

Commissioning of the SNS Accelerator Systems

by Michael Plum
on behalf of the commissioning team

PAC2007

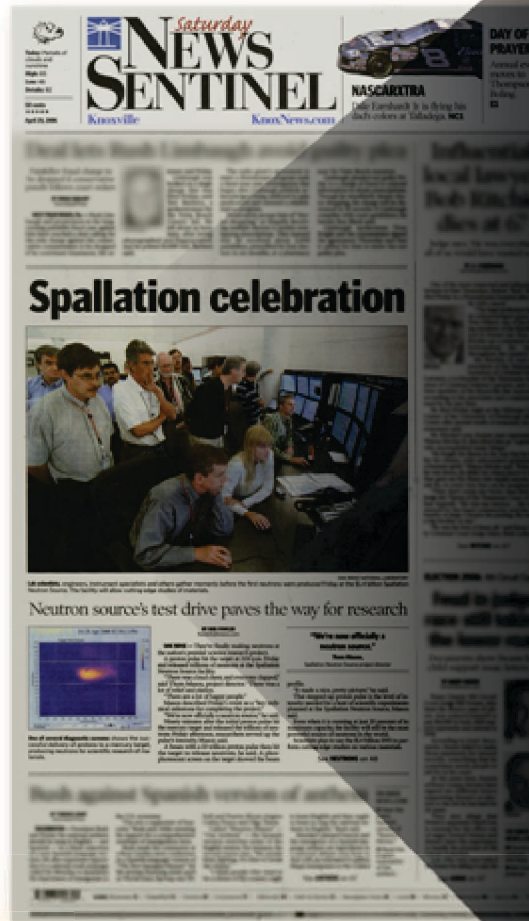
Albuquerque, NM

June 25-29, 2007



First Beam on Target, First Neutrons and Technical Project Completion Goals Met April 28, 2006

- Beam and Neutronics Project Completion goals were met
 - 10^{13} protons per pulse delivered to the target
- Formal Project Completion in June 2006

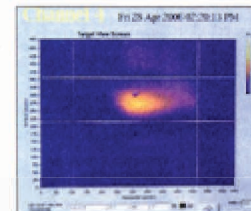


Spallation celebration



Lab scientists, engineers, instrument specialists and others gather moments before the first neutrons were produced Friday at the \$1.4 billion Spallation Neutron Source. The facility will allow cutting-edge studies of materials.

Neutron source's test drive paves the way for research



One of several diagnostic screens shows the successful delivery of protons to a mercury target, producing neutrons for scientific research of materials.

BY BOB FOWLER
fowler@knews.com

OAK RIDGE — They're finally making neutrons at the nation's premier science research project. A proton pulse hit the target at 2:04 p.m. Friday and released trillions of neutrons at the Spallation Neutron Source facility.

"There was a loud cheer, and everyone clapped," said Thom Mason, project director. "There was a lot of relief and elation."

"There are a lot of happy people," Mason described Friday's event as a "key technical milestone for completing the project."

"We're now officially a neutron source," he said. Ninety minutes after the initial proton pulse hit the mercury target and released the trillions of neutrons Friday afternoon, researchers revved up the pulse's intensity, Mason said.

A beam with a 10 trillion proton pulse then hit the target to release neutrons, he said. A phosphorescent screen on the target showed the beam

"We're now officially a neutron source."

Thom Mason,
Spallation Neutron Source project director

profile. "It made a nice, pretty picture," he said. That stepped-up proton pulse is the level of intensity needed for a host of scientific experiments planned at the Spallation Neutron Source, Mason said.

Even when it is running at just 20 percent of its maximum capacity the facility will still be the most powerful source of neutrons in the world. Scientists plan to use the \$1.4 billion SNS to perform cutting-edge studies on various materials.

See **NEUTRONS** on A8



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SNS Accelerator Complex

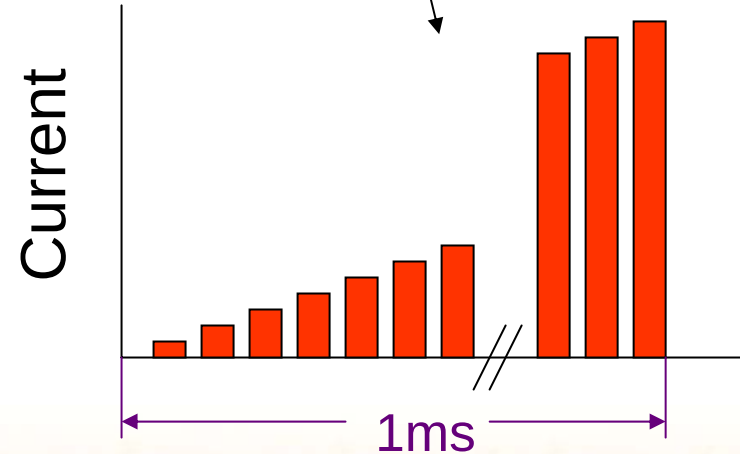
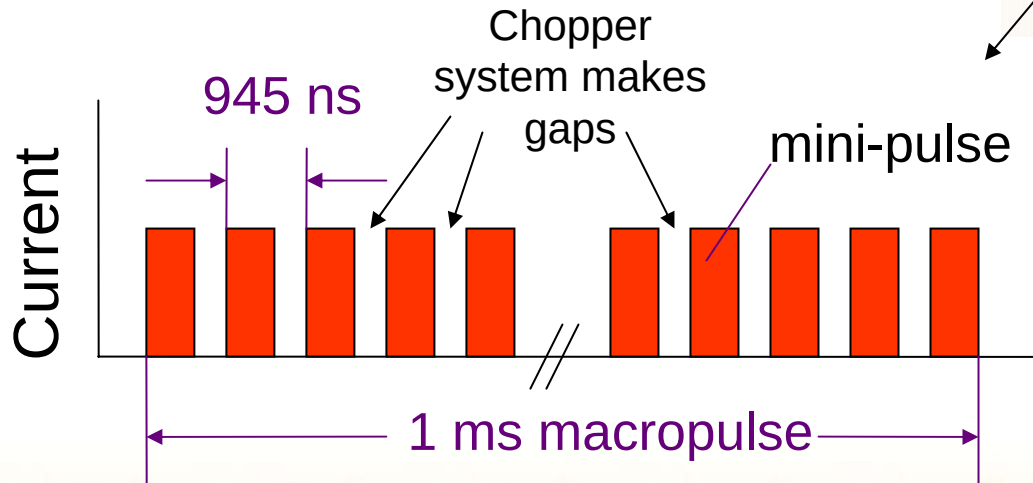
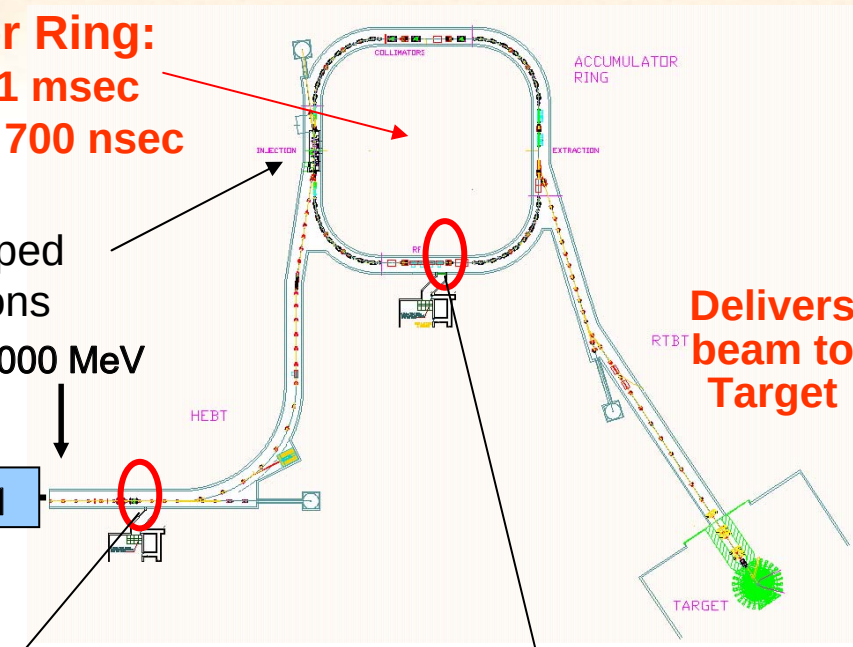
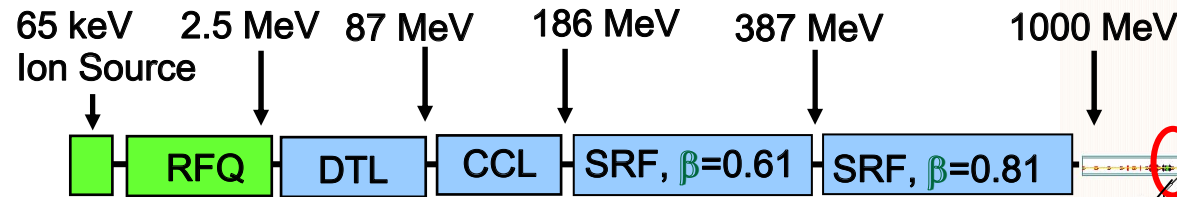
Front-End:
Produces a 1-
msec long,
chopped, H⁻
beam

