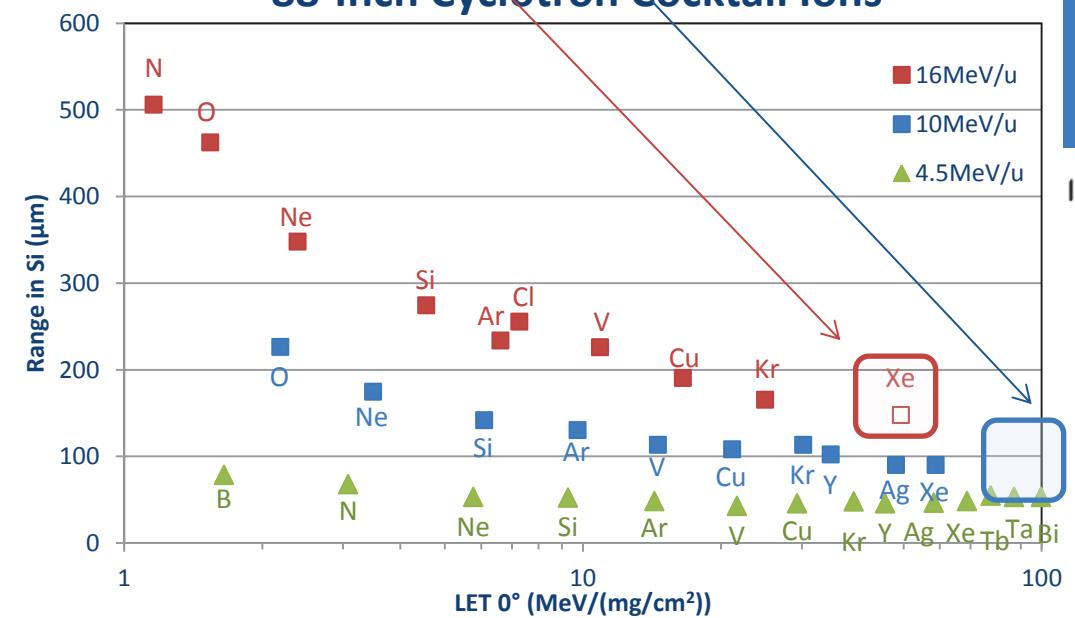
Operation Status: Cocktail Beams

Development of new cocktail ions using VENUS to increase LET and range underway

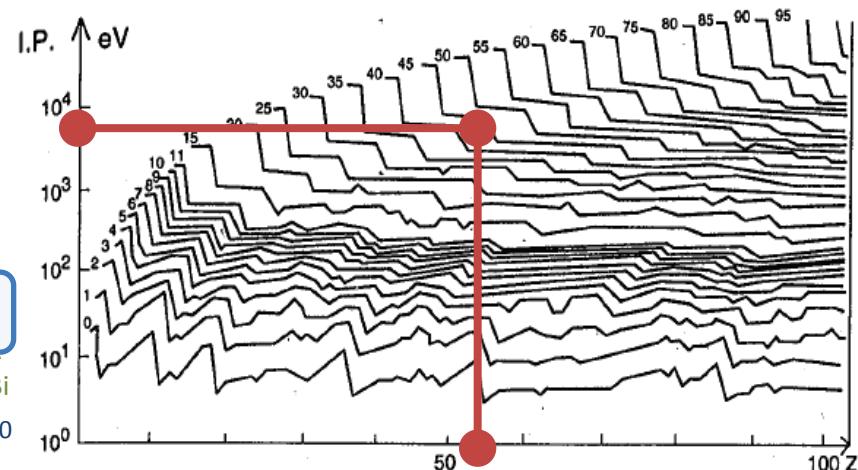
$^{124}\text{Xe}^{43+}$ in 16MeV cocktail: extends LET from 25 to 50MeV/(mg/cm²) → now regularly used

$^{209}\text{Bi}^{56+}$ in 10MeV cocktail: extends LET from 60to 91MeV/(mg/cm²) → under development

88-Inch Cyclotron Cocktail Ions



- VENUS produces $^{124}\text{Xe}^{43+}$ for 16MeV users!
- For Z=54, to reach a Xe^{+43} charge state requires $\sim 5 \times 10^3$ eV electrons!

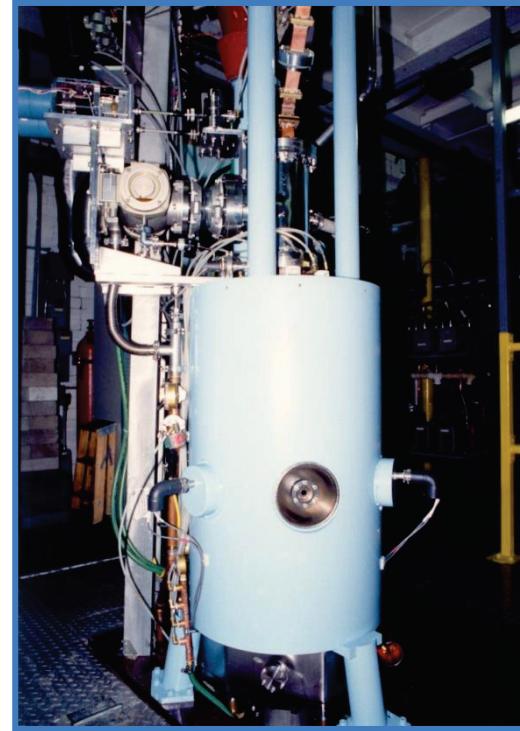
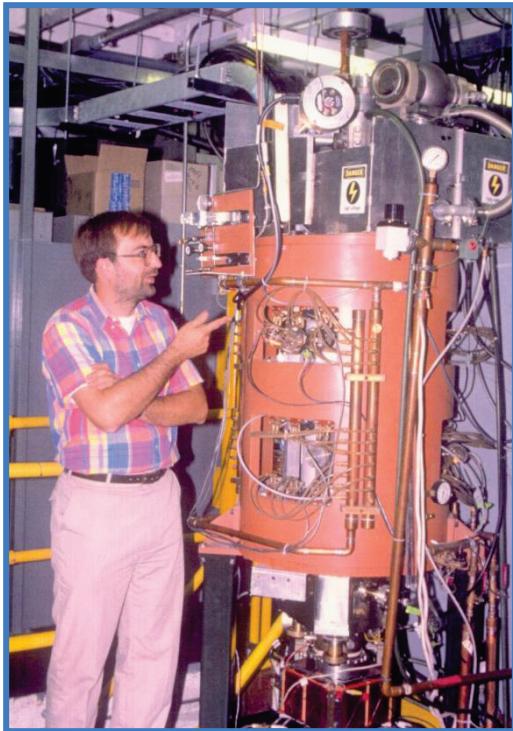


Courtesy of J. Benitez



- 1st fully superconducting ECRIS built for operation
- SuSI sets high intensity beam records at 18 GHz
- Collimation beamline: the first ECRIS source beamline installed with collimation system for cyclotron operation

Early ECRISs in NSCL



RT-ECR (1985-)

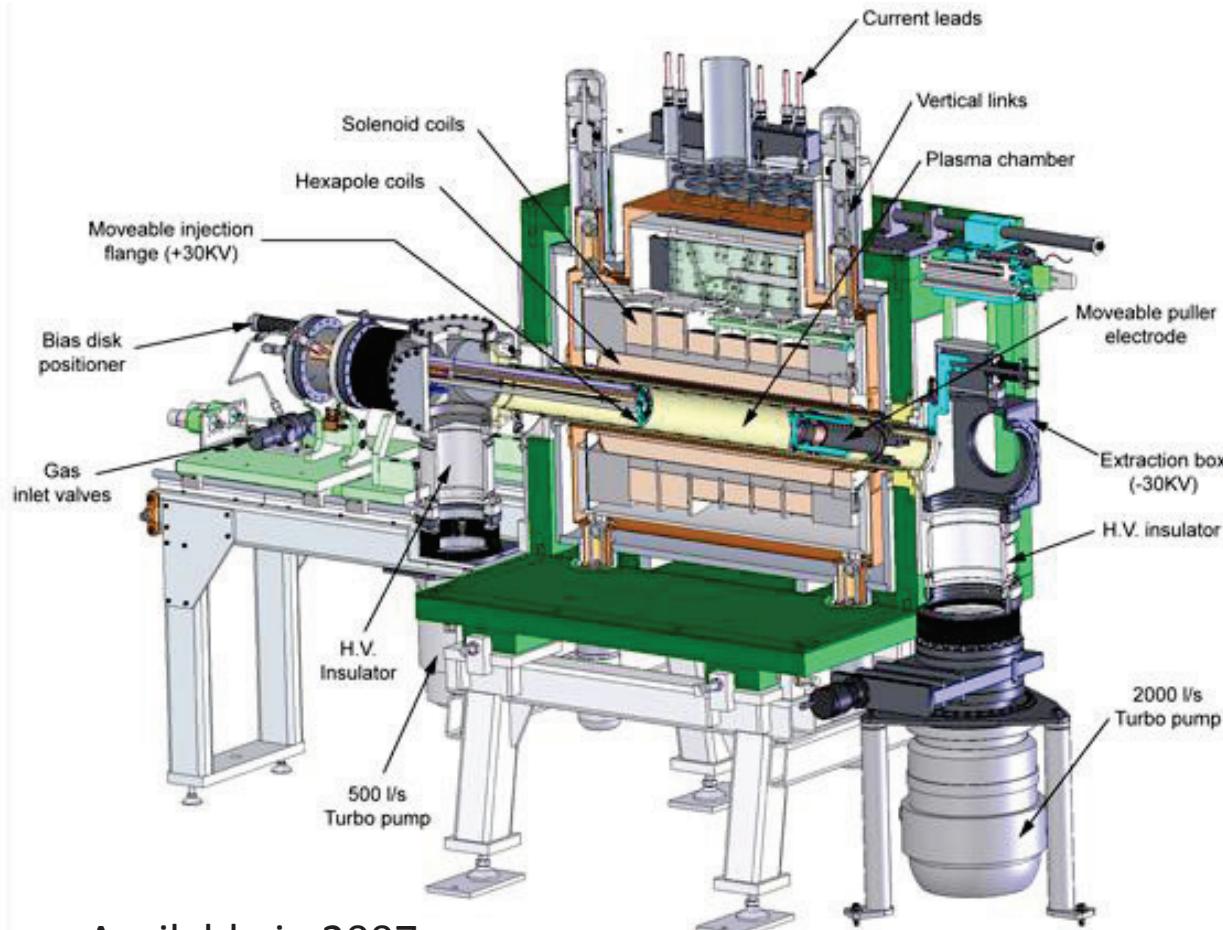
First ECRIS using iron
return yoke

SC-ECR (1993)

- The first dynamically tunable SC ECRIS using the High-B mode at 6.4 GHz
- important for Geller's Scaling Laws

SuSI Source

SuSI – Superconducting Source for Ions



Available in 2007

- maximum magnetic fields:

Original Design:

- 2.6 T, 1.5 T axial field
- 1.5 T radial field

Tested (February 2006):

- 3.6 T, 2.2 T axial field
- 2 T radial field

- plasma chamber diameter:
101.6 mm (aluminum)
3.5 L plasma volume

- superconducting wire:
- 2x1 mm NbTi
- Cu/SC ratio 1.7

- operating frequency:

Phase I: 18 + 14.5 GHz

Phase II: 24-28 GHz

- tunable plasma chamber length
and bias disc position

Performance at 18 GHz

	SuSI (18 GHz/2kW)	SuSI (18 GHz/ 4kW)	SECRAL (18GHz 3kW)	SECRAL (24GHz)	VENUS (28 GHz)
$^{40}\text{Ar}^{11+}$	550	800	810		
$^{40}\text{Ar}^{12+}$	300	735			860
$^{40}\text{Ar}^{14+}$	145	308	270	440	514
$^{40}\text{Ar}^{16+}$	25	80	73	149	270
$^{129}\text{Xe}^{26+}$	350	500	410		
$^{129}\text{Xe}^{27+}$	276	385	306	455	411
$^{129}\text{Xe}^{30+}$	80	110	101	236	211
$^{209}\text{Bi}^{30+}$	190	320	205	422	310
$^{209}\text{Bi}^{31+}$	175	280	191	395	300
$^{238}\text{U}^{33+}$		196			430
$^{238}\text{U}^{34+}$		180			400
$^{238}\text{U}^{35+}$		140			300

