# **ARRONAX\*, A HIGH INTENSITY CYCLOTRON IN NANTES**

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### Abstract

A cyclotron named ARRONAX is being built in Nantes (France). It is mainly devoted to radiochemistry and nuclear medicine research and will be operational the last quarter of 2008. This machine will accelerate both protons and  $\alpha$ -particles at high energy (up to 70 MeV) and high intensity (2 simultaneous proton beams with intensity up to 350 µA). In nuclear medicine, these characteristics will allow the cyclotron to produce a large variety of radionuclides on a regular schedule and in sufficient amount to perform clinical trials. A priority list of 12 radioisotopes has been established by an international scientific committee, which contains isotopes for therapeutic use as well as for PET imaging. In radiochemistry, a vertical pulsed  $\alpha$  beam will allow fundamental studies of radiolysis in aqueous media, which is of great interest for radiobiology and for nuclear waste management.

### **INTRODUCTION**

During the past decade, a technological revolution has deeply changed the role of radionuclides in medicine especially in oncology.

PET/CT technology with 18F-FluoroDeoxyGlucose (FDG) which has been clinically developed for less than 10 years is now accepted as the gold standard in oncology imaging [1]. Moreover some other fluorinated radiopharmaceuticals are currently evaluated [2] and some of them could be approved for a clinical routine use in the coming years.

Radionuclide therapy has been rapidly extended, for the last 10 years, to a large panel of malignant tumours due to the availability of new carriers, including antibodies and peptides, new targeting methods and new radionuclides.

FDG is taken up by any lesion, which needs a source of energy for its own metabolism including inflammatory processes. Such non-specific uptake results in a limited diagnostic specificity of FDG-PET. In the future, the uses of carriers that are specific for a variety of tumors will allow targeting specifically cancer cells. It could greatly improve the diagnostic specificity of PET. This new approach, termed immuno-PET, is being evaluated in preclinical studies using different forms of several antibodies. The first results confirmed a higher specificity of immuno-PET as compared to FDG-PET [3, 4]. However, due to its (too) short physical half-life, fluorine-18 is not appropriate for these carriers, which are generally large biological molecules with relatively long (some days) kinetics in the body. Consequently there is a need for innovative positron-emitting radionuclides with half-lives longer than 10 hours.

The future of radionuclide therapy will require increasing injected activity for an efficient absorbed dose in relatively radio-resistant solid tumours while limiting irradiation of vital organs including liver, lung and kidney. It will be necessary to evaluate, as accurately as possible, the dose delivered to these organs by a pre-therapeutic dosimetric study, using PET to take advantage of its quantification ability which is superior to that of SPECT (single photon emission tomography). Since most therapeutic radionuclides do not emit positrons, it is interesting to use positron emitters of the same element. They will follow the same metabolic pathways and will allow obtaining the radionuclide biodistribution. Couples of  $\beta+/\beta-$  isotopes of the same element must be available for these studies such as for example 124I/131I [5].

Finally, another promising approach will be using alpha particle-emitting radionuclides to take advantage of the high LET (linear energy transfer) of alpha particles as compared with that of  $\beta$ -particles [6].

So, in this context of consequent need for innovative radionuclides, a cyclotron with proton and alpha beams is being built in Nantes, France.

After a description of the accelerator capabilities, we will present the associated facility and the expected list of produced radionuclides.

We will complete this presentation of ARRONAX by describing non-medical applications of the accelerated beams, especially radiolysis with  $\alpha$  particles, as well as the use of the facility for teaching purposes.

### ARRONAX

ARRONAX (Accelerator for Research in Radiochemistry and Oncology in Nantes Atlantique) is a high energy (70 MeV) and high intensity (750 $\mu$ A proton) cyclotron that will produce a large variety of radionuclides on a regular schedule and in sufficient amount to perform clinical trials. It will also offer the possibility to perform experiments in order to better understand the effect of radiolysis, which is always present when dealing with radionuclides in solution as well as radiobiological and material studies.

<sup>(\*)</sup> The cyclotron ARRONAX is a project owned by the Regional Council of Pays de la Loire and has been financed by local authorities, the French government and the European Union.

### ARRONAX characteristics

ARRONAX is being build by IBA. It will turn into operation in the last quarter of 2008 in Nantes (France).

This cyclotron will accelerate both positive ions (HH+, He++) and negative ions (H-, D-) up to 70 MeV. It is designed to deliver up to 750  $\mu$ A of protons and 35  $\mu$ A of  $\alpha$  particles.

- Negative ions will be extracted using a stripper foil. This technique allows extracting the beam within a large range of incident energy. It has been adapted to deliver two beams at the same time. These beams may have different energies and intensities (up to  $350 \mu A$  for protons).
- Positive ions will be extracted using an electromagnetic septum. In this case, beams are extracted at a fixed energy (70 MeV for  $\alpha$  particles) and only on one beam output (right side of Fig.1).

The capabilities of the ARRONAX cyclotron are summarized in the Table 1.