LINAC:
Accelerates
the beam to
1 GeV

Accumulator Ring:
Compresses 1 msec
long pulse to 700 nsec

H⁻ stripped
to protons

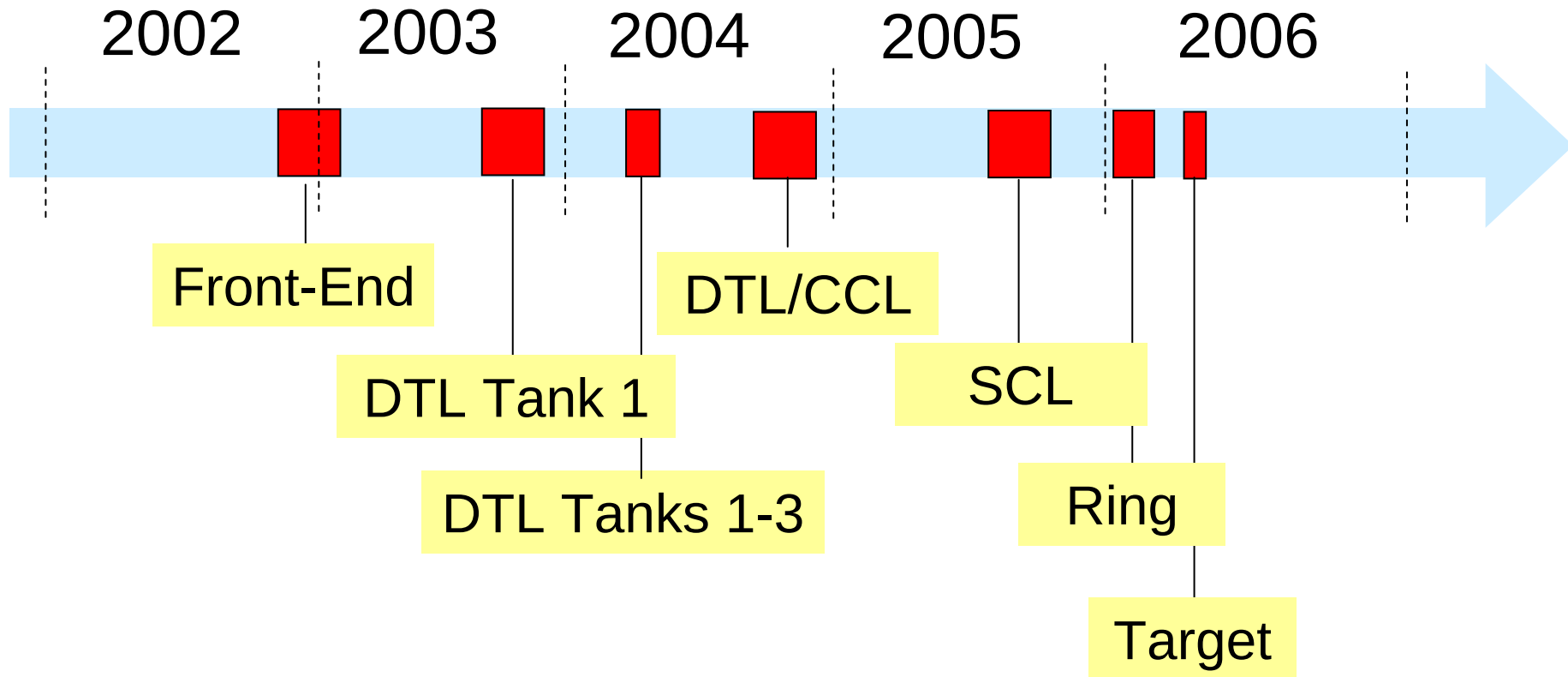
**Delivers
beam to
Target**



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Commissioning Timeline



Linac commissioning and operation

- **A. Aleksandrov, TUPAS074, "Performance of the SNS Front End and Linac"**
- **I. Campisi, WEPMS072, "Status and Performance of the Spallation Neutron Source Superconducting Linac"**
- **Max beam energy to date is 1.01 GeV (design value is 1.0 GeV)**
- **Max beam power to date is 90 kW (design value is 1440 kW)**
- **Max beam rep rate to date is 30 Hz (design value is 60 Hz)**
- **Now operating with 75 of 81 superconducting RF cavities**



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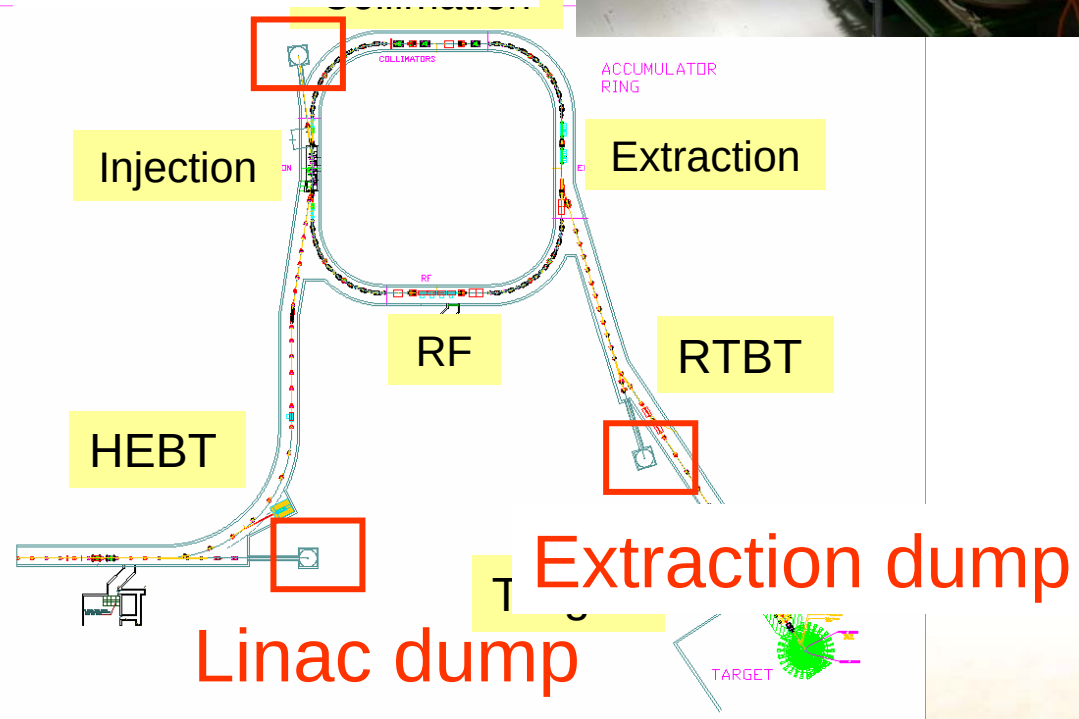


