



# KLYLAC PROTOTYPING FOR BOREHOLE LOGGING

## IPAC2018

05/01/2018

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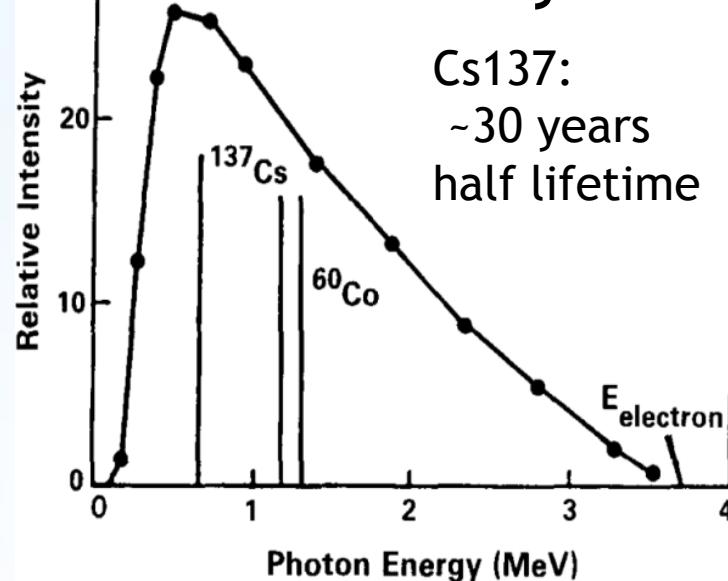
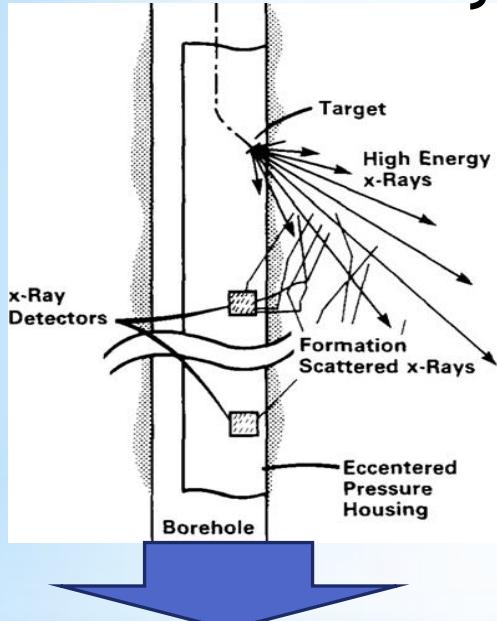
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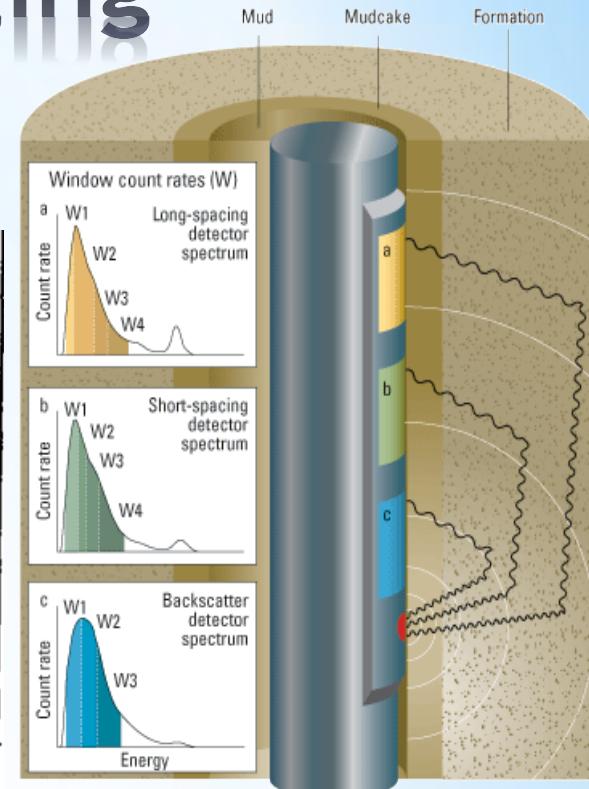
**DoE SBIR Phase II 1<sup>st</sup> year project**

# X-Ray Well Logging

is employed for ~50 years  
mostly for densitometry



Cs137:  
~30 years  
half lifetime

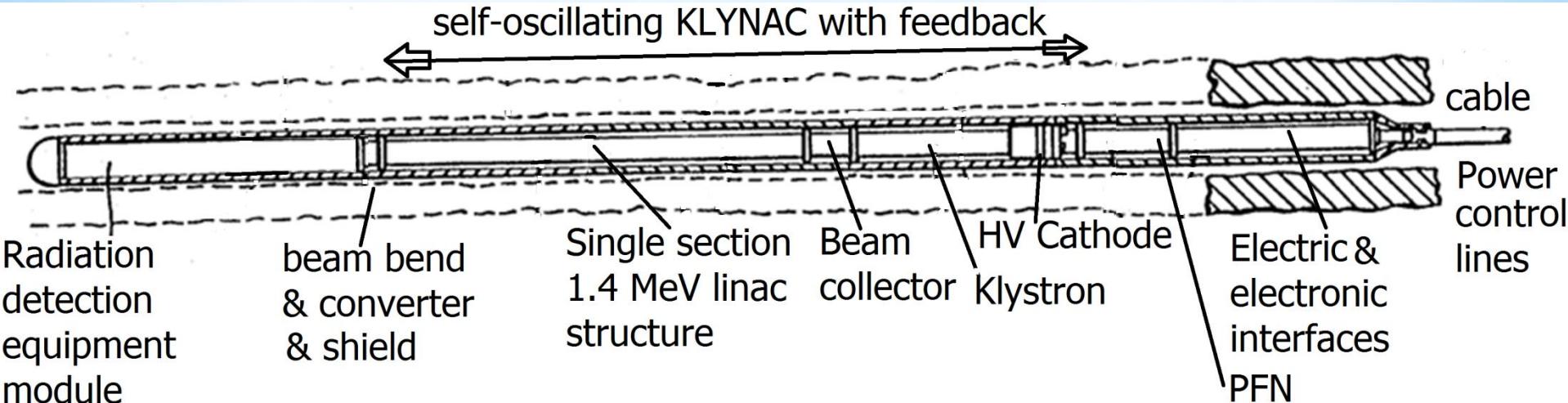


Linac-based source  
to eliminate  
proliferation hazard  
and radiological  
dispersion  
("dirty bomb")

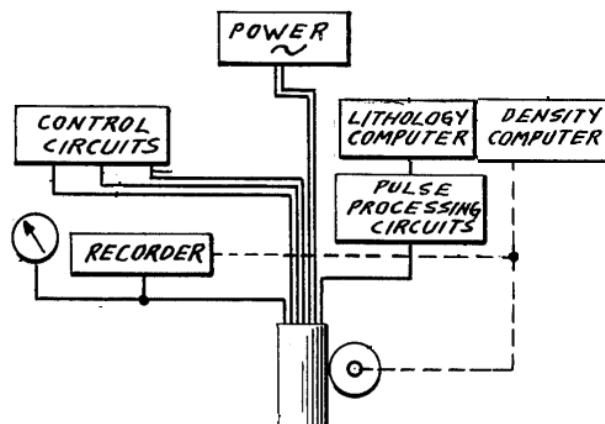
The design should be capable of:

- Scalability to replace Cs137 source ( $>\sim 2.5$  MeV energy)
- Borehole target:  $\oslash 3.5"$
- High operating temperature: up to  $\sim 140\text{-}150^\circ\text{C}$
- Vibrations:  $\sim (1\text{-}2)\text{G}$
- External magnetic fields ( $n \times 100$  Gauss)