Table 1. Main characteristics of the ARRONAX cyclotron.

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Beam	Accelerated	Energy	Intensity
Deam	Particles	(MeV)	(µA)
Protons	H-	30-70	<350
	HH+	17.5	<50
Deuterons	D-	15-35	<50
$\alpha$ particles	He++	70	<35



Figure 1. Schematic view of the ARRONAX facility. This view does not show the different laboratories located around the Halls.

### The surrounding facility

The cyclotron will deliver beams in 6 experimental Halls named AX, A1, A2, P1, P2, P3 (see fig. 1). Due to

the extraction method, which is different for negative and positive ions, protons and deuterons will be available in every experimental Halls whereas  $\alpha$ -particles will be available only in Halls A1, A2 and AX.

Halls A1, A2, P2 and P3 will be devoted to radionuclide production and will be equipped with an appropriate target system. A rabbit system connected between these Halls and hot cells will limit worker exposition to radiation. These four dedicated Halls will allow flexibility and, together with the high intensity, will ensure availability of radionuclide on a regular schedule.

Hall P1 will be used to perform R&D on highly intense beam. Indeed, if one wants to use the proton beam delivered by ARRONAX at full intensity and full energy, it will have to deal with 25 kW on the target. This remains a challenge and works are starting on that subject.

Hall AX, which is the largest, will be devoted to experiments on radiolysis, radiobiology, physics and for high grade students training. Three beam lines are available in this Hall. The  $\alpha$ -beam can be pulsed. Pulse characteristics are the following: a width equal to 3.3 ns, a variable delay between consecutive (from 1ms up to few seconds), each pulse can contains up to 7.10<sup>6</sup> alphas. In addition for radiolysis and radiobiology experiments a vertical beam is available on one of the lines.

Finally, several laboratories (radiochemistry, biochemistry, cells, radio-labelling, chemical analysis, nuclear metrology) are available.

### THE SCIENTIFIC PROGRAM

A large part of the ARRONAX beam time will be devoted to the production of radionuclides mainly for medical application. However, taking advantage of the vertical pulsed  $\alpha$ -beam in Hall AX, a non negligible beam time will be allowed to radiolysis experiments and radiobiological studies taking advantage of the vertical pulsed  $\alpha$ -beam in Hall AX. Fundamental studies of radiolysis in aqueous media are of great interest for radiobiology as well as for nuclear waste management.

In the following, we will first focus on the isotope production. In order to define the more interesting radionuclides to be produced, a priority list has been established by the international scientific committee that follows the project since the beginning. This list contains radionuclides for both PET imaging and therapy.

### Radionuclides for PET imaging

As presented in the introduction, new, positronemitting radionuclides, which are not yet or not readily available, are requested for pre-clinical and clinical applications in oncology as well as for other medical specialties.

Taking advantages of the construction of ARRONAX, we have reinvestigated the periodic table of elements in order to find  $\beta^+$  emitters with longer half lives than <sup>18</sup>F and physical properties adapted to PET imaging. We also

take into account the interest of the scientific community by reviewing the existing literature. Starting from over 500 isotopes, we ended up with 10 radionuclides. They have been separated into two groups based on their interest.

Great interest at short term:

The isotopes for pre-therapeutic use and those available through generator appear among this group.

 $^{124}$ I,  $^{64}$ Cu,  $^{86}$ Y can be used in pre-therapeutic PET dosimetry for an evaluation of normal organs (liver, kidney, and lung) doses before injection of their  $\beta$  emitting counterparts ( $^{131}$ I,  $^{67}$ Cu,  $^{90}$ Y). It should be noted that  $^{86}$ Y emits non-negligible percentages of high-energy gamma rays resulting in a relatively high exposure rate and thus requiring some particular radiation safety constraints.

<sup>82</sup>Rb is an analog of potassium and is widely used in cardiology in the United States of America. It is obtained from a generator <sup>82</sup>Sr/<sup>82g</sup>Rb [7]. Indeed, <sup>82</sup>Sr has a long half-life (25.55 days).

<sup>68</sup>Ga can be daily available for one year from a generator <sup>68</sup>Ge/<sup>68</sup>Ga due to the long half-life of <sup>68</sup>Ge (270.8 days). However the short half-life of <sup>68</sup>Ga (68 minutes) limits its use to the labelling of rapidly diffusible small carriers such as peptides.

Potential interest at middle term:

<sup>44</sup>Sc may be used to quantify the kinetics and the dosimetry of antibodies when radioimmunotherapy is performed using the innovative radionuclide <sup>47</sup>Sc [8].

<sup>52</sup>Fe has a half-life of  $T_{1/2} = 8.275$  h and has been used in nuclear medicine mainly for imaging in hematology [9].

[9].  ${}^{55}$ Co,  ${}^{76}$ Br, and  ${}^{89}$ Zr have been identified for immuno-PET due to their high abundance of  $\beta^+$  decay and their relatively long half-life.

