Insertion Devices Produced at DANFYSIK A/S, H. BACH, <u>K.I. BLOMQVIST</u>, M.B. PEDERSEN, M. VIGNAT, DANFYSIK A/S; J. CHAVANNE, P. ELLEAUME, ESRF. - Four insertion devices have been designed and manufactured at DANFYSIK A/S, three undulators with 50, 55 and 100 mm period and a wiggler with 175 mm period. The undulators have been multipoleand spectrum shimmed [1], and are characterised by small phase angle errors (1-3 deg), small integrated multipoles and a small variation of the field integrals with the undulator gap without the need for correction coils. The wiggler is designed to have a "flat top" magnetic field to drive several high energy beam lines simultaneously. The integrated multipoles are small and well within specifications, the variations of the first integrals with the wiggler gap in about 2 Gauss-meters and there is no need to use correction coils at the 16 mm minimum gap. All insertion devices designed and manufactured meet customer specifications with good margins.

[1] J. Chavanne, P. Elleaume, Synchrotron Radiation News 8 (1995) 18.