

**ENTRY NO. 41**

NAME OF MACHINE AVF CYCLOTRON - MILAN  
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**HISTORY AND STATUS**

DESIGN, date 1961 Model tests 1961-62  
 ENG DESIGN, date 1961-62  
 CONSTRUCTION, date 1961-62  
 FIRST BEAM, date (or goal) Int. 1965 - Ext. 1965  
 MAJOR ALTERATIONS New dec 1967

COST, ACCELERATOR \$ 7.10<sup>5</sup>  
 COST, FACILITY, total \$ 1.10<sup>6</sup>  
 FUNDED BY INFN - MINISTRY OF PUBLIC EDUCATION

**ACCELERATOR STAFF, OPERATION AND DEVELOPMENT**

SCIENTISTS 1 ENGINEERS 1  
 TECHNICIANS 3 CRAFTS 1  
 GRAD STUDENTS involved during year  
 OPERATED BY Research staff or 1 Operators  
 OPERATION 50 hr/wk. On target 40 hr/wk  
 TIME DISTR, in house 80 % outside 20 %  
 BUDGET, op & dev \$ 80000/year  
 FUNDED BY INFN

**RESEARCH STAFF, not included above**

USERS, in house 5 outside 1  
 GRAD STUDENTS involved during year  
 RESEARCH BUDGET, in house \$ 100000/year  
 FUNDED BY INFN and Ministry of Education

**MAGNET**

POLE FACE, diameter (compact) 166 cm, R-extraction 72 cm  
 R injection cm  
 GAP, min 11 cm, Field 19.5 kG  
 max 31 cm, Field 8.0 kG at 3.6.10<sup>5</sup>  
 AVERAGE FIELD at R ext 13.9 kG Ampere turns  
 B max/<B> 1.47

NUMBER OF SECTORS {compact 3 separated } Spiral, max 0 deg  
 SECTOR ANGLE (SSC) deg  
 TRIMMING COILS None in use

CONDUCTOR, material and type  
 STORED ENERGY (cryogenic) MJ  
 POWER: main coils 80 max kW: current stability 2.10<sup>-5</sup>  
 trimming coils max kW: current stability

WEIGHT: Fe 181 tons: coils tons  
 COOLING system Water

ION ENERGY (Bending limit) E/A = .45 q<sup>2</sup>/A<sup>2</sup> MeV/amu  
 (Focusing limit) E/A = .45 q/A MeV/amu

**ACCELERATION SYSTEM**

DEES, number 1 angle 170 deg  
 BEAM APERTURE 4 cm; DC Bias kV  
 TUNED by, coarse MP auto fine Vc auto -6

RF 15 to 22 MHz, stable ± 1.10<sup>-6</sup>  
 Orb F 19 to 21 MHz  
 HARMONICS, RF/Orb F, used h = 1

DEE-Gnd, max 50 kV, min gap 4 cm  
 STABILITY, (pk-pk noise)/(pk RF volt) 3.10<sup>-4</sup>  
 ENERGY GAIN, max 100 kV/turn

RF PHASE, stable to ± 10 deg  
 RF POWER input, max 30 kW  
 FREQUENCY MODULATION, rate /s

modulator, type  
 beam pulse, width

**VACUUM SYSTEM**

OPERATING PRESSURE 2.10<sup>-6</sup> Torr or mbar  
 PUMPS, No, Type, Size 2 x 10000 liter/s diffusion  
 pumps

**ION SOURCES**

H internal ion source

**INJECTION SYSTEM**

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**EXTRACTION SYSTEM**

..... Stripping of H beam

**FACILITIES FOR RESEARCH**

SHIELDED AREA, fixed m<sup>2</sup>; movable 600 m<sup>2</sup>  
 TARGET STATIONS 3 in 3 rooms  
 STATIONS served at same time, max 1

MAG SPECTROGRAPH, type  
 COMPUTER model PDP 11-45  
 OTHER FACILITIES High level isotope production vault  
 Analysing magnet ΔE/E = 3.10<sup>-4</sup>

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**CHARACTERISTIC BEAMS**

PARTICLE	ENERGY (MeV)		CURRENT (pμA)	
	Goal	Achieved	Internal	External
H <sup>-</sup>	18-45	18-45	.30	.20
p	.45	.45	.60	

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SECONDARY (part/s)

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**BEAM PROPERTIES**

MEASURED	CONDITIONS	
	μA of 18-45 MeV	H <sup>-</sup> ions
PULSE WIDTH 7 RF deg 10 <sup>-3</sup>		
PHASE EXC. max 70 RF deg 10 <sup>-3</sup>	μA of .30 MeV	H <sup>-</sup> ions
EXTRACT eff 100 %	.1 μA of 18-45 MeV	H <sup>-</sup> ions
RESOL ΔE/E 0.7 %	μA of .30 MeV	H <sup>-</sup> ions

EMITTANCE

(π mm-mrad) .40 axial .1 μA of .30 MeV H<sup>-</sup>  
 .30 rad

**OPERATING PROGRAMS, time distribution**  
 BASIC NUCLEAR PHYSICS 20% SOLID STATES PHYSICS  
 BIOMEDICAL APPLICAT. 20% ISOTOPE PRODUCTIONS 40%  
 20% tests on components of K = 800 Superconducting

Cyclotron  
**REFERENCES/NOTES**  
 1)  
 2)

**PLAN VIEW OF FACILITY, COMMENTS, ETC.**

The accelerator staff of the AVF Cyclotron is also involved in the construction of the K=800 Superconducting Cyclotron.