Accumulator Ring and Transport Lines

Circumference	248 m
Energy	1 GeV
f_{rev}	1 MHz
Q_x, Q_y	6.23, 6.20
Accum turns	1060
Final Intensity	1.5×10^{14}
Peak Current	52 A



Injection dump



Ring/RTBT/Target Commissioning Timeline

2006:

- Jan. 12: Received approval for beam to Extraction Dump
- Jan. 13: First beam to Injection Dump
- Jan. 14: First beam around ring
- Jan. 15: >1000 turns circulating in ring
- Jan. 16: First beam to Extraction Dump
- Jan. 26: Reached 1.26×10^{13} ppp to Extraction Dump**
- Feb. 13: End of Ring commissioning run
- April 3-7: Readiness Review for RTBT/Target
- April 27: Received approval for Beam on Target
- April 28: First beam on target and CD4 beam demonstration**
- Nov 17: 23.5 kW at 5 Hz to target, making SNS the highest peak flux n source
- Nov. 30: Highest stored bunched beam charge to date 15 uC (9.6×10^{13} ppp)

2007:

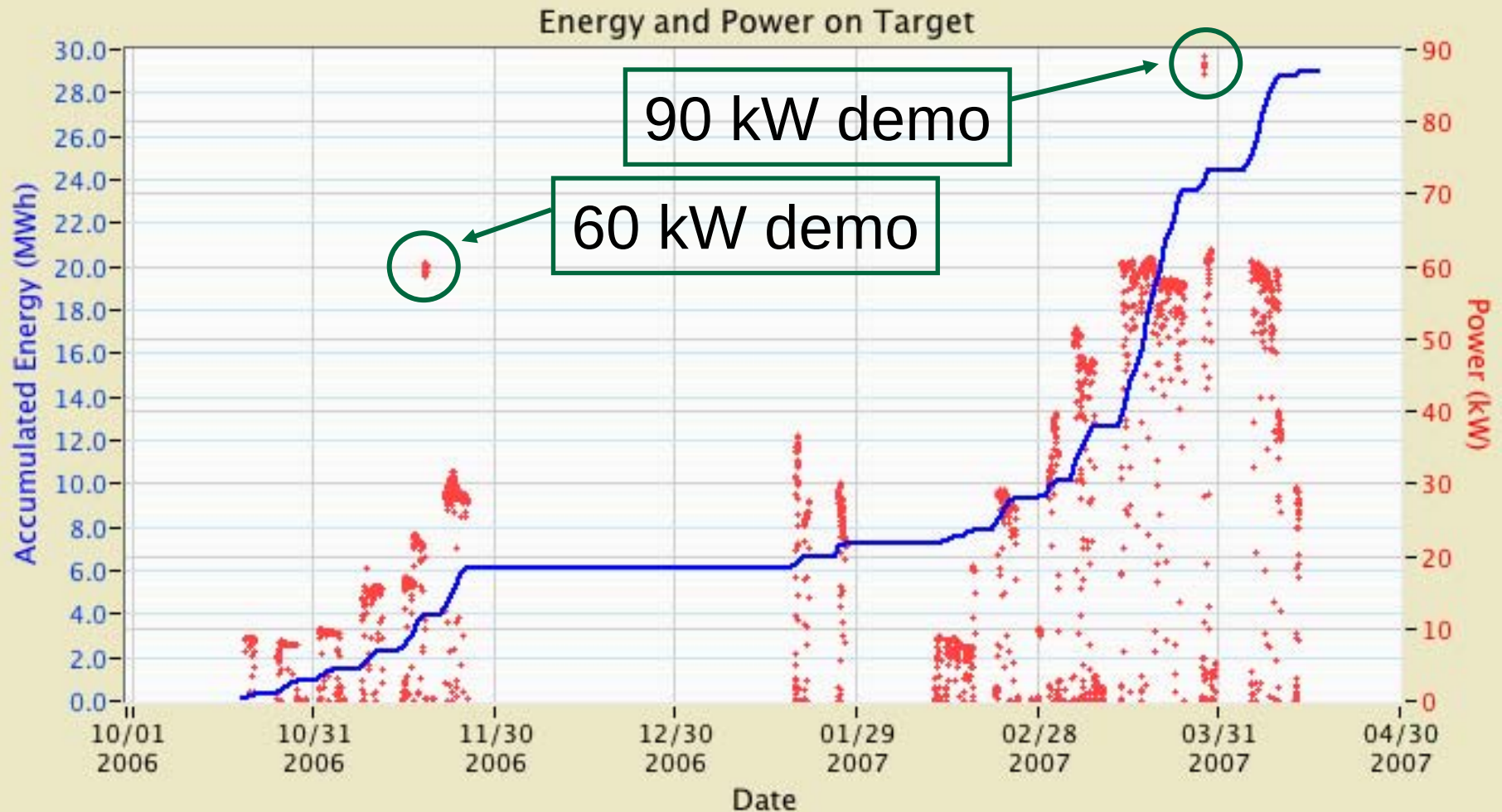
- Feb. 19: Highest linac beam energy to date 1010 MeV, new world record
- Mar. 28: Highest beam power to date 90 kW at 15 Hz
- Apr. 12: Highest beam rep rate to date 30 Hz