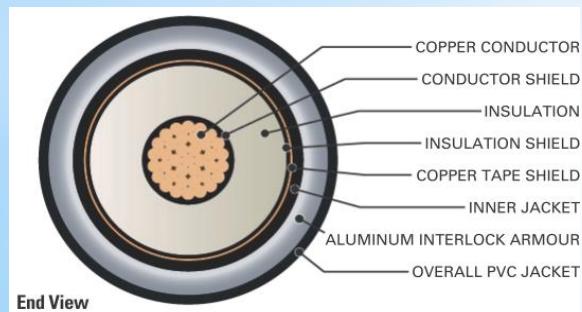
# Borehole Tool Schematics



## On-ground station



HVTEC CSA C22.2 No. 174  
power cable from Southwire



## KlyLac concept

C. Nygard, Patent number  
2,922,921, 1960

S.O. Schriber, Canadian  
Patent 1040309, 1978  
B.Yu.Bogdanovich PAC'97

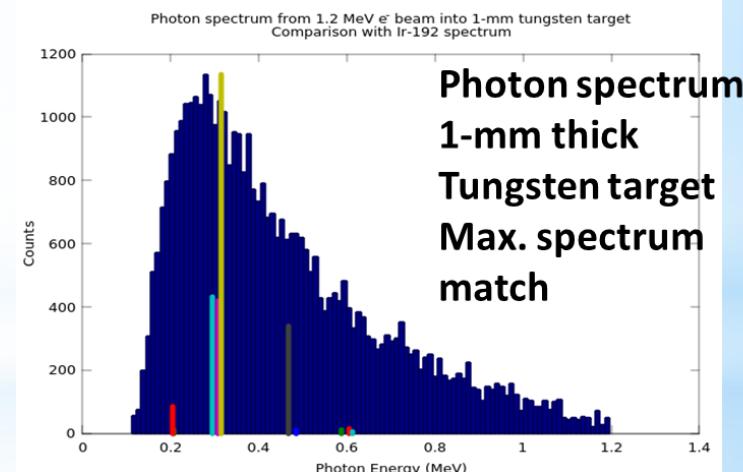
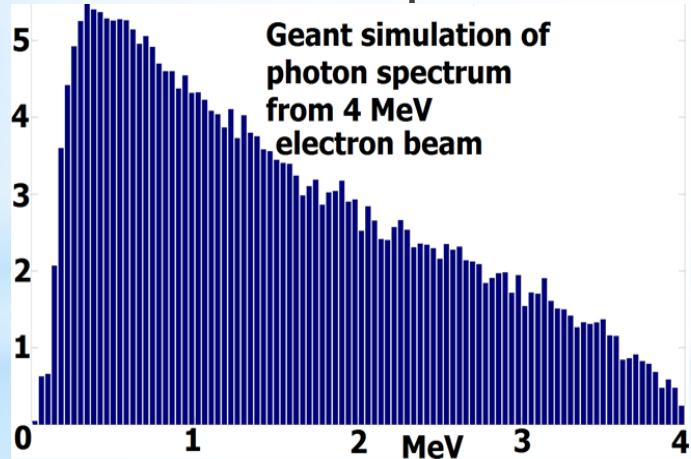
## KlyNac (LANL)

W.E. Stein, IEEE Trans. NS 30,  
N2(1983)  
Smirnov  
B. Carlsten, K.E. Nichols  
NIMA877 (2018)

# Phase II Technical Goal

The main goal of the Phase II project is to demonstrate operation of a ~1 MeV KlyLac prototype capable to produce 5  $\mu\text{A}$  beam current and beam average power >5 W (corresponding to a few Ci activity).

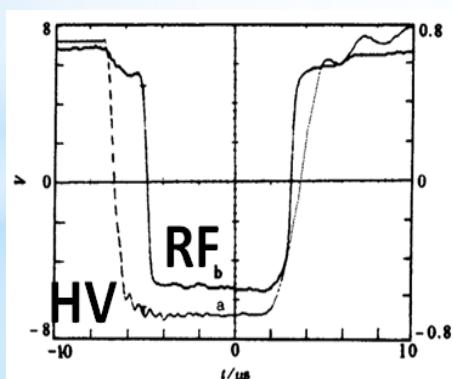
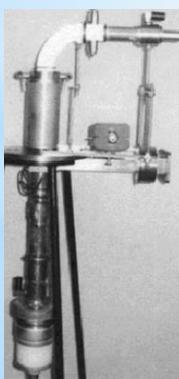
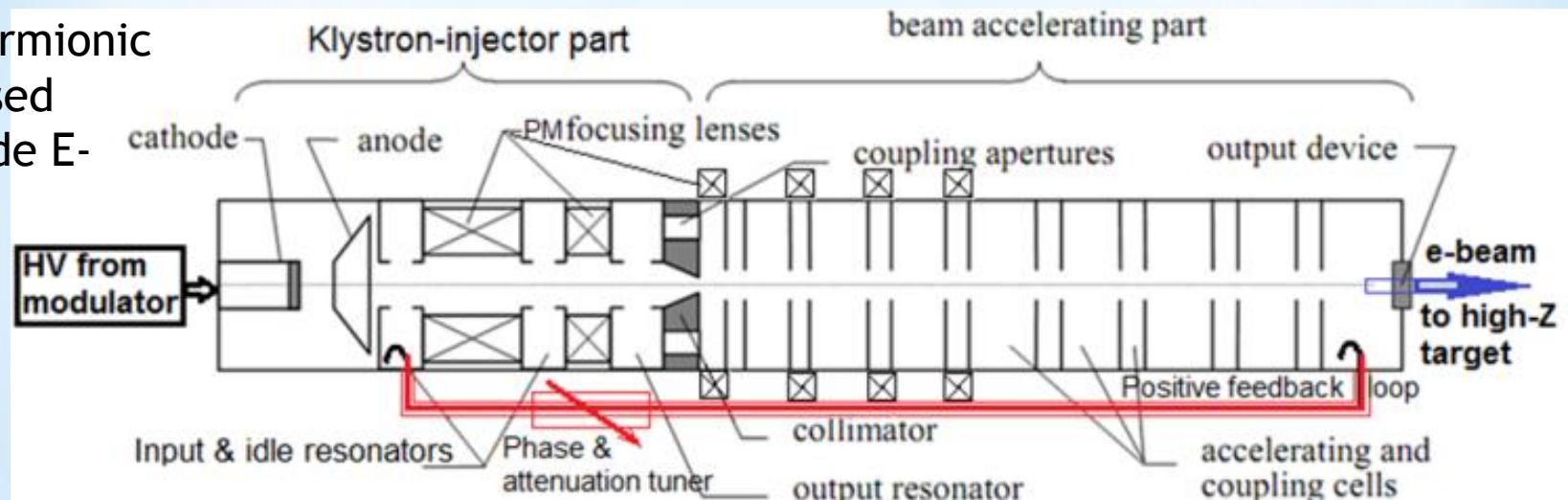
- \* E-beam energy: ~1 MeV
- \* Pulse current: >2mA
- \* Pulse power: >5 kW



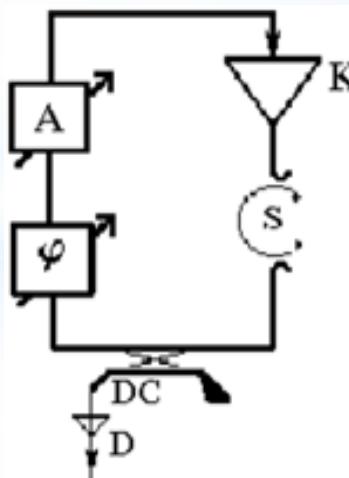
## Sheet Beam Klystron (SBK) section

Thermionic  
Pulsed  
Diode E-  
Gun

## Robust bi-periodic linac structure



Positive feedback loop self-oscillating RF system starting from noise.



That system enables fast self-adjustment of the frequency provided it is stable

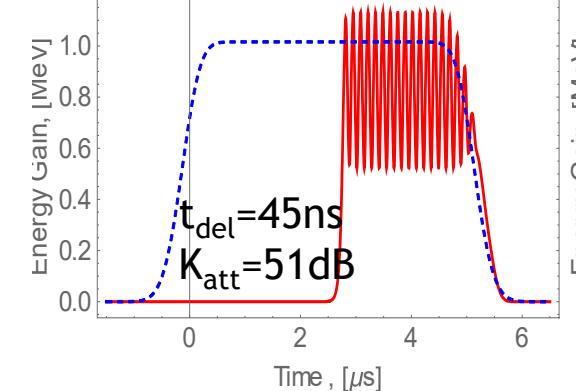
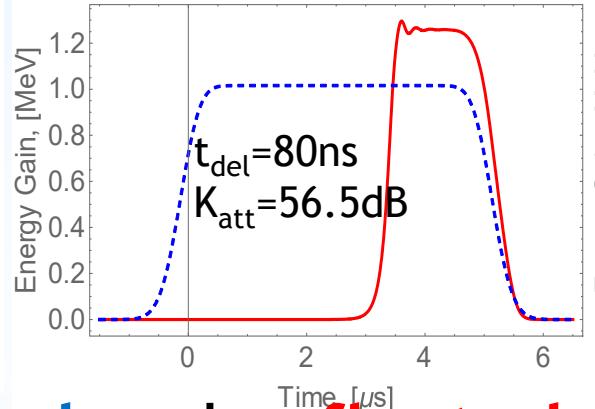
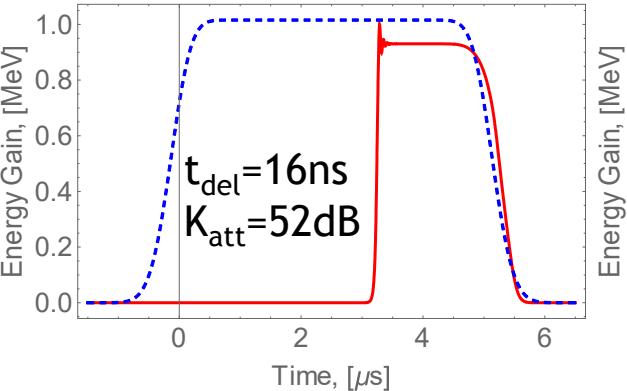
# Self-oscillation performance

$$\frac{dU}{dt} + (1 + \beta_c) \frac{\omega}{2Q_o} U = \frac{\omega}{Q_o} \sqrt{\beta_c R P_{frwrd}(t, U)}$$