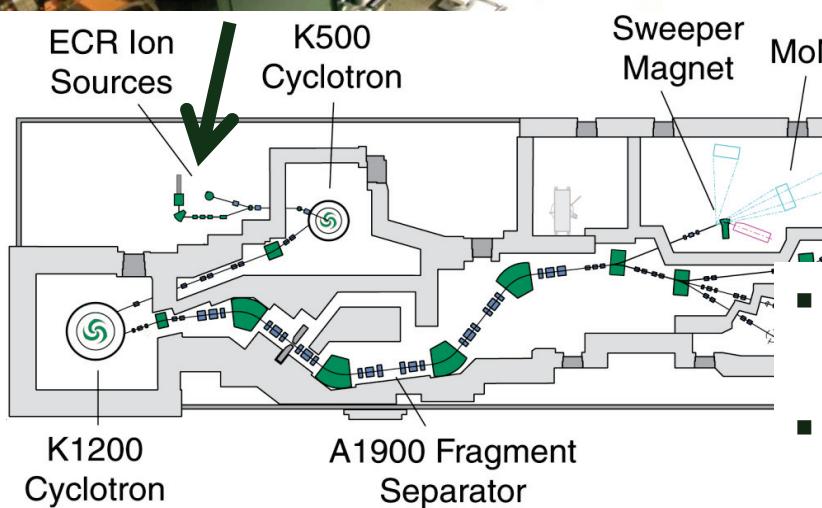


Operation for CCF

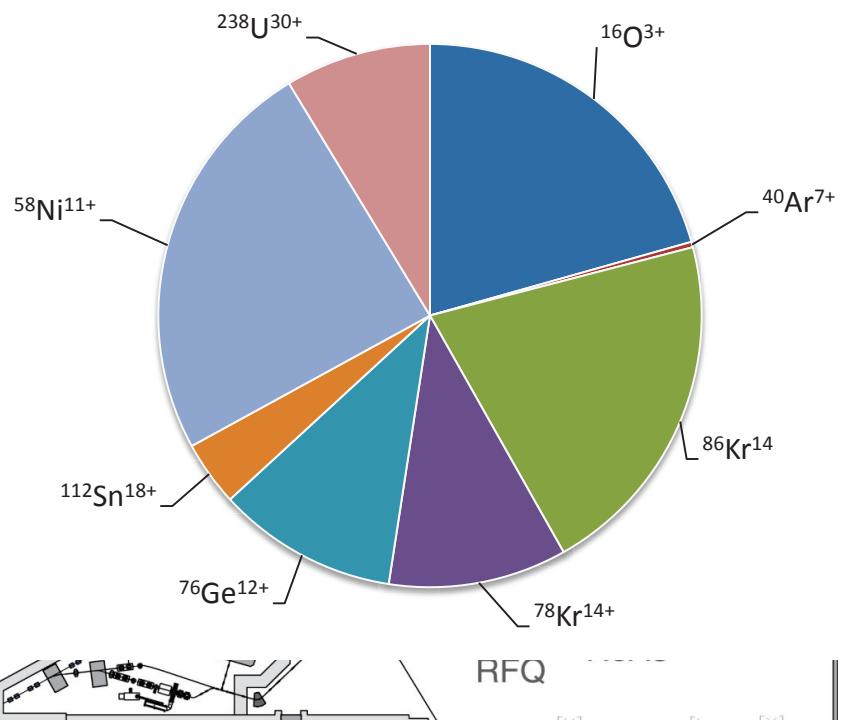
ICIS 2009:

- Commissioning of SuSI

- Connection of SuSI to CCF



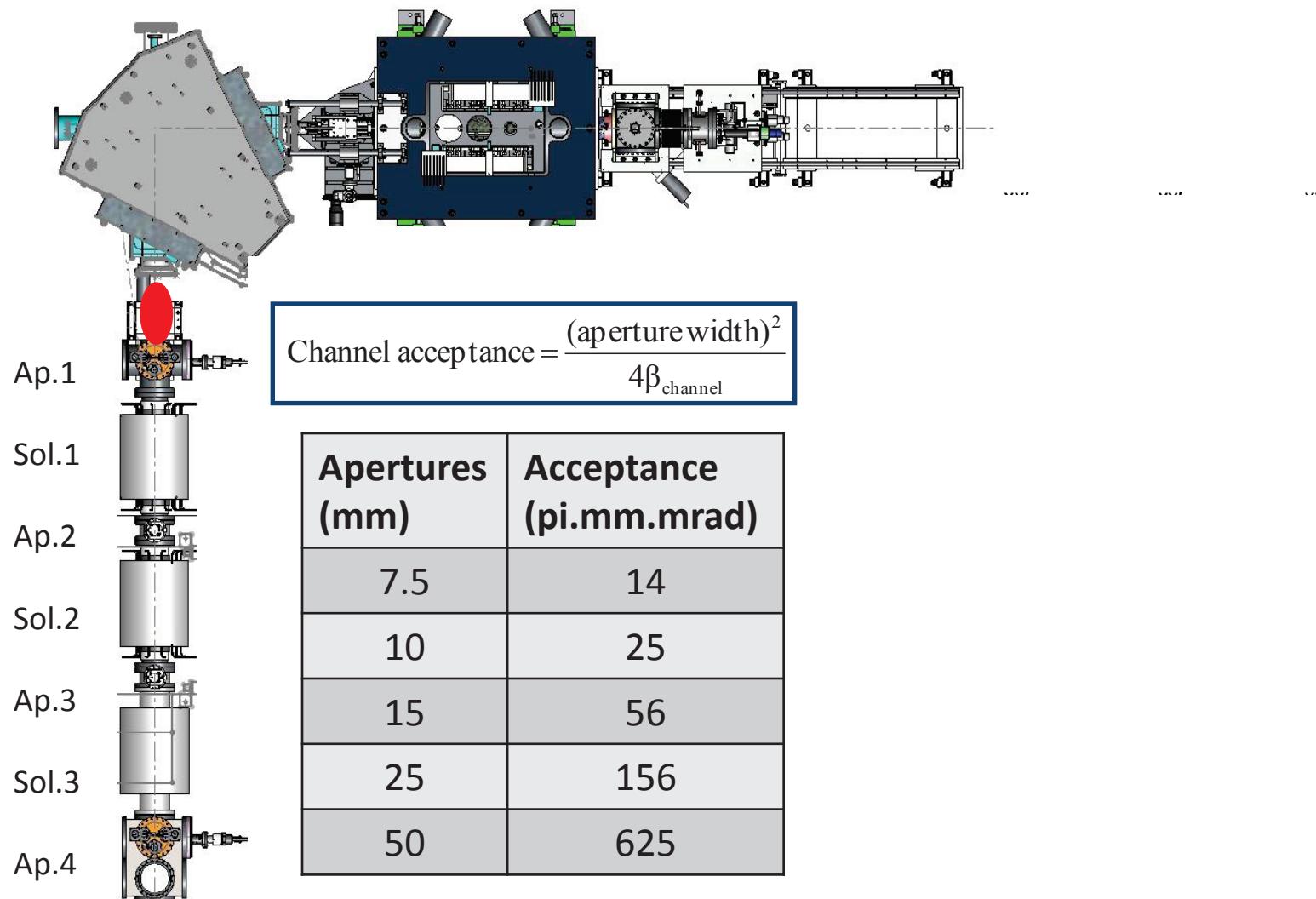
ICIS 2011: 2500 Hrs operation for CCF



- Typically 30 experiments per year, each requires several different beam tunes
- About 4000 hrs of Operation ea. year

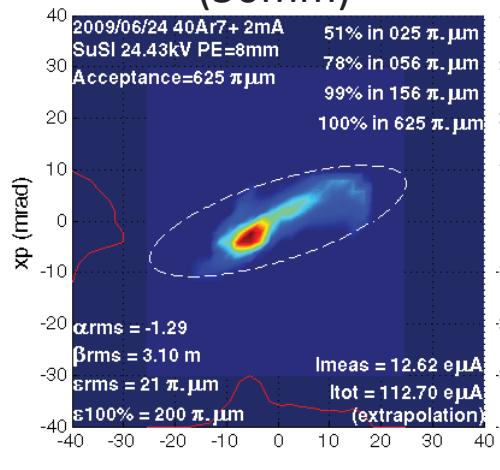
Courtesy of G. Machicoane

Collimation Channel

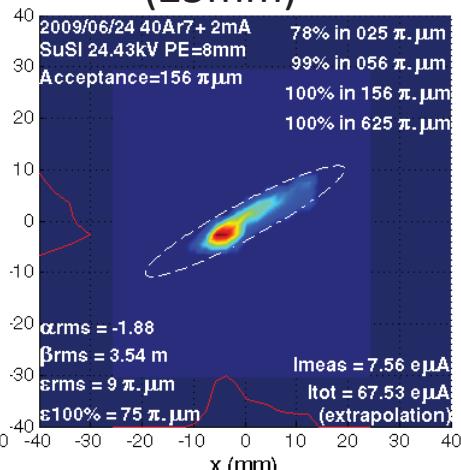


Collimation Effect

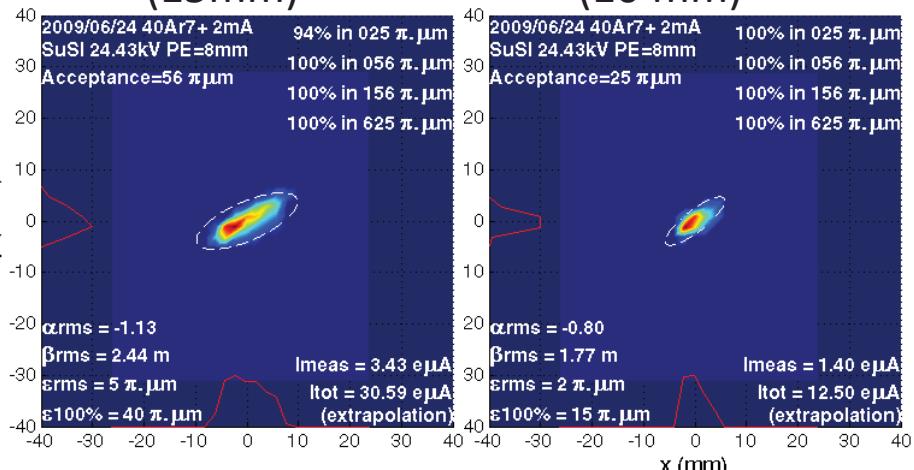
625 $\pi.\mu\text{m}$
(50mm)