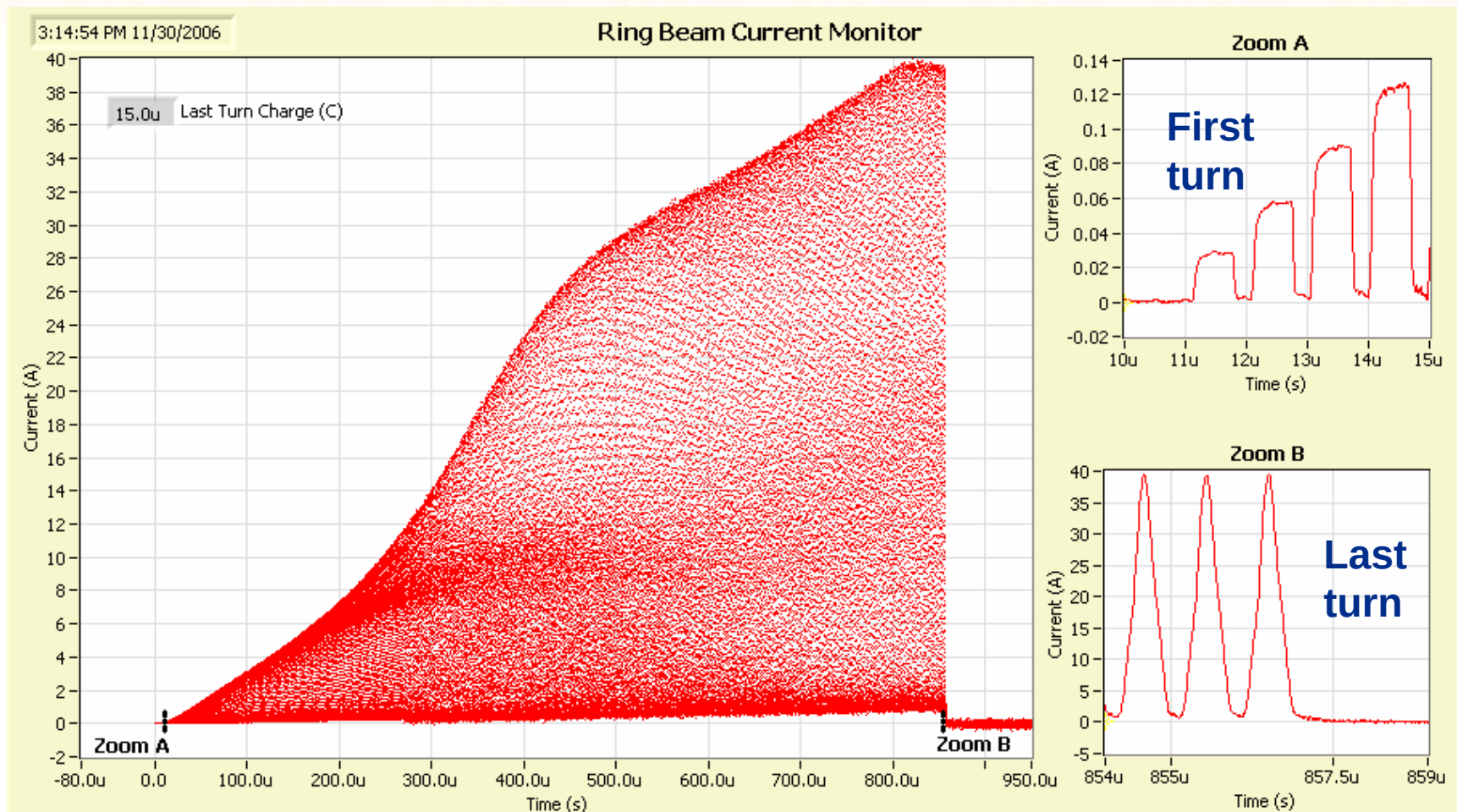
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Beam power ramp up



High intensity study: Accumulation of 9.6×10^{13} ppp



No signs of instabilities observed when stored this beam for 1100 turns

Model independent β fcn measurement (S. Cousineau, S. Thorson)

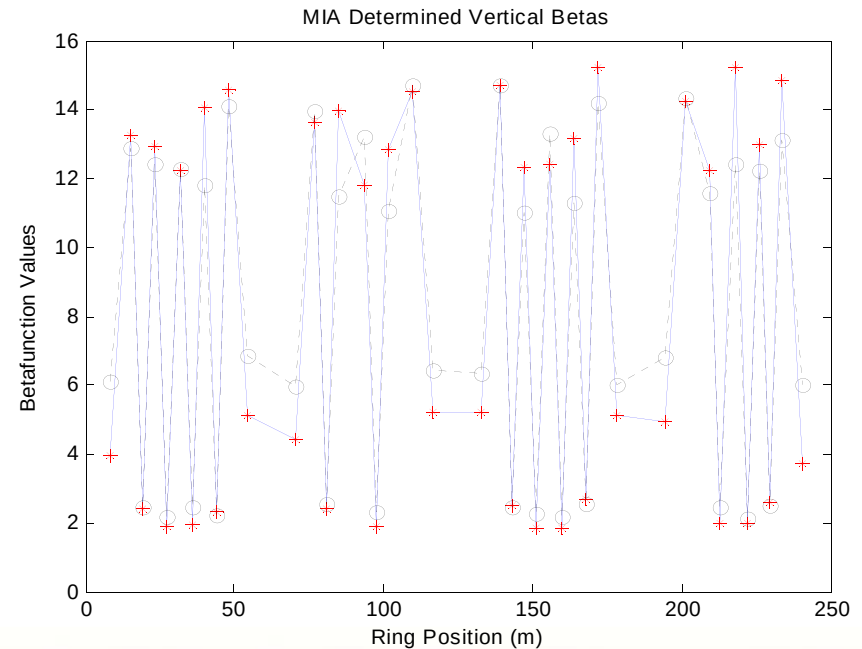
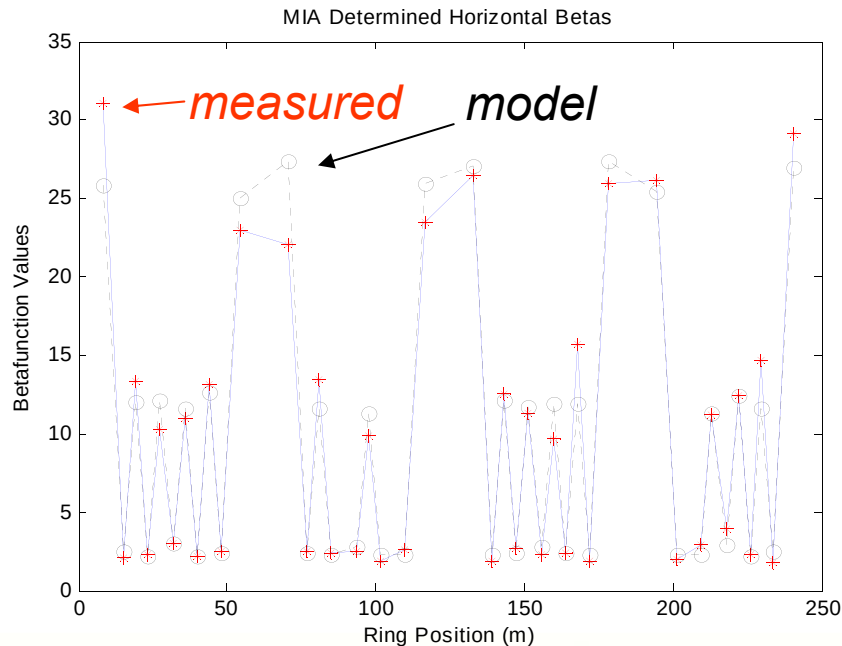
$$B = USV^T = \sum_{i=1}^n \sigma_i u_i v_i^T \quad *$$

temporal matrix (U)

eigenvector (S)

spatial matrix (V)

Determines β functions with arbitrary scale factor

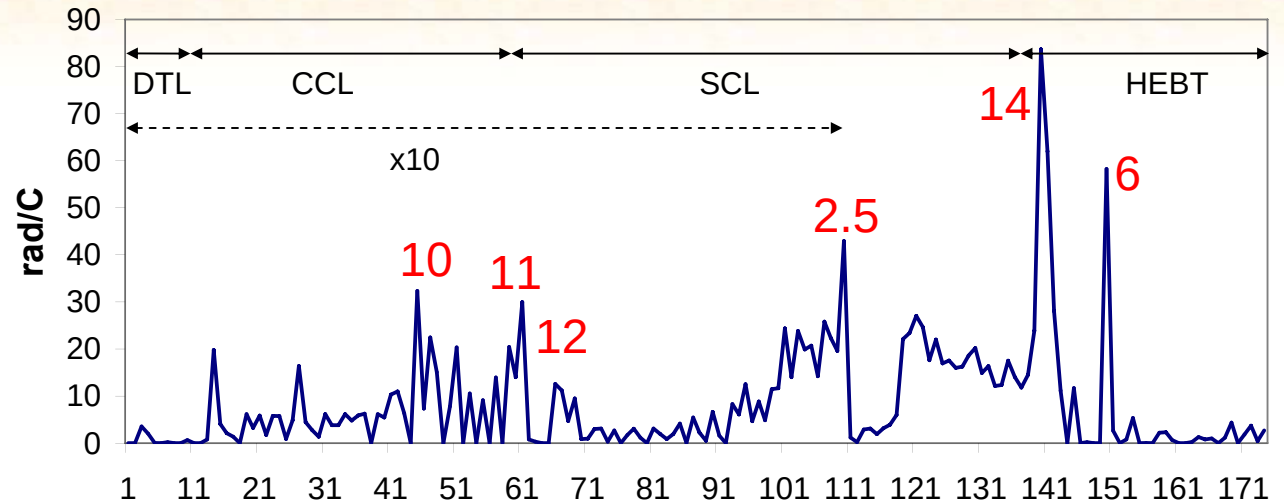


* Wang et al., PRSTAB vol. 6, 104001 (2003)