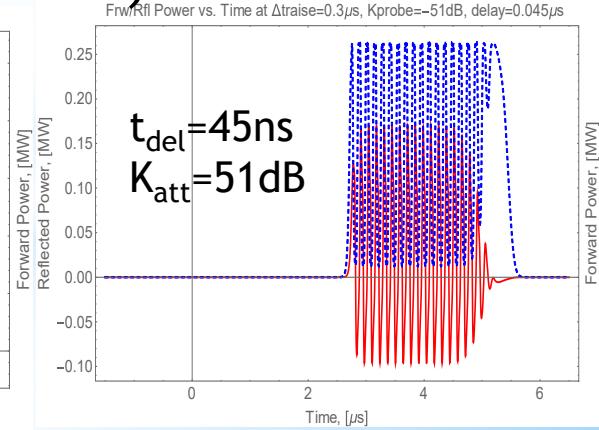
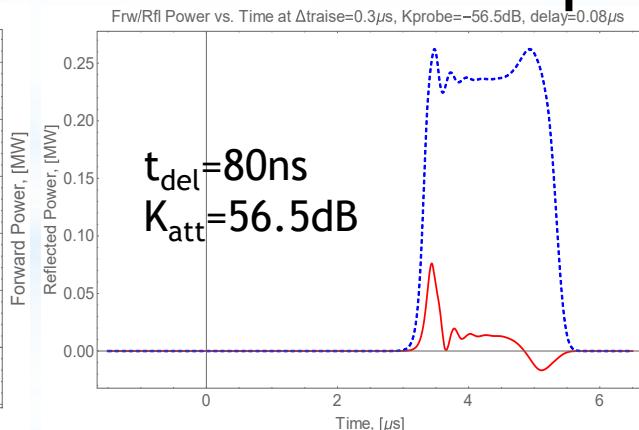
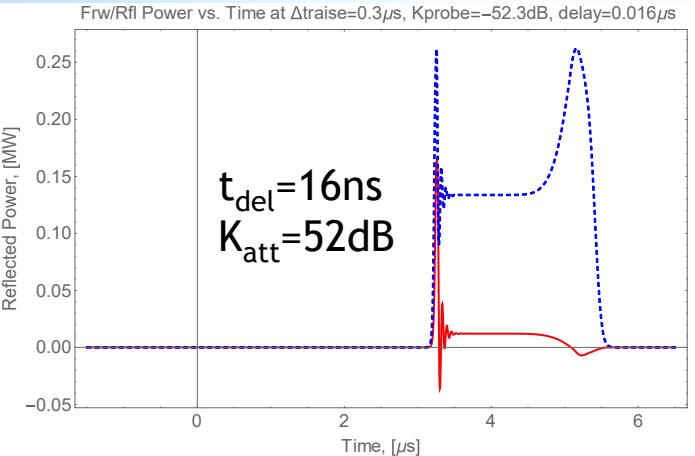
NIMA 868 (2017)

## Normalized HV Envelope and accelerating voltage

Energy Gain vs. Time at Kprobe=−52.3dB, delay=0.016μs Energy Gain vs. Time at Kprobe=−56.5dB, delay=0.08μs Energy Gain vs. Time at Kprobe=−51dB, delay=0.045 μs



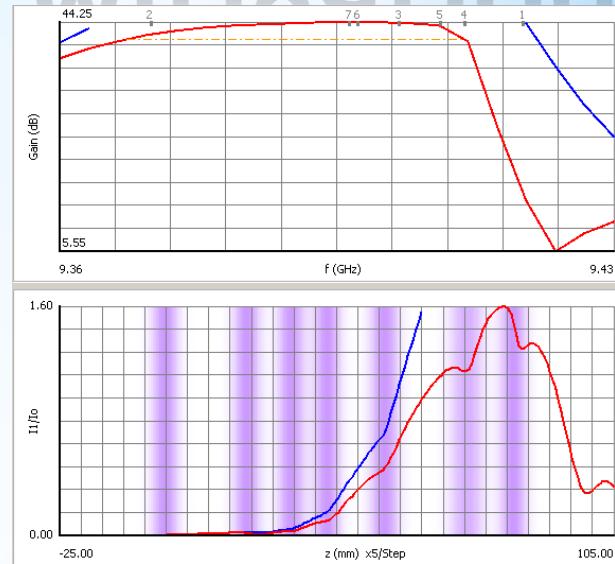
## Forward and reflected power, MW



# Technical Risk Mitigation

## Stabilization of self-oscillation (group delay reduction)

- Flatten the klystron Gain(f) by detuning the cavities;
- Introduce equalizer into the feedback loop (multi-pole filtering).



## Other technical solutions for KlyLac Phase II

- \* Extremely robust linac (high group velocity,  $R_{sh}$  independent on  $t^\circ$ ).
- \* Adapt the design to M0.5 ScandiNova modulator 24 kV 23-28 A.
- \* Increase aspect ratio of the SBK cavities to increase field flatness and coupling coefficient (gain, efficiency).
- \* 3-section PM “solenoid” for the linac section.

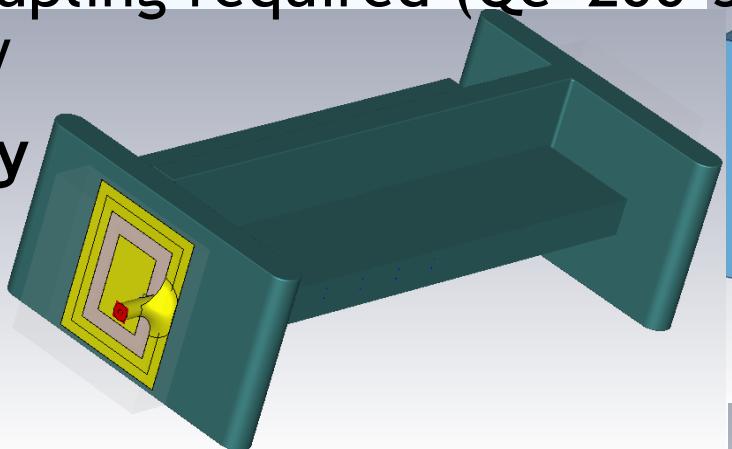
# Four Types of SBK Cavities

Challenge: how to provide

1. uniform interaction at
2. right frequency,
3. sufficient beam coupling ( $M>0.45$ )
4. i/o RF coupling required ( $Q_e\sim 200-350$ ).
5. Tunability

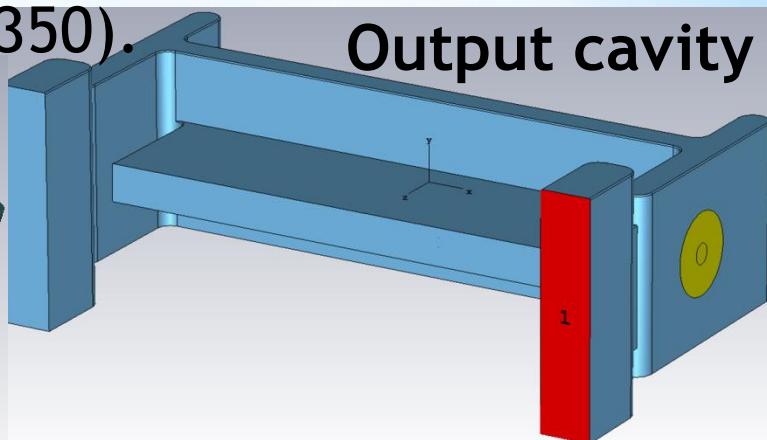
**Input cavity**

Custom  
ceramic PCB  
coupler

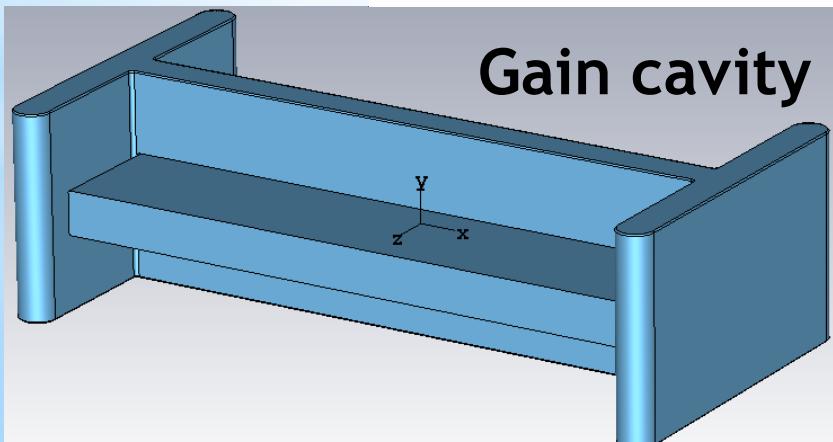


New beam aperture:  
 $3.7 \text{ mm} \times 50 \text{ mm}$   
(instead of  
 $4.79 \text{ mm} \times 30 \text{ mm}$ )