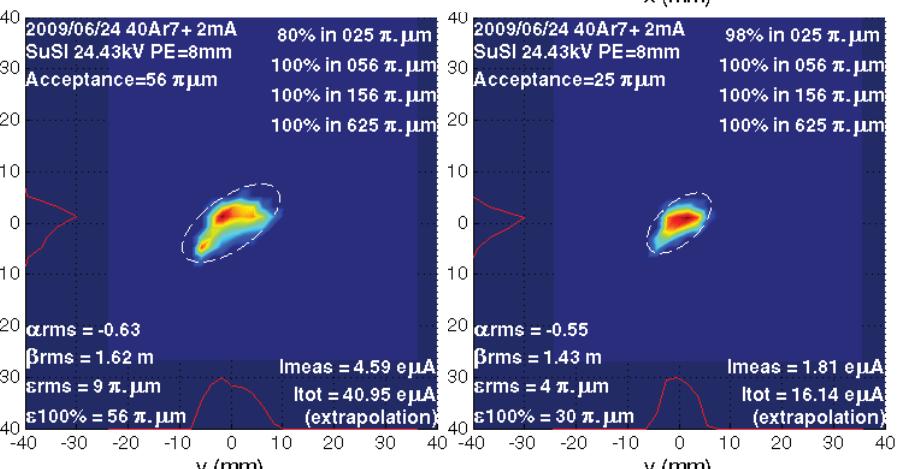
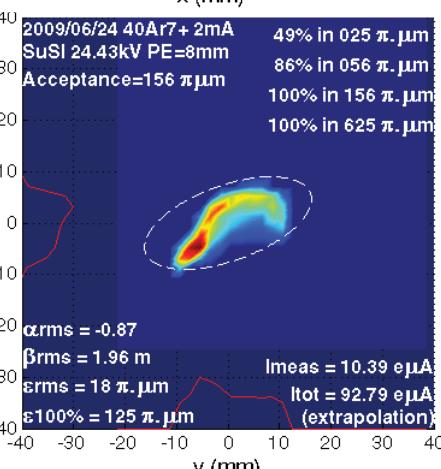
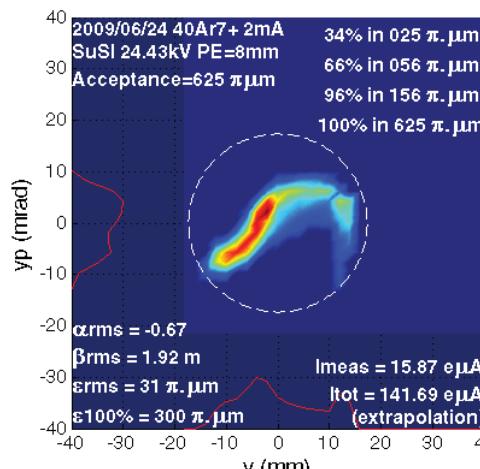
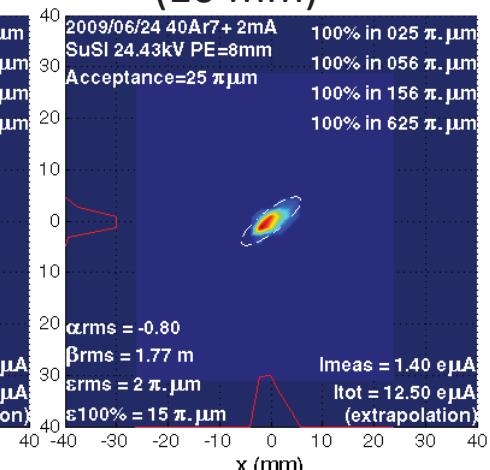
156 $\pi.\mu\text{m}$
(25mm)



56 $\pi.\mu\text{m}$
(15mm)



25 $\pi.\mu\text{m}$
(10 mm)



FC: 150 e μ A

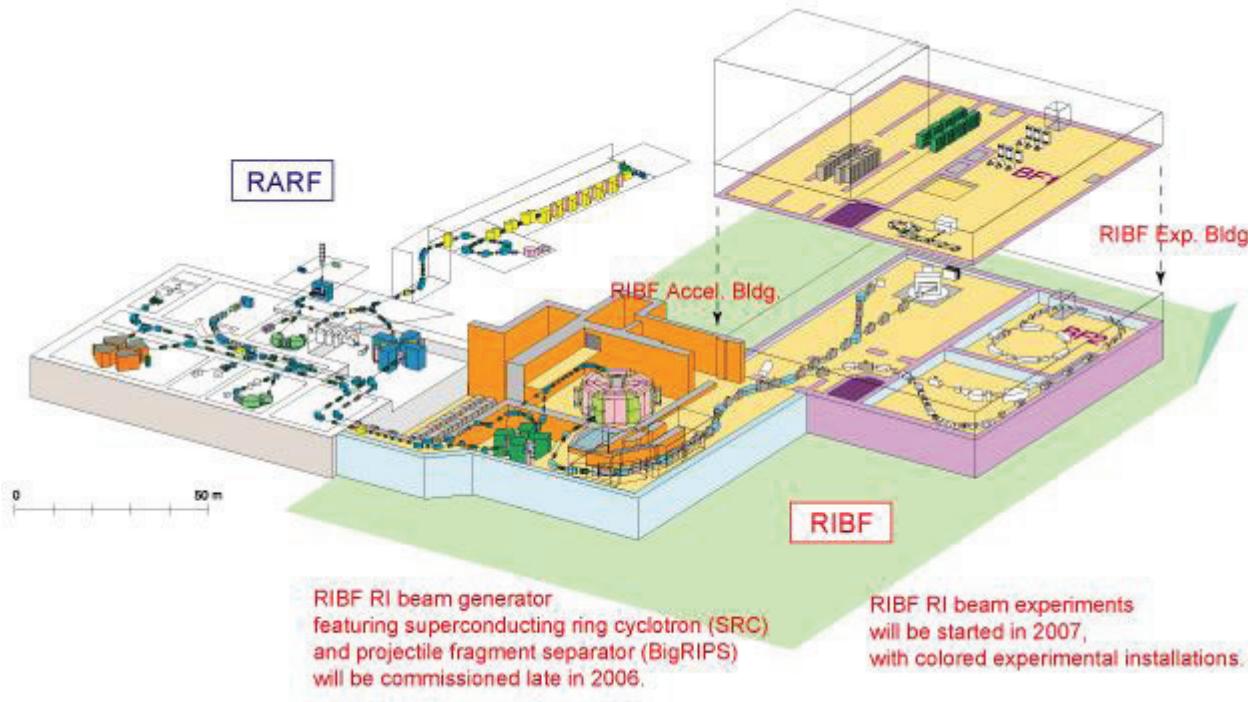
96 e μ A

43 e μ A

17 e μ A

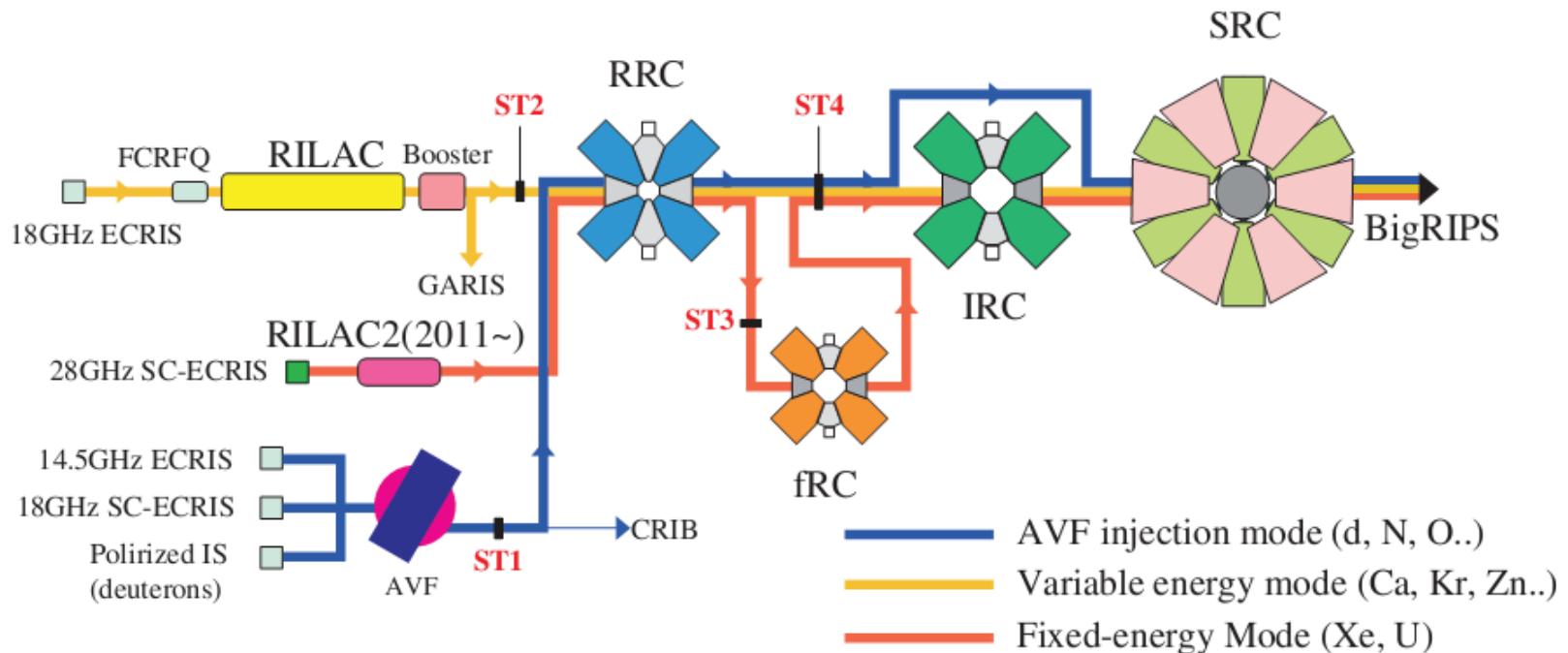


RIBF/RIKEN

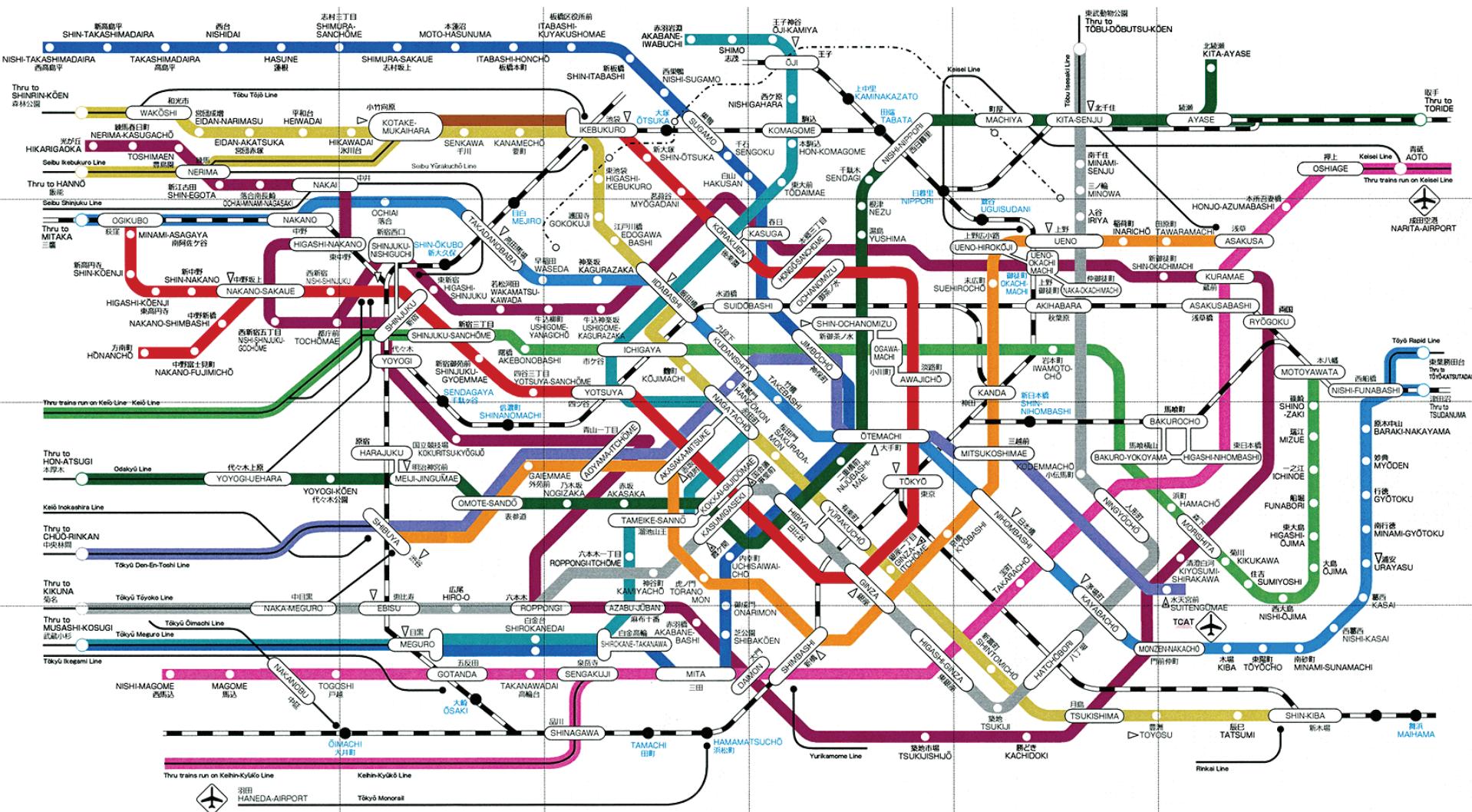


- Very flexible operation mode
- Powerful 3rd Gen. source RIKEN SC-ECRIS
- Very powerful ECRIS: the only solution to the RIBF project goal