BLM signals and activation levels

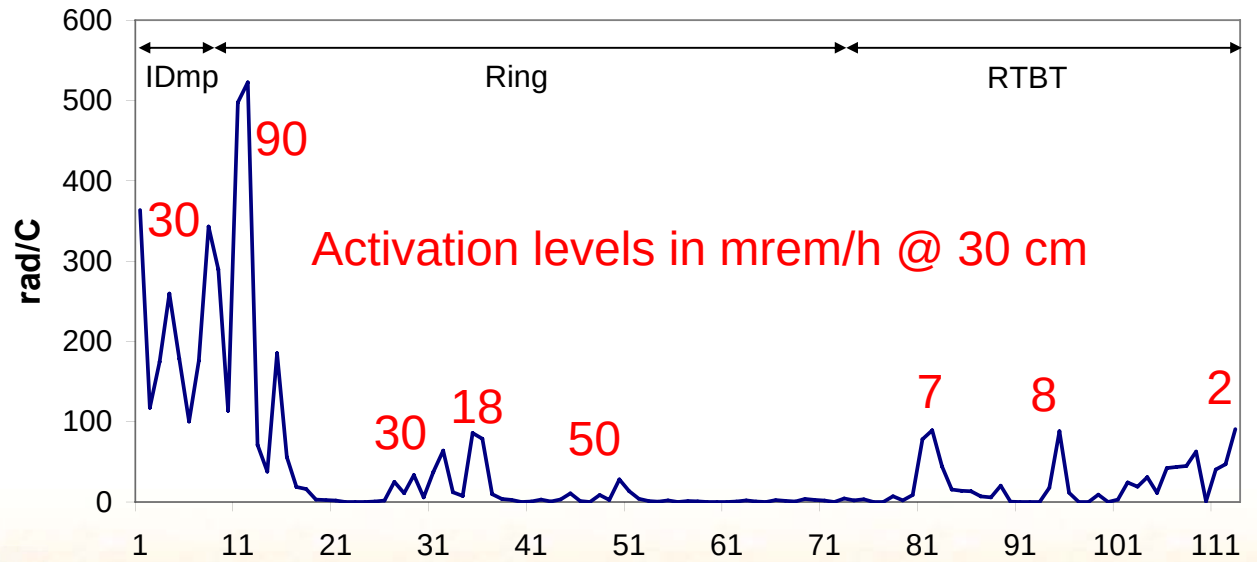
BLM signals and activation levels from a recent 10 day run at 60 kW

(15-25/Mar/07)



Activation levels measured ~29 h after end of production run

(26/Mar/07)

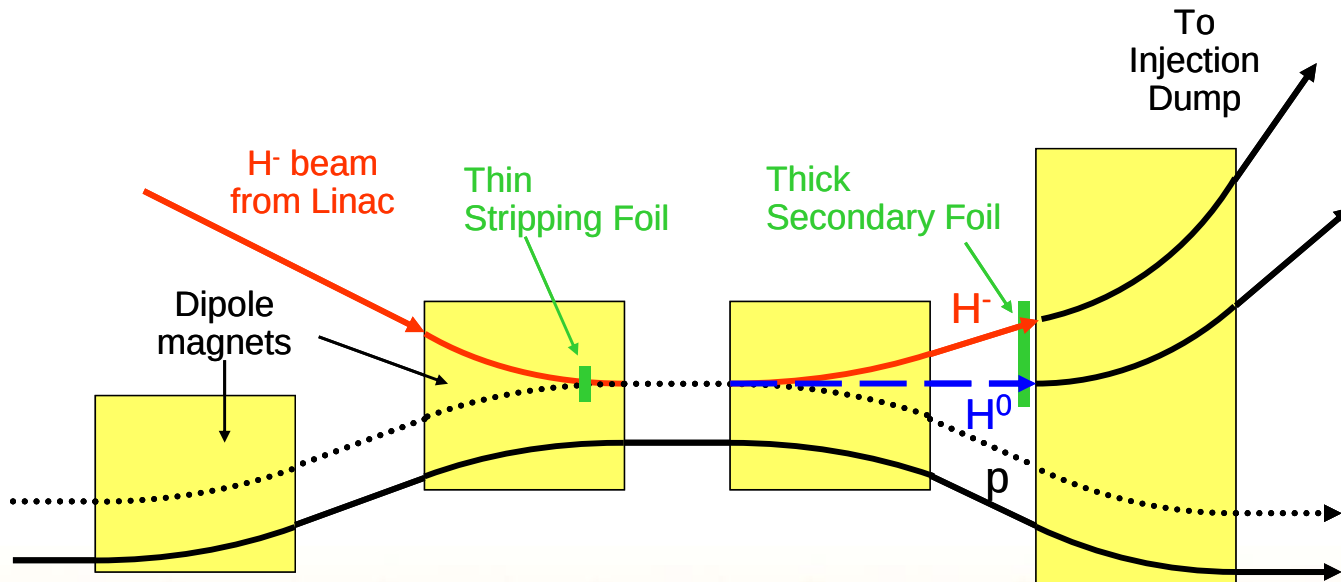


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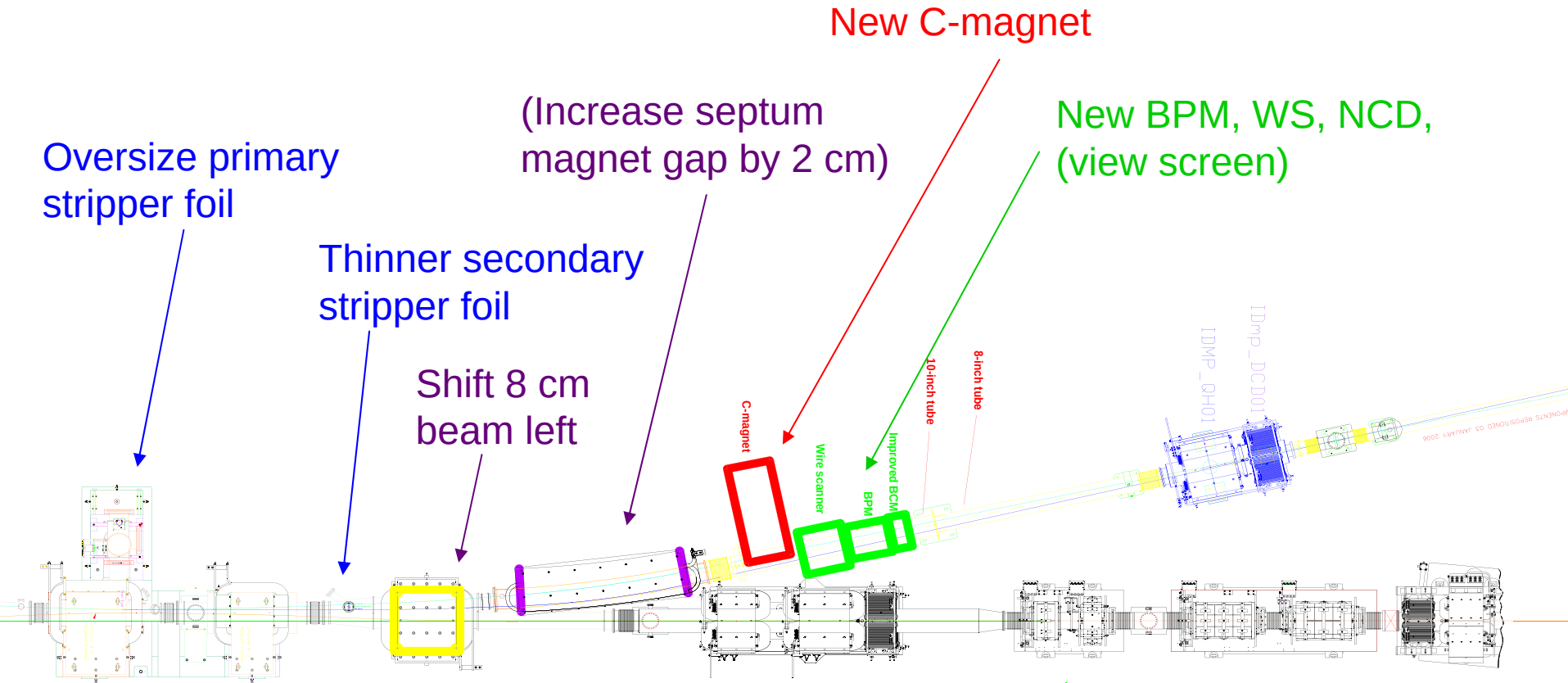