### Radionuclides for therapeutic applications

Two radionuclides have been identified for  $\beta^-$  therapy  $^{67}$ Cu and  $^{47}$ Sc. They can both be produced in cyclotron using the (p,2p) reaction and then require high proton beam energy (above 30 MeV). Their production cross sections are small (few tens of mb) and the use of highly intense beam is necessary is if ones wants to make them available at a reasonable cost. Radiophysical characteristics of these radionuclides fit well to their use in radionuclide therapy.

Last but not least, the  $\alpha$ -emitter <sup>211</sup>At belongs also in our priority list. It seems particularly appropriate for alpha-therapy due to its half-life (7.2 hours).

### Radiolysis

A second field of involvement will be the study of the interaction of radiation with matter, and especially with the use of the delivered  $\alpha$  beam. The original characteristics of ARRONAX: a high energy and pulsed

 $\alpha$  beam; will allow specific studies. ARRONAX will be a privileged tool for  $\alpha$  radiolysis. The interaction of  $\alpha$  particles with matter appears in very different fields such as the above-discussed therapy. A better understanding of the mechanisms of cell destruction, and of the correlated (for instance "bystander") effects will enlighten the amounts of the radioactive doses.

Irradiation of materials is a central subject for the nuclear industry: both for the reactor during its operation time and for the different containers (including the geological barriers) of the storages of the radioactive wastes. Among these wastes, the trans-uranic elements (Pu and the minor actinides like Cm, Am, Np) are  $\alpha$  emitters, and therefore  $\alpha$  radiolysis will play an important role during their storage. The special role of water in addition to the  $\alpha$  emitters and the confining barriers has to be stressed. Water radiolysis through  $\alpha$  radiation will provide highly active chemical radicals that might enhance whether the corrosion of the barriers, or lead to the formation of chemical complexes which migration speed could be much higher than expected.

These topics will be studied with the help of ARRONAX  $\alpha$  beam, the energy of which will be higher than what is available today, allowing a more constant energy deposition (LET) in thin layers, and therefore a more simple comparison to simulations.

## Education and Teaching

The ARRONAX beams will finally also be used for education. Nuclear Physics and Chemistry will propose "small but actual" experiments for graduate students. Radiobiology as well as radiopharmacy will also take advantage of the facility, in introducing the students the nuclear techniques. It is in general all the present studies of Nantes University and Engineering Schools that will profit of this new pedagogical tool.

But this program will clearly extend beyond these existing topics. New courses like radioprotection or cyclotron supervision are envisaged.

Also these fields are foreseen to be largely open to international contacts and contribution. Nantes ARRONAZX site shall be a Nuclear teaching site and tools (providing of course lessons in English) open to students from Europe and abroad, in all the previously discussed fields that require Nuclear lessons, and covering a very broad range spanning Physics, Chemistry, Medicine, and aiming both at fundamental and applied (industry oriented) approaches.

### **CONCLUSION**

The high energy (up to 70 MeV) and high intensity (350  $\mu$ A for proton and 35 $\mu$ A particle for alpha particle) cyclotron ARRONAX is being built in Nantes (France). It will be devoted to radiochemistry and oncology research and is expected to be in operation in the last quarter of 2008.

A large part of its beam time will be dedicated to the production of radioactive isotopes. In the one hand, PET is most likely to further increase its impact in diagnostic imaging in the future. Positron emitters other than fluorine-18 are clearly needed preferably with slightly longer half-lives (<sup>52</sup>Fe, <sup>55</sup>Co, <sup>76</sup>Br, <sup>89</sup>Zr), or produced from generators (<sup>68</sup>Ge/<sup>68</sup>Ga, <sup>82</sup>Sr/<sup>82g</sup>Rb), to improve the logistics.

In the other hand, for successful radionuclide therapy, precise calculation of dose distribution, dose planning and dose monitoring are needed. For radioimmunotherapy, quantification of the in vivo distribution of radionuclides as well as their kinetics may be performed efficiently using PET-imaging. Consequently, it is necessary to make available couples of  $\beta^+/\beta^-$  isotopes of the same element (<sup>44</sup>Sc/<sup>47</sup>Cu, <sup>64</sup>Cu/<sup>67</sup>Cu, <sup>86</sup>Y, <sup>124</sup>I). Finally, targeted alpha therapy that takes advantage of the high LET of  $\alpha$ -particles is a promising new therapy modality (<sup>211</sup>At)

The number of potentially useful radionuclides is relatively limited and the availability of a high-energy, high-intensity cyclotron greatly expands this number. Associated with appropriate carriers, these radionuclides will respond to a maximum of unmet clinical needs.

ARRONAX will also be a privileged tool for material radiolysis, especially with  $\alpha$  particles, and both for biological and nuclear applications.

Finally, the available beams will afford an exciting educational tool for students whose studies require nuclear lessons, but also for specialized professionals formations, for specific industrial or technical needs. The Author would like to acknowledge the help he has got in preparing this paper, from all the ARRONAX team and more especially from F. Haddad, N. Michel, A. Guertin, J. Barbet, J.F. Chatal.

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