Flexible Operation Modes



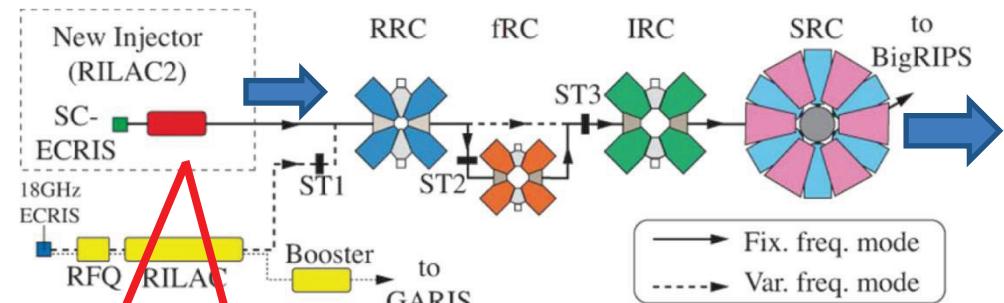
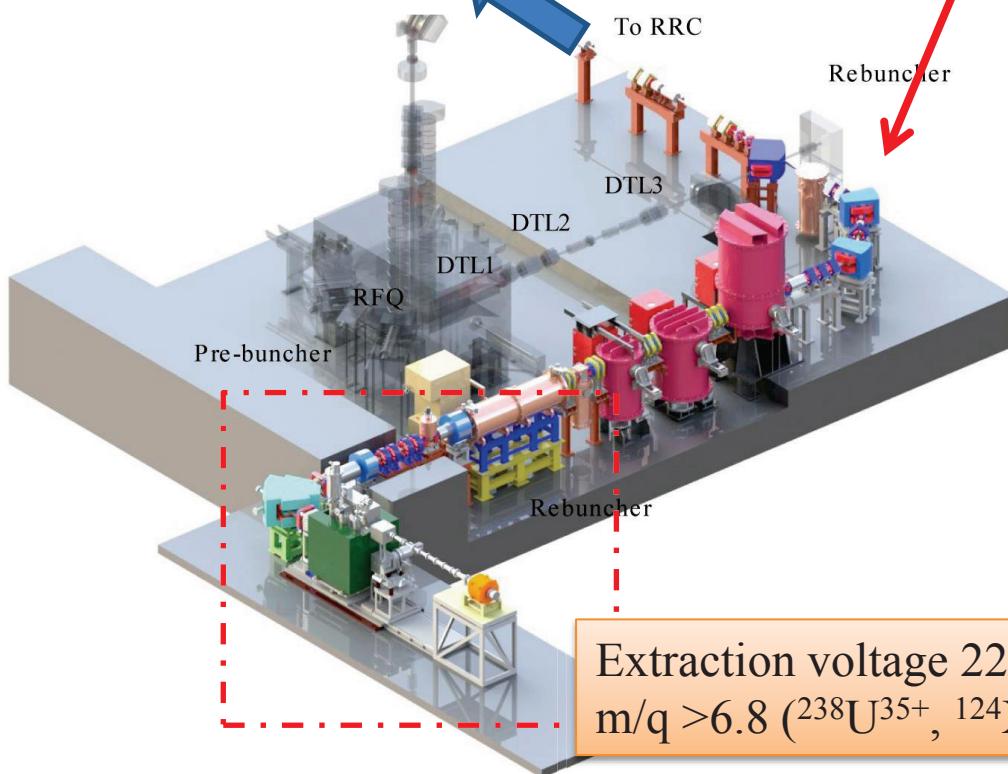
Flexible Operation Modes



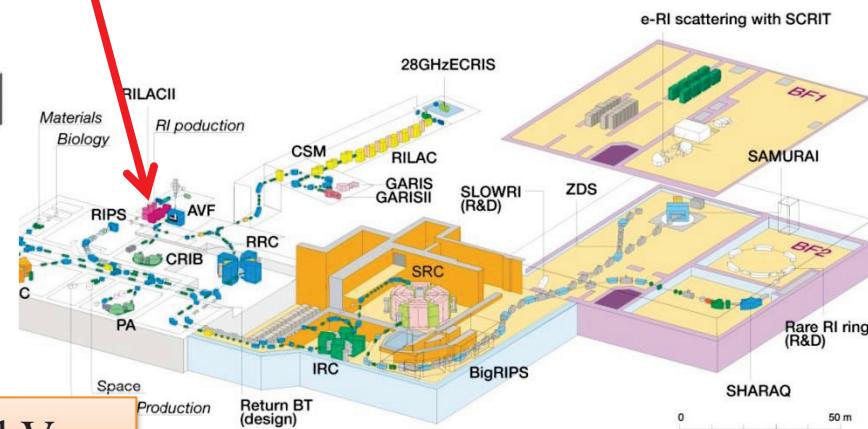
RILAC II

New injector system

$\sim 0.6\text{MeV/u}$ $^{238}\text{U}^{35+}, {}^{124}\text{Xe}^{19+}$

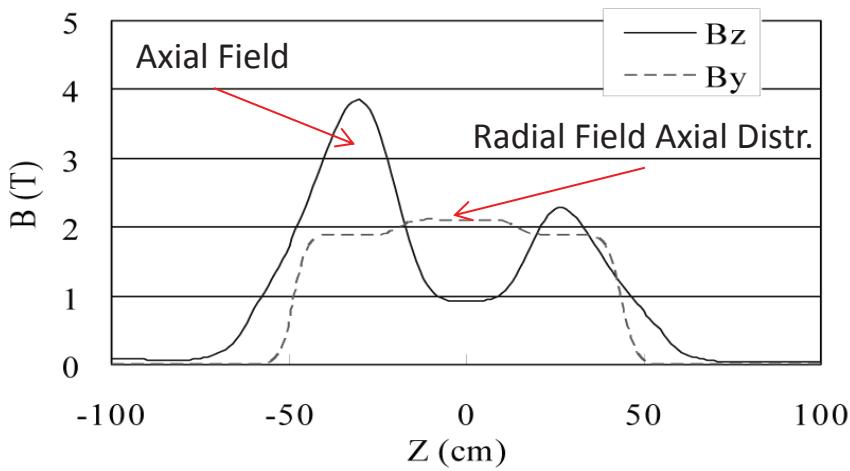
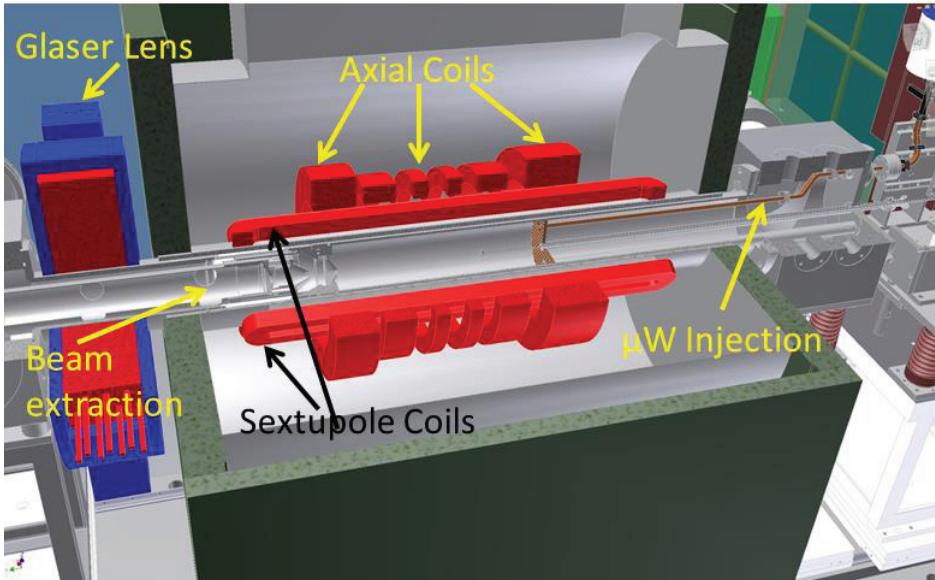


345MeV/u $^{238}\text{U}, {}^{124}\text{Xe}$



Courtesy of T. Nakagawa

SC-ECRIS



- Frequency: 28 GHz/10 kW
- Six axial solenoid coils:
 - Maximum flexibility of axial field configuration
 - $B_{\text{inj}} = 3.8 \text{ T}$, $B_{\text{min}} < 1.0 \text{ T}$, $B_{\text{ext}} = 2.3 \text{ T}$
- Sextupole Coils: $B_{\text{rad}} = 2.1 \text{ T}$
- Mirror length: 500 mm
- Al Plasma Chamber: $\varnothing 150 \text{ mm ID}$
- Plasma volume: $>10 \text{ L}$
- Max. Extraction HV: 40 kV
- Cryogenics solution:
 - 3-stage design: 300 K-70 K-20K-4.2 K
 - 2 GM-JT + 4.2 K GM + 2 GM-45 K/10 K
 - A dynamic cooling power of 8W