Issue: Injection dump beam line

- In 2000 a design change was made in the injection chicane magnet bend angles. This change was not incorporated into the injection dump design. A consequence is that we do not have good transmission of the H^0 and H^- waste beams.
- Re-design of the injection dump beam line is in progress

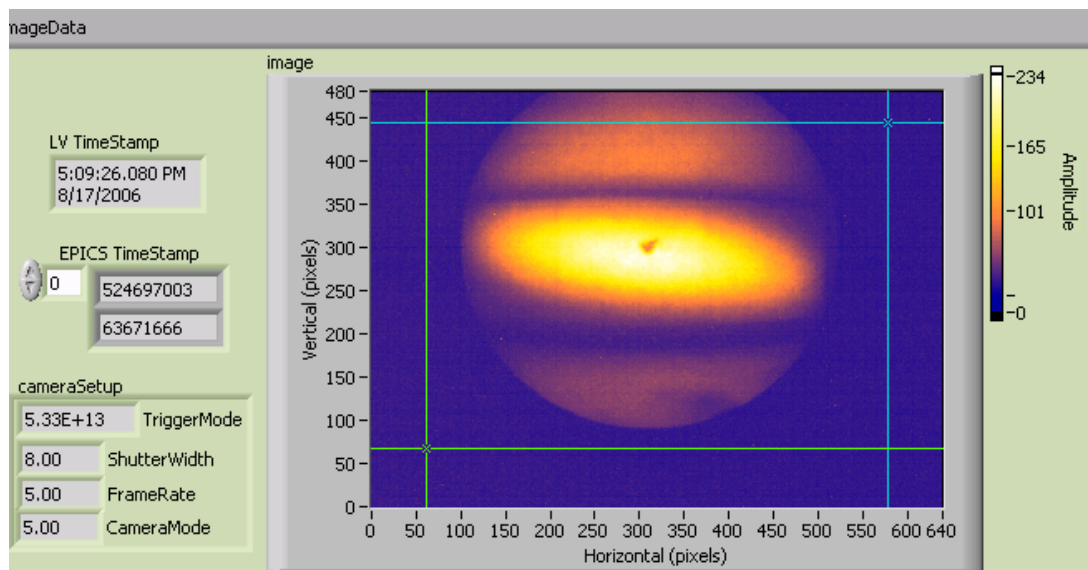


Short and mid-term inj. dump line modifications



Issue: Beam profile on the target

- A temporary view screen mounted to the face of the mercury spallation target provided very useful beam position and distribution information up through August 2006
- The beam profile on the target appears to have a tilt of about 3° , possibly due to transverse coupling in the beam transport line

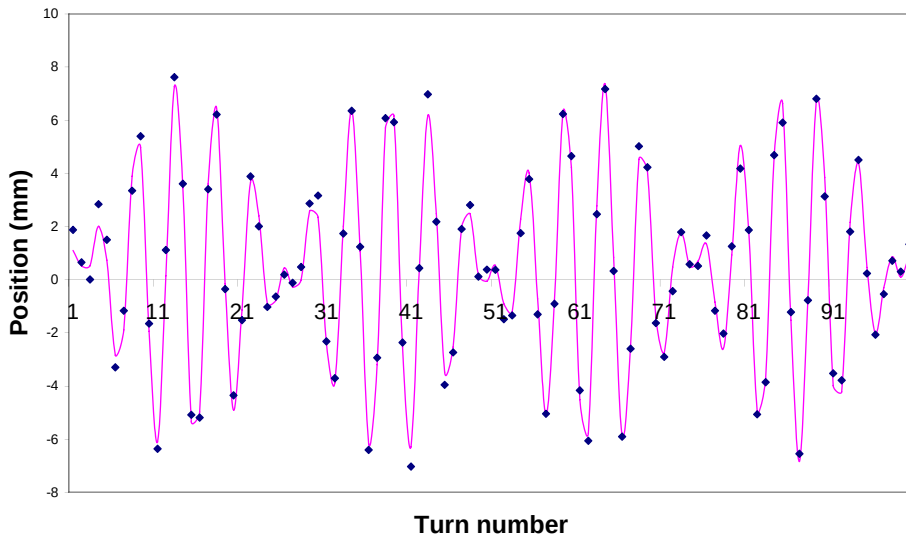


Beam profile for
highest intensity
pulse on target to
date
(5.3×10^{13} ppp)

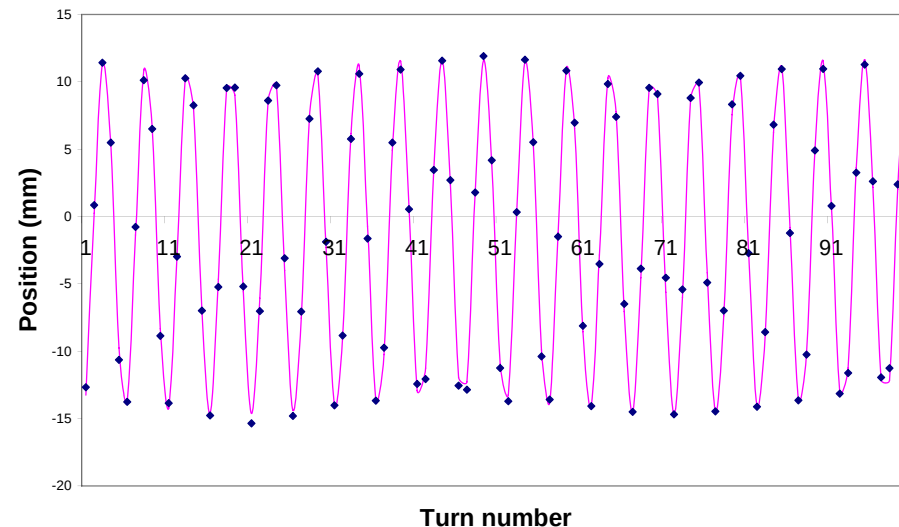
Issue: transverse coupling in Ring

- Measure transverse coupling by injecting a single minipulse with a large vertical offset and small horizontal offset relative to the closed orbit.