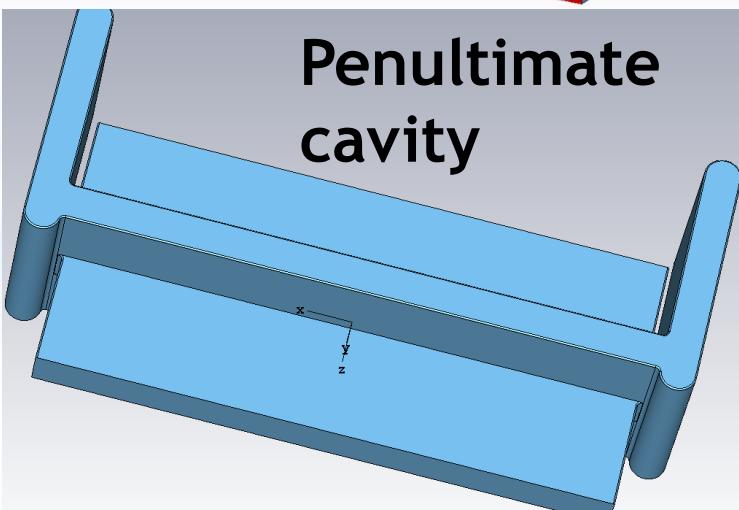
**Output cavity**



**Gain cavity**



**Penultimate cavity**





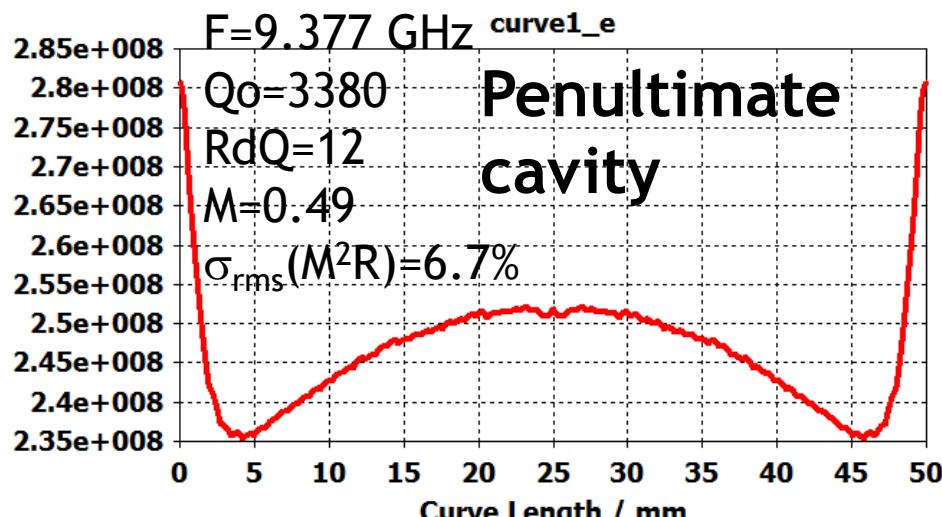
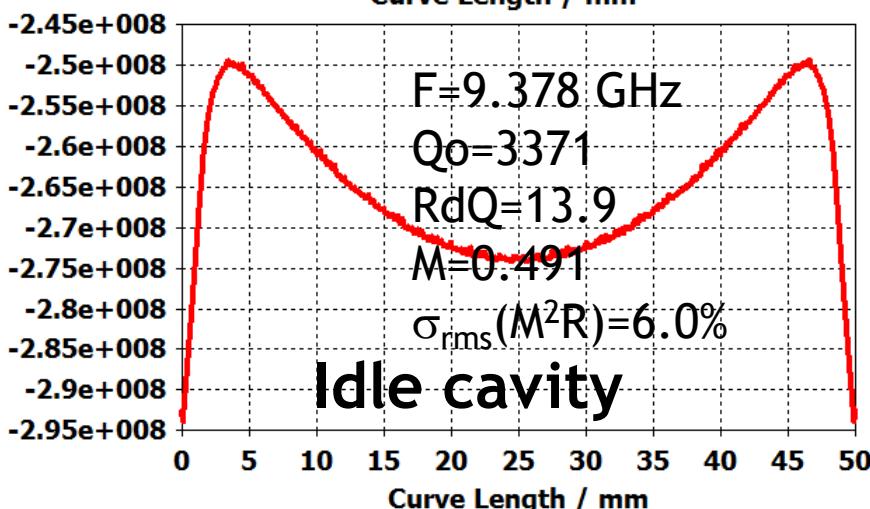
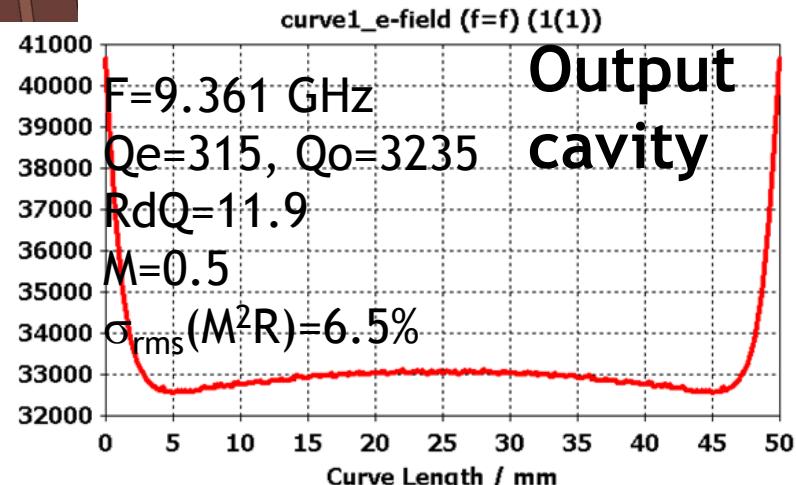
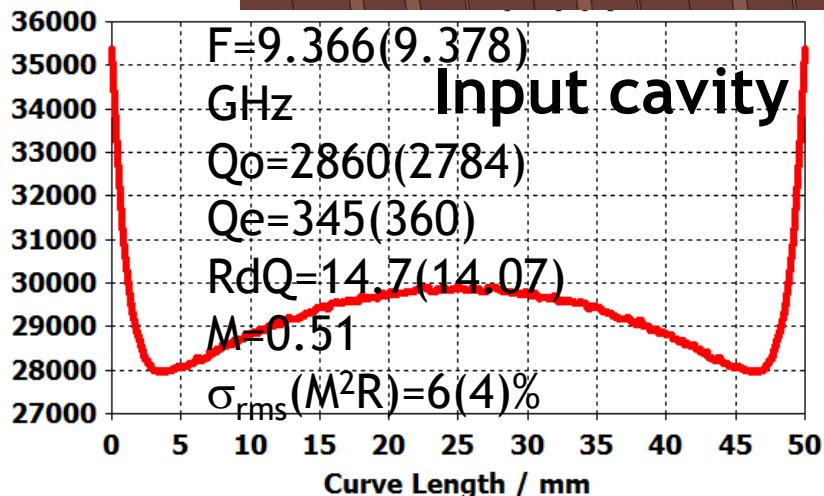
Waveguide  
Penultimate cavity