Available in 2009

Goal: 15 puA U^{35+}

Uranium Beam Production

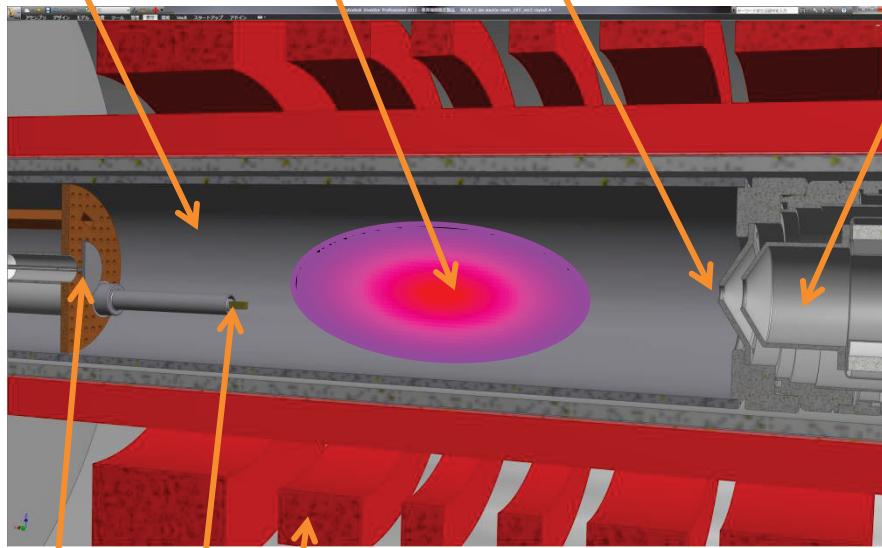
Plasma chamber

ECR zone

Plasma electrode

Extraction electrode

Y. Higurashi, TU1PB04

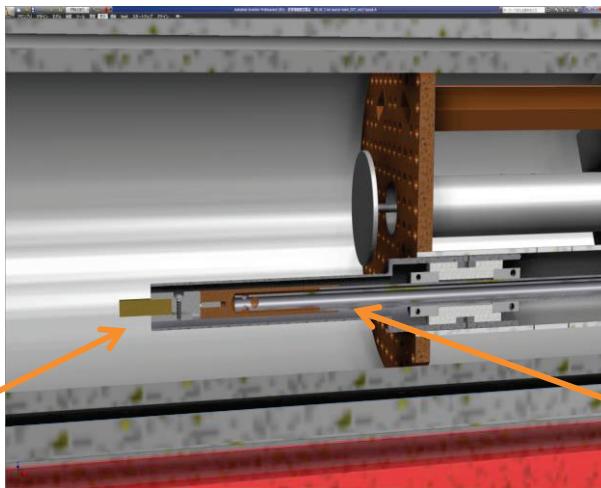


Biased disc

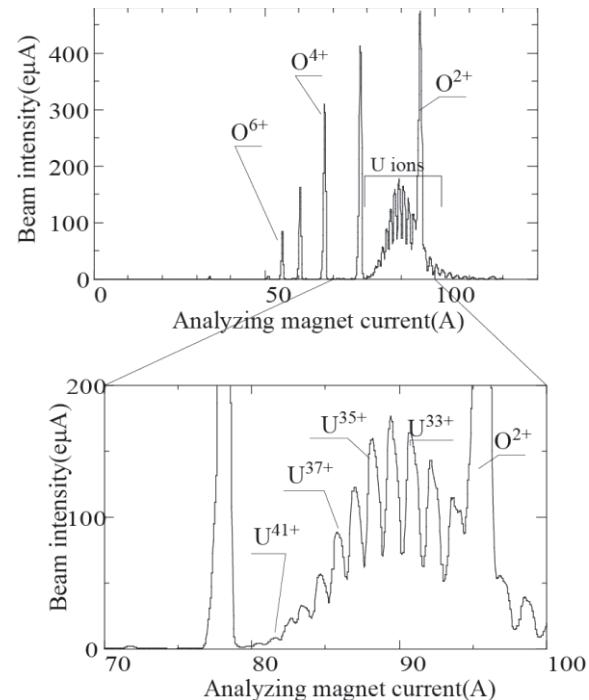
U rod

SC-solenoid coils

U-rod

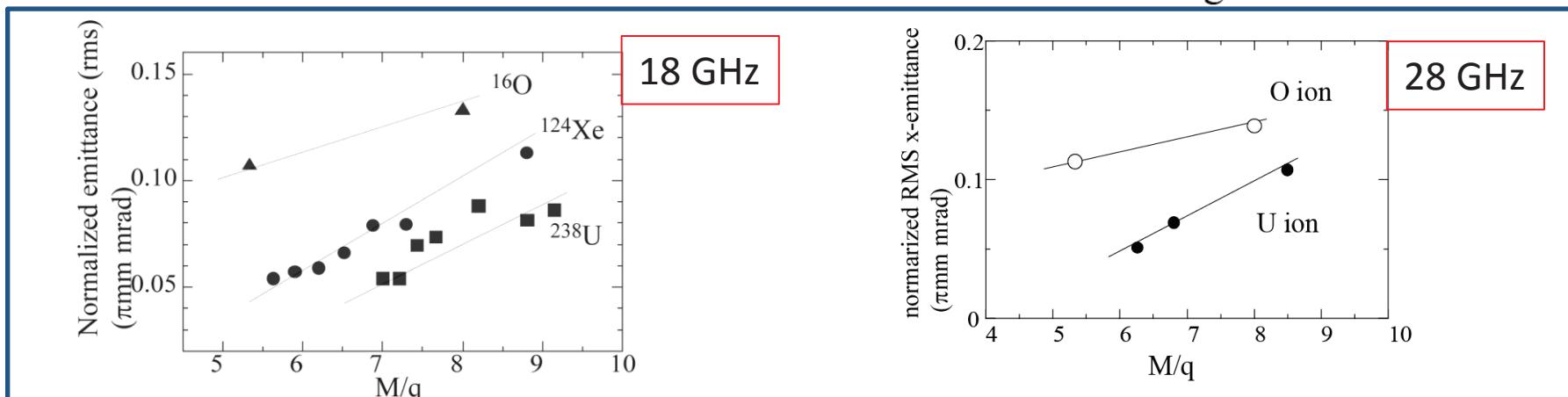
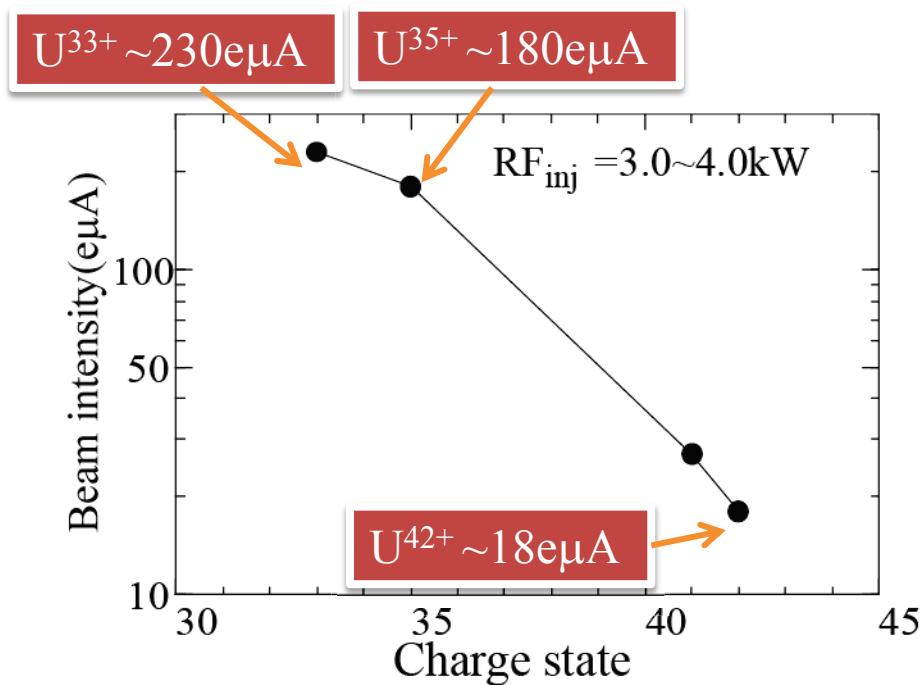
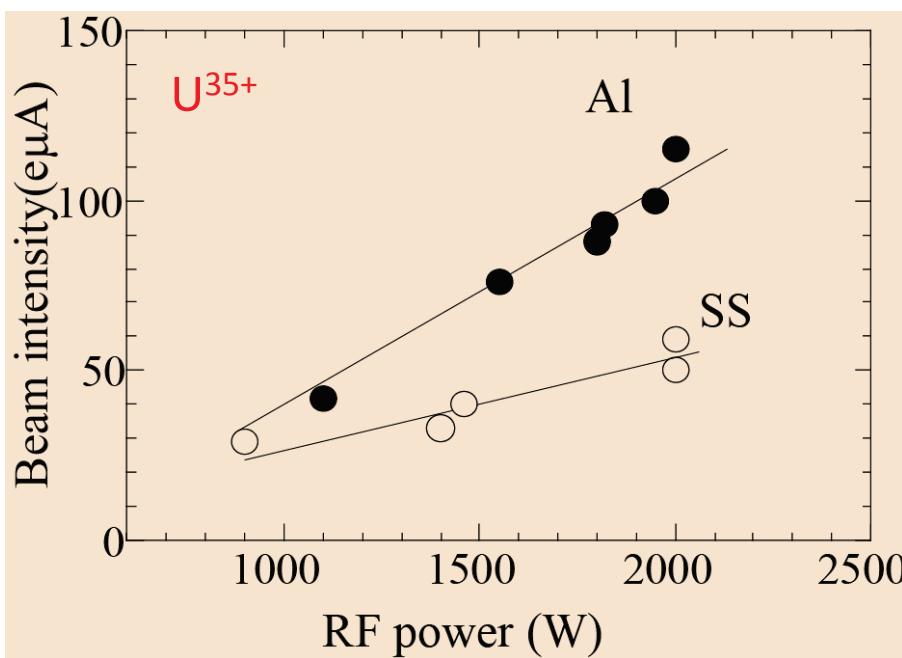


$$\begin{aligned} B_{\text{inj}} &\sim 3.2 \text{ T}, B_{\text{min}} \sim 0.6 \text{ T}, B_{\text{ext}} \sim 1.9 \text{ T} \\ B_r &\sim 1.9 \text{ T} \end{aligned}$$



Support rod(water cooled)