BPM B04 - Horizontal



BPM B04 - Vertical



Transverse coupling (cont.)

- Following formalism of D. Sagan & D. Rubin (e.g. PRSTAB 074001 (1999))

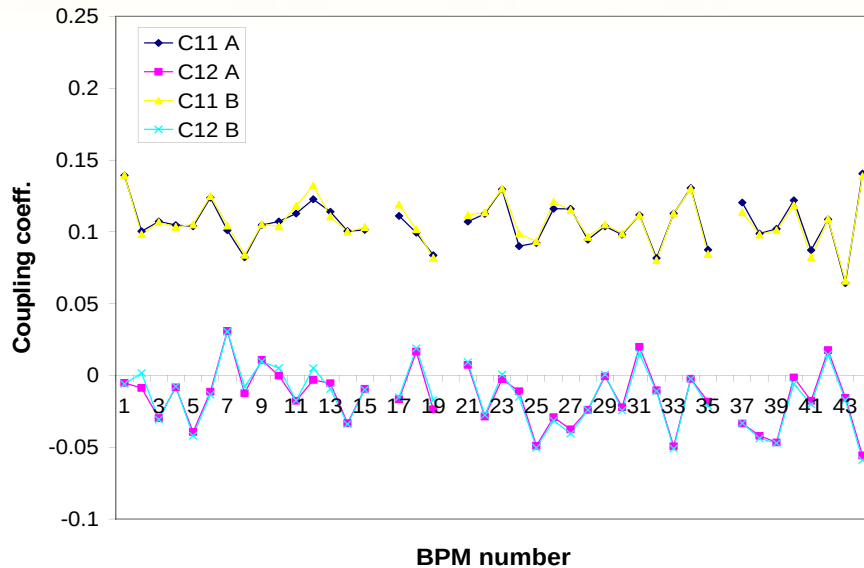
$$\begin{pmatrix} x \\ y \end{pmatrix} = \begin{pmatrix} A_x \sqrt{\beta_x} \cos \psi_x + A_y \sqrt{\beta_x} (\overline{C}_{11} \cos \psi_y - \overline{C}_{12} \sin \psi_y) \\ -A_x \sqrt{\beta_y} (\overline{C}_{22} \cos \psi_x + \overline{C}_{12} \sin \psi_x) + A_y \sqrt{\beta_y} \cos \psi_y \end{pmatrix}$$

$$\psi = n\omega + \phi$$

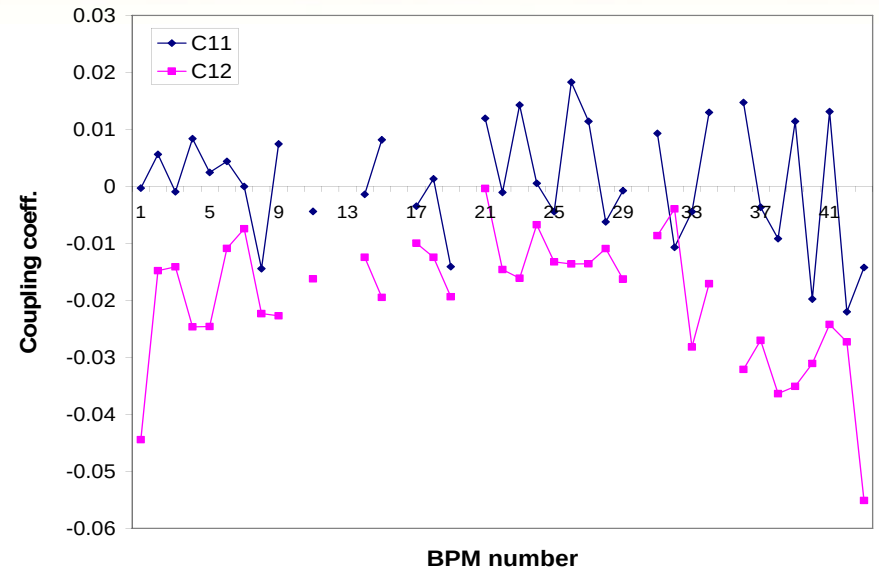
$\overline{C}_{11}$ = amount of in-phase oscillations coupled in from the vertical plane. $|\overline{C}_{11}| \leq 1$.

$\overline{C}_{12}$ = amount of out-of-phase oscillations coupled in from the vertical plane. $|\overline{C}_{12}| \leq 1$.

Measured and corrected coupling coeff.



Before correction

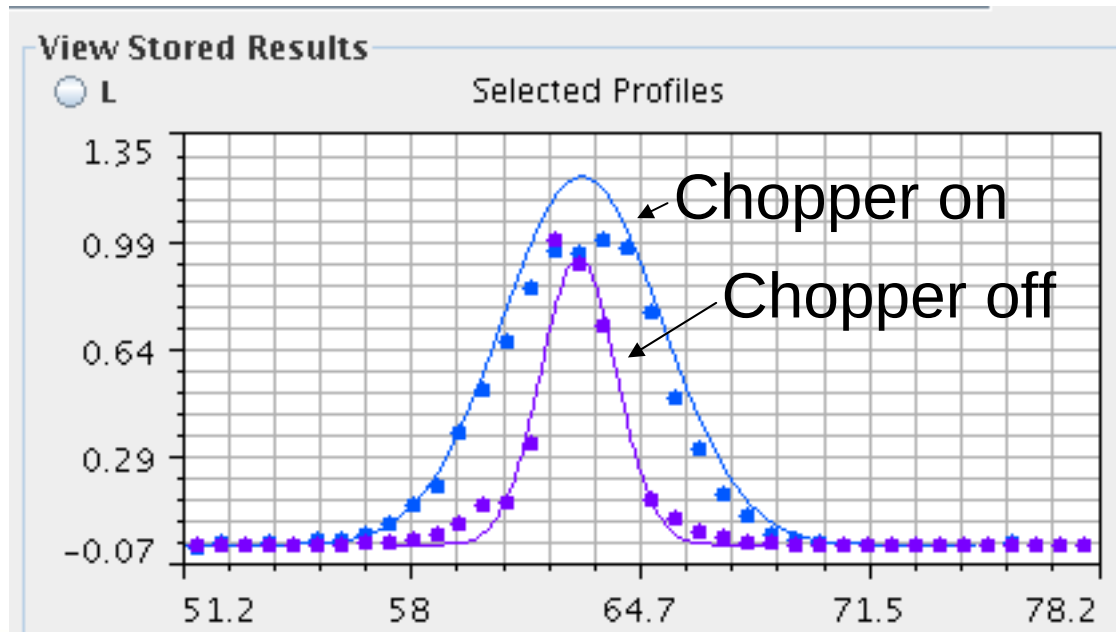


After correction
(6 vert. skew quadrupole
correctors set to 4.7 A)