Input cavity

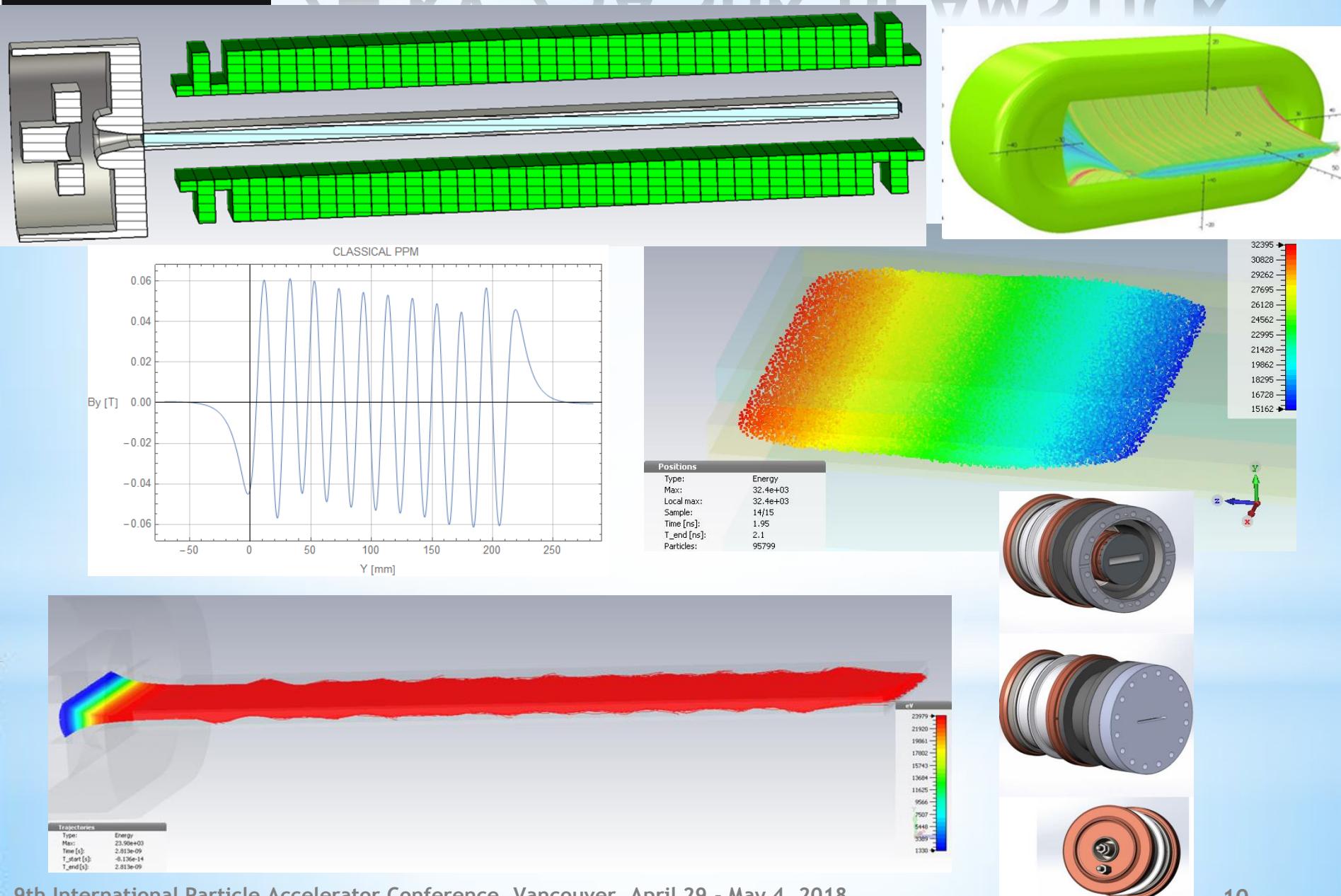
Output cavity

Idle cavities

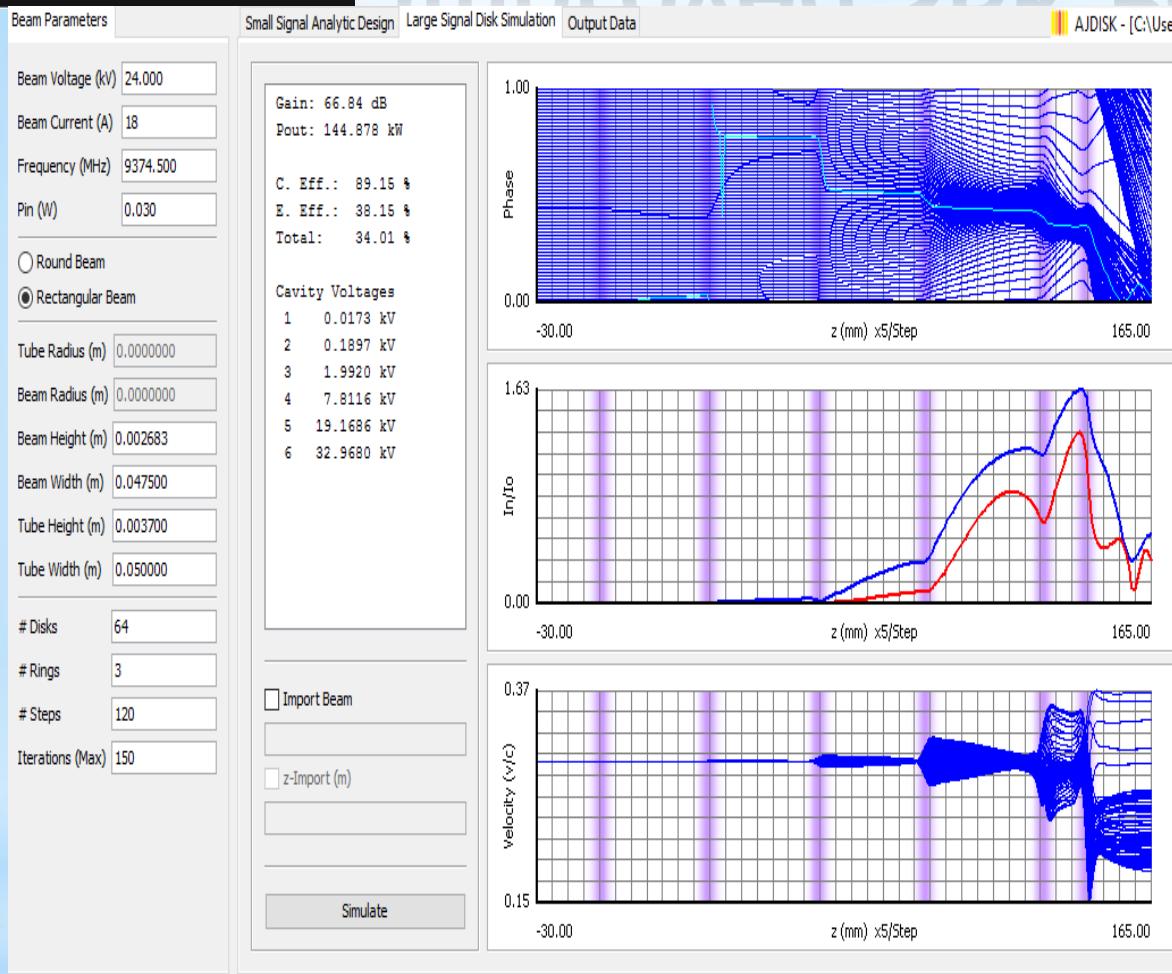
# SBK Cavities Performance



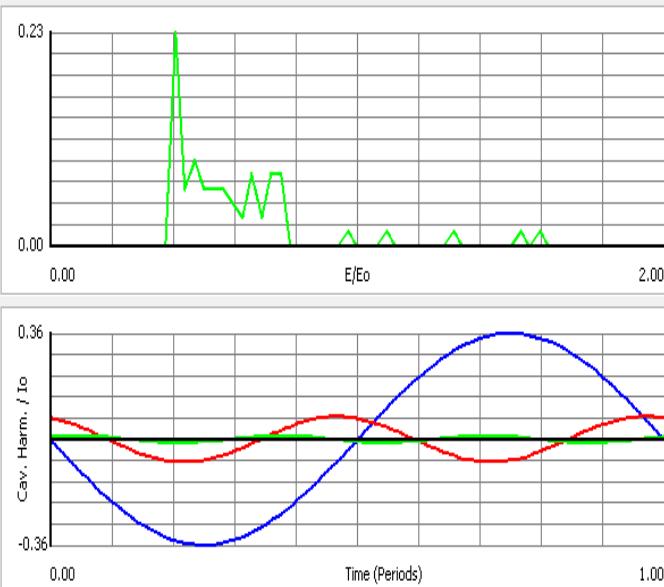
# 24 kV 23A SBK BEAMSTICK



# Improved SBK Performance



Enhanced efficiency at reduced voltage 38→24 kV due to re-designed cavities and lower perveance per beamlet