Intense U Beam



U^{35+} for Routines

U^{35+} beam production with sputtering method

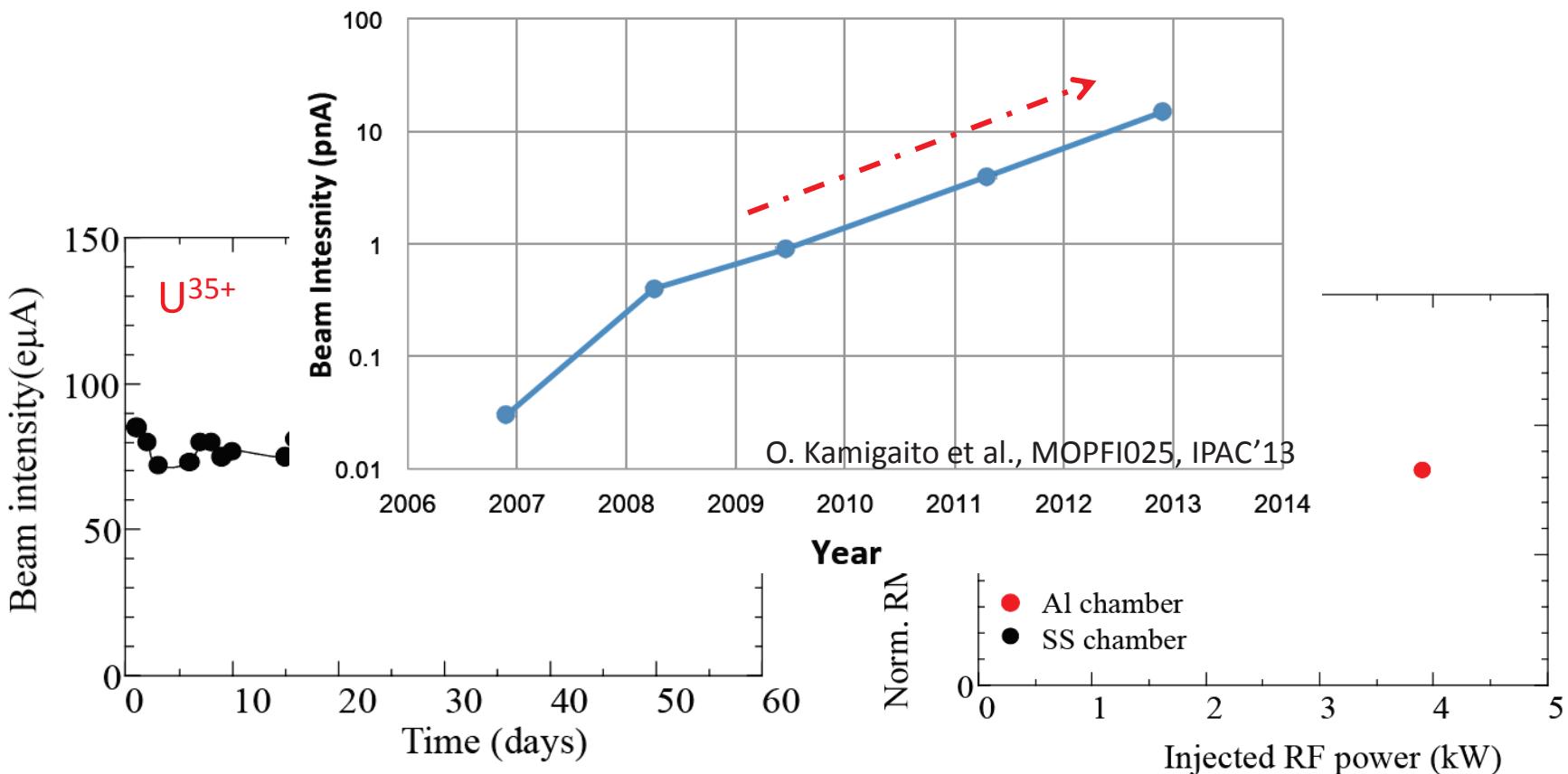
RF power

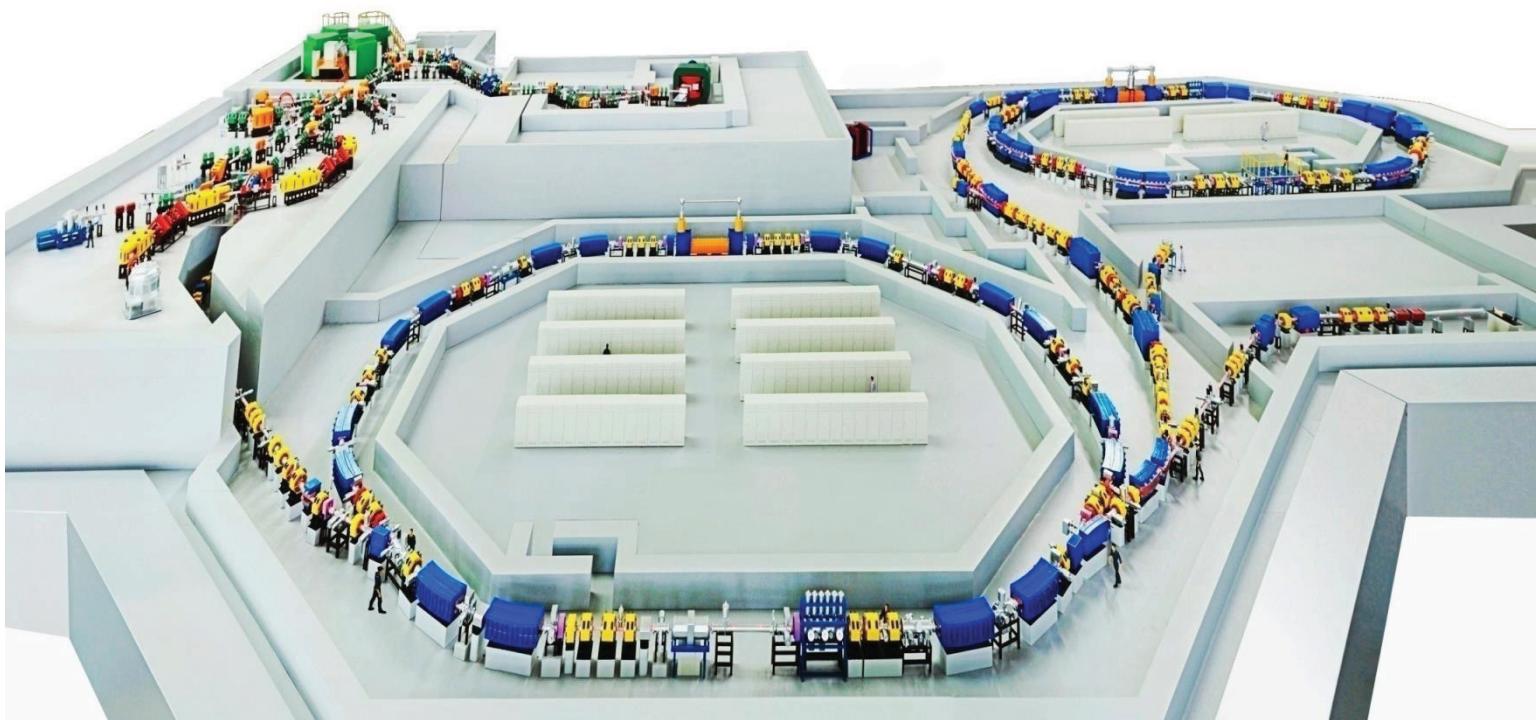
$\sim 1.3\text{kW}$

average beam intensity

$\sim 86 \text{ e}\mu\text{A}$

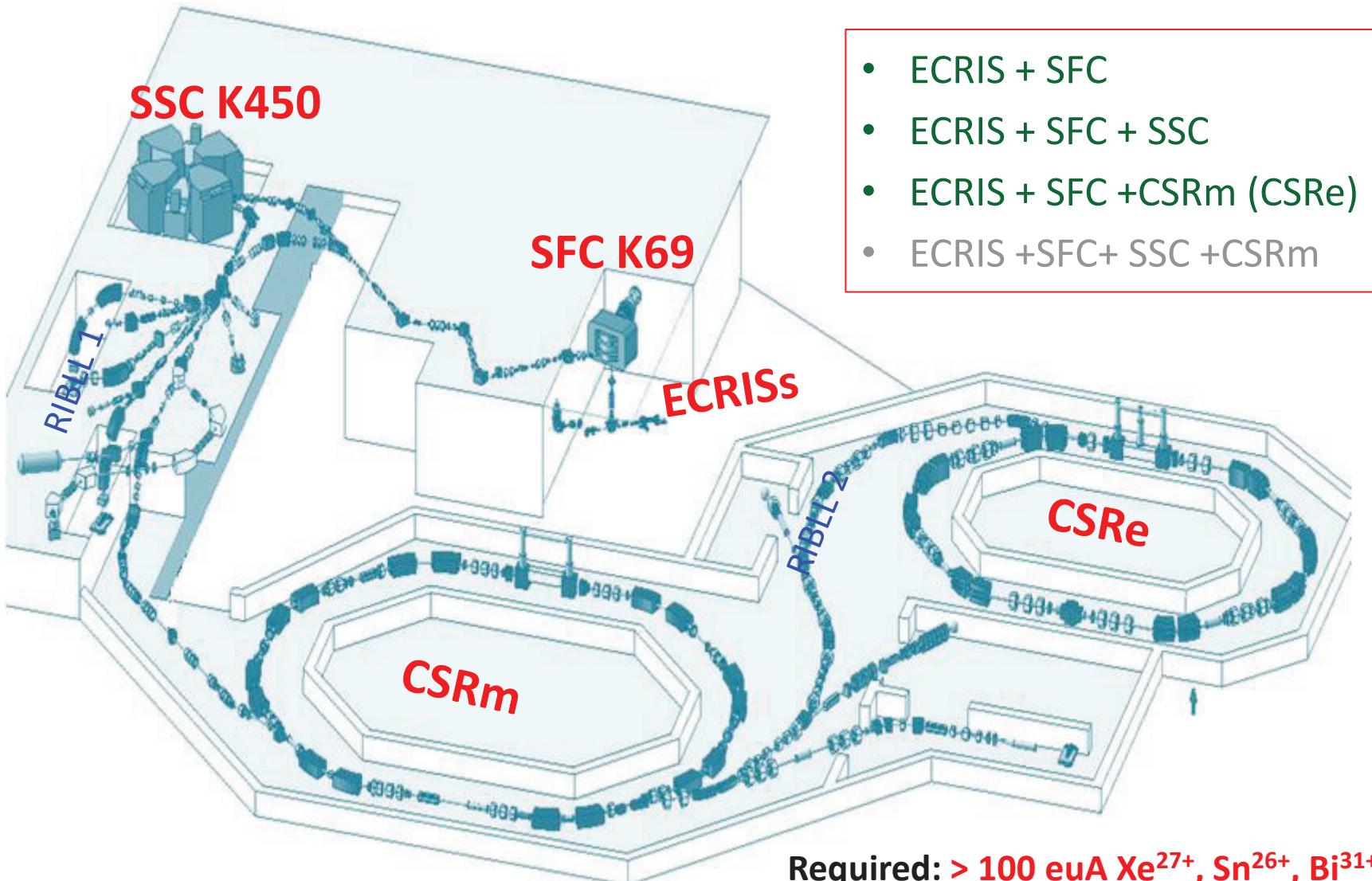
Evolution of Max. beam intensity at RIBF



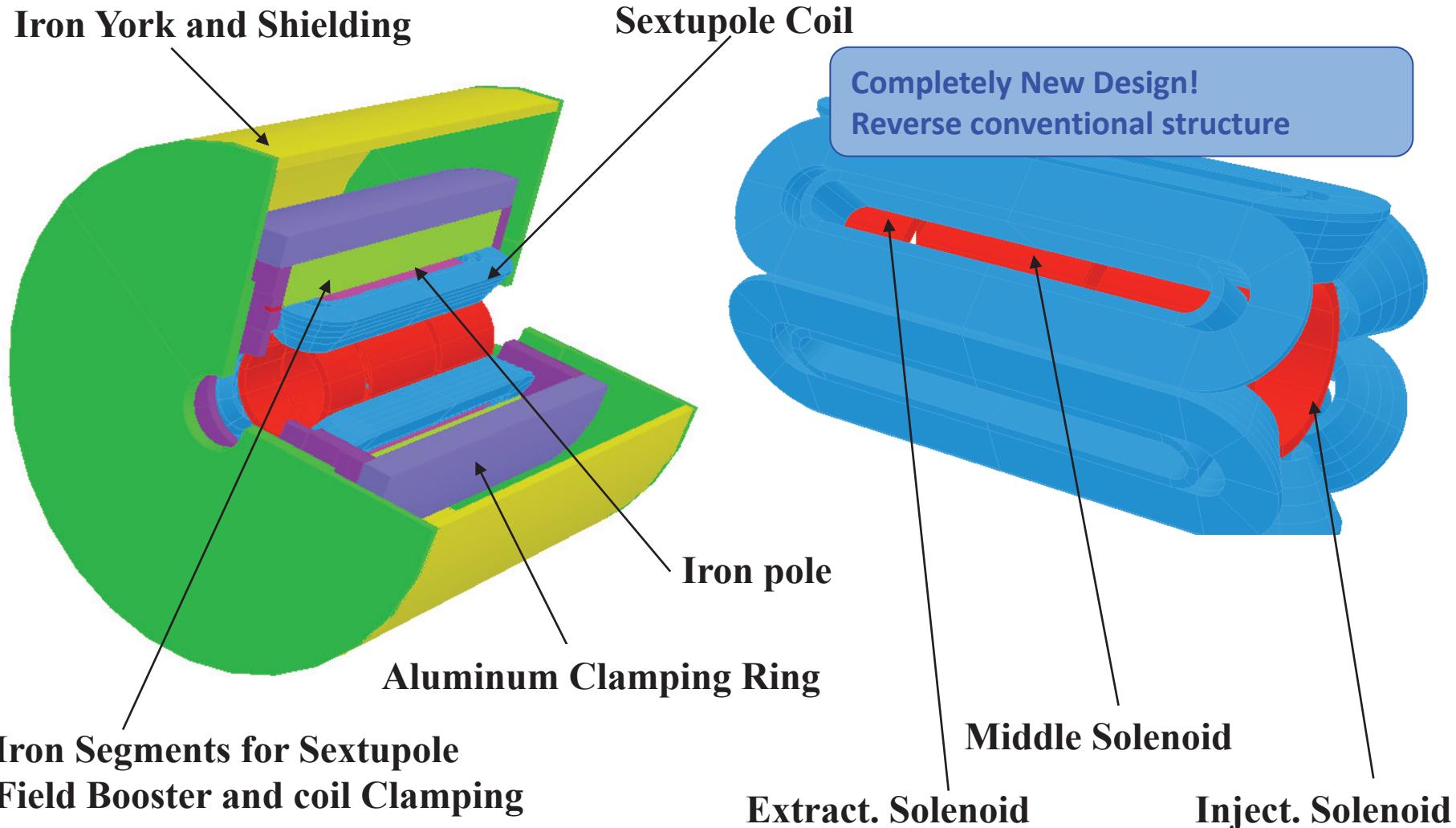


- More than **13,000** hours operation of a 3rd Gen. SECRAL for HIRFL
- High performance ECRIS: the only solution to make the facility efficient and more attractive to researchers