Residual coupling is not a problem at this time

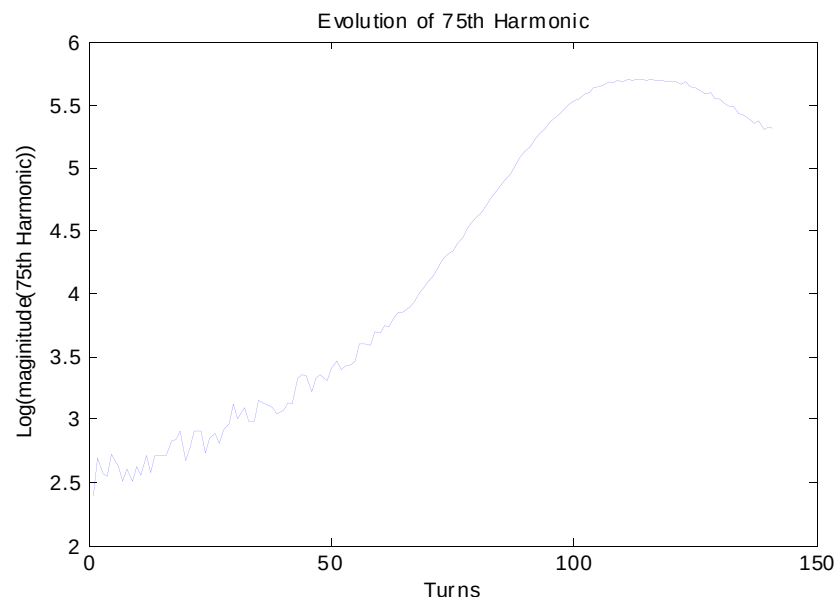
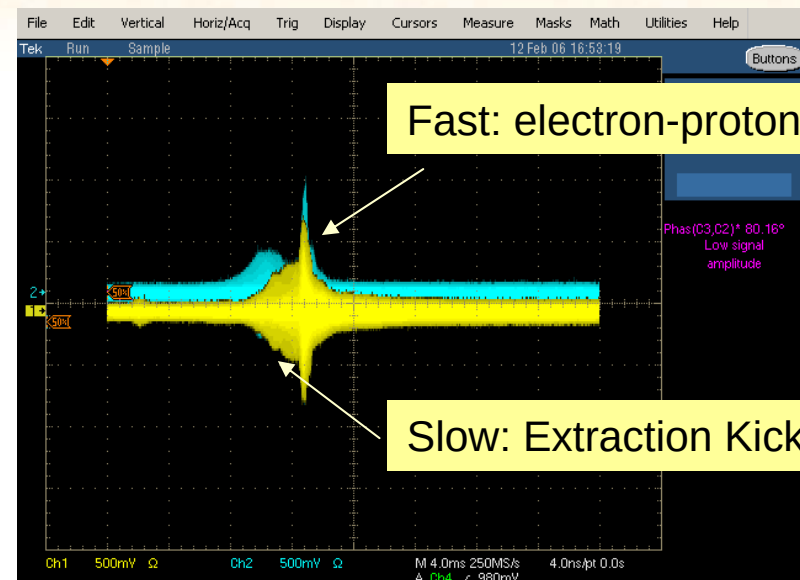
Issue: Effect of degraded LEBT chopper

- Increased resistor values installed in LEBT chopper in January 2007 to protect chopper from arcs in ion source lenses
- Causes significant increase in effective beam size

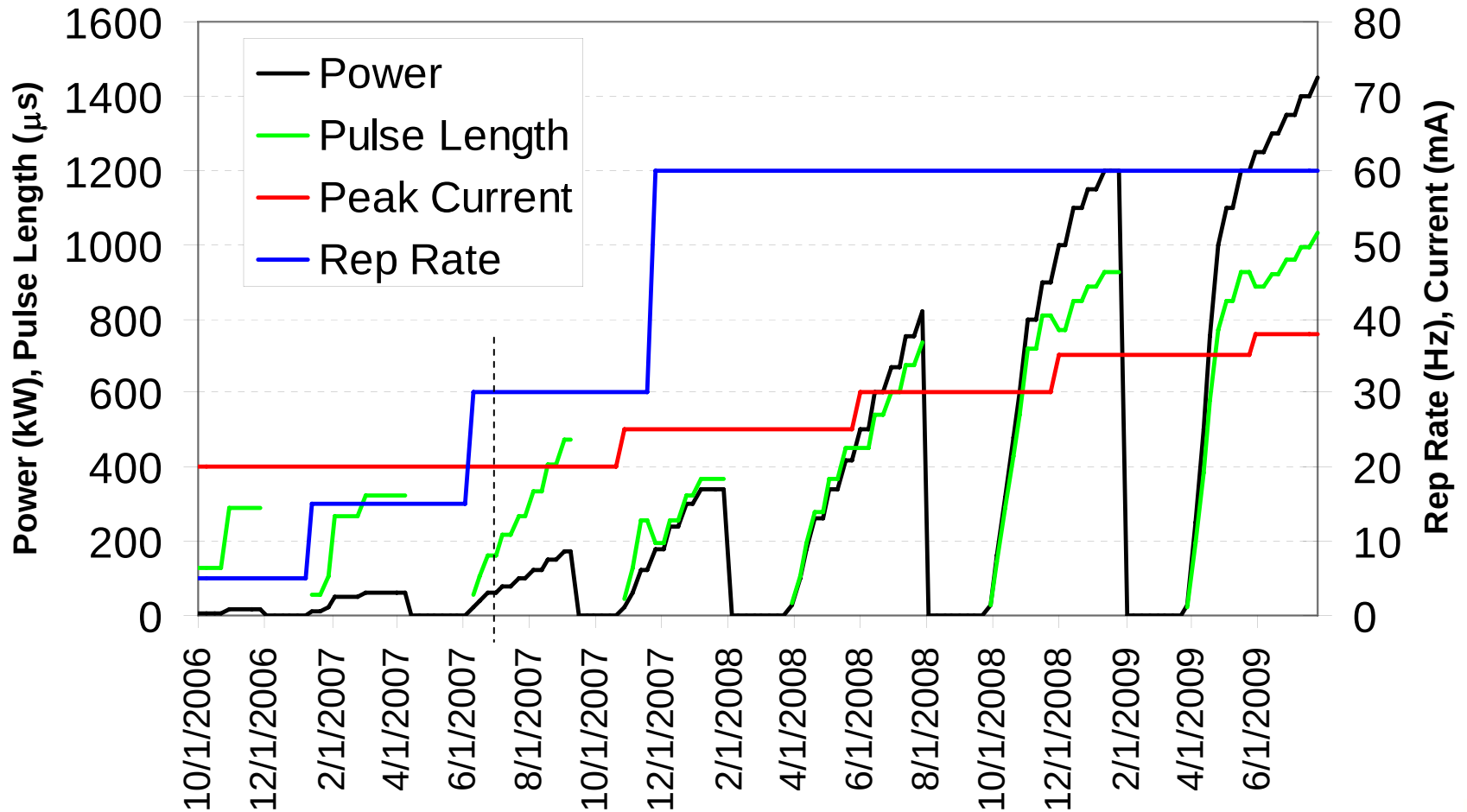


High intensity study: Instabilities

- No instabilities seen thus far in “normal” conditions
- We searched for instabilities by i) delaying extraction, ii) operating with zero chromaticity, iii) storing a coasting beam
- First instability observed with central frequency 6 MHz, growth rate 860 μ s, for 10^{14} ppp driven, as expected by extraction kicker impedance
 - $Z_{\text{calc}} \sim 22\text{-}30$ kOhm/m
 - $Z_{\text{meas}} \sim 28$ kOhm/m
- Scaling these observations to nominal operating conditions predicts threshold > 2 MW for extraction kicker (as previously predicted)
- In coasting beam see very fast instability at $0.2\text{-}1 \times 10^{14}$, consistent with e-p.
 - Growth rate 20-200 turns
 - $f \sim 30\text{-}80$ MHz depending on beam conditions



Beam power ramp up plan



Summary

- Commissioning was completed in 7 beam runs, amounting to more than 1 year of dedicated beam commissioning and operating time
- Achieved beam and neutron project completion requirements within project schedule and within budget
- Major beam quality goals have been met
- Some of the issues we faced during ring commissioning:
 - tilted beam at the target
 - transverse coupling in the Ring
 - waste beam transmission in the ring injection dump beam line
 - beam loss
- We are working to ramp up the beam power of the SNS accelerator complex, with a short-term goal of 180 kW on target by September 2007



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