

EPICS IOC Brick

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The concept: Provide a simple, EPICS aware, field configurable data acquisition system that requires no user programming.

This poster describes a simple, general-purpose data acquisition system that requires minimal configuration and no software programming by the user.

- Support for digital I/O, relays, analog input and output, thermocouple measurement, and strain (bridge) measurements are provided.
- The system uses National Instruments (NI) CompactRIO (cRIO) hardware and communicates to the user OPIs via an Experimental Physics and Industrial Communication System (EPICS) interface.
- All the user need do is plug in and connect the types of IO modules needed for the measurement or control. The system will auto-discover this hardware, configure itself and communicate to its EPICS EDM (or CSS BOY) screens.
- The screens will then also automatically configure for the hardware selected. The system supports hot-swapping to add or change hardware on-the-fly.
- This system is being used in several instances at the SNS in a more permanent capacity than it was intended. More specific screens have been developed for these systems beyond the dynamic screens provided.

An example module configuration and its resultant matching run-time OPI screen:

Changing the slot number and type of modules causes a new run-time screen configuration to match:

We use NI cRIO-9073 and 9074 controllers with LabVIEW 2014, but others could be used.

The NI data acquisition modules supported are:

9205 AI

-Differential or Single Ended.

-Range selection (0.2, 1, 5, 10V) for each of two banks, available channels split in half.

9263 AO

- Four channel +-10V

9401 Digital IO

- Eight channels configurable in direction in two banks.

9481 Relay

- Four channel.

9213 Thermocouple

- Type (J,K,T,E,R,S,N,B) for each of two banks (TC0-7, TC8-15). Default is J.

- Display scale (Volts, Kelvin, Celsius, Fahrenheit, Rankine) for each bank.

9237 Bridge AI

- Single excitation (2.5, 3.3, 5, 10V, Extern) for all channels. Default is 2.5V.

- For each of the four channels individual: Full or half bridge.

The default update rate is 5Hz, but other user-controlled selections are available.

The front panel of the cRIO has a set of small DIP switches, one labeled "User1".

This switch was programmed to allow capturing configuration settings (D-IO direction, TC type, etc.) for default use in subsequent restarts.

DIO	TC	AO	Relay	AI Bridge
0	0 1388.0 C	0 1.21	0 OFF	0 -0.024976
1	1 1388.0	1 4.56	1 ON	1 -0.015671
2	2 1388.0	2 7.80	2 ON	2 -0.002032
3	3 1388.0	3 0.00	3 OFF	3 -0.024989
4	4 2517.7 F			
5	5 2517.7			
6	6 2517.7			
7	7 2517.7			

AI	DIO	AO	Relay	AI Bridge	TC
0 0.037702	0	0 0.00	0 ON	0 -0.024976	0 1385.2 C
1 0.036881	1	1 0.00	1 OFF	1 -0.015262	1 1385.2
2 0.036224	2	2 0.00	2 OFF	2 -0.001376	2 1385.2
3 0.023910	3	3 0.00	3 ON	3 -0.015742	3 1385.2
4 0.036717	4				4 1385.2
5 0.037702	5				5 1385.2
6 0.035567	6				6 1385.2
7 0.034911	7				7 1385.2
8 0.035654	8				8 2525.4 F
9 0.036440	9				9 2525.4
10 0.036121	10				10 2525.4
11 0.022086	11				11 2525.4
12 0.036440	12				12 2525.4
13 0.036121	13				13 2525.4
14 0.034131	14				14 2525.4
15 0.034479	15				15 2525.4