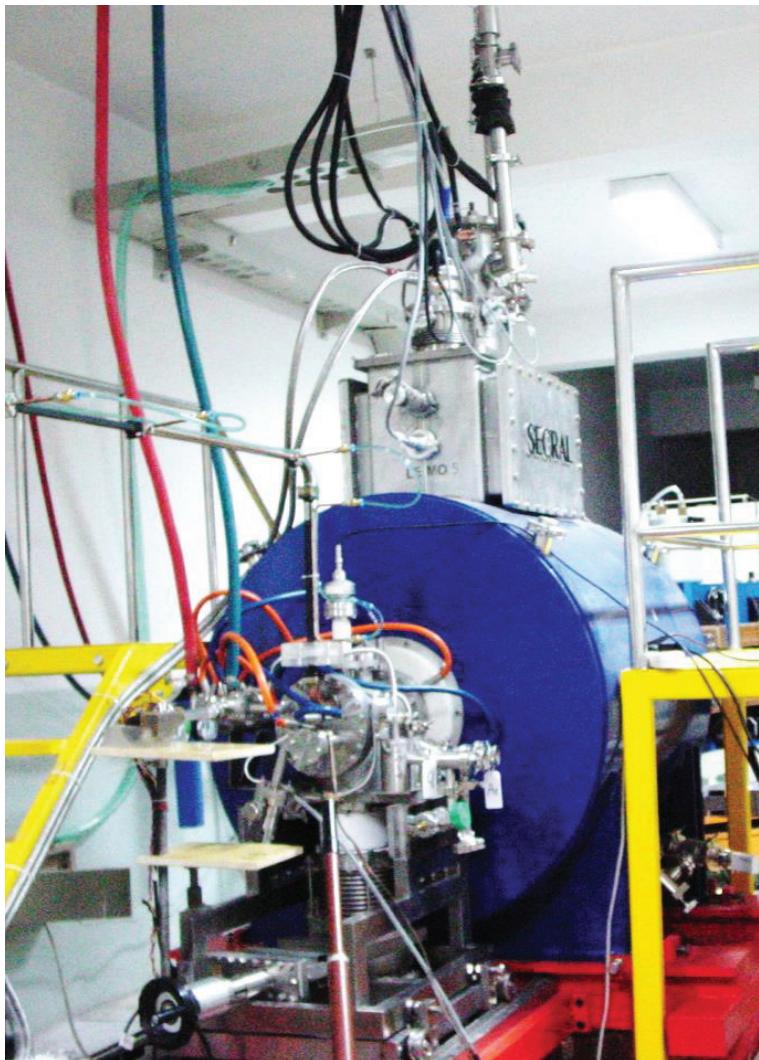
Operation Scheme



SECRAL Concept



SECRAL Source



Available in 2005

Main Features

Frequency: 18- 28 GHz

3 axial solenoids providing mirror fields:

3.7 T , 0.8 T , 2.2 T

Mirror length: 420 mm

Sextupole field at chamber inner wall: 2.0 T

Warm bore size: $\varnothing 140\text{ mm}$

Plasma chamber: Max. $\varnothing 126\text{ mm ID}$

Plasma volume: 5.2 L

Max. extraction HV: 25 kV

Ta shielding: 1.5 mm

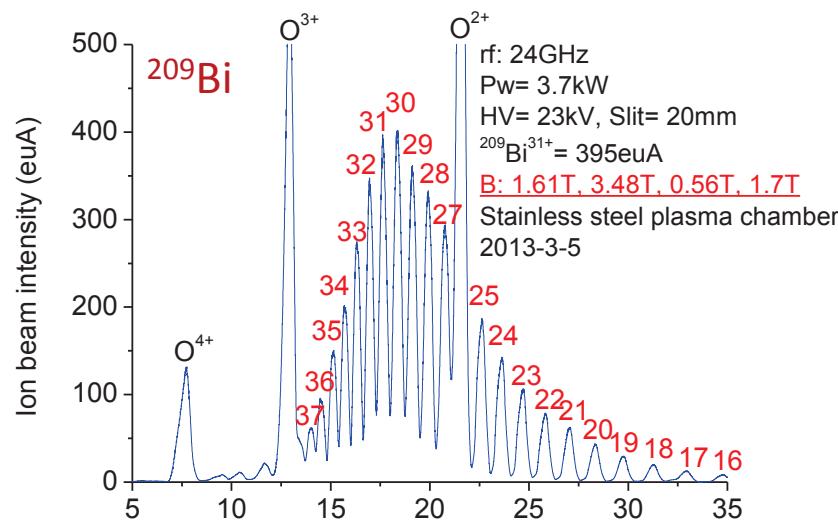
Insulator: PEEK

Microwave:

18 GHz : 3.0 kW Max. available

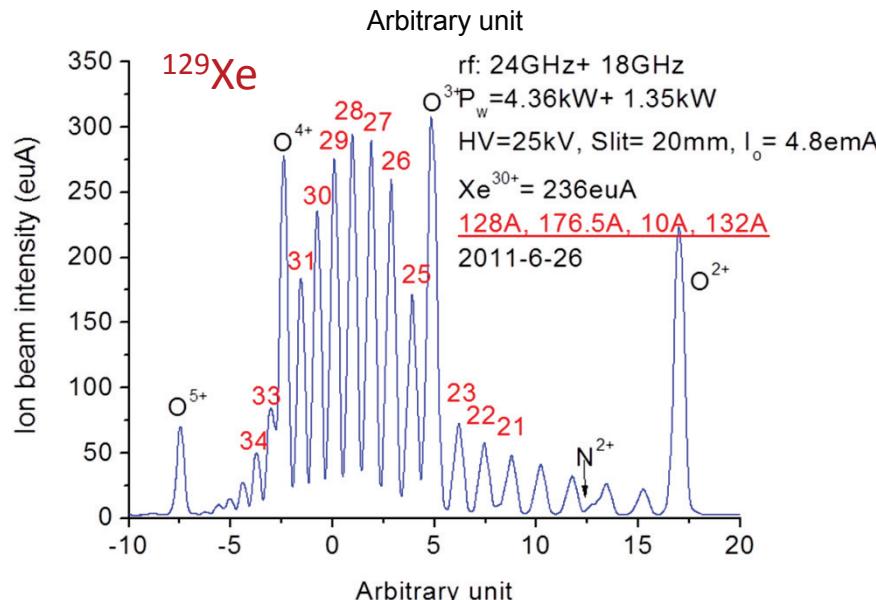
24 GHz : 7.0 kW Max. available

Intense HCl beams with SECRAL



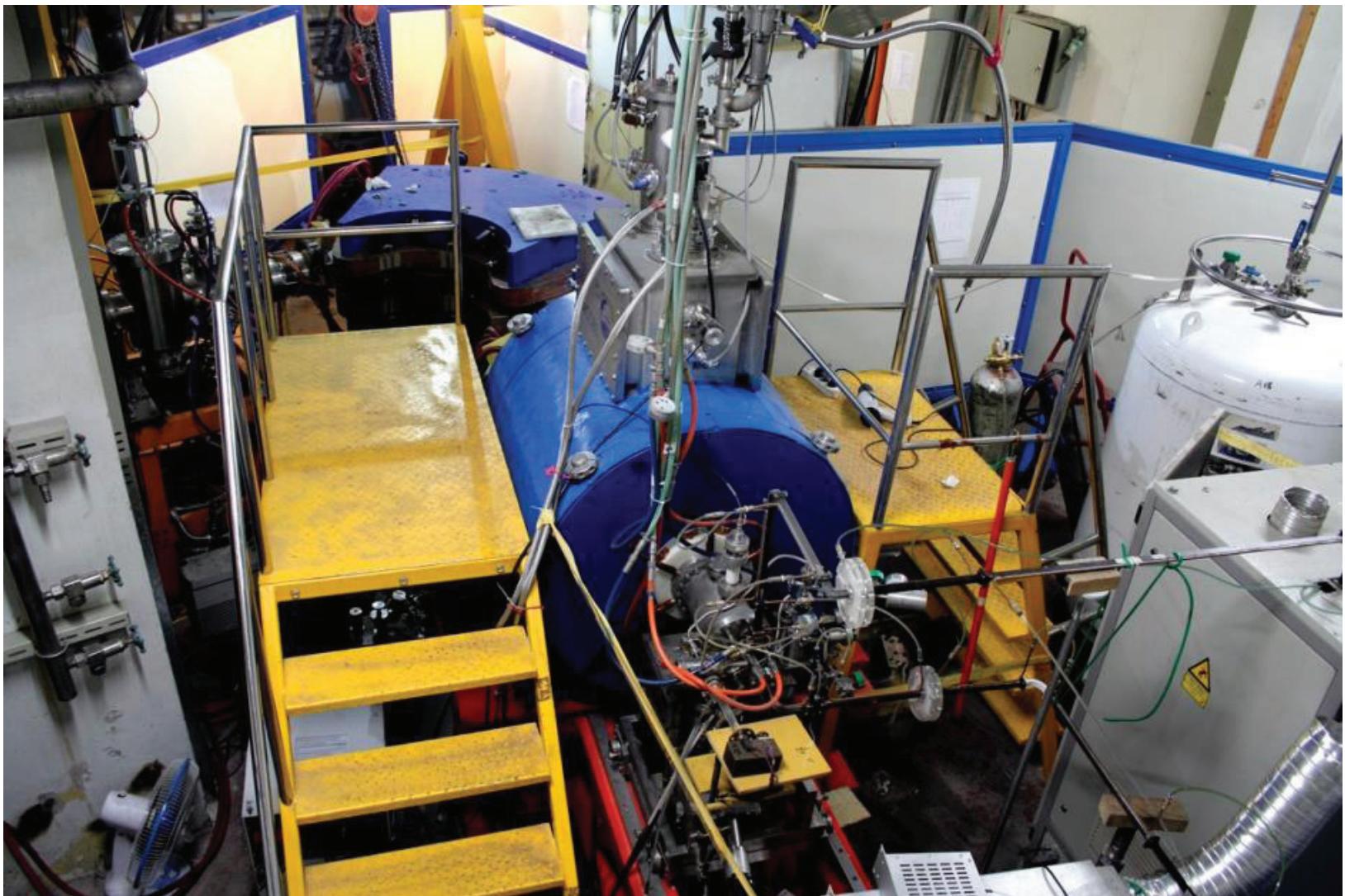
Intense HCl beams with SECRAL (euA)

Xe	18GHz	24GHz	24GHz
	<u>2007</u>	<u>2009</u>	<u>2011</u>
27+	306	455	
30+	101	152	236
31+	68	85	190
35+	16	45	64
38+	6.6	17	22.6
42+	1.5	3	