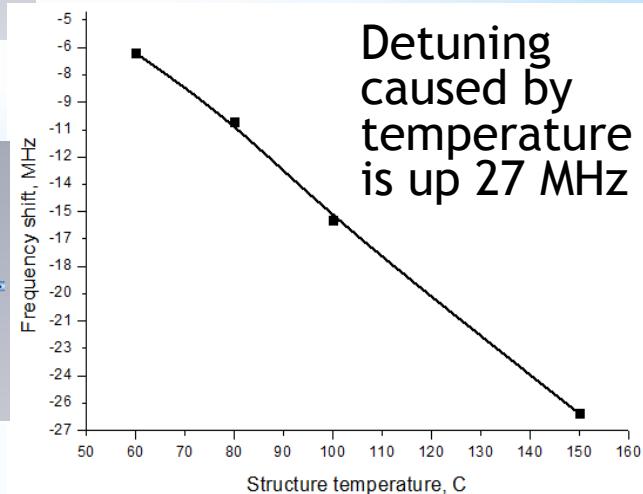
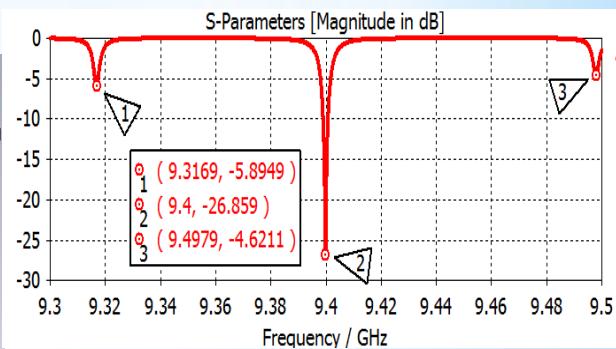
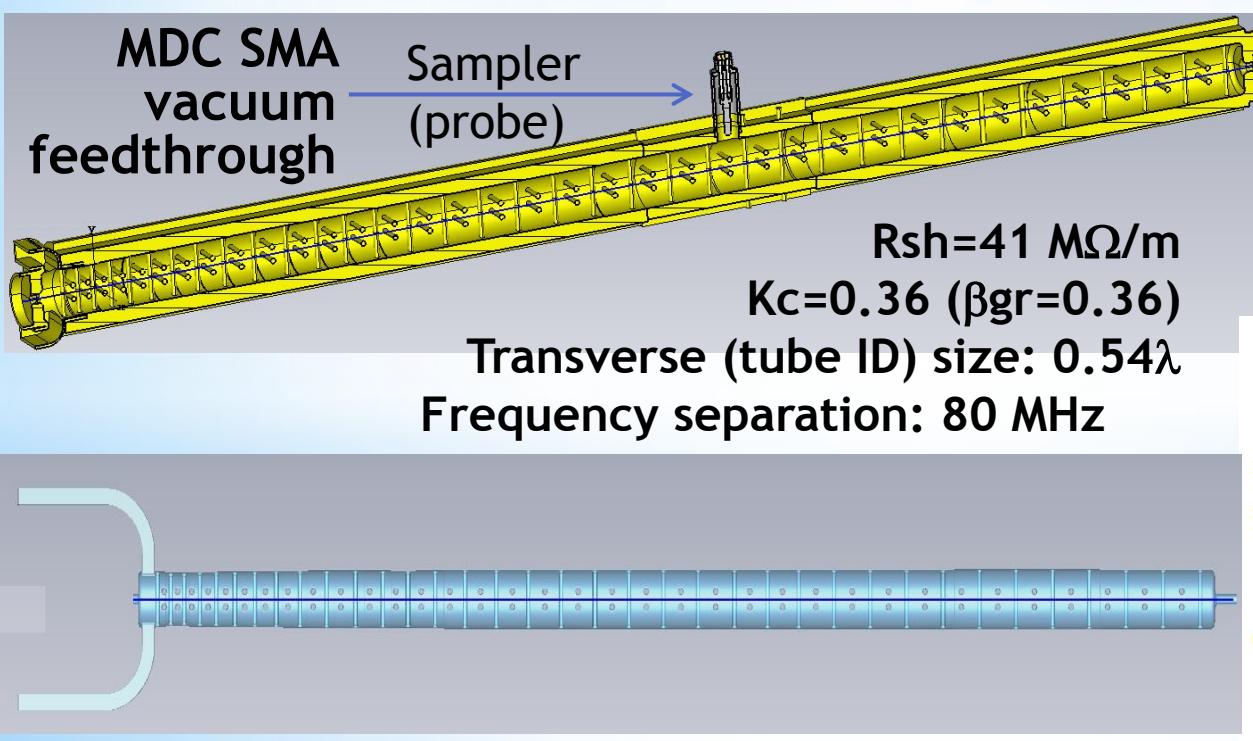


Cavity Parameters

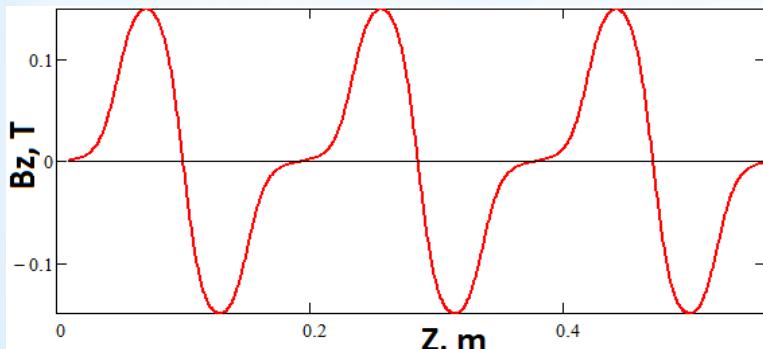
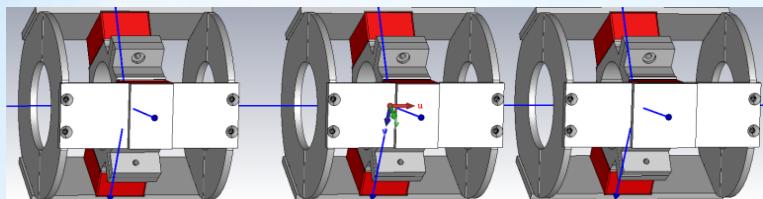
Cavity ID, Unused	R/Q (ohms)	M or SF7 Grid File, z(m)	Qe	Qo	f (MHz)	z (m)	d (m), Unused	Harmonic
1	14.070	0.5100	361.000	2227.000	9359.600	-0.00930	0.0000000	1
2	13.925	0.4914	99000.000	2865.000	9371.000	0.02477	0.0340700	1
3	13.925	0.4914	99000.000	2865.000	9371.000	0.05976	0.0349900	1
4	13.925	0.4914	99000.000	2865.000	9394.000	0.09370	0.0339400	1
5	12.128	0.4920	99000.000	2883.000	9400.900	0.13111	0.0374000	1
6	11.904	0.5000	315.110	2588.000	9360.092	0.14454	0.0134000	1

# Accelerating section: Design Challenges

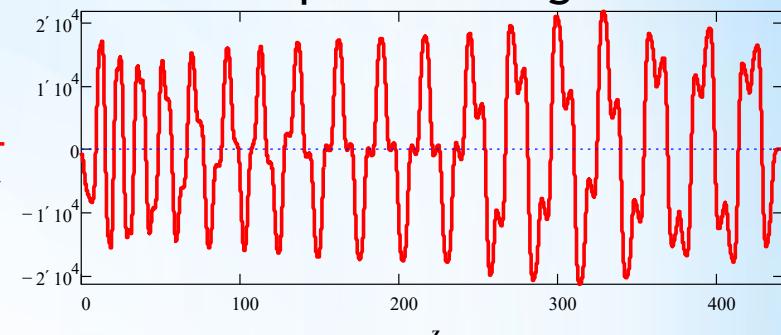
- Extreme robustness:
- No tuners for structure cells
- $E(z)$  and  $R_{sh}(z)$  should not depend on:  $T^\circ$ ,  $\nabla_z T^\circ$ , and vibrations
- Minimum possible transverse dimension
- Large frequency separation > thermal detuning



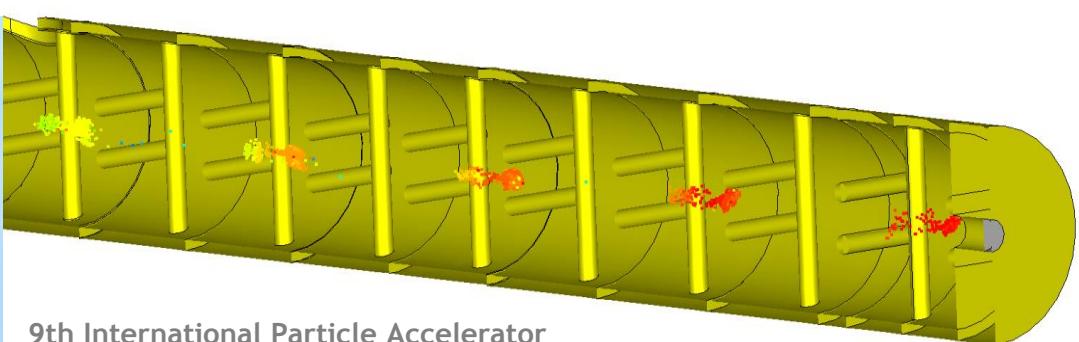
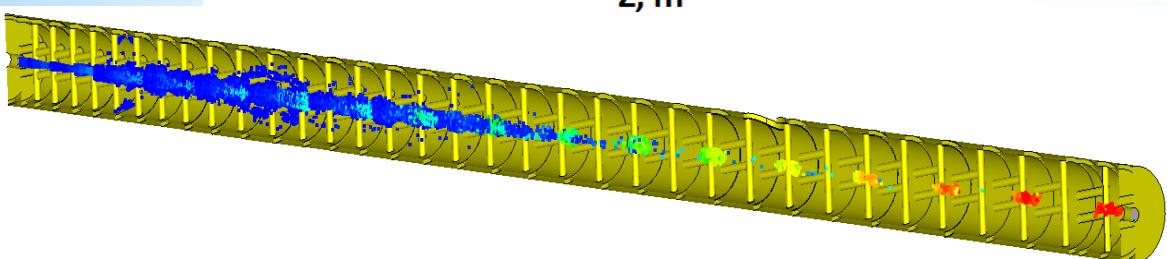
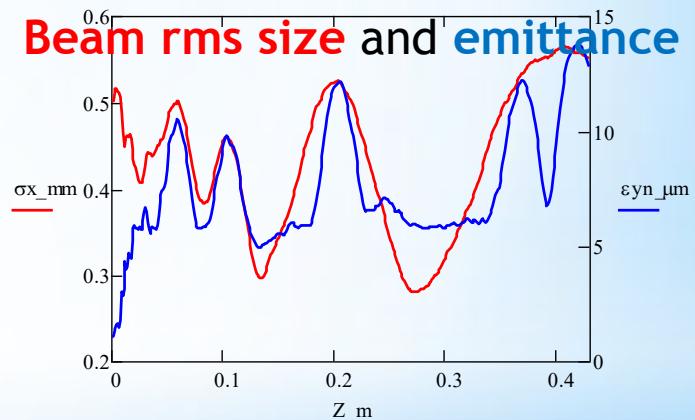
# Linac beam dynamics



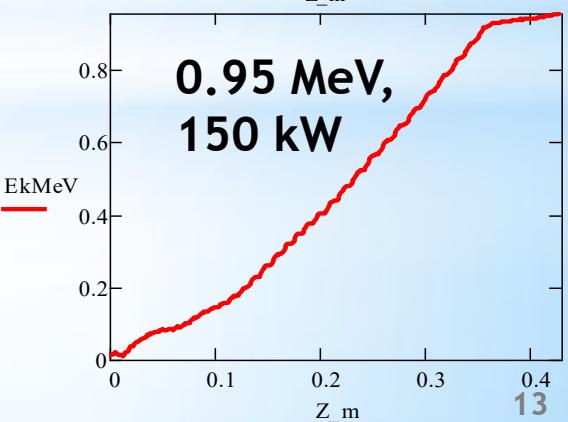
Field profile along the linac



Beam rms size and emittance

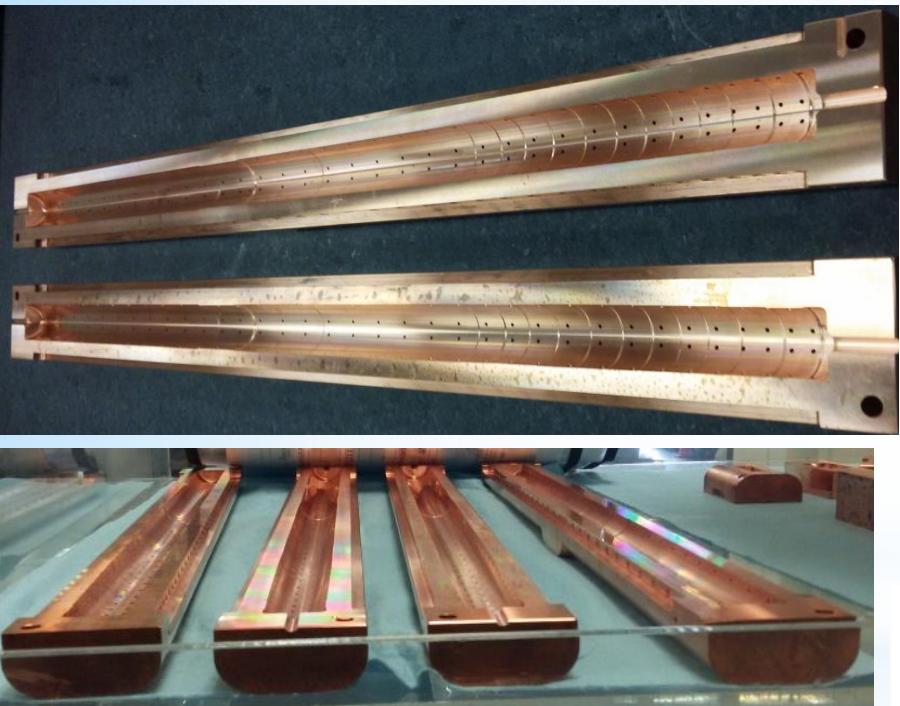


9th International Particle Accelerator Conference, Vancouver, April 29 - May 4, 2018



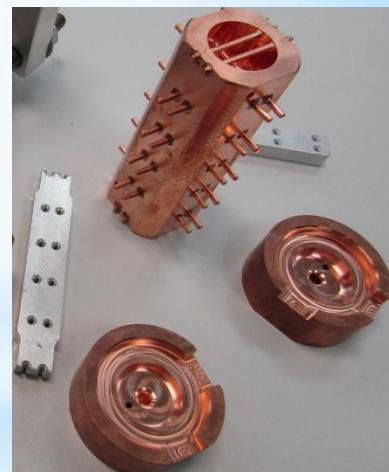
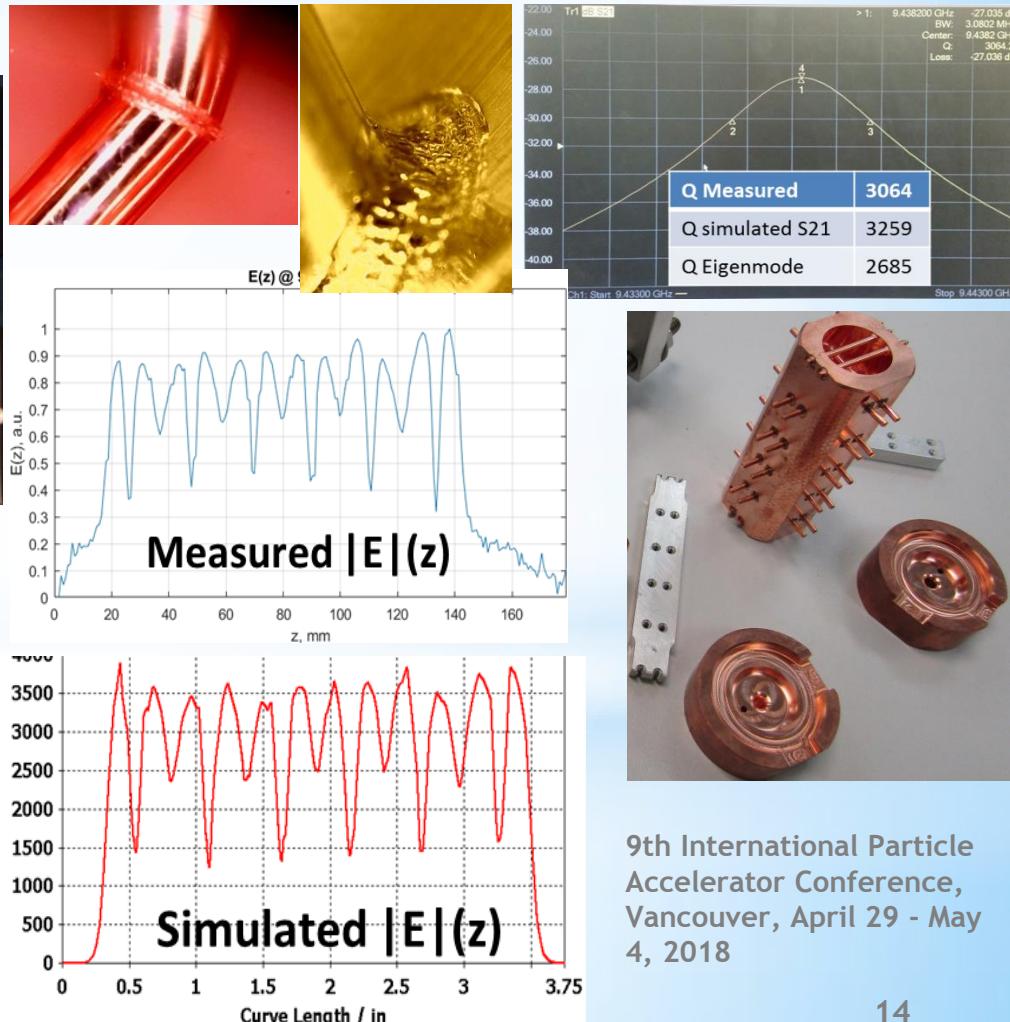
# Accelerating section construction & pre-fabrication

Phase II linac tube  
with holes EDM-ed for pins



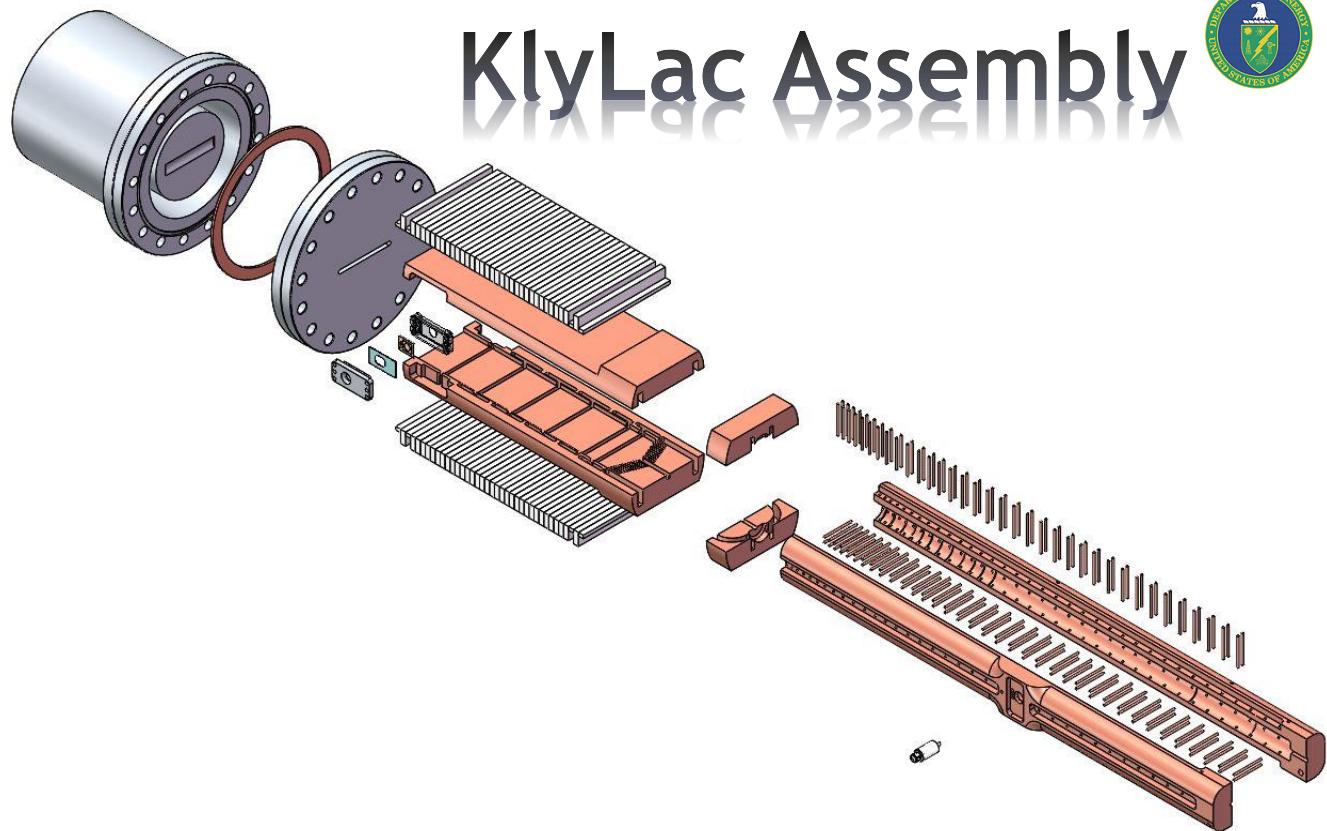
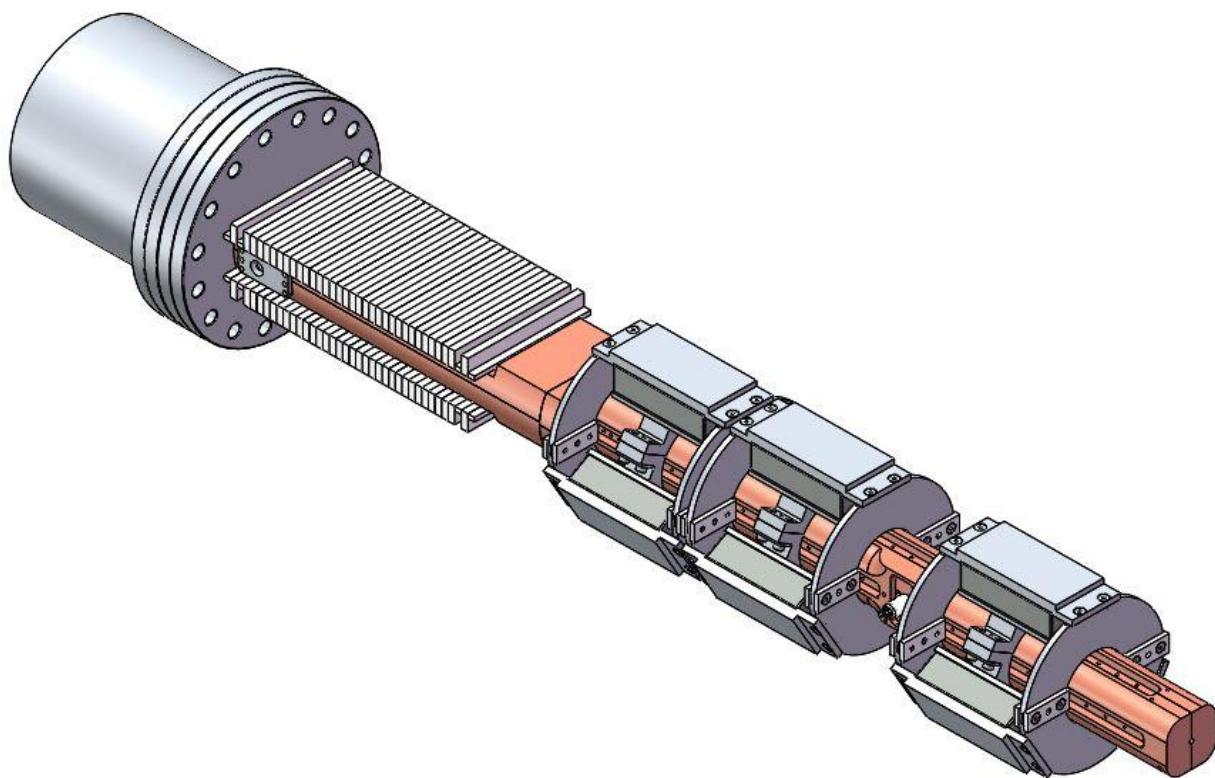
No  
tuning  
is required!

Phase I Cross-pin 6-cell mockup



9th International Particle Accelerator Conference,  
Vancouver, April 29 - May 4, 2018

# KlyLac Assembly



9th International Particle  
Accelerator Conference,  
Vancouver, April 29 - May 4,  
2018

# Summary

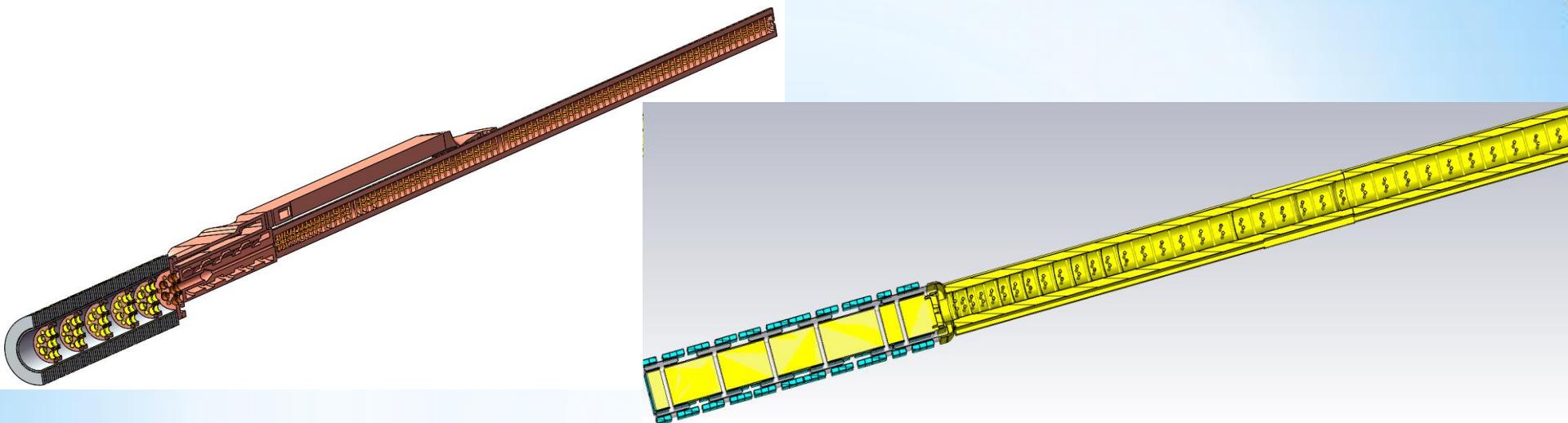
- Stable feedback operation is proved to be feasible
- Low voltage flat beam beamstick is designed
- SBK gun is under fabrication
- PPM SBK is designed
- Extremely robust linac structure is designed, fabrication is in progress.

## Next steps

- \* Test the SBK gun under fabrication.
- \* Assemble beamstick and test it.
- \* Fabricate SBK structure, assemble and test it.
- \* Fabricate transition region, attach it to the SBK and the linac.
- \* Perform KlyLac tests.

# Acknowledgements

- \*Bruce Eric Carlsten, LANL
- \*Sergey Kurennoy, LANL
- \*Ahmed Badruzzaman, Pacific Consultants and Engineers
- \*IPAC2018 Organizing Committee.



# THANK YOU!