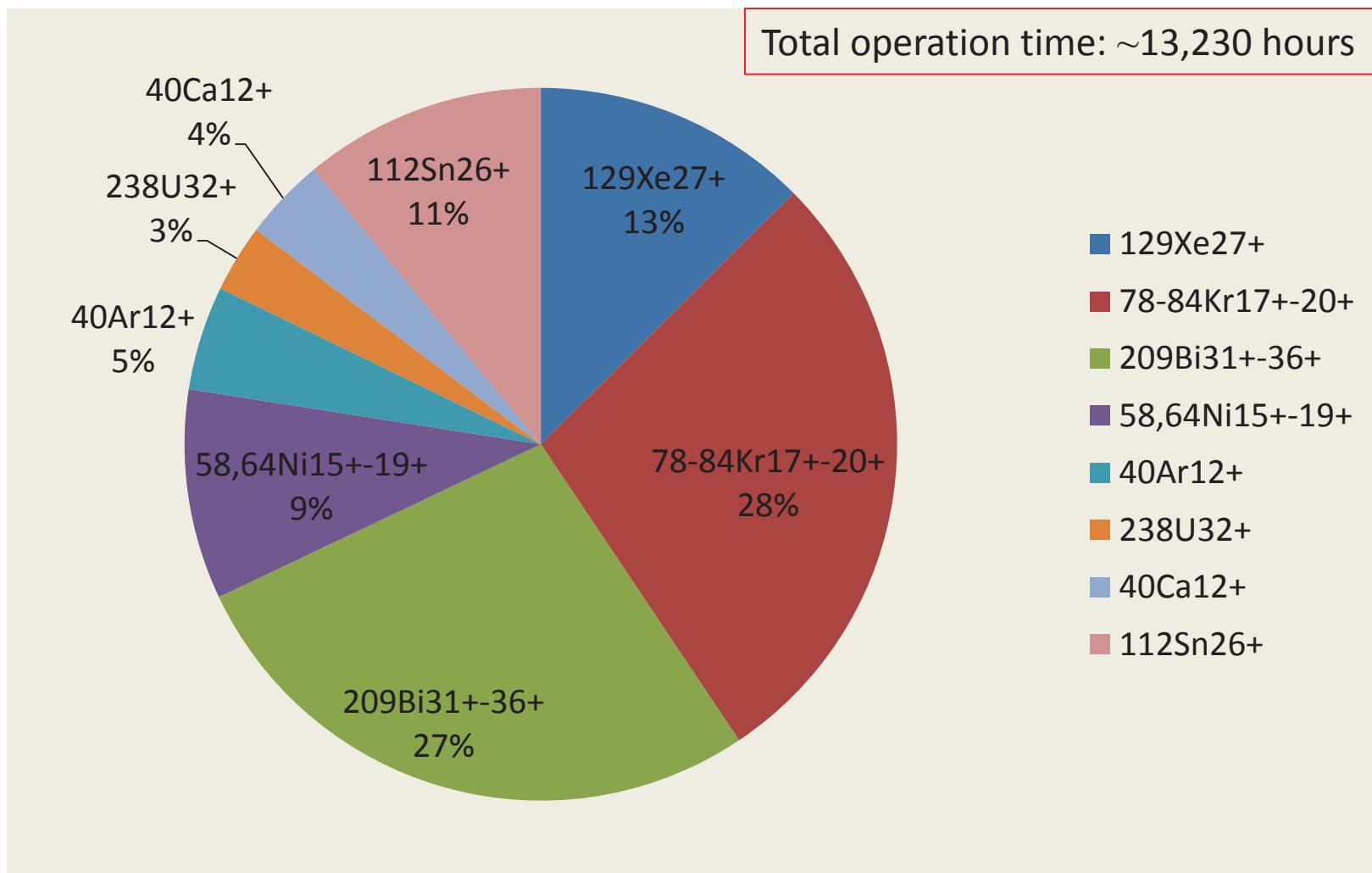


Bi	SECRAL 18 GHz	SECRAL 24+18GHz
30+	-	422
31+	150	396
36+	62	160
43+	17.3	38
48+	4.2	11.5
50+	1.5	4.3
51+	-	2.3
54+	-	0.2

SECRAL on-line operation (2007)



SECRAL Operation Status



Nuclear Physics Results

PRL 106, 112501 (2011)

PHYSICAL REVIEW LETTERS

week ending
18 MARCH 2011

Direct Mass Measurements in the $f_{7/2}$ Shell

X. L. Tu,^{1,2} H. S. Xu,^{1,*} M. Wang,³ J. W. Xia,¹ G. Audi,⁷ K. Blaum,³ R. S. Mao,¹ B. Mei,¹ P. Shuai,⁸ T. Yamaguchi,¹⁰ Y. Yamaguchi,¹⁰

¹Institute of Modern Physics, Chinese Academy of Sciences

²Graduate University of Chinese Academy of Sciences

³Max-Planck-Institut für Kernphysik, Heidelberg

⁴GSI Helmholtzzentrum für Schwerionenforschung, Darmstadt

⁵Department of Physics, Tsinghua University, Beijing

⁶Department of Physics, University of Colorado Boulder, Boulder

and the Joint Institute for Nuclear Research, Dubna

⁷CSNSM, Paris

⁸Department of Modern Physics, University of Science and Technology of China, Hefei

⁹Inst. für Physik, University of Bayreuth

¹⁰Dept. of Physics, University of Alberta, Edmonton

Mass excesses of shell nuclei have been measured to be $-46\,921(37)$, $-46\,922(37)$, and $-46\,923(37)$. The separation energy of ^{46}As has been calculated using the α -burst model calculation. The mass excess of ^{46}As passes through ^{64}Ge via the $^{40}\text{Ca} + ^{16}\text{O}$ reaction.

DOI: 10.1103/PhysRevLett.106.112501

PRL 106, 112501 (2011)

PRL 109, 102501 (2012)

Nature Physics 7(2011) 281–282



Mass Measurements of the Neutron-Deficient ^{41}Ti , ^{45}Cr , ^{49}Fe , and ^{53}Ni Nuclides: First Test of the Isobaric Multiplet Mass Equation in $f_{7/2}$ -Shell Nuclei

Y. H. Zhang,¹ H. S. Xu,¹ X. L. Tu,¹ Y. L. Van,^{1,3} S. Tunoli,² K. Blaum,³ M. Wang,^{1,4,5} Y. H. Zhou,¹ Y. Sun,^{6,1} B. A. Brown,⁷ R. S. Mao,¹ B. Mei,¹ P. Shuai,⁸ T. Yamaguchi,¹⁰ Y. Yamaguchi,¹⁰

NUCLEAR ASTROPHYSICS

Star bursts pinned down

One of the main uncertainties in the burn-up of X-ray bursts from neutron stars has been removed with the weighing of a key nucleus, ^{65}As , at a new ion storage ring.

Philip Walker

Understanding how the chemical elements formed in stars, and how their formation is related to observable astrophysical phenomena, requires close cooperation between those astrophysicists who study the ways that stars burn and the nuclear physicists who study interactions between atomic nuclei. A fertile area of common interest is the nature of X-ray bursts — flashes of intense radiation that can last from tens to hundreds of seconds. These come from binary star systems, where material falls from the less dense companion star onto the surface of a collapsed neutron star.

Energy is generated by a rapid succession of proton captures by nuclei, but eventually any given nucleus can hold no more protons, and it must wait to beta-decay — a relatively slow process, because it depends on the weak nuclear interaction. Consequently, these ‘waiting point’ nuclei assume a key

role in determining the time evolution of the radiation burst. Yet, in some cases, it is simply not known whether or not a nucleus can keep hold of another proton. By measuring the mass of the arsenic nucleus ^{65}As — a so-called proton-unbound nucleus, in which a captured proton remains

unbound or only loosely bound to the nucleus — Xiaolin Tu and colleagues¹ have now shown that the germanium isotope ^{64}Ge is most likely not, after all, a waiting point in the evolution of X-ray bursts.

There is a long history of laboratory experiments being used to help understand



Figure 1 | A new facility for nuclear physics: the cooler storage ring, now in operation at the Institute of Modern Physics, Lanzhou, in western China.

NATURE PHYSICS | VOL 7 | APRIL 2011 | www.nature.com/naturephysics

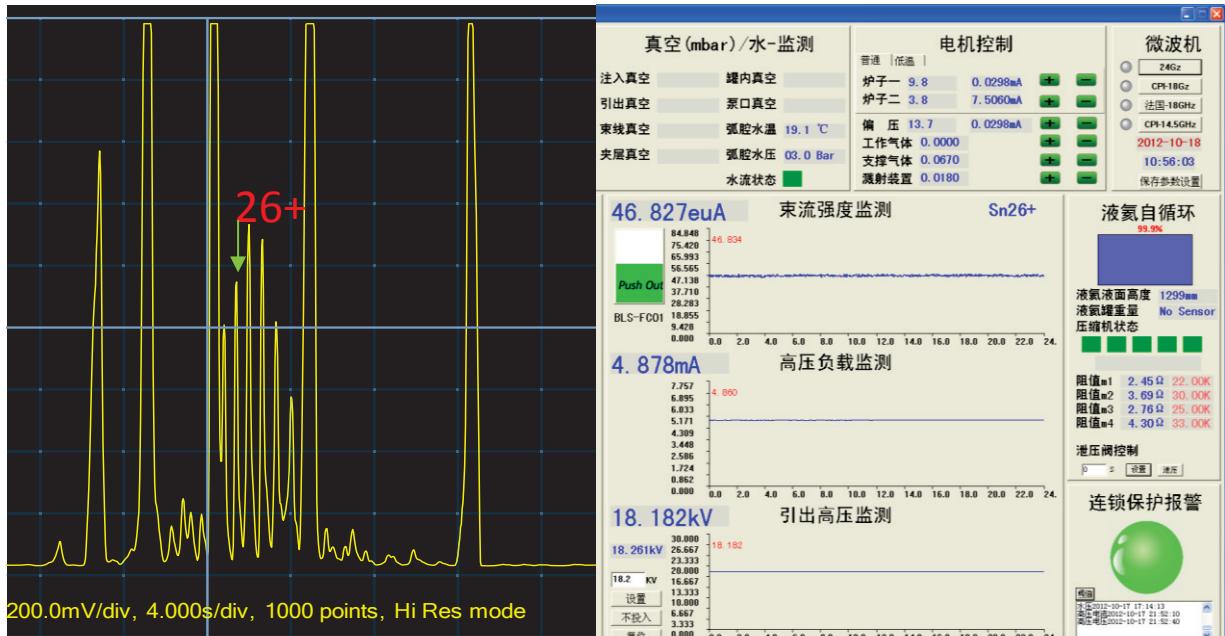
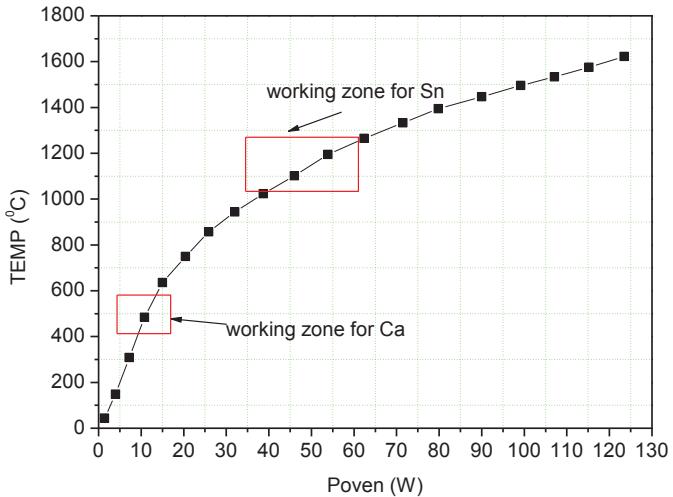
©IMP LANZHOU

$^{112}\text{Sn}^{26+}$ Beam

^{112}Sn MP: 232 °C (505K)

Production Temp.:

9.8 V \times 4.5A \approx 1100 °C



034 - 10:24:16 2012-10-18

- $^{112}\text{Sn}^{26+}$: 40~70 euA, 61 days straight
- Average material consumption rate of 1.4 mg/h

Summary

- Heavy ion cyclotrons need high performance ECRISs
 - all 5 SC-ECRISs are in service to cyclotrons
- High performance ECRISs are essential to heavy ion cyclotron:
 - performance enhancement
 - flexible operation modes
 - Produce attractive beams
- Combination of ECRIS + Cyclotron:
 - Still the most powerful CW heavy ion machine
 - 345 MeV/u CW uranium beam
- To improve operation efficiency:
 - Collimation system
 - Improve metallic beam production technique
 - May 4th Gen. ECRIS not necessary?



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T. Thuillier	LPSC, France
H. W. Zhao	IMP/CAS, China